PROGRAMMATIC ENVIRONMENTAL ASSESSMENT FOR GAMMA IMAGING INSPECTION SYSTEMS



DEPARTMENT OF HOMELAND SECURITY CUSTOMS AND BORDER PROTECTION APPLIED TECHNOLOGY DIVISION

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Programmatic Environmental Assessment for Gamma Imaging Inspection Systems

Applied Technology Division U.S. Customs and Border Protection

Background: The United States (U.S.) Customs and Border Protection (CBP), an agency within the Department of Homeland Security (DHS), helps to guard the borders of the U.S. The CBP's mission is to ensure all goods and persons entering and exiting the U.S. do so in compliance with all U.S. laws and regulations. CBP has the responsibility to regulate and control the borders against illegal entrants, terrorist entry, drugs and other contraband. This mission is accomplished primarily through physical inspection of cargo, conveyances, and persons as they enter the country. To improve the inspection process, CBP continuously seeks technological solutions that are cost effective and are safe for both humans and the environment.

A promising new method of conducting inspections involves the use of Non-Intrusive Inspection (NII) equipment based on technologies such as low-energy X-ray or low-energy gamma radiation sources to "see" into cargo containers and identify potential contraband. The Applied Technology Division (ATD) of CBP has examined gamma-imaging inspection systems for their suitability as part of CBP's inspection program.

Purpose and Need: The purpose of the Proposed Action is the fielding and operation of gamma imaging inspection systems for use at air, sea and land Ports of Entry (POEs), to meet the need for gamma-ray NII systems identified in the *National Drug Control Strategy*, and the *Ten-Year Technology Development Plan and Development Roadmap*. A gamma imaging inspection system will enable the Customs and Border Protection Inspector to perform the effective and efficient NII of cargo vehicles including tanker and trailer trucks, trailer-mounted cargo containers, and railroad cars for contraband such as illicit drugs, currency, and guns. As a part of a multitechnology approach to combating the smuggling of illicit drugs into the U.S., a gamma imaging inspection system directly supports CBP's *Narcotics Strategic Plan* to develop and introduce technologies to identify narcotics and support the goals of the National Drug Control Strategy "to shield America's air, land, and sea frontiers from the drug threat". Given the seriousness faced by CBP in protecting our nation's borders it is envisioned all POEs are future candidates for the fielding of gamma imaging inspection systems.

The need for CBP to increase its investment in technology is apparent. The effective and efficient screening and processing of low-risk cargo, conveyances, and persons will allow CBP to focus the bulk of its anti-smuggling and trade enforcement resources on suspected and actual law violators, thereby increasing both the potential and the reality of detection. Customs Inspectors need the ability to conduct high-confidence inspections in a non-intrusive manner quickly and efficiently. The NII technology provides CBP with the capability of increasing the total number of inspections performed daily, and allows for the examination of very difficult commodities (e.g., tankers and hazardous materials) in a timely and cost effective manner.

Proposed Action: The Proposed Action is to field and operate gamma imaging inspection systems by CBP to inspect cargoes at air, sea and land ports of entry (POEs) throughout the U.S. and Puerto Rico. The technology currently selected by CBP to fill this need is the Vehicle and Cargo Inspection System (VACIS®). The PEA is intended to cover any similar gamma imaging inspection system that has characteristics comparable to those cited for VACIS®.

CBP plans to deploy four VACIS® configurations:



Programmatic Environmental Assessment for Gamma Imaging Inspection Systems

- A semi-permanent version designed for inspection of motor vehicles and cargo containers (VACIS II[®]);
- 2) A truck-mounted version designed for high-portability inspection of motor vehicles and cargo containers (Mobile VACIS®);
- 3) A fixed version designed specifically for installation along railroad rights of way, for the inspection of railroad cars (Rail VACIS®) and
- 4) A fixed pallet (Pallet VACIS®) system designed for inspection of items stored on pallets and in boxes or crates.

Each VACIS® configuration incorporates a low-energy gamma radiation source of Cesium-137 (137Cs) or Cobalt-60 (60Co) in a shielded enclosure and a sodium iodide detector array. The cargo is placed between the source and the detector array. A shutter mechanism opens allowing gamma radiation to scan the cargo. The detector array measures any gamma radiation that passes through the cargo. The amount of gamma radiation detected indicates the thickness and/or density of the cargo being scanned. This information is made available at the Customs Inspector's computer display as a shaded image with the denser material appearing darker, and the less dense material appearing lighter. The Customs Inspector, using his/her training and experience, visually evaluates the shaded image using the density, location, and shape of the components of the image to identify possible contraband such as drugs, weapons, or other illegally imported items.

Alternatives Considered: Two alternatives including the No Action Alternative were addressed in this PEA.

- The Proposed Action (fielding and operation of the VACIS®), and
- The No-Action Alternative.

The PEA specifically addresses VACIS® because it was the only gamma imaging inspection system commercially available to the CBP at the time of past procurements and hence is the system currently represented in the CBP inventory.

If CBP determines that future procurements of gamma imaging inspection systems are warranted, they will be evaluated in a supplemental environmental assessment to this PEA, to the extent they may differ from the VACIS[®].

Environmental Effects of the Proposed Action: The PEA documents that the Proposed Action will result in no significant impacts, direct, indirect, cumulative, or otherwise.

Geology and Soils - Implementing the Proposed Action will not impact geology or soils.

Hydrology and Water Quality – Construction related to the installation of VACIS® has the potential to cause increased runoff and sedimentation during construction, and in the period between construction and vegetation re-establishment. Erosion and sedimentation control plans and a storm water management plan will be prepared and implemented to limit impacts to water quality from implementing the Proposed Action. Because of the small scale associated with VACIS®, increased surface runoff will be negligible. No impacts to hydrology or water quality will occur from the Proposed Action.



Programmatic Environmental Assessment for Gamma Imaging Inspection Systems

Floodplains – Floodplains are not impacted by the Proposed Action.

Wetlands – Wetlands are not impacted by the Proposed Action.

Coastal Zone – The Coastal Zone is not impacted by the Proposed Action.

Vegetation and Wildlife – No significant loss of habitat will occur by implementing the Proposed Action.

Threatened and Endangered Species – Implementing the Proposed Action will not impact Federal or state threatened or endangered species.

Air Quality – Implementing the Proposed Action will not have a significant impact on air quality. Construction-related activities may result in a temporary increase in air emissions. Minor impacts to air quality are considered as the combination of temporary construction-related emissions, transportation-related (vehicle idling) emissions, and any system operation-related emissions.

Noise – Minor modifications and improvements to existing structures, and construction of new facilities, may create temporary noise impacts. Noise associated with the operation of VACIS II®, Mobile and Pallet VACIS® is within limits established by the Occupational Safety and Health Administration (OSHA). Similarly, noise from the Mobile VACIS® is not expected to exceed limits from EPA Noise Control Act regulations in Title 40 Code of Federal Regulations (CFR) Part 205, "Transportation Equipment Noise Emission Controls." Noise associated with Rail VACIS® operations will be the loudest of the four VACIS® configurations. Although OSHA noise limits are not expected to be measured above the regulatory "action level" (i.e., 85 dBA for an 8-hour work shift), it is possible that transient loud noise from the movement of railroad locomotives and cars may require operators (i.e., Customs Inspectors) to wear acceptable hearing protection equipment during those parts of Rail VACIS® operations. None of the VACIS® configurations are anticipated to violate local Nuisance Noise ordinances.

Land Use –Implementing the Proposed Action is consistent with current and proposed land uses at air, sea and land Ports of Entry.

Infrastructure/Utilities – Implementing the Proposed Action at any of the sites is not expected to have a significant impact on infrastructure or affect communities' requirements for public utilities.

Traffic/Transportation – Implementing the Proposed Action will have a negligible impact on traffic

Hazardous Wastes/Materials – The Proposed Action represents a small increase in the amount of hazardous substances currently generated. Any hazardous materials generated will be collected and disposed of in accordance with Federal and state regulations.

Historic and Archaeological (Cultural) Resources – Implementing the Proposed Action is not expected to have an impact on cultural or historic resources.



Programmatic Environmental Assessment for Gamma Imaging Inspection Systems

Radiological Consequences – As promulgated by the Nuclear Regulatory Commission in Title 10 CFR Part 20, the maximum permissible level of radiation dose to the general public in unrestricted areas is 100 mrem (100,000 μ rem) per year. CBP has chosen this same radiation dose standard as the maximum permissible level for Customs Inspectors. Based upon CBP's chosen criterion of 2000 hours per year as the time of exposure, neither Customs Inspectors nor the general public will experience a dose greater than 0.05 mrem (50 μ rem) per hour above natural and man-made background radiation. The radiation dose from VACIS® will be limited to no more than 0.05 mrem (50 μ rem) per hour through the establishment of radiation safety exclusion zones.

Finding—Based upon the analysis in the PEA, it is determined that the Proposed Action will not significantly affect the human, physical, cultural, or socioeconomic environments. When appropriate, site-specific analyses will be performed for each location in the U.S. or Puerto Rico where CBP installs VACIS II®, Mobile VACIS®, Pallet VACIS® and/or Rail VACIS®. Each site-specific analysis, if necessary, will be reported in a Supplemental Environmental Document, which will tier off of this PEA in accordance with 40 CFR Part 1508,28. Consequently, the Proposed Action does not require the preparation of an Environmental Impact Statement.

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Gamma Imaging Inspection Systems



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Executive Summary

Background: The United States (U.S.) Customs and Border Protection (CBP), an agency within the Department of Homeland Security (DHS), helps to guard the borders of the U.S. The CBP's mission is to ensure all goods and persons entering and exiting the U.S. do so in compliance with all U.S. laws and regulations. CBP has the responsibility to regulate and control the borders against illegal entrants, terrorist entry, drugs and other contraband. This mission is accomplished primarily through physical inspection of cargo, conveyances, and persons as they enter the country. To improve the inspection process, CBP continuously seeks technological solutions that are cost effective and are safe for both humans and the environment.

Purpose and Need: Historically, cargo entering the United States from any foreign territory has been subject to physical examination by the U.S. Government to verify that it complies with U.S. laws and regulations. After September 11, 2001, a new combined organization of the U.S. Border Patrol, the Agriculture Inspection, and the U.S. Customs Service became Customs and Border Protection in the Department of Homeland Security. The CBP now assumes a leading position in the defense of Homeland Security to protect the country against terrorists and weapons of mass destruction.¹

A promising new method of conducting inspections involves the use of Non-Intrusive Inspection (NII) equipment based on technologies such as low-energy X-ray or low-energy gamma radiation sources to "see" into cargo containers and identify potential contraband. The Applied Technology Division (ATD) of CBP has examined gamma-imaging technologies for their suitability as parts of CBP's inspection program.

Proposed Action: This Programmatic Environmental Assessment (PEA) documents a top-level evaluation of the potential environmental consequences resulting from deploying, installing, and operating of gamma imaging systems to inspect cargoes at air, sea and land ports of entry (POEs) throughout the U.S. and Puerto Rico. The PEA satisfies the requirements specified in the National Environmental Policy Act of 1969 (NEPA), the Council on Environmental Quality regulations implementing NEPA, and Department of Homeland Security procedures for NEPA compliance. NEPA requires Federal agencies to fully understand, and take into consideration during decision-making, the environmental consequences of proposed Federal actions.

The Vehicle and Cargo Inspection System (VACIS®) is a family of gamma-imaging systems developed by SAIC, Inc., which provides a significant NII capability to aid CBP in stemming the flow of contraband into the U.S. CBP plans to deploy four VACIS® configurations:

- 1) A semi-permanent version designed for inspection of motor vehicles and cargo containers at CBP POEs, (VACIS®II);
- 2) A truck-mounted version designed for high-portability inspection of motor vehicles and cargo containers (Mobile VACIS®);
- 3) A fixed version designed specifically for installation along railroad rights of way, for the inspection of railroad cars (Rail VACIS®) and
- 4) A fixed pallet (Pallet VACIS®) system designed for inspection of items stored on pallets and in boxes or crates.

ii

¹From the Port Activities web page on CBP website; accessed March 4, 2004: http://www2.fpm.wisc.edu/safety/Radiation/2000%20Manual/chapter9.pdf

Each VACIS® configuration incorporates a low-energy gamma radiation source of Cesium-137 (137Cs) or Cobalt-60 (60Co) in a shielded enclosure. Each configuration uses a sodium iodide detector array. The cargo is placed between the source and the detector array. A shutter mechanism opens allowing gamma radiation to scan the cargo. The detector array measures any gamma radiation that passes through the cargo. The amount of gamma radiation detected indicates the thickness and/or density of the cargo being scanned. This information is made available at the Customs Inspector's computer display as a shaded image with the denser material appearing darker, and the less dense material appearing lighter. The Customs Inspector, using his/her training and experience, visually evaluates the shaded image using the density, location, and shape of the components of the image to identify possible contraband such as drugs, weapons, or other illegally imported items.

Alternatives Considered: The PEA considers the environmental consequences of:

- The Proposed Action (fielding and operation of the VACIS®),
- The No-Action Alternative, and
- Other Alternatives considered but not carried forward.

A summary of the analysis and mitigation to be implemented in this PEA regarding the potential environmental consequences resulting from the proposed action is detailed below:

Geology and Soils – Implementing the proposed action will not impact geology. Potential impacts related to geology and soils are primarily related to construction of structures in geologically sensitive areas, to geohazards and potential earthquake damage to proposed new facilities, and to possible impacts to soils, depending on facility siting and construction requirements. Potential impacts to soils from construction activities will be minimized through implementing best management practices to minimize sedimentation and provide erosion control.

Hydrology and Water Quality – Construction related to the installation of VACIS[®] has the potential to cause increased runoff and sedimentation during construction, and in the period between construction and vegetation re-establishment. Erosion and sedimentation control plans and a stormwater management plan will be prepared and implemented to limit impacts to water quality from implementing the proposed action. Because of the small scale associated with VACIS[®], increased surface runoff will be negligible. No impacts to hydrology will occur from the proposed action.

Floodplain – Floodplains are not expected to be impacted by the proposed action.

Wetlands - Wetlands are not expected to be impacted by the proposed action.

Coastal Zone – The Coastal Zone is not expected to be impacted by the proposed action.

Vegetation and Wildlife – No significant loss of habitat will occur by implementing the proposed action. Impacts to wildlife are minimal, limited to those temporary activities related to construction of structures.

Threatened and Endangered Species – Implementing the proposed action will not impact Federal or state threatened or endangered species.

Air Quality – Implementing the proposed action will not have a significant impact on air quality. Construction-related activities may result in a temporary increase in air emissions. Minor impacts to air quality are considered as the combination of temporary construction-related emissions, transportation-related (vehicle idling) emissions, and any system operation-related emissions.

Noise – Minor modifications and improvements to existing structures, and construction of new facilities, may create temporary noise impacts. Noise associated with the operation of

VACIS®II, Mobile and Pallet VACIS® is within limits established by the Occupational Safety and Health Administration (OSHA). Similarly, noise from the Mobile VACIS® is not expected to exceed limits from EPA Noise Control Act regulations in Title 40 Code of Federal Regulations (CFR) Part 205, "Transportation Equipment Noise Emission Controls." Noise associated with Rail VACIS® operations will be the loudest of the four VACIS® configurations. Although OSHA noise limits are not expected to be measured above the regulatory "action level" (i.e., 85 dBA for an 8-hour work shift), it is possible that transient loud noise from the movement of railroad locomotives and cars may require operators (i.e., Customs Inspectors) to wear acceptable hearing protection equipment during those parts of Rail VACIS® operations. None of the VACIS® configurations are anticipated to violate local Nuisance Noise ordinances.

Land Use – None of the fielding sites associated with the proposed action are located in prime farmland. Implementing the proposed action is consistent with current and proposed land uses.

Infrastructure/Utilities – Implementing the proposed action at any of the sites is not expected to have a significant impact on infrastructure or affect communities' requirements for public utilities.

Traffic/Transportation – Implementing the proposed action will have a negligible impact on traffic.

Hazardous Wastes/Materials – The proposed action represents a small increase in the amount of hazardous substances currently generated. Any hazardous materials generated will be collected and disposed of in accordance with Federal and state regulations.

Historic and Archaeological (Cultural) Resources – Implementing the proposed action is not expected to have an impact on cultural or historic resources.

Radiological Consequences – As promulgated by the Nuclear Regulatory Commission in Title 10 CFR Part 20, the maximum permissible level of radiation dose to the general public in unrestricted areas is 100 mrem (100,000 µrem) per year. CBP has chosen this same radiation dose standard as the maximum permissible level for Customs Inspectors. Based upon CBP's chosen criterion of 2000 hours per year as the time of exposure, neither Customs Inspectors nor the general public will experience a dose greater than 0.05 mrem (50 µrem) per hour above natural and man-made background radiation. The radiation dose from VACIS® will be limited to no more than 0.05 mrem (50 µrem) per hour through the establishment of radiation safety exclusion zones.

Conclusion – After considering all of the aforementioned factors and issues, this PEA concludes that VACIS[®] will not significantly affect the physical, cultural, or socioeconomic environments. Site-specific analyses will be performed for each location in the U.S. or Puerto Rico, where CBP installs VACIS[®]II, Mobile VACIS[®], Pallet VACIS[®] and/or Rail VACIS[®]. Each site-specific analysis, if necessary, will be reported in a Supplemental Environmental Document, which will tier off of this PEA in accordance with 40 CFR Part 1508.28.

Table of Contents

1	INTR(DUCTION	10
	1.1 B	ACKGROUND	10
	1.2 W	HY A PROGRAMMATIC ENVIRONMENTAL ASSESSMENT	12
	1.3 PF	OGRAMMATIC PROCESS	13
	1.3.1	Cumulative Impacts	13
2	SYSTE	M DESCRIPTION	14
	2.1 V	ACIS [®] II	16
	2.1.1	Functional Characteristics	
	2.1.2	Operational Procedures	21
	2.2 M	OBILE VACIS®	22
	2.2.1	Functional Characteristics	
	2.2.2	Operational Procedures	23
		AIL VACIS®	
	2.3.1	Functional Characteristics	
	2.3.2	Operational Procedures	
		ALLET VACIS [®]	
	2.4.1	Functional Characteristics	
	2.4.2	Operational Procedures	28
3	PURP	OSE AND NEED FOR THE ACTION	31
	3.1 PU	JRPOSE	31
	3.2 N	EED	31
4	THE P	ROPOSED ACTION AND ALTERNATIVES	33
		ELDING AND OPERATION OF VACIS® GAMMA IMAGING SYSTEM (PROPOSED ACTION)	
		LTERNATIVES TO THE PROPOSED ACTION	
	4.2 A	No Action Alternative	
	4.2.1	Field a Gamma Imaging System other than VACIS	
_			
5		FFECTED ENVIRONMENT	
		ONSULTATIONS	
	5.1.1	Coastal Zone Protection	
	5.1.2	Protection of Wetlands, and Floodplain Management	
	5.1.3	Endangered Species Protection	37
	5.1.4	Historic and Archaeological Resources Protection	
		EOLOGY AND SOILS	
		R QUALITY	
		Air Quality Management	
	5.3.2 5.3.3	Applicable Air Quality Statutes	
		Air Quality for the Criteria Air Pollutants YDROLOGY AND WATER QUALITY	
	5.4 n	Federal Requirements	
	5.4.1 5.4.2	1	
	5.4.2 5.4.3	State Requirements	
		OODPLAINS	
		HREATENED AND ENDANGERED SPECIES	
		JLTURAL RESOURCES	
		OCIOECONOMICS	
		AND USE AND ZONING	

	5.10 PUBLIC SERVICES AND PUBLIC SAFETY	
	5.11 TRANSPORTATION	
	5.12 NOISE	
	5.13 HAZARDOUS MATERIALS AND WASTES	45
6	ENVIRONMENTAL CONSEQUENCES	46
	6.1 GEOLOGY AND SOILS	
	6.1.1 No Action Alternative	
	6.1.2 Fielding and Operation of VACIS®	46
	6.2 AIR QUALITY	
	6.2.1 No Action Alternative	
	6.2.2 Fielding and Operation of VACIS [®]	47
	6.2.3 Idling Vehicle Emissions Calculations	
	6.2.3.1 Particulate Matter Emissions	49
	6.2.3.2 Potential Vehicle Idling Emissions Resulting from the Operation of VACIS®	
	6.2.4 Worst Case Idling Vehicle Emissions	
	6.3 HYDROLOGY AND WATER QUALITY	
	6.3.1 No Action Alternative	55
	6.3.2 Fielding and Operation of VACIS®	
	6.4 FLOODPLAINS	
	6.4.1 No Action Alternative	55
	6.4.2 Fielding and Operation of VACIS®	
	6.5 BIOLOGICAL RESOURCES	
	6.5.2 Fielding and Operation of VACIS®	
	6.6 THREATENED AND ENDANGERED SPECIES	
	6.6.1 No Action Alternative	
	6.6.2 Fielding and Operation of VACIS®	56
	6.7 CULTURAL RESOURCES	57
	6.7.1 No Action Alternative	
	6.7.2 Fielding and Operation of VACIS®	57
	6.8 SOCIOECONOMICS	
	6.8.1 No Action Alternative	
	6.8.2 Fielding and Operation of VACIS®	
	6.9 LAND USE AND ZONING	
	6.9.1 No Action Alternative	58
	6.9.2 Fielding and Operation of VACIS®	58
	6.10 PUBLIC SERVICES	
	6.10.1 No Action Alternative	58
	6.10.2 Fielding and Operation of VACIS®	58
	6.11 TRANSPORTATION	
	6.11.1 No Action Alternative	58
	6.11.2 Fielding and Operation of VACIS®	
	6.12 NOISE	
	6.12.1 No Action Alternative	59
	6.12.2 Fielding and Operation of VACIS®	
	6.13 HAZARDOUS MATERIALS AND WASTES	
	6.13.1 No Action Alternative	
	6.14 RADIOLOGICAL IMPACTS	
	6.14.1 No Action Atternative	
	6.14.2.1 Regulations and Dose Criteria	
	6.14.2.2 Exposure Pathways	
	6.14.2.3 Radiation Safety Exclusion Zones	
	6.14.2.3.1 VACIS [®] II	

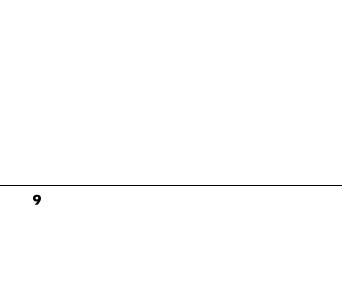
	6.14.2.3.2		63
	6.14.2.3.3		
	6.14.2.3.4	Pallet VACIS®	63
	6.14.2.4	Effects of Irradiation on Cargo	
	6.14.2.5	Effects of Irradiation on Persons	64
	6.14.2.6	Source Material Operations	69
	6.14.2.6.1	Transportation	69
	6.14.2.6.2	Installation	
	6.14.2.6.3	Maintenance	
	6.14.2.6.4	Disposal	
	6.14.2.7	Effects of Accidents	71
	6.14.2.8	Radiation Safety	71
	6.14.2.9	Licensing	71
7	DECOMMIS	SIONING PLANNING	73
-		SIONING PLANNINGND ORGANIZATIONS CONTACTED	
7 8. 9.	PERSONS A		75
8.	PERSONS A ACRONYMS	ND ORGANIZATIONS CONTACTED	75
8. 9.	PERSONS A ACRONYMS LIST OF F	ND ORGANIZATIONS CONTACTEDS AND ABBREVIATIONS	75 77 82
8. 9. 10. 11.	PERSONS A ACRONYMS LIST OF F	ND ORGANIZATIONS CONTACTEDS AND ABBREVIATIONS	75 77 82
8. 9. 10. 11. AP	PERSONS A ACRONYMS LIST OF F DISTRIBU PENDIX "A"	ND ORGANIZATIONS CONTACTEDS AND ABBREVIATIONSPREPARERSTION LIST	758284
8. 9. 10. 11. AP	PERSONS A ACRONYMS LIST OF F DISTRIBU PENDIX "A" PENDIX "B"	ND ORGANIZATIONS CONTACTED	
8. 9. 10. 11. AP	PERSONS A ACRONYMS LIST OF F DISTRIBU PENDIX "A" PENDIX "B" PENDIX "C"	ND ORGANIZATIONS CONTACTED	

List of Appendices

Appendix	Title
Appendix A	Public Comments
Appendix B	Registry of Radioactive Sealed Sources and Devices; Safety Evaluation of Device; Model – VACIS $^{\$}$ II; No. CA0215D104B; Date – 30 July 2003
Appendix C	Registry of Radioactive Sealed Sources and Devices; Safety Evaluation of Device; Model – Mobile VACIS $^{\$}$; No. CA0215D103S; Date – 24 August 2000
Appendix D	Recommended Operating Procedures for the Vehicle and Cargo Inspection System (VACIS $^{\circledR}$)
Appendix E	NRC Materials License for 137 Cs/ 60 Co Sealed Sources (License No. 08-17447-01, Amendment 25)

List of Figures

Figure 1: $VACIS^{®}II$ scanning a tractor-trailer
Figure 2: Typical VACIS [®] II fixed operator station
Figure 3: Typical VACIS [®] II mobile operator station19
Figure 4: Typical building suitable for housing VACIS [®] II installation
Figure 5: Mobile VACIS [®] scanning a cargo container
Figure 6: Typical Rail VACIS [®] installation
Figure 7: Pallet VACIS [®]
Figure 8: VACIS $^{ ext{®}}$ II radiation safety exclusion zone65
Figure 9: Mobile VACIS $^{(\!g\!)}$ radiation safety exclusion zone66
Figure 10: Rail VACIS [®] radiation safety exclusion zone67
Figure 11: Pallet VACIS [®] radiation safety exclusion zone68
List of Tables
List of Tables Table I: Source variants offered for VACIS®
Table I: Source variants offered for VACIS [®]
Table I: Source variants offered for VACIS [®]
Table I: Source variants offered for VACIS [®]
Table I: Source variants offered for VACIS [®]
Table I: Source variants offered for VACIS [®]
Table I: Source variants offered for VACIS [®]
Table I: Source variants offered for VACIS [®]
Table I: Source variants offered for VACIS®
Table I: Source variants offered for VACIS [®]
Table I: Source variants offered for VACIS [®]
Table I: Source variants offered for VACIS [®]



Section

1 Introduction

1.1 Background

The Department of Homeland Security (DHS) was established in the aftermath of the terrorist attacks of September 11th, 2001. The department has three primary missions:

- Prevent terrorist attacks within the United States,
- Reduce America's vulnerability to terrorism, and
- Minimize the damage from potential attacks and natural disasters.

The US Customs and Border Protection (CBP) became an official agency within the DHS on March 1, 2003, combining employees from the Department of Agriculture, the Immigration and Naturalization Service, the Border Patrol, and the U.S. Customs Service. As the Nation's principal border agency, the mission of CBP is to ensure goods and persons entering and exiting the U.S. do so in compliance with all U.S. laws and regulations. Of particular concern is the large number of cargo containers that enter the country everyday. As CBP's Commissioner Robert C. Bonner, described in testimony:²

"Because of the sheer volume of sea container traffic and the opportunities it presents for terrorists, containerized shipping is uniquely vulnerable to terrorist attack. Many national security experts believe that a terrorist attack using a container as a weapon or as a means to smuggle a terrorist weapon, possibly a weapon of mass destruction, is likely. These experts have pointed out that if terrorists use a sea container to conceal a weapon of mass destruction and detonate it on arrival at a port, the impact on global trade and the global economy would be immediate and potentially devastating - the economies of all nations could be adversely affected.

"Given this vulnerable system, we realized the need to develop and implement a program that would enable us to better secure containerized shipping - the most important means of global commerce - against the terrorist threat. That

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² U.S. Customs and Border Protection, "Testimony of Commissioner Robert C. Bonner, U.S. Customs and Border Protection Before the National Commission on Terrorist Attacks Upon the United States, January 26, 2004"; available from

http://www.cbp.gov/xp/cgov/newsroom/commissioner/speeches statements/jan262004.xml; accessed 9 March 2004.

program, which Customs proposed in January 2002, is the Container Security Initiative (CSI)."

The Container Security Initiative has four core elements:

- <u>"First,"</u> stationing a team of U.S. Customs targeting personnel at foreign ports to identify "high-risk" containers before they are shipped to the U.S. ...
- "Second, pre-screening the "high-risk" containers at the foreign CSI port <u>before</u> they are shipped to the U.S.
- "Third, using technology to pre-screen the high-risk containers. This permits the containers to be inspected rapidly without slowing down the movement of trade. This includes the use of both radiation detectors and large-scale radiographic imaging machines in order to detect potential terrorist weapons.
- "Fourth, using smarter, "tamper-evident" containers. ..."

The CBP also intercepts large quantities of contraband at our POEs. Commissioner Bonner described in testimony: Contraband smuggling is a serious and continuing problem in the United States (U.S.). For example, in Fiscal Year 2002 alone, a total of 1,374,100 pounds of marijuana, 167,800 pounds of cocaine, and 4,100 pounds of heroin were seized nationally by CBP (formerly the U.S. Customs Service (USCS) and the U.S. Border Patrol (now the Office of Border Patrol, or OBP).³ Mr. Bonner summarized the current OBP mission during a March 3, 2003 speech at the OBP Change of Command Ceremony:

"...We need a strong and effective Border Patrol between our ports of entry to enforce the laws of the United States, to apprehend those who attempt to enter the United States illegally or attempt to bring in illegal drugs or other harmful substances..."

The CBP is also responsible for apprehending individuals attempting to enter the United States illegally, protecting agricultural and economic interests from harmful pests and diseases; protecting American businesses from theft of their intellectual property; and regulating and facilitating international trade, collecting import duties, and enforcing U.S. trade laws.

The CBP's mission is accomplished primarily through physical inspection of cargo, conveyances, and persons as they enter the country. To improve the inspection process, CBP continuously seeks technological solutions that are cost effective and are safe for both humans and the environment.

A promising new method of conducting inspections involves the use of NII techniques, which employ technologies such as low-energy X-ray or low-energy gamma radiation sources to "see" into cargo containers and identify potential contraband. NII technologies allow Customs Inspectors to inspect for contraband without having to physically enter into or unload motor vehicles or containers. The effective and efficient screening and processing of cargo, conveyances, and persons will allow CBP to focus the bulk of its anti-smuggling and trade enforcement resources on suspected and actual law violators, thereby increasing both

http://www.customs.gov/ImageCache/cgov/content/publications/customs 5fannual 5freport2002 2epdf/v1/customs 5fannual 5freport2002.pdf

³ FY02 Cocaine, Marijuana, & Heroin Seizure Stats, from the Performance and Annual Report Fiscal Year 2002, p.14; Customs Website; accessed March 3, 2004

the potential and the reality of detection. Strategically placing these systems at ports of entry (POEs) will provide an effective barrier along the borders and will force smugglers to take higher risks to bring contraband into the US, increasing the chance of interception.⁴

As part of this multi-technology approach to combating the smuggling of illicit drugs and contraband into the US, the Vehicle and Cargo Inspection System (VACIS®) fulfills the current NII technology requirement for gamma imaging technology identified in the *Ten-Year Counterdrug Technology Plan and Development Roadmap*.

The CBP plan to shield the U.S. borders against drugs and other contraband, by decreasing the probability of smuggling through POEs, is enhanced by the introduction of VACIS[®]. This project provides a vital element in CBP counterdrug and enforcement responsibilities. The VACIS[®] increases enforcement effectiveness and efficiency. The VACIS[®] augments the capabilities of the Customs Inspector by acting as a force multiplier that enables inspectors to increase the quality, quantity, and scope of their activities. With a projected 160 high confidence inspections per day, VACIS[®] is expected to increase the number of high confidence inspections per day by approximately 615% over that currently performed without an increase in inspection manpower.⁵

1.2 Why A Programmatic Environmental Assessment

The National Environmental Policy Act of 1969 (NEPA; 42 U.S.C. 4321-4347, 4372-4375), the Council on Environmental Quality (CEQ) regulations implementing NEPA (40 Code of Federal Regulations [CFR] Parts 1500 through 1508), and U.S. Treasury Department regulations for NEPA compliance (Treasury Directive 75-02) directs CBP to fully understand and take into consideration, during decision-making, the environmental consequences of proposed Federal actions (projects). Therefore, CBP must comply with NEPA before making Federal funds available for the fielding and operation of gamma-ray non-intrusive imaging equipment.

The NEPA regulations encourage agencies to "tier" their environmental documents to eliminate repetitive discussions of the same issues and to focus on the issues germane to the decisions at each level of environmental review. Fielding and operating gamma imaging systems at POEs is an undertaking that is nationwide in scope. Some issues associated with fielding and operating the systems are broad and relatively site-independent. They can be discussed and assessed without specific knowledge of the location of the equipment. This document, a Programmatic Environmental Assessment (PEA), fulfills that requirement.

Other issues are comparatively site-specific. These issues depend on local conditions such as proximity to waterways or wildlife migratory routes. For each operating location, site-specific information will be collected and assembled into a site-specific Supplemental Environmental Document (SED). The SED, in combination with the PEA, will assist decision makers in assessing environmental consequences at the local level, as described below.

⁵ Investment Review Board, High Technology Sub-Group – Imaging and Re-locatable Inspection *System*; USCS; 29 January 1999; Page 8.

 $^{^4}$ Investment Review Board, High Technology Sub-Group – Imaging and Re-locatable Inspection System; USCS; 29 January 1999; Page 2.

1.3 Programmatic Process

This PEA covers typical actions for the acquisition, fielding, and operation of gamma-ray non-intrusive imaging equipment for use by the CBP at sea, air, and land POEs. Because actions proposed for funding under this PEA and impacts of these actions can vary based on location and other site-specific criteria, a SED can be prepared for individual VACIS[®] projects. The resulting SEDs will tier off of this PEA in accordance with 40 CFR Part 1508.28 when necessary. During the preparation of a SED other environmental reviews may fulfill the requirements of NEPA. Projects that contain elements or actions not evaluated in this PEA can also be evaluated with a Categorical Exclusion (CE), an Environmental Assessment (EA), or an Environmental Impact Statement (EIS) as appropriate.

1.3.1 Cumulative Impacts

Per 40 CFR 1508.7:

"Cumulative impact is the impact on the environment which results from the incremental impact of the action when added to other past, present, and reasonably foreseeable future actions regardless of what agency (Federal or non-Federal) or person undertakes such other actions. Cumulative impacts can result from individually minor but collectively significant actions taking place over a period of time."

Cumulative impacts resulting from site-specific fielding of individual gamma imaging systems are not addressed in this PEA because analysis of these impacts requires specific knowledge of other projects occurring within or near the operating area. Cumulative impacts will be addressed in each site-specific SED.

2 System Description

The CBP plans to deploy four VACIS® configurations:

- A semi-permanent version designed for inspection of motor vehicles and cargo 1) containers (VACIS®II);
- A truck-mounted version designed for high-portability inspection of motor 2) vehicles and cargo containers (Mobile VACIS®);
- A fixed version designed specifically for installation along railroad rights of way 3) for the inspection of railroad cars (Rail VACIS®); and
- A fixed pallet (Pallet VACIS®) system designed for inspection of items stored on 4) pallets and in boxes or crates.

Each VACIS® configuration incorporates a low-energy radiation fixed gauge comprising a gamma radiation source in a shielded enclosure, and a sodium iodide detector array mounted between 15 and 30-feet from the source. The cargo to be scanned is placed between the source and the detector array. The radiation source is housed in a selfcontained, fireproof tungsten casing with a motor-driven lead aperture (shutter). Depending on the VACIS® configuration, either one shutter or two shutters (primary shutter and secondary shutter) are opened, allowing gamma radiation to scan the cargo. The detector array on the opposite side of the cargo measures any gamma radiation that passes through the cargo. The amount of gamma radiation detected indicates the thickness and/or density of the cargo being scanned. This information is made available at the operator's computer display as a shaded image, with the denser material appearing darker and the less dense material appearing lighter. The Customs and Border Protection Inspector, using his/her training and experience, visually evaluates the shaded image using the density, location, and shape of the components of the image to identify possible contraband such as drugs, guns, or other imported contraband.

The radiation source used in all VACIS® configurations is Cesium-137 (137Cs) or Cobalt-60 (60Co) with an activity of between 0.5 and 2.0 curies, depending on the VACIS® configuration. Each VACIS® configuration uses a different amount of source material, based mainly on the speed at which the cargo to be scanned passes through the gamma radiation. Increasing the curie level of the radiation source allows for a higher cargo scan speed. Additionally, increasing the curie level of the radiation source allows for a slightly greater degree of penetration of the cargo. A tradeoff associated with increasing the curie level of radiation is that, as a result, the cargo experiences an increased level of radiation exposure. In all VACIS $^{\otimes}$ configurations, the 137 Cs source is expected to have an operational life of 15 years⁶, ⁷ and ⁶⁰Co has an operational life of 5 years.

CA0215D104B; 30 July 2003.

⁶ Registry of Radioactive Sealed Sources and Devices; Safety Evaluation of Device; Model – VACIS®II; No.

INTRODUCTION

Based on the aforementioned radiation source characteristics, VACIS®II will employ 1.0 curie of ¹³⁷Cs because it will be used primarily for controlled, low-speed scanning of truck bodies and intermodal containers that are composed of relatively thin metal. Rail VACIS®, on the other hand, will be used to scan moving freight train rail cars with a speed ranging from 0.5 to 5.0 miles per hour and whose construction may employ thick metal. Hence, Rail VACIS® will employ a 2.0-curie ¹³⁷Cs radiation source. Mobile VACIS® has an essentially "in the middle" radiation source requirement in that it will be used to scan cargo (primarily trucks, intermodal containers, and some rail cars) at a speed not quite as controlled and as slow as VACIS® II, but not as variable and as fast as Rail VACIS®. Because of this, Mobile VACIS® will employ 1.0 curies of ¹³⁷Cs. The cargo that is normally scanned by the Pallet VACIS® tends to be fruits and vegetables that contain higher water content; it was found that the Cesium source was not consistent enough and was replaced with 0.5 curies of Cobalt (the smallest amount of the four VACIS® variants). Table I shows the number of curies available offered for use in each VACIS® variants.

Table I: Source variants offered for VACIS®

VACIS Configuration	Source Isotope	Source Activity (curies)
VACIS®II	Cesium-137	1.0
	Cobalt-60	0.75
Mobile VACIS®	Cesium-137	1.0
Mobile VACIS	Cobalt-60	0.75
Rail VACIS®	Cesium-137	2.0
Rail VACIS	Cobalt-60	1.0
Pallet VACIS®	Cesium-137	0.5
Fallet VACIS	Cobalt-60	0.25

(Source: SAIC Safety & Security Products; available at http://www.saic.com/products/security; Internet, accessed 19 February 2004)

Radiation safety exclusion zones have been established for the VACIS $^{\$}$ II, Mobile VACIS $^{\$}$, Rail VACIS $^{\$}$ and Pallet VACIS $^{\$}$ systems in order to limit the radiation dose to no more than 0.05 mrem (50 µrem) per hour above typical background/man-made radiation. The radiation safety exclusion zones for the four VACIS $^{\$}$ configurations were established from field measurements conducted by a Certified Health Physicist. $^{\$}$ People and live animals would not intentionally be allowed in the radiation safety exclusion zones during VACIS $^{\$}$ operations.

It should be noted that although it is a new application for CBP, the radioactive fixed gauge has been used successfully and safely in industry for many years, including measuring the thickness of paper produced in paper mills and ensuring that bottles are filled to the proper level in mass-production facilities such as beer breweries. Fixed gauges specifically incorporating ¹³⁷Cs are used in industrial applications including measuring and controlling liquid flow in pipelines, and as a density gauge in determining whether oil wells are plugged by sand.

Detailed descriptions of the four $VACIS^{\circledR}$ configurations are provided in the following subsections.

⁷ Registry of Radioactive Sealed Sources and Devices; Safety Evaluation of Device; Model – Mobile VACIS®; No. CA0215D103S; 24 August 2000.

⁸ ONDCP International Technology Symposium, 8-10 March 1999.

2.1 VACIS®II

2.1.1 Functional Characteristics

A representative photograph of a VACIS®II installation is shown in Figure 1. A close-up photograph of a typical fixed VACIS®II operator station is shown in Figure 2. A photograph of a typical VACIS®II mobile operator station (e.g., recreational vehicle) is shown in Figure 3. VACIS[®]II consists of two 90-foot long tracks that are placed, in parallel, 30 feet apart. On one track is the radiation source (1.0 curie of ¹³⁷Cs or 0.75 curie of ⁶⁰Co) and on the opposite track is a 21-foot tall tower containing the sodium iodide detector array sensors. During operation, the motor vehicle to be inspected parks between the two tracks, and the driver exits the vehicle and is escorted to a safe waiting area. The radiation source and the detector array tower begin moving, in synchronized fashion, down the tracks as the scan sequence is begun by the VACIS®II operator. The gamma rays are emitted from the source, pass through the vehicle, and are detected by the tower-mounted sensor array. The scan image is processed in the VACIS®II operator station and displayed on a monitor for operator identification of cargo density anomalies that may indicate suspected contraband. Images of suspected contraband may be stored on the system computer for potential use as evidence in smuggling prosecution cases. The VACIS®II equipment runs on externally-supplied household electrical power, requiring two 120 VAC, 20 A, 60 Hz circuits.

VACIS®II incorporates two radioactive source shutters, designated primary and secondary, which are physically aligned so that the secondary shutter is directly in front of the primary shutter. Each shutter, alone, is sufficient to block the source radiation, and the two-shutter system provides redundancy to enhance safety. During operation, the primary shutter is opened and remains open, while the secondary shutter is opened to commence a scan and closed to end the scan. VACIS®II has an average scanning time of one foot per second and an average inspection time of 2 to 3 minutes per vehicle. It is capable of scanning objects up to 8.5 feet wide by 70 feet long, with a maximum height of 14 feet. The exposed parts of VACIS®II are constructed of stainless steel, providing resistance to rain, high humidity, and moderate wind. The system can operate in temperatures ranging from 0 to 120° F.

At those sites where the weather is often particularly harsh, the entire VACIS®II installation may be located in an existing or newly constructed building. A typical building suitable for use in this application is shown in **Figure 4**.



Photograph Courtesy of SAIC

Figure 1: $VACIS^{\otimes}II$ scanning a tractor-trailer



Customs and Border Protection Photograph

Figure 2: Typical VACIS®II fixed operator station



Customs and Border Protection Photograph

Figure 3: Typical VACIS®II mobile operator station



Customs and Border Protection Photograph

Figure 4: Typical building suitable for housing VACIS®II installation

In order to accommodate the radiation safety exclusion zone discussed in Section 6.14.2.3.1, each VACIS® II installation will require a rectangular footprint area measuring 110 feet x 65 feet, exclusive of the operator station or any associated buildings. 9

The VACIS®II is equipped with several safety features to prevent injury. These consist of flashing lights and an audible alarm indicating when radiation is being emitted; microswitches and shock absorbers at the end of the track to prevent trolley over-travel; and emergency shut-off buttons located in six different locations. The secondary shutter closes automatically when the source or detector array tower reaches the end of their pre-selected scan distance, and also automatically closes in the event that the source or detector array tower reaches the end of the track. The system operator may also manually close the shutter from the operator station. Both the primary and secondary shutters are of fail-safe designs, whereby each shutter will automatically close upon loss of electric power to the VACIS® equipment. The primary shutter is designed so that a padlock may be used to secure the source in the OFF position.

⁹ Written comment received from Michael Terpilak, Certified Health Physicist, 14 August 2000.

2.1.2 Operational Procedures

The basic VACIS[®]II operating steps are as follows:

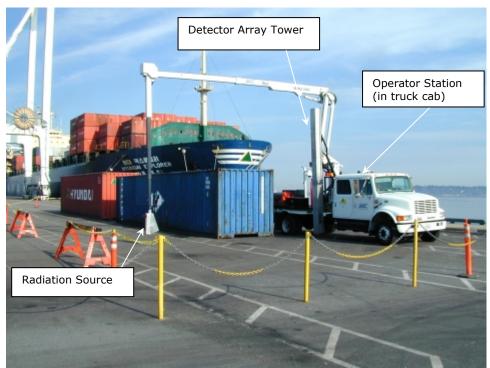
- 1) A radiation safety exclusion zone is established around the VACIS[®]II installation. The radiation safety exclusion zone is demarcated with rope or barriers and signage.
- 2) At the start of a shift, the primary shutter is unlocked and the computer system is turned on. A key is needed to operate the primary shutter from the shutter control box located in the operator station.
- 3) The system operator tests the primary and secondary shutters, and the associated indicating lights located in the operator station.
- 4) The primary shutter is opened and kept opened throughout a shift.
- 5) The secondary shutter is opened, and the area is surveyed to verify exposure rates outside the radiation safety exclusion zone are less than 0.05 mrem (50 μ rem) per hour. The exposure rate shall be measured by a qualified operator using a calibrated survey meter.
- 6) Traffic control personnel direct the driver of the motor vehicle to be scanned to drive into the area between the VACIS[®]II source and detector array tower tracks, and to park the vehicle.
- 7) Traffic control personnel escort the driver/passengers of the vehicle to be scanned to a point outside of the radiation safety exclusion zone area and questions the driver whether there are any remaining persons and/or animals in the vehicle. If the driver indicates that there are, then the vehicle is not scanned and is identified for further detailed manual inspection. If the driver falsely indicates that there are no remaining persons and/or animals in the vehicle when in fact there are, and if the vehicle is subsequently scanned using VACIS®II, the remaining persons and/or animals will unintentionally be scanned along with the vehicle. However, they will receive only a very small radiation dose, as described in Section 6.14.1.5 (Effects of Irradiation on Persons).
- 8) The system operator verifies there are no persons within the radiation safety exclusion zone.
- 9) The system operator starts the scan from the computer. This opens the secondary shutter on the radiation source, and initiates the synchronous movement of the source and detector array tower along the length of the vehicle.
- 10) A density map is stored. The system operator inspects the density map to identify any contraband or potential contraband storage locations.
- 11) After the audible alarm has stopped sounding and the red indicator lights have stopped flashing, indicating that the secondary shutter is closed, the driver is escorted back to the vehicle. The driver is then directed to drive the scanned vehicle out of the radiation safety exclusion zone.
- 12) Steps 6 through 11 are repeated for each vehicle undergoing a scan.

13) At the end of a shift, both shutters are closed and the computer system is turned off. The key is removed from the shutter control box and the primary shutter is padlocked.

2.2 MOBILE VACIS®

2.2.1 Functional Characteristics

A representative photograph of Mobile VACIS® is shown in **Figure 5**. Mobile VACIS® is similar to VACIS II®, except that it is installed on a flatbed straight truck. The radiation source (also similar to that used for VACIS®II) is located on a boom extending away from the truck, and the sodium iodide detector array sensors are located on a tower mounted on the truck. Mobile VACIS® incorporates one source shutter. The entire system runs on internally supplied household electrical power, requiring two 120 VAC, 20 A, 60 Hz circuits which are supplied by an onboard generator and rechargeable truck batteries. The operator station is located within the cab of the Mobile VACIS®.



Photograph Courtesy of SAIC

Figure 5: Mobile VACIS® scanning a cargo container

In order to accommodate the radiation safety exclusion zone discussed in Section 6.14.1.3.2 (Mobile VACIS®), each Mobile VACIS® will require a square footprint area measuring 50 feet x 50 feet and a height of 17 feet. For storage purposes, a 26 foot long by 8 foot wide area is required, with a 10 foot, 4 inch ceiling clearance.

Mobile VACIS® is capable of scanning single rows of cargo containers as well as tractor-trailers at a speed of 88 inches per second (5 miles per hour). The system is equipped with lights to allow it to operate at night and can operate in all types of weather.

Mobile VACIS® can scan motor vehicles and cargo containers using two operational modes:

Fixed Scanning Mode - During the fixed scanning mode of operation, the Mobile VACIS® parks in one place as motor vehicles to be scanned pull up under the boom between the radiation source and detector array sensors, and stop with the passenger cab just past the radiation source. The VACIS® scanning equipment is then turned on, and the driver of the vehicle to be scanned slowly moves forward until the vehicle is through the scan. The scanning equipment is then turned off.

Mobile Scanning Mode – When in the mobile scanning mode of operation, the Mobile VACIS® is positioned so that the motor vehicle or cargo to be scanned is lined up under the boom between the radiation source and detector array sensors. The Mobile VACIS® is then driven past the vehicle or cargo container to be scanned, while the VACIS® scanning equipment is operating. When the Mobile VACIS® reaches the end of the vehicle or cargo container being scanned, the scanning equipment is turned off.

In both Mobile VACIS® operational modes, the scan images are sent to a monitor located inside the truck cab where the operator is located. The VACIS® operator views the images to identify anomalies that should be investigated further. The system computer can store these images for potential use as evidence in smuggling prosecution cases.

At those sites where the weather is often particularly harsh, the entire Mobile VACIS® may be located and installed in an existing or newly constructed building. A typical building suitable for use in this application is shown in **Figure 4**.

Mobile VACIS® is equipped with several safety features to prevent injury. These consist of flashing lights and an audible alarm indicating when radiation is being emitted, and emergency shut-off buttons. The shutter closes automatically at the end of a pre-selected scan time. The system operator may also manually close the shutter. The shutter is of a fail-safe design, whereby the shutter will automatically close upon loss of electric power to the VACIS® equipment. The shutter is designed so that a padlock may be used to secure the source in the OFF position.

2.2.2 Operational Procedures

Mobile VACIS[®] requires two trained operators. The scanning operator sits in the cab of the Mobile VACIS[®] and operates the scanning equipment. The truck operator drives the Mobile VACIS[®] when in mobile scanning mode, helps with positioning the vehicle or cargo container to be scanned, and helps ensure radiation safety (e.g., keeping persons outside of the radiation safety exclusion zone).

The operating steps provided below are applicable when Mobile VACIS[®] is in fixed scanning mode and motor vehicles are pulling up to be scanned. Comparable steps are followed, as appropriate, during mobile scanning mode operations.

The basic Mobile VACIS® operating steps are as follows:

- 1) A radiation safety exclusion zone is set up around the Mobile VACIS[®]. The radiation safety exclusion zone is demarcated with rope and signage.
- 2) Pilasters, lane markers, and associated signage are set up and positioned.

- 3) The Mobile VACIS® computer system is turned on and the key is used to energize the control box. A password is required to access system software to open the shutter.
- 4) The Mobile VACIS® diesel engine is started.
- 5) The shielded storage box that houses the radiation source is unlocked, the radiation source is unlocked, and the locking pin is removed from the radiation source.
- 6) The radiation source and detector array tower are positioned using the Mobile VACIS® hydraulic lifts.
- 7) The radiation source shutter is opened, and the area is surveyed to verify exposure rates outside the radiation safety exclusion zone are less than 0.05 mrem (50 µrem) per hour. A qualified operator using a calibrated survey meter shall measure the exposure rate.
- 8) An operational checklist is completed to ensure the safety lights and audible beacon are functioning appropriately and that all required signage is in place.
- 9) The Mobile VACIS® operator directs the driver of the motor vehicle to be scanned to drive forward and position the vehicle under the boom between the radiation source and detector array tower.
- The Mobile VACIS® operator asks the driver of the vehicle to be scanned whether there are any remaining persons and/or animals in the vehicle. If the driver indicates that there are, then the vehicle is not scanned and is identified for further detailed manual inspection. If the driver falsely indicates that there are no remaining persons and/or animals in the vehicle when in fact there are, and if the vehicle is subsequently scanned using Mobile VACIS® then the remaining persons and/or animals will unintentionally be scanned along with the vehicle. However, they will receive only a very small radiation dose, as described in Section 6.14.1.5 (Effects of Irradiation on Persons) herein.
- 11) The Mobile VACIS® operator and scanning operator verify there are no persons in the radiation safety exclusion zone.
- 12) The Mobile VACIS® scanning operator opens the radiation source shutter either manually or automatically through system software, and a system operator asks the driver of the vehicle being scanned to pull forward.
- 13) A density map of the scanned vehicle is acquired and stored.
- 14) The radiation source shutter is closed either manually, automatically through system software, or by the safety-related timeout.
- 15) The Mobile VACIS® scanning operator inspects the density image to identify any anomalies that may indicate the presence of contraband.
- 16) Steps 9 through 15 are repeated for each vehicle undergoing a scan.
- 17) At the end of operations, the radiation source shutter is closed and the key is removed from the control box. The system computer is turned off. The detector array tower and radiation source are returned to their storage locations. The radiation source is secured within the shielded storage box. The radiation source

shutter is secured with the locking pin and padlock. The shielded storage box is locked.

2.3 RAIL VACIS®

2.3.1 Functional Characteristics

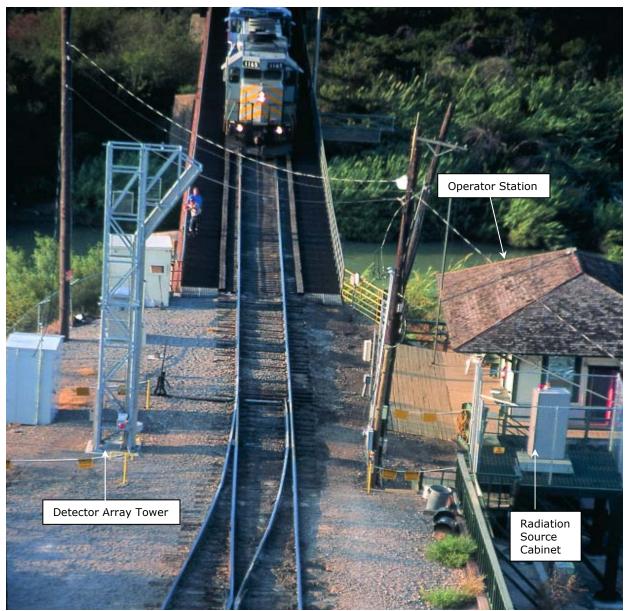
A representative photograph of Rail VACIS® is shown in **Figure 6**. The radiation source (2.0 curies of ¹³⁷Cs or 1.0 curies of ⁶⁰Co) is located in a cabinet on one side of the railroad track, and the sodium iodide detector sensor array is located on a 32-foot tall tower on the other side of the track opposite from the radiation source.

The installation incorporates track speed sensing devices well in advance of the Rail VACIS® equipment, that are used in determining the speed of the freight train to ensure the proper speed for railcar scanning is maintained. As the train approaches, a light beam at the Rail VACIS® installation is activated on one side of the railroad track that is directed across the track, and a detector on the opposite side of the track detects the light beam. As each railcar breaks the beam, the Rail VACIS® equipment uses this information to identify the discrete railcars being scanned. To aid the Rail VACIS® operator in identifying which railcar is being scanned, a radio frequency reader is used to read the standardized identification markings located on the sides of the railcars.

The system includes a video camera to record each railcar being scanned, as well as a closed circuit TV camera for safety and surveillance. The operator station, which houses the control system and operator positions, can be located in a fixed building, portable building, or mobile vehicle, depending on local site requirements. The Rail VACIS® equipment runs on externally supplied household electrical power, requiring two 120 VAC, 20 A, 60 Hz power circuits.

The area required for the Rail VACIS equipment will vary depending on the installation site. In order to accommodate the radiation safety exclusion zone (discussed in Section 6.14.1.3.3, "Rail VACIS "), each VACIS installation will require a rectangular footprint area measuring 20 feet x 50 feet, exclusive of the operator station and any associated buildings. 10

¹⁰ National Drug Control Strategy, 2001 Annual Report, Counterdrug Research and Development *Blueprint Update*; Office of National Drug Control Policy; Appendices B and D.



Photograph Courtesy of SAIC

Figure 6: Typical Rail VACIS® installation

2.3.2 Operational Procedures

The basic Rail VACIS® operating steps are as follows:

- 1) At the start of a shift, the radiation source shutter is unlocked and the VACIS® computer is turned on.
- 2) Using radio communication, the Rail VACIS $^{\! \otimes}$ operator is alerted of an approaching freight train.

- 3) As the train approaches the Rail VACIS® installation, the speed sensors detect the speed of the freight train and the train crew is directed to adjust the train speed, as necessary, to ensure proper scanning of the railcars.
- 4) The rail vehicle detection light is illuminated perpendicular to the railroad track.
- 5) Once the locomotives are past the radiation source, the radiation source shutter is opened, commencing the scan of the railcars.
- 6) As each railcar breaks the light beam, the Rail VACIS® equipment uses this information to identify the discrete railcars being scanned.
- 7) Using the radio frequency identification system, the Rail VACIS® equipment uses the standardized railcar identification markings to aid the system operator to identify which railcar is being scanned.
- 8) As each railcar is scanned, the Rail VACIS® equipment acquires, displays, and stores images of the scanned railcars. The system operator inspects the density image of each railcar to identify any anomalies that may indicate the presence of contraband.
- 9) Step 8 is repeated for each scanned railcar.
- 10) After the last railcar has passed, the radiation source shutter is closed.
- 11) The system operator informs the freight train crew regarding whether any railcars in the train just scanned require detailed manual inspection.
- 12) At the end of the shift, the VACIS® computer is turned off and the radiation source shutter is locked.

2.4 PALLET VACIS®

2.4.1 Functional Characteristics

Figure shows a typical Pallet VACIS[®] installation in a warehouse. The radiation exclusion zone (Fig. 11), as defined by the Customs Radiation Safety Officer, is 3 feet behind the radiation source that is enclosed within the cabinet. The footprint for the Pallet VACIS[®] Cabinet and Conveyor is 31 feet long x 14.2 feet wide x 11.10 feet at its highest point. The Command Center is a separate 8 feet x 8 feet office that is linked to the cabinet mechanism by power and data cables that are not to be stationed more than 50' from the cabinet. The radiation source (0.5 curie of ¹³⁷Cs or 0.25 curie of ⁶⁰Co) is mounted within a lead enclosed steel cabinet. The Pallet VACIS[®] system power requirements consist of 208 VAC, 60 Hz, 80 amp, 3 phase. An Uninterruptible Power Supply is installed in the event of a power failure. An external gasoline generator could be used as an emergency power supply.

Each Pallet VACIS® contains eight major components: A Command Center, Lift Mechanism, Source Shelf, Detector Shelf, Cabinet, Programmable Logic Controller (PLC) Panel, Electrical Panel, Conveyor and Pallet Sensors. The Command Center is placed in a position that has a full, unobstructed view of the Pallet VACIS® equipment. Enclosed in the Command Center are the VACIS® operator, a Personal Computer, Closed Circuit Television Monitors, the System Control Panel (SCP) and the control pendant. The Lift Mechanism contains 25 gallons of type AW 32 petroleum oil (hydraulic fluid). The presence of the hydraulic fluid

may create the need for a berm to be built around the Cabinet. This berm will eliminate the possibility of spilled hydraulic fluid migrating from the general area of the spill.

The Pallet VACIS® is equipped with several safety features to prevent injury. Included in these features are: a Safety Brake system for the conveyor and lift mechanism which will engage if the drive chain breaks; flashing lights that indicate when radiation is being emitted; and emergency shut-off buttons that will automatically actuate the shutter in the closed position at the end of a pre-selected scan time. The system operator may also manually close the shutter. The shutter is a fail-safe design, whereby the shutter will automatically close upon loss of electric power to the VACIS® equipment. The shutter is designed so that a padlock may be used to secure the source in the OFF position. The radiation source has a primary and secondary shutter. The secondary shutter will automatically close by spring actuation in the event of a system failure. The primary shutter will close with the use of the back-up battery if power is lost. Other areas of concern are Pinch Point injuries caused by the Conveyor, Electrical safety that encompasses equipment lockout/tag out procedures and electrostatic discharge protection, hydraulic component maintenance safety, moving parts and assemblies, and radiation safety.



Figure 7: Pallet VACIS®

2.4.2 Operational Procedures

Prior to operating the Pallet $VACIS^{\otimes}$ system, a start-up routine is required to ensure the unit is properly functioning. The start-up checklist is as follows:

1) Energize the Pallet VACIS® by inserting and turning the key in the System Enable switch that is on the System Control Panel (SCP).

- 2) Following system power-up, the Manual Jog function is tested. This consists of pressing the green button located on the Motor Starter to power-up the Hydraulic Power Unit (HPU).
- 3) Retrieve the handheld pendant and press the RESET button to take the system out of the "E Stop" mode.
- 4) On the pendant, press and hold the Input Conveyor switch to jog the conveyors. Ensure an audible tone is heard for two seconds prior to the conveyors moving. Also ensure the Load and End sections of the conveyor move at the same speed and that they operate smoothly. While holding the Input Conveyor button, depress the E-Stop button and ensure the conveyor stops.
- 5) Perform the same procedures for the Output conveyor.
- 6) Preset the Scan speed switch located on the SCP to MED.
- 7) Using the pendant, press the Jog Lift switch upward into the UP position. Ensure the Detector Shelves operate smoothly while rising to 2 feet of the top position. Release the switch and verify the shelf stops immediately.
- 8) Repeat the procedures for the downward direction.

Note: Repeat this procedure several times while viewing from different angles.

It is a requirement for this system to normalize the Detectors once a day or when the imaging becomes noticeably degraded. This process is to be completed only after the Manual Jog procedure has been accomplished.

The Normalizing of the Detectors process is accomplished by:

- 1) Jog the lift so that the Detector and Source shelves are completely above the conveyor surface.
- 2) Open the first or second cabinet door on the source side of the system; remove the padlock; if the system is the ⁶⁰Co, push the plunger in completely and close the doors.
- 3) Press the Shutters Enable on the SCP and ensure the red light in the button illuminates.
- 4) On the ⁶⁰Co system, when the Primary Shutter opens, a light on the SCP should be illuminated. For the ¹³⁷Cs systems press the button and ensure after several seconds of flashing that the light remains on.
- 5) Select Normalize from the Acquire menu and verify the Secondary Shutter Open light illuminates and that the warning beacons on the cabinet are flashing. This process should take approximately 15 to 20 seconds. On the computer screen, a detector window opens after the secondary shutter closes.
- 6) On the computer screen, click the button in the top right hand corner to close the detector array window.

The basic start-up and operating steps for pallet loading and testing are as follows:

1) A forklift operator delivers the target pallet on to the load end of conveyer unit.

- 2) The Red ENABLE button located in the Shutters section of the SCP is depressed. This command enables remote operation of the source shutters.
- 3) The OPEN button located on the Primary Shutter portion of the SCP is pressed, which opens the primary shutter and turns on the lasers to assist in positioning the target.
- 4) The detector and source shelves should have been parked near their scanning position. If this was not done, the Lift Jog Down switch may be used to position the target.
- The Auto Load button on the Input Conveyors section of the SCP is held until the light stops flashing. This switch moves the target into position within the Cabinet. Ensure the laser lines are visible on the Detector Shelf or are not visible on the target; use the JOG switch on the INPUT CONVEYOR panel to properly position the target.
- 6) Select the appropriate scanning speed by positioning the Scan Speed Switch on the SCP.
- 7) Depress the red Start Key located on the Auto Scan section of the SCP.
- 8) When the lift has reached the required height that was preset during the System Setup, the scan will stop. If the need to stop the scan prior to the auto end is desired, press the Stop button located on the Auto Scan portion of the SCP.
- 9) The forklift operator may now remove the pallet from the conveyor.

The basic start-up and operating steps for pallet loading and testing are as follows:

1) On the PC located in the Operator's Booth, select either the File: Exit menu and clicking on the Exit icon or by pressing the <Alt> +X on the keyboard.

Note: If the VACIS[®] software detects unsaved files, a dialogue box will appear on the screen asking for a Yes, No or Cancel decision to be made.

- 2) At the Windows screen, select start followed by Shut Down.
- 3) When prompted, select "Shut Down the Computer".
- 4) Following computer shutdown, ensure:
 - a) The Primary and Secondary source shutters are fully closed
 - b) The Cabinet warning lights are off
 - c) The roll-up doors are fully closed
 - d) The Conveyor / Lift Mechanism operating alarm is secured
 - e) The Conveyor / Lift Mechanism, video cameras and monitors, UPS and Printer have had the power secured.
 - f) Turn the SYSTEM ENABLE keylock switch located on the SCP to the off position.

Warning: Ensure the SCP's SYSTEM ENABLE key is removed and properly secured.

Section 3

3 Purpose and Need for the Action

3.1 PURPOSE

The primary purpose of the proposed action is the fielding and operation of gamma-ray non-intrusive imaging equipment for use at air, sea and land POEs, to meet the need for gamma-ray NII systems identified in the *National Drug Control Strategy*, and the *Ten-Year Technology Development Plan and Development Roadmap*.¹¹ A gamma imaging detection system will enable the Customs and Border Protection Inspector to perform the effective and efficient NII of cargo vehicles including tanker and trailer trucks, trailer-mounted cargo containers, and railroad cars for contraband such as illicit drugs, currency, and guns. As a part of a multi-technology approach to combating the smuggling of illicit drugs into the U.S., a gamma imaging system directly supports CBP's *Narcotics Strategic Plan*¹² to develop and introduce technologies to identify narcotics and support the goals of the *National Drug Control Strategy*¹³ to shield America's air, land, and sea frontiers from the drug threat. Given the seriousness faced by CBP in protecting our nation's borders it is envisioned all POEs are future candidates for the fielding of gamma ray non-intrusive imaging equipment.

3.2 NEED

Created in 1789, U.S. Customs (now part of CBP under DHS) is one of the Federal government's oldest agencies. Customs' original mission was to collect revenue. Now, the unified CBP mission has expanded to include ensuring all goods and persons entering and exiting the U.S. do so in accordance with all U.S. laws and regulations. Even though the mission has changed over time, stifling the drug trade remains a major objective of the organization. As stated in its 2002 annual report:¹⁴

"Although counterterrorism has become the number one priority of the agency since the tragic events of September 11, 2001, Customs still remains a leader in interdicting and investigating drug smuggling activities and organizations. Our heightened state of security along America's borders has, in fact,

¹¹ Investment Review Board, High Technology Sub-Group – Imaging and Re-locatable Inspection *System*; USCS; 29 January 1999; Page 2.

¹² National Drug Control Strategy, 2000 Annual Report, Counterdrug Research and Development *Blueprint Update*; Office of National Drug Control Policy; Page 6.

¹³ Customs Service: Drug Interdiction Efforts; Briefing Report, GAO/GGD-96-189BR; 26 September 1996; accessed March 3, 2004 (http://www.druglibrary.org/schaffer/GOVPUBS/gao/pdf35.pdf).

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strengthened, not weakened, our counterdrug effectiveness through the deployment of additional manpower and NII technology assets."

The CBP's need for non-intrusive inspection technology is based on its responsibilities to operate 301 POEs. Contraband can enter the U.S. by air, land, and sea. Illegal items can be transported by or in people, cargo, and conveyances including cars, trucks, aircraft, and vessels. Customs Inspectors are, therefore, required to perform inspections of cargo and conveyances as a prerequisite for entry into the U.S. In 2002, CBP processed approximately 415 million people, 10 million containers and trucks, 117 million private vehicles, 1 million aircraft and marine vessels, and the collection of \$20B in tariffs. This tremendous and growing workload demands a shift from manpower-intensive methods to more efficient technology-based solutions.

The need for CBP to increase its investment in technology is apparent. The effective and efficient screening and processing of low-risk cargo, conveyances, and persons will allow CBP to focus the bulk of its anti-smuggling and trade enforcement resources on suspected and actual law violators, thereby increasing both the potential and the reality of detection. Customs Inspectors need the ability to conduct high-confidence inspections in a non-intrusive manner quickly and efficiently. The NII technology provides CBP with the capability of increasing the total number of inspections performed daily, and allows for the examination of very difficult commodities (e.g., tankers and hazardous materials) in a timely and cost effective manner.

The major focus of CBP's current plans for NII technology development and acquisition are based on its *Narcotics Strategic Plan* and its interdiction objective:

- The goal of CBP narcotics strategy is to prevent the smuggling of narcotics into the U.S. by creating an effective narcotics interdiction, intelligence, and investigation capability that disrupts and dismantles smuggling organizations.
- The objective for narcotics interdiction is to develop and introduce technologies and techniques to identify smuggled narcotics, to force smuggling organizations to change to higher risk smuggling methods, and to enlist the participation of other nations in efforts to disrupt the worldwide smuggling of narcotics.

The CBP strategy for NII technology development and acquisition is influenced by the reality of its critical enforcement responsibilities with respect to drug smuggling. Drug smuggling is a real and immediate problem for the US; it is not a theoretical problem, nor one of the future. The CBP's choices regarding new technology also must recognize today's constraints on time and resources. If there is an available technology that responds to current and foreseeable requirements and priorities, and is both operationally and economically feasible, CBP believes it has an obligation to put that technology into use as soon as possible. CBP cannot afford to wait for the elusive, perfect system that is always just over the horizon; rather, it must acquire effective devices for today's most critical areas as soon as the technology is available and affordable. The CBP also realizes that many operational requirements are not satisfied by available technology, and that development must be pursued strenuously to meet these needs. When these efforts produce equipment which meets its criteria, CBP will add it to its arsenal; not because it is new or represents the state-of-the-art, but rather because it is necessary, effective, appropriate, and affordable. The

¹⁵ Investment Review Board, High Technology Sub-Group – Imaging and Re-locatable Inspection *System*; USCS; 29 January 1999; Page 7.

Section

4 The Proposed Action and Alternatives

4.1 FIELDING AND OPERATION OF VACIS® GAMMA IMAGING SYSTEM (Proposed Action)

The proposed action is to field and operate the VACIS[®] gamma-ray non-intrusive imaging equipment for use by CBP at its air, sea and land POEs.

The VACIS® program is part of a multi-technology approach to combating the smuggling of contraband into the U.S. VACIS® will enable the Customs and Border Protection Inspector to perform the effective and efficient non-intrusive inspection of cargo vehicles including tanker and trailer trucks, trailer-mounted cargo containers, railroad cars and individual pallets or crates. Modular in design and capable of being rapidly deployed among different sites, VACIS® will be capable of detecting contraband located in the vehicle body and chassis, tires, gas tanks, and hidden compartments. Complementing other new technologies under the USCS Five-Year Technology Acquisition Plan for the Southern Tier, the goals of the National Drug Control Strategy and the USCS Narcotics Strategy will be directly supported by the VACIS program.¹⁶

The VACIS® uses a low-energy gamma ray source (60 Co and 137 Cs) to generate images of trucks and cars similar to the images created by x-ray systems. However, VACIS® can probe deeper into cargo than low-energy x-ray systems, while emitting minimal radiation. Utilized as an enforcement tool, VACIS® will help CBP intercept narcotics shipments, while allowing the rapid processing of lawful international trade and travel.

The VACIS® was originally developed by Science Applications International Corporation (SAIC), with funding from CBP and the ONDCP, to inspect empty tanker trucks. VACIS® is largely a commercial off-the-shelf procurement. Department of Defense sponsored tests for VACIS® were conducted at Thunder Mountain Evaluation Center (TMEC), Fort Huachuca, Arizona.¹⁷

 $^{^{16}}$ Ten-Year Counterdrug Technology Plan and Development Roadmap; Office of National Drug Control Policy; June 1998

¹⁷ Investment Review Board, High Technology Sub-Group – Imaging and Re-locatable Inspection *System*; USCS; 29 January 1999; Page 7.

The spending on contraband detection technologies that has occurred since 1990 has been due, in large part, to Congressional direction. Congress has appropriated funds for the acquisition of NII technology and Automated Targeting Systems as part of the "Omnibus Consolidated and Emergency Supplemental Appropriations Act, 1999 (P.L. 105-77, H.R. 4328, H. Rept. 105-825)".

Specifically, the two sections in this appropriation are:

- 1) Omnibus Crime Bill Initiatives (Non-Intrusive Inspection Technology and Automated Targeting Systems) for \$54M
- 2) Emergency Supplemental Appropriations (Additional Non-Intrusive Inspection Technology to Augment the \$54M) for \$80M.

Gamma-ray imagers (e.g., VACIS®) are identified by specific line items, and account for \$20.8M of the \$134M appropriations as identified.¹⁸

4.2 ALTERNATIVES TO THE PROPOSED ACTION

The CEQ regulations for the preparation of Environmental Assessments for Major Federal actions require an investigation and evaluation of alternatives to the proposed action as part of each assessment.

4.2.1 No Action Alternative

Inclusion of a "No Action" alternative in this PEA is required under NEPA. The No Action alternative maintains the status quo and evaluates the effects of not fielding VACIS or any other alternative action, thus providing a benchmark against which project alternatives may be evaluated. The No Action alternative is in conflict with CBP's mission of drug interdiction, the objectives of the *National Drug Control Strategy*, the *USCS Five-Year Technology Acquisition Plan for the Southern Tier* and the scope of the *Ten-Year Technology Development Plan and Development Roadmap*. Therefore, it is not a viable alternative.

4.2.2 Field a Gamma Imaging System other than VACIS

The ONDCP, Counterdrug Technology Assessment Center (CTAC) is responsible for coordinating Federal counterdrug technology research and development. The *Ten-Year Technology Development Plan and Development Roadmap* has been prepared to satisfy the technology objectives within the five goals of the *National Drug Control Strategy*. The Plan concentrates on the counterdrug technology needed by all Federal agencies with drug control missions. Federal agencies such as CBP are consulted within the technology research and development decision process, and will ultimately carry out implementation of the *Ten-Year Technology Development Plan and Development Roadmap*.

The acquisition and fielding of gamma imaging technology is a priority need in NII technology for which CTAC has solicited advanced concepts. The identification of VACIS® to meet the gamma imaging technology need is a result of the technology assessment/ research and development process outlined in the *Ten-Year Technology Development Plan*

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¹⁸ Ten-Year Counterdrug Technology Plan and Development Roadmap; Office of National Drug Control Policy; June 1998.

and Development Roadmap.¹⁹ The PEA specifically addresses VACIS[®] because it was the only gamma imaging inspection system commercially available to the CBP at the time of past procurements and hence is the system currently represented in the CBP inventory.

If CBP determines that future procurements of gamma imaging inspection systems are warranted, they will be evaluated in a supplemental environmental assessment to this PEA, to the extent they may differ from the VACIS®.

On 19 March 1999, the Department of the Army, Fort Huachuca, Arizona posted a Sources Sought notice in the Commerce Business Daily *CBDNet* identifying a requirement for CBP to procure NII systems similar to VACIS[®]II, and requesting responses from vendors able to provide commercial off-the-shelf systems.²⁰ The only vendor responding with a commercially available product was SAIC.

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¹⁹ Telephone conversation with Carolyn Whorton, Program Manager, USCS, 24 January 2001.

²⁰ *CBDNet* Submission No. 306715; 9 March 1999; Gamma-Ray Inspection System, Sources Sought for commercial items.

Section

5 The Affected Environment

This section describes the existing conditions for each resource category, including applicable statutes. Some resources have more, or less, information than others concerning the existing conditions and regulatory background. The difference between resources depends on the nature of the resource, and is not an indicator of the resource's importance. For example, resources such as climate, geology, soils, hydrology, and flora and fauna species, are impossible to describe in a document that considers installation of systems in 12 states and Puerto Rico. A more detailed description of the affected environment will be provided in a Supplemental Environmental Document (SED), as necessary, to evaluate project impacts.

5.1 CONSULTATIONS

As part of the process of determining whether a VACIS[®] installation may significantly impact the resources located at or near the installation site, CBP may be required to conduct consultations with Federal, state, and local agencies. CBP will typically provide the agencies with VACIS[®] installation details such as location, excavation/construction requirements, site photographs, and anticipated vehicular traffic flow for use by the agencies in determining whether there are any significant natural resource or socioeconomic impacts that must be precluded or minimized. The typical types of consultations that are required, as well as quidance in conducting these consultations, are described in the following subsections.

5.1.1 Coastal Zone Protection

The Coastal Zone is defined in 49 CFR Part 194 as "All United States waters subject to the tide, United States waters of the Great Lakes and Lake Champlain, specified ports and harbors on inland rivers, waters of the contiguous zone, groundwaters, and ambient air proximal to those waters."

The Coastal Zone Management Act (CZMA) requires CBP to ensure their operations, activities, projects, and programs that affect the Coastal Zone in or on coastal lands or waters are consistent, to the maximum extent practicable, with the Federally approved Coastal Zone Management Plan for the state. The CZMA authorizes states to administer approved coastal non-point pollution programs. Advance concurrence from the state Coastal Commission is required prior to taking an action affecting the use of land, water, or natural resources in the Coastal Zone. In their Coastal Zone management programs, states must list activities that affect the Coastal Zone and, therefore, require a consistency determination. CBP will review these lists to identify activities applicable to the installation of VACIS® that are likely to require a consistency determination.

5.1.2 Protection of Wetlands, and Floodplain Management

Executive Order (EO) 11990 "Protection of Wetlands" and EO 11988 "Floodplain Management" address the Federal agency actions required to identify and protect wetlands and floodplains, minimize the risk of flood loss and destruction of wetlands, and preserve and enhance the natural and beneficial values of both floodplains and wetlands. In a Federal Register notice of 24 May 1978 (43 FR 22311), the Department of the Treasury advised, as a general rule, that it does not engage in activities that would impact on floodplains or wetlands. Department of the Treasury procedures implementing these EOs are incorporated in U.S. Treasury Directive 75-02, Department of the Treasury's National Environmental Policy Act Implementing Procedures.

CBP will evaluate the potential effects of actions in floodplains, according to procedures outlined in U.S. Treasury Directive 75-02. If required, CBP will obtain permits from the U.S. Army Corps of Engineers (USACE) prior to discharging dredged or fill material into waters of the US, including wetlands, in compliance with Section 404 of the Clean Water Act.

5.1.3 Endangered Species Protection

Section 7 of the Endangered Species Act of 1973 requires CBP to consult with the U.S. Fish and Wildlife Service (USFWS) and the National Marine Fisheries Service (NMFS) if proposed CBP-funded projects may affect threatened and endangered species and/or their suitable habitat. CBP will consult with the USFWS or the NMFS, as appropriate, on any CBP action(s) that may affect any Federally listed threatened or endangered species or their critical habitat, in order to ensure such actions are not likely to jeopardize the continued existence of the species or result in the destruction or adverse modification of the habitat. Such consultations may be either formal or informal. When necessary, CBP will prepare a biological assessment of the effects of a proposed action on listed species to assist the USFWS or NMFS in issuing a biological opinion regarding whether the action will jeopardize the continued existence of the species. The Endangered Species Act of 1973 does not require consideration of state-listed species. However, state laws and regulations may govern the possession, propagation, sale, or taking of such species.

5.1.4 Historic and Archaeological Resources Protection

Section 106 of the National Historic Preservation Act of 1966 (NHPA) requires a Federal agency with jurisdiction over a Federal, Federally assisted, or Federally licensed undertaking to take into account the effects of the agency's undertaking on properties included in, or eligible for, the National Register of Historic Places (NRHP) and, prior to approval of an undertaking, to afford the applicable State Historic Preservation Officer (SHPO) an opportunity to consult on the undertaking. Prior to initiating consultation, CBP must determine whether cultural properties are present in the Area of Potential Effect (APE), evaluate the property to determine the eligibility for listing in the NRHP, and evaluate the potential effects of the proposed undertaking on any NRHP-eligible property located in the APF

Similarly, CBP is required to comply with Section 110 of the Act. Section 110 requires "all Federal agencies shall assume responsibility for the preservation of historic properties which are owned or controlled by such agency." CBP's preservation-related activities will be carried out in consultation with other Federal, State, and local agencies, Indian tribes, Native Hawaiian organizations, and with notification to the interested Public.

5.2 GEOLOGY AND SOILS

Potential impacts related to geology and soils are primarily related to construction of structures in geologically sensitive areas, to geohazards and potential earthquake damage to proposed new facilities, and to possible impacts to soils, depending on facility siting and construction requirements.

To avoid potential impacts to unique geologic resources, the relevant county and city general plans should be consulted before siting new facilities.

5.3 AIR QUALITY

5.3.1 Air Quality Management

Air quality is managed through the Clean Air Act Amendments as well as various state Clean Air Acts. The Federal and State Clean Air Acts are implemented through a three-point strategy:

- 1) Local controls for managing stationary, non-vehicular sources and permitting;
- 2) State controls for setting emissions for motor vehicles, fuels, and consumer products; and
- 3) Federal controls for interstate pollutants.

To further support the goal of reduced emissions, State Implementation Plans (SIPs) have been adopted as an approach to reduce air pollution, region by region, in future years. SIPs contain measures that allow each region to reach attainment status (meet the primary standard for all air quality criteria). Although Federal and state governments play a role in managing the nation's air quality, the acts are implemented primarily at the local level.

At the state and county levels, air quality is managed through numerous Air Quality Management Districts (AQMDs). Each AQMD is responsible for controlling air pollution within the district to meet all state and Federal air quality standards. Using regional air quality data, each AQMD adopts it own statutes to deal with the air quality problems associated with that region, including setting emission limits for stationary sources such as factories and power plants. In addition, each district develops its own clean air plan and enforces local pollution control laws.

5.3.2 Applicable Air Quality Statutes

Several statutes exist to manage air quality, and many may apply to a particular project; however, one statute in particular is, perhaps, the most applicable to potential Federal projects: the New Source Review (NSR) permitting process statutes. Under this permitting process, any new potential source of emissions may have to be permitted by the AQMDs. Even temporary sources, such as increased particulate matter less than 10 micrometers in diameter (PM_{10}) due to construction, may require a permit, depending on the district and its air quality. In most cases, a permit may not be required for temporary, small-scale construction measures. However, the AQMD associated with the project must be contacted to ultimately determine regulation applicability, regardless of project scale.

5.3.3 Air Quality for the Criteria Air Pollutants

The Environmental Protection Agency (EPA) defines ambient air in 40 CFR Part 50, as "that portion of the atmosphere, external to buildings, to which the general public has access." In compliance with the 1970 Clean Air Act (CAA) and the 1977 and 1990 Amendments (CAAA), the EPA has promulgated ambient air quality standards and regulations. The National Ambient Air Quality Standards (NAAQS) were enacted for the protection of the public health and welfare, allowing for an adequate margin of safety. To date, the EPA has issued NAAQS for six criteria pollutants: carbon monoxide (CO), sulfur dioxide (SO₂), particles with a diameter less than or equal to a nominal 10 micrometers (PM₁₀), ozone (O₃), nitrogen dioxide (NO₂), and lead (Pb). The health and welfare effects of the applicable criteria pollutants are listed in Table II.

There are two types of air quality standards: primary and secondary. Primary standards are designed to protect sensitive segments of the population from adverse health effects, with an adequate margin of safety, which may result from exposure to criteria pollutants. Secondary standards are designated to protect human health and welfare and, therefore, in some cases, are more stringent than the primary standards. Human welfare is considered to include the natural environment (vegetation) and the man-made environment (physical structures). Carbon monoxide is generated from motor vehicles and wood burning, and is considered a human health risk. Nitrogen dioxide is a product of combustion and can be seen as a brown haze. Organic gases react with nitrogen dioxide to form ozone, which causes low visibility and health effects including respiratory disease and eye irritation. Particulate matter is a component of smoke and can have a variety of health effects, depending on its chemical composition. Sulfur dioxide, which is generated from burning fossil fuels, causes damage to vegetation and reduces the health of humans and animals. Airborne lead, which is generally produced by automobiles, can cause blood-related effects and may also affect the central nervous and reproductive systems.

Exceeding a concentration level is a violation and constitutes a nonattainment of the pollutant standard. If an air quality control region violates the NAAQS for a pollutant, this region is defined as a nonattainment area for that pollutant.

Table II: National Ambient Air Quality Standards

POLLUTANT	STANDARD VALUE *	STANDARD TYPE
Carbon Monoxide (CO)		
8-hour Average	9 ppm (10 mg/m³)	Primary
1-hour Average	35 ppm (40 mg/m ³)	Primary
Nitrogen Dioxide (NO ₂)		
Annual Arithmetic Mean	0.053 ppm (100 μg/m³)	Primary & Secondary
Ozone (O ₃)		
1-hour Average	0.12 ppm (235 μg/m³)	Primary & Secondary
8-hour Average **	0.08 ppm (157 μg/m³)	Primary & Secondary
Particulate (PM ₁₀)		
Particles with diameters of 10		
micrometers or less		
Annual Arithmetic Mean	50 μg/m³	Primary & Secondary
24-hour Average	150 μg/m³	Primary & Secondary
Particulate (PM _{2.5})		
Particles with diameters of 2.5		
micrometers or less		
Annual Arithmetic Mean **	15 μg/m³	Primary & Secondary
24-hour Average **	65 µg/m ³	Primary & Secondary

POLLUTANT	STANDARD VALUE *	STANDARD TYPE
Sulfur Dioxide (SO ₂)		
Annual Arithmetic Mean	0.03 ppm (80 μg/m³)	Primary
24-hour Average	0.14 ppm (365 μg/m³)	Primary
3-hour Average	0.50 ppm (1300 μg/m³)	Secondary
Lead (Pb)		
Quarterly Average	1.5 μg/m ³	Primary & Secondary

(Source: U.S. Environmental Protection Agency [EPA] Office of Air Quality Planning and Standards website http://www.epa.gov/air/criteria.html; accessed March 9, 2004)

Hazardous air pollutants (HAPs), or toxic air contaminants, have no established air quality standards, but have potential cancer and noncancer health effects that are evaluated on a case-by-case basis. Hazardous air pollutants are emitted from several sources including fossil fuel burning, paints, and thinners. HAPs expected during the Proposed Action include volatile compounds emitted during construction- and maintenance-related painting operations (e.g., xylenes, toluene, methyl ethyl ketone, etc.) and from gasoline- or diesel-powered engines (benzene).

5.4 HYDROLOGY AND WATER QUALITY

Federal statutes and Executive Orders, state statutes, and state agency regulations and directives protect water quality and the beneficial uses of water. EO 11988 (Floodplain Management) and EO 11990 (Protection of Wetlands) mandate control of activities that indirectly impact water quality. Applicable Orders and other directives are described in various sections of this PEA, where relevant.

5.4.1 Federal Requirements

The Clean Water Act (CWA) regulates water quality of all discharges into "waters of the United States (U.S.)." Both wetlands and "dry washes" (channels that carry intermittent or seasonal flow) are considered "waters of the U.S." Many states have adopted equivalent or more stringent statutes than those found in the Federal directives, which are enforced by State Water Resources Control Boards (SWRCBs) and Regional Water Quality Control Boards (RWQCBs). USACE may need to be contacted under Section 404 of the CWA if a VACIS® installation requires the discharge of dredged or fill materials into the waters of the U.S.

5.4.2 State Requirements

The SWRCBs and RWQCBs work together to protect state water resources, and are responsible for establishing water quality standards and objectives that protect the beneficial uses of different waters. RWQCBs are responsible for protecting the surface, ground, and coastal waters from pollution originating from point sources (e.g., sewage treatment plant discharge) and nonpoint sources (e.g., runoff from urban paved areas). Modifications and/or new construction of a facility may require one or more of the following permits:

National Pollution Discharge Elimination System (NPDES) General Permit

This Permit may be required as a facility is constructed or moved and if the facility discharges any waters other than to the sanitary sewer.

^{*} Parenthetical value is an approximately equivalent concentration.

• NPDES Stormwater Construction Permit

This permit is required for any construction activity that will affect 1 acre or more, unless local restrictions impose a smaller acreage threshold. Specifically excluded is construction activity that includes "routine maintenance to maintain original line and grade, hydraulic capacity, or original purpose of the facility."

NPDES Stormwater Industrial Permit

Stormwater permits are currently required for most industrial properties. If modifications are made or if an industrial facility is relocated, the permit must be modified to reflect these changes.

Some state Departments of Fish and Game regulate alterations made to natural waterways. Modifications or new construction of facilities that may impact the volume or quality of water entering a natural waterway (such as a culvert discharging into a "dry wash") may be required to obtain a Streambed Alteration Permit.

5.4.3 County and City Requirements

Counties and cities have developed general plans that include county-specific or city-specific descriptions of existing surface and groundwater resources. Some urbanized counties and municipalities have county-wide or area-wide stormwater permits that offer guidelines and restrictions to new development that may impact modifications or construction of new facilities. Additionally, some municipalities have adopted Watershed Management Plans that may regulate or restrict modification and/or construction of facilities that discharge into waters within their plan area.

5.5 FLOODPLAINS

The term "floodplain" generally refers to the 100-year floodplain. The 100-year floodplain designates the area subject to inundation from a flood having a 1 percent chance of occurring in any given year. This flood is referred to as the "100-year flood" or "base flood" and may occur more or less often than once every 100 years. In circumstances known as "critical actions", the regulated flood-prone area is defined by the 500-year floodplain. The 500-year floodplain designates the area subject to inundation from a flood having a 0.2 percent chance of occurring in any given year.

Floodplains are designated on National Flood Insurance Rate Maps (FIRMs) or Flood Hazard Boundary Maps (FHBMs) for communities that are members of the National Flood Insurance Program (NFIP). The NFIP and its implementing regulations (44 CFR Parts 59 through 77) stipulate minimum standards for floodplain development in communities that participate in the program. Local governments incorporate these standards, or in some cases more stringent standards, into their floodplain ordinances. In addition to showing the locations of the 100-year and 500-year floodplains, many FIRMs and FHBMs show the base flood elevation (BFE), which is the estimated elevation of the 100-year flood. FIRMs and FHBMs delineate floodplains with other descriptors; the most important of these are the floodway and the 100-year coastal, high hazard floodplain. The floodway is the channel of a river or other watercourse and adjacent land areas that are required to remain free from development to discharge the base flood without cumulatively increasing the water-surface elevation. The coastal floodplain incorporates storm surges and has more stringent statutes

for development than the normal 100-year floodplain, because of the velocity of waves associated with coastal flooding.

The NEPA compliance process requires Federal agencies to consider direct and indirect impacts to floodplains that may result from Federally funded actions. EO 11988 requires Federal agencies to take action to minimize occupancy and modification of floodplains. Furthermore, EO 11988 requires that Federal agencies proposing to site a project in the 100-year floodplain must consider alternatives to avoid adverse effects and incompatible development in the floodplain. If no practicable alternatives exist to siting a project in the floodplain, the project must be designed to minimize potential harm to, or within, the floodplain. Furthermore, a notice must be publicly circulated explaining the project and the reasons for the project being sited in the floodplain.

5.6 THREATENED AND ENDANGERED SPECIES

The Endangered Species Act of 1973 (16 United States Code [USC] Sections 1531 to 1534) requires Federal agencies to determine the effects of their actions on threatened and endangered species of fish, wildlife, plants, and their habitats, and take steps to conserve and protect these species. This PEA assumes that CBP has requested consultations under Section 7 of the Endangered Species Act, as amended, for the installation of VACIS[®].

5.7 CULTURAL RESOURCES

In addition to review under NEPA, consideration of impacts to cultural resources is mandated under Sections 106 and 110 of the National Historic Preservation Act (NHPA) and implemented by 36 CFR Part 800. Requirements include identifying significant historic properties and districts that may be affected by the proposed actions or alternatives. Historic properties are defined in 36 CFR Part 60.4 as archaeological sites, standing structures, or other historic resources listed on, or determined potentially eligible for, the NRHP.

5.8 SOCIOECONOMICS

Impacts related to socioeconomic resources include changes to demographics, housing, employment, the local economy, and public safety hazards.

The U.S. Department of Commerce Bureau of the Census provides much of the relevant data on demographics and housing. Although only conducted once every 10 years, the U.S. census provides the most accurate and detailed information for the years that data were acquired. In addition, the census provides the basis for most projections and estimates prepared by national, state, local, and private organizations. State, county, and city information provide census data for political subdivisions of the country, for example. In addition, census data are provided by statistical subdivision that includes (in order of decreasing size) tracts, block-numbering areas, block groups, and blocks. These statistical subdivisions of counties were delineated to be homogeneous with respect to demographics, economic status, and living conditions. Most local governments have basic demographic, economic, and employment data based on these political subdivisions.

EO 12898 requires Federal agencies to make achieving environmental justice part of their mission by identifying and addressing disproportionately high and adverse public health or environmental effects of its programs, policies, and activities on minority and low-income populations. EO 12898 also tasks Federal agencies to ensure public notifications regarding environmental issues are concise, understandable, and readily accessible.

5.9 LAND USE AND ZONING

Generally, land use refers to the existing function of real property. Examples of the most common land use categories include residential, commercial, industrial, public (or institutional), recreational, agricultural, and open (or undeveloped). Many of these categories are further subdivided, for example, high-, medium-, and low-density residential or light and heavy industrial. Management plans; policies, ordinances, and statutes that determine the types of uses that are allowable or that protect specifically designated or environmentally sensitive uses frequently regulate Land uses. Virtually every level of government regulates land use. At the Federal level, for example, land-use statutes range from the U.S. Department of Agriculture restrictions to avoid soil erosion, to the designation of wilderness areas. State Planning and Zoning Laws designate areas to be protected because of scenic and scientific value, forest and agricultural importance, and potentially hazardous conditions.

Land use regulation is most common at the local level. This local land use regulation, or zoning, is the designation given by a governmental unit to classify and regulate development. These zones generally use the same terms listed above for land uses. Most incorporated cities and the incorporated areas of many counties are subject to zoning ordinances. In addition to geographically defining these zones, zoning ordinances prohibit development that is inconsistent with land uses in the given district. For example, building an industrial facility in a low-density residential district would be prohibited in most city or county zoning ordinances. Compliance with zoning ordinances is enforced by local governments as part of the building permit process.

5.10 PUBLIC SERVICES AND PUBLIC SAFETY

This section considers the impacts to services provided by political jurisdiction, including police, fire, recreation, and education. Although usually provided by the private sector, medical services and utilities (including water, sewage, electricity, telephone, and natural gas) are considered public services when assessing a community's ability to handle infrastructure or demographic changes.

Guidelines and statutes regarding these resources are found at the local level. Local jurisdictions frequently establish building codes and other construction standards, and prescribe requirements for local police and fire protection. Many components of utility services are also regulated at the Federal and state level; however, these regulations do not generally apply to impacts caused by CBP actions considered in this PEA.

5.11 TRANSPORTATION

State Departments of Transportation are responsible for the design, construction, and maintenance of the state highway systems, including that portion of interstate highways

within each state's boundaries. The U.S. Department of Transportation Federal Highway Administration (FHWA) provides funding and oversight of projects involving Federal highways. Transportation planning agencies of local governments are responsible for the design, construction, and maintenance of county and local roads. Public transportation is managed by private, public, and quasi-governmental agencies at the local level. Description of local transportation networks and impacts to traffic conditions caused by the installation and operation of VACIS® will be addressed in individual SEDs.

5.12 **NOISE**

The Occupational Safety and Health Administration (OSHA) noise standard is the regulatory reference for hazardous occupational noise exposures. Other consensus standard organizations such as the American Conference of Governmental Industrial Hygienists (ACGIH) and the National Institute of Occupational Safety and Health (NIOSH) have equivalent recommended limits.

The OSHA standard for occupational noise exposure is found at 29 CFR 1910.95.²¹ This standard requires personal dosimeter testing and the establishment of an effective hearing conservation program and additional testing if exposure levels to noise are at or above the "action level" of 85 dBA as an 8-hour time weighted average (TWA) exposure. 85 dBA is 50% of the OSHA permissible exposure limit (PEL) of 90 dBA as an 8-hour TWA. To determine the potential for high noise exposure and compliance with the OSHA noise standard, area sampling of noise at potential high noise sources are taken with a calibrated sound level meter (SLM) in an attempt to find areas with potential noise pressure generation of 85 dBA or greater. An SLM is a device that provides a reading of sound intensity at any given moment and location. If areas are found greater than 85 dBA, additional study and determination of actual employee exposure to the noise source is needed to determine an employee's full shift, 8-hour average exposure, with comparison of the results to the OSHA standard requirements. Noise levels that do not exceed 85 dBA are below the level of consideration and are acceptable occupational sound pressure levels. Below 85 dBA is a level where nearly all individuals may be repeatedly exposed without adverse effects on the ability to hear and understand normal speech.

The A-weighted scale of measurement (dBA – decibels measured on an A-weighted scale) represents sound level measurement of a wide range of frequencies in a manner representative of the human ear's response. This scale reduces the overall weight of the low and high frequencies with respect to the medium frequencies, to simulate the response and relative damage of human hearing to noise. Noise measurements for occupational exposure are primarily expressed in dBA.

The Noise Control Act (P.L. 92-574) and its implementing regulations at 40 CFR Parts 201 through 211 limit noise exposures to the human environment. Construction activities, the movement of rail equipment, and the operations of heavy trucks and truck mounted equipment are required to meet noise limits of the Noise Control Act regulations. In addition, local ordinances may require noise controls specific to their particular locales.

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²¹ 29 CFR 1910.95, Occupational Noise Exposure

5.13 HAZARDOUS MATERIALS AND WASTES

Hazardous materials and wastes are regulated via a combination of Federally and state mandated laws. A hazardous substance is defined as:

- Any substance designated pursuant to Section 311(b)(2)(A) of the Clean Water Act, as amended (33 USC Section 466 et seq.)
- Any toxic pollutant listed under Section 307(a) of the Clean Water Act, as amended (33 USC Section 466 et seq.)
- Any element, compound, mixture, solution, or substance designated pursuant to Section 102 of the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA), as amended (42 USC Section 9601 et seq.)
- Any hazardous air pollutant listed under Section 112 of the Clean Air Act, as amended (42 USC Section 1857 et seq.)
- Any imminently hazardous chemical substance or mixture with respect to which the EPA has taken action pursuant to Section 7 of the Toxic Substance Control Act, as amended (15 USC Section 2601 et seq.)
- Any substance subject to management under Subtitle C of the Resource Conservation and Recovery Act (RCRA) as administered by the EPA Office of Solid Waste
- Any substance as defined by a State Code for Hazardous Waste Control.

Hazardous substances should be disposed of in accordance with all Federal and state hazardous waste regulations.

Section

6 Environmental Consequences

For each specific VACIS[®] installation, a site-specific SED will be prepared by CBP as described in Section 1.3 herein. Therefore, the potential impacts and mitigation measures described in this section would be augmented by a discussion of environmental consequences in each SED based on a specific project area.

6.1 GEOLOGY AND SOILS

6.1.1 No Action Alternative

Under the No Action alternative, current CBP inspection operations will continue as normal. There will not be a requirement for the facility construction or modification that may be associated with VACIS® installation. Consequently, there will be no impact to geology or soils.

6.1.2 Fielding and Operation of VACIS®

Preparing and installing the VACIS® family of equipment will typically require minimal construction at CBP border crossings and POEs. Construction will typically occur on already-disturbed areas, is consistent with current land uses, and will be in accordance with all building codes and special earthquake provisions.

VACIS®II and Mobile VACIS® sites will typically be located at already-developed port and border stations that are paved with asphalt or concrete. The VACIS®II operator station will be located in a permanent structure, semi-permanent structure, or mobile van. At those sites where the weather is often particularly harsh, entire VACIS®II and Mobile VACIS® systems may be located in an existing or newly-constructed building. In these cases, existing warehouse buildings may be used or the construction of prefabricated buildings on a concrete foundation may be preferred. In either case, excavation or removal of soil will typically be minimal.

Rail VACIS® sites may be located at already-developed port and border stations that are paved with asphalt or concrete, or may also be located along railroad rights-of-way. These sites will typically require the construction of a small concrete pier extending into the ground at least 20 feet deep for installation of the detector array tower, the construction of a concrete pad for installation of the radiation source, and a small cleared site for the operator station. The operator station may be located in a permanent structure, semi-permanent structure, or mobile van, depending on local site requirements.

The proposed Pallet VACIS[®] sites may already have established covered loading docks that will accommodate the equipment installation and elemental protection for the equipment and the operators. At a minimum, the Pallet VACIS[®] will require a concrete pad large enough to accommodate the Pallet VACIS[®], Operator's Booth and maneuvering room for a forklift. The proposed location at the commercial loading docks will require electrical power for the Pallet system and Operator's booth.

Construction may cause potential short-term erosion and soil loss; however, applying appropriate best management practices (BMPs) during construction can mitigate these impacts. Impacts to geological resources and impacts from geo-hazards can be minimized by appropriate siting of facilities and by applying appropriate geo-technical construction. Furthermore, building design in compliance with EO 12699, "Seismic Safety of Federal and Federally Assisted or Regulated New Building Construction" and local codes and standards, can minimize effects of seismic activity.

6.2 AIR QUALITY

6.2.1 No Action Alternative

Under the No Action alternative, as congestion and traffic increase, air quality at POEs and border crossings will likely worsen as more trucks wait longer to pass through the inspection process. It should be noted, however, that the fielding and operation of VACIS® systems will typically result in an increase in the number of vehicles inspected once inside the port facility, but will not typically affect the amount of time required for vehicles to cross the border or enter POEs.

6.2.2 Fielding and Operation of VACIS®

In deploying VACIS $^{\otimes}$, minimal quantities of fugitive dust (PM₁₀) may be produced as a result of construction activities. Other short-term impacts to air quality from construction activities include carbon monoxide and nitrogen oxides emissions resulting from fossil-fuel-burning construction vehicles and equipment, and emissions of reactive organic gases (ROGs) and hazardous air pollutants from paints, thinners, and other solvents used at construction sites. The implementation of BMPs during construction can keep emissions to negligible levels. Examples of BMPs for construction activities include watering disturbed areas, siting of staging areas to minimize fugitive dust, and keeping construction vehicle engines tuned properly. Quantities of these pollutants will likely be negligible.

6.2.3 Idling Vehicle Emissions Calculations

Air quality impacts resulting from motor vehicle emissions will primarily be the result of idling. As with driving emissions, idle emissions are affected by a number of parameters. For analyses not requiring detailed specific emission estimates tailored to local conditions, the summary of idle emission factors found in Tables III and IV can be used to obtain first-order approximations of emissions under idle conditions.

The following acronyms and abbreviations are used in the tables:

CO: Carbon monoxide

GVW: Gross vehicle weight

- NOx: Oxides of nitrogen (mostly NO and NO₂)
- PM_{10} : Particulate matter, diameter ≤ 10 microns
- psi: Pounds per square inch
- RVP: Reid vapor pressure, a common method of expressing the volatility (tendency to evaporate) of gasoline; RVP is vapor pressure measured at 100° F (38° C)
- VOC: Volatile organic compounds (for vehicles, this refers to exhaust emissions from incomplete combustion of gasoline, which is composed of a blend of hydrocarbon compounds).

Additionally, the following vehicle types are used in the tables:

- LDGV: Light-duty gasoline-fueled vehicles, up to 6000 lb Gross Vehicle Weight (GVW) (gasoline-fueled passenger car)
- LDGT: Light-duty gasoline-fueled trucks, up to 8500 lb GVW (includes pick-up trucks, minivans, passenger vans, sport-utility vehicles)
- HDGV: Heavy-duty gasoline-fueled vehicles, 8501+ lb GVW (gas heavy-duty trucks)
- LDDV: Light-duty diesel vehicles, up to 6000 lb GVW (passenger cars with diesel engines)
- LDDT: Light-duty diesel trucks, up to 8500 lb GVW (light trucks with diesel engines)
- HDDV: Heavy-duty diesel vehicles, 8501+ lb GVW (diesel heavy-duty trucks)
- MC: Motorcycles (only those certified for highway use; all gasoline-fueled)

The tables present emission factors, in grams per hour (g/hr) and grams per minute (g/min) of idle time, for volatile organic compounds (VOC), carbon monoxide (CO), and nitrogen oxides (NOx). Idle emissions of particulate matter (PM_{10}) are provided for heavyduty diesel vehicles only; PM_{10} emissions from gasoline-fueled vehicles are negligible, especially when the elimination of lead in gasoline and reductions of sulfur content are considered. Emission factors are provided for both summer and winter conditions for VOC, CO, and NOx. These idle emission factors are from EPA's MOBILE5b highway vehicle emission factor model (VOC, CO, NOx) and EPA's PART5 model (PM_{10} for heavy-duty diesel vehicles only). These emission factors are national averages for all vehicles in the in-use fleet of 1 January 1998 (winter) or 1 July 1998 (summer). PM_{10} idle emission factors for heavy-duty diesels are as of 1 January 1998.

Table III: Idle emission factors, winter conditions (30° F, 13.0 psi RVP gasoline).

Pollutant	Units	LDGV	LDGT	HDGV	LDDV	LDDT	HDDV	MC
VOC	g/hr	21.1	30.7	44.6	3.63	4.79	12.6	20.1
_	g/min	0.352	0.512	0.734	0.061	0.080	0.211	0.335

CO	g/hr	371	487	682	10.1	11.5	94.6	388
_	g/min	6.19	8.12	11.4	0.168	0.191	1.58	6.47
NOx	g/hr	6.16	7.47	11.8	6.66	6.89	56.7	2.51
_	g/min	0.103	0.125	0.196	0.111	0.115	0.945	0.042

Source: EPA420-F-014, Emission Facts, Idling Vehicle Emissions, United States EPA, Air and Radiation, Office of Mobile Sources, April 1998

Table IV: Idle emission factors, summer conditions (75° F, 9.0 psi RVP gasoline).

Pollutant	Units	LDGV	LDGT	HDGV	LDDV	LDDT	HDDV	MC
VOC	g/hr	16.1	24.1	35.8	3.53	4.63	12.5	19.4
	g/min	0.269	0.401	0.597	0.059	0.077	0.208	0.324
CO	g/hr	229	339	738	9.97	11.2	94.0	435
	g/min	3.82	5.65	12.3	0.166	0.187	1.57	7.26
NOx	g/hr	4.72	5.71	10.2	6.50	6.67	55.0	1.69
	g/min	0.079	0.095	0.170	0.108	0.111	0.917	0.028

Source: EPA420-F-014, Emission Facts, Idling Vehicle Emissions, United States EPA, Air and Radiation, Office of Mobile Sources, April 1998

6.2.3.1 Particulate Matter Emissions

The only vehicle category for which EPA has idle PM_{10} emission factors is heavy-duty diesels. Particulate emissions are also observed to be relatively insensitive to temperature, and so "winter" and "summer" emission factors for idle PM_{10} are the same. These emissions are summarized in Table V.

Table V: Particulate matter emission factors

Engine Size	Emissions
Light/Medium HDDVs (8501-33,000 lb GVW)	2.62 g/hr (0.044 g/min)
Heavy HDDVs (33,001+ lb GVW)	2.57 g/hr (0.043 g/min)
HDD buses (all buses, urban and intercity travel)	2.52 g/hr (0.042 g/min)
Average of all heavy-duty diesel engines	2.59 g/hr (0.043 g/min)

Source: EPA420-F-014, Emission Facts, Idling Vehicle Emissions, United States EPA, Air and Radiation, Office of Mobile Sources, April 1998

6.2.3.2 Potential Vehicle Idling Emissions Resulting from the Operation of VACIS®

Tables VI, VII, and VIII represent the idling vehicle emissions likely to result from the operation of VACIS[®]. The shaded data in each table identify the worst-case scenario for each pollutant. Calculations were made based on the following assumptions:

- 1) VACIS® processes 10 vehicles per hour;
- 2) VACIS® will be operated during two 8-hour work shifts (16 hours) equaling 160 inspections per day;
- 3) At any given time during each work shift, one vehicle will be undergoing inspection by VACIS[®], and five vehicles will be queued for inspection;
- 4) The vehicle undergoing inspection and all queued vehicles will be idling; and, therefore
- 5) Calculated emissions are equivalent to six vehicles of each type shown idling simultaneously over a period of 16 hours per day.

Table VI: Idling emissions, winter conditions (30° F 13.0 psi RVP gasoline), January-June

Pollutant	Units	LDGV	LDGT	HDGV	LDDV	LDDT	HDDV	MC
voc	lb/hr	0.282	0.408	0.588	0.048	0.066	0.168	0.264
	lb/day	4.512	6.528	9.408	0.768	1.056	2.688	4.224
	lb/half yr	823.44	1191.36	1716.96	140.16	192.72	490.56	770.88
	lb/yr	1646.88	2382.72	3433.92	280.32	385.44	981.18	1541.76
	tons/half yr	0.408	0.594	0.858	0.066	0.096	0.240	0.384
	tons/yr	0.816	1.188	1.716	0.132	0.192	0.480	0.768
со	lb/hr	4.908	6.444	9.024	0.132	0.150	1.254	5.130
	lb/day	78.528	103.104	144.384	2.112	2.400	20.064	82.080
	lb/half yr	14331.36	18816.48	26350.08	385.44	438.00	3661.68	14979.60
	lb/yr	28662.72	37632.96	52700.16	770.88	876.00	7323.36	29959.20
	tons/half yr	7.164	9.408	13.170	0.192	0.216	1.830	7.488
	tons/yr	14.328	18.816	26.340	0.384	0.432	3.660	14.976
NOx	lb/hr	0.084	0.096	0.156	0.090	0.090	0.750	0.036
	lb/day	1.344	1.536	2.496	1.440	1.440	12.000	0.576
	lb/half yr	245.28	280.32	455.52	262.80	262.80	2190.00	105.12
	lb/yr	490.56	560.64	911.04	525.60	525.60	4380.00	210.24
	tons/half yr	0.120	0.138	0.222	0.126	0.126	1.092	0.048
	tons/yr	0.240	0.276	0.444	0.252	0.252	2.184	0.096

Table VII: Idling emissions, summer conditions (75° F 9.0 psi RVP gasoline), July-December

Pollutant	Units	LDGV	LDGT	HDGV	LDDV	LDDT	HDDV	MC
voc	lb/hr	0.210	0.318	0.474	0.048	0.060	0.168	0.258
	lb/day	3.36	5.088	7.584	0.768	0.960	2.688	4.128
	lb/half yr	613.20	928.56	1384.08	140.16	175.20	490.56	753.36
	lb/yr	1226.40	1857.12	2768.16	280.32	350.40	981.18	1506.72
	tons/half yr	0.306	0.462	0.690	0.660	0.084	0.240	0.372
	tons/yr	0.612	0.924	1.380	1.320	0.168	0.480	0.744
СО	lb/hr	3.030	4.482	9.762	0.132	0.150	1.242	5.754
	lb/day	48.48	71.712	156.192	2.112	2.400	19.872	92.064
	lb/half yr	8847.60	13087.44	28505.04	385.44	438.00	3626.64	16801.68
	lb/yr	17695.20	26174.88	57010.08	770.88	876.00	7253.28	33603.36
	tons/half yr	4.422	6.540	14.250	0.192	0.216	1.812	8.400
	tons/yr	8.844	13.080	28.500	0.384	0.432	3.624	16.800
NOx	lb/hr	0.060	0.078	0.132	0.084	0.090	0.726	0.024
	lb/day	0.960	1.248	2.112	1.344	1.440	11.616	0.384
	lb/half yr	175.20	227.76	385.44	245.28	262.80	2119.92	70.08
	lb/yr	350.40	455.52	770.88	490.56	525.60	4239.84	140.16
	tons/half yr	0.084	0.108	0.192	0.120	0.126	1.056	0.030
	tons/yr	0.168	0.216	0.384	0.240	0.252	2.112	0.060

Table VIII: Particulate matter emissions (PM10), January-December

Pollutant	Units	Light/Medium HDDV	Heavy HDDV	HDD Buses	Average of all Heavy Duty Diesel Engines
PM10	lb/hr	0.036	0.036	0.036	0.036
	lb/day	0.576	0.576	0.576	0.576
	lb/half yr	105.12	105.12	105.12	105.12
	lb/yr	210.24	210.24	210.24	210.24
	tons/half yr	0.048	0.048	0.048	0.048
	tons/yr	0.096	0.096	0.096	0.096

6.2.4 Worst Case Idling Vehicle Emissions

Using an equal split of 6 months per "winter" and "summer" emissions factors, analysis of the data provided shows that the worst-case scenario (operating only that vehicle type with the highest emission rate) would result in the impacts as shown in Table IX.

Table IX: Worst case idling vehicle emissions

Pollutant	Units (tons/yr)	Vehicle Type
VOC	1.548	HDGV
СО	27.420	HDGV
NOx	2.148	HDDV
PM ₁₀	0.096	All

Table X compares the data presented in Table XI with the conformity criteria for nonattainment areas. This comparison shows that the estimated yearly emissions attributable to idling vehicles are well below the allowable limits set in 40 CFR Part 93.153, *Determining Conformity of Federal Actions to State or Federal Implementation Plans* (the rule). The rule applies to those Federal actions that are located in areas of nonattainment of the NAAQS.

Table X: Conformity criteria for nonattainment areas

Pollutant Ozone (VOCs or NOx):	Criterion (tons/yr)	Worst Case Idling (tons/yr) 1.548 (VOC); 2.148 (NOx)
- Serious NAAs	50	
- Severe NAAs	25	

Pollutant	Criterion (tons/yr)	Worst Case Idling (tons/yr)
- Extreme NAAs	10	
-Other ozone NAAs outside an ozone transport region	100	
-Marginal and moderate NAAs inside an ozone transport region		
CO: - AII NAAs	100	27.420
SO2 or NO2: - All NAAs	100	
PM ₁₀ :		0.096
- Moderate NAAs	100	
- Serious NAAs	70	
Pb: - All NAAs	25	

Source: 40 CFR Part 93.153, Determining Conformity of Federal Actions to State or Federal Implementation Plans

The rates shown in Table XI are those applicable to maintenance areas. For ease of comparison, the worst case idling emission data from Table IX are also shown.

Table XI: Conformity criteria for maintenance areas

Pollutant	Criterion (tons/yr)	Worst Case Idling (tons/yr)
Ozone (NOx), SO2 or NO2: - All maintenance areas	100	2.148 (NOx)
Ozone (VOCs):		1.548
 Maintenance areas inside an ozone transport region 	50	
 Maintenance area outside an ozone transport region 	100	
Carbon Monoxide - All maintenance areas	100	27.420
PM ₁₀ : - All maintenance areas	100	0.096
Pb: - All maintenance areas	25	

Source: 40 CFR Part 93.153, Determining Conformity of Federal Actions to State or Federal Implementation Plans

6.3 HYDROLOGY AND WATER QUALITY

6.3.1 No Action Alternative

Under this alternative, impacts to water quality at existing POEs and border crossings will not change. Hydrology will not be impacted as a result of implementing the No Action Alternative.

6.3.2 Fielding and Operation of VACIS®

Construction related to the installation of VACIS® has the potential to cause increased runoff and sedimentation during construction, and in the period between construction and vegetation re-establishment. Implementing stormwater and erosion-control BMPs during construction can mitigate these impacts. In general, construction BMPs include erosion-control and sediment-control techniques to limit the exposure and transport of sediment, methods to minimize contact of stormwater with construction materials and wastes, proper vehicle maintenance and fueling practices, and minimizing off-site tracking of sediment.

A National Pollution Discharge Elimination System (NPDES) General Permit or an NPDES Stormwater Construction Permit may be required for new construction. CBP will confer with Regional Water Quality Control Boards to determine permit requirements.

Due to minimal civil construction requirements associated with VACIS, surface runoff will be negligible. No impacts to hydrology are expected as a result of this alternative.

6.4 FLOODPLAINS

6.4.1 No Action Alternative

The No Action alternative would not result in direct or indirect impacts to floodplains.

6.4.2 Fielding and Operation of VACIS®

Under this alternative, structures associated with the installation and operation of VACIS® will be built in compliance with EO 11988 and 44 CFR Part 9; therefore, a Federally funded facility cannot be sited in a 100-year floodplain unless there are no reasonable alternatives. Except in these rare circumstances, there will be no impact to the floodplain.

If structures associated with the installation and operation of VACIS® are constructed within a 100-year floodplain, the structures will be elevated or flood proofed in compliance with the National Flood Insurance Program and local floodplain ordinances. CBP will analyze and identify potential adverse impacts the VACIS® installation might have on the floodplain. CBP would obtain the FEMA Flood Insurance Rate Map (FIRM) the Flood Boundary Floodway Map (FBFM) and the Flood Insurance Study (FIS) for the local site considered for construction of a VACIS® facility. If a detailed map (FIRM or FBFM) is not available, CBP will consult an FEMA Flood Hazard Boundary Map (FHBM). The regulatory floodway would be identified, and the VACIS® facility would be constructed such that there would be no encroachments upon the floodway, including fill, new construction, substantial improvements of structures or facilities, or other development that would result in any increase in flood levels within the community during the occurrence of the base flood (i.e., 100-year) discharge.

In compliance with 44 CFR Part 9, a notice will be publicly circulated explaining the project and identifying the reasons for the project being sited in the floodplain.

6.5 BIOLOGICAL RESOURCES

6.5.1 No Action Alternative

This alternative will have little or no impacts on biological resources in the project area.

6.5.2 Fielding and Operation of VACIS®

Activities associated with this alternative are primarily construction-related and will not typically have an adverse affect on biological resources in the project area. Most of the construction will occur on concrete and asphalt surfaces in industrial sites. Construction of Rail VACIS® installations may result in the disturbance of a limited amount of existing vegetation and the loss of associated wildlife habitat within the footprint of the detector array, radiation source, and operator station. Vegetation management within these areas will not have adverse effects on biological resources in the immediate vicinity of the Rail VACIS® installation.

Construction and operation of VACIS[®] will not have an impact on wetlands or waters of the U.S. If a project will affect wetlands, CBP will contact the USACE and local authorities to obtain a Section 404 Permit for wetland activities. CBP will mitigate damage to wetlands per the Section 404 Permit, and otherwise comply with EO 11990.

Permits from the USACE will be required if any streams or other watercourses are impacted. Coordination with the USFWS, state, and local authorities as well as compliance with local statutes will be required.

6.6 THREATENED AND ENDANGERED SPECIES

6.6.1 No Action Alternative

Activities associated with the No Action alternative will not have an impact on proposed or listed threatened and endangered species.

6.6.2 Fielding and Operation of VACIS®

Activities associated with this alternative are primarily related to construction and operation of $VACIS^{\circledast}$ in industrial settings (border crossings, POEs) and will not have an impact on proposed or listed threatened and endangered species.

Construction of Rail VACIS® may disturb the area within the footprint of the detector array, radiation source, and operator station. The probability is low that the ingress and egress of equipment and personnel will adversely affect proposed or listed species present in the immediate vicinity of the Rail VACIS® installation. Potential impacts will be short-term and may include disturbance/displacement of individuals, and incidental disruption of suitable habitat.

If Federally listed or proposed threatened and endangered species have the potential to be impacted, CBP will initiate consultation with the USFWS or the NMFS, in compliance with Section 7 of the Endangered Species Act. Potential impacts to Federally listed or proposed threatened and endangered species will be evaluated and documented in an SED.

6.7 CULTURAL RESOURCES

6.7.1 No Action Alternative

Under this alternative, CBP will not fund any alternative action and, as a result, no further cultural resources studies will be required under Section 106 of the National Historic Preservation Act (NHPA).

6.7.2 Fielding and Operation of VACIS®

Activities associated with this alternative are primarily related to construction and operation of VACIS[®] in industrial settings (POEs) and will not have an impact on sites which are listed on, or potentially eligible for, the National Register of Historic Places.

Construction of Rail VACIS[®] may disturb the area within the footprint of the detector array, radiation source, and operator station. The probability is low that the ingress and egress of equipment and personnel will adversely affect historical resources in the immediate vicinity of the Rail VACIS[®] installation.

If historical resources have the potential to be impacted, CBP will initiate consultation with the applicable SHPO, in compliance with Section 106 of the NHPA. Potential impacts to historical resources will be evaluated and documented in an SED. Similarly, CBP will examine such areas in compliance with Section 110 of the Act, which requires Federal agencies to assume responsibility for the preservation of historic properties under their purview.

6.8 SOCIOECONOMICS

6.8.1 No Action Alternative

Under the No Action alternative, CBP inspections of vehicles will be conducted as they are today and it is assumed that traffic will increase at POEs. Vehicle backups may worsen, if an increasing number of trucks require inspection, and they will wait longer to pass through the inspection process. This can result in adverse impacts to businesses that depend on the timely flow of goods across the border. As noted in Section 6.2.1 herein, the fielding and operation of VACIS® will not typically impact (positively or negatively) the waiting time associated with entry into the U.S.

6.8.2 Fielding and Operation of VACIS®

Population will not be impacted because this alternative is not expected to displace persons and business to other locations or attract new population to the project area. Housing resources will not be impacted because the population demand for these necessities is not expected to increase with this alternative. This alternative is not expected to impact

property values. Impacts to the local economy, as a whole, will be negligible. Demographic and economic indicators for local residents will be studied to determine whether a disproportionate number (defined as greater than 50 percent) of minority or low-income persons may be adversely affected by the alternative. Potential environmental justice impacts (per EO 12898) will be addressed in each site-specific SED.

6.9 LAND USE AND ZONING

6.9.1 No Action Alternative

No change in land use and zoning will occur under the No Action alternative.

6.9.2 Fielding and Operation of VACIS®

The installation and operation of VACIS® proposed under this alternative will not impact land use or zoning. Buildings which currently comply with local zoning ordinances are not expected to impact land use or zoning as a result of making improvements. However, improvements are generally prohibited for properties with nonconforming uses unless the structure is brought into compliance. A nonconforming use is one that is currently out of compliance with the zoning ordinance, usually because the structure was built before the current zoning regulation was executed. In such cases, local governments may consider granting variances so that properties with nonconforming uses can be improved without making other structural changes necessary to comply with the zoning ordinance. Otherwise, CBP may seek a variance or an amendment to the zoning designation so that the proposed use complies.

6.10 PUBLIC SERVICES

6.10.1 No Action Alternative

The No Action alternative will not affect communities' requirements for public services.

6.10.2 Fielding and Operation of VACIS®

Under this alternative, sufficient public service utility capacity will exist at POEs to adequately handle operation of VACIS® installations.

6.11 TRANSPORTATION

6.11.1 No Action Alternative

Under the No Action alternative, it is assumed traffic will increase at POEs.

6.11.2 Fielding and Operation of VACIS®

Temporary detours, traffic delays, and congestion may occur during construction activities. Coordinating detour routes and signs with appropriate cognizant agencies will mitigate these temporary impacts.

6.12 **NOISE**

6.12.1 No Action Alternative

Under the No Action alternative, CBP-funded alternative actions will not be pursued and, therefore, will not generate any noise in addition to the noise already existing at POEs.

6.12.2 Fielding and Operation of VACIS®

In considering the noise associated with VACIS[®]II, Pallet VACIS[®], and Mobile VACIS[®] operations, the installation of the Mobile VACIS[®] may be considered the noisiest of the three, due to the fact that the Mobile VACIS[®] operators are located physically closer to noise generators (Mobile VACIS[®] and the vehicles being scanned) than in VACIS[®]II and Pallet installations. Noise measurements were obtained for Mobile VACIS[®] using an SLM, and the acquired data are presented in Table XII:²²

Table XII: Mobile VACIS® noise measurement data

Noise (dBA)	Operation	SLM Location
75	Mobile VACIS® (truck engine)	1 ft from driver's side of
	idling	Mobile VACIS® truck
69	Mobile VACIS® (truck engine) idling	22 ft from Mobile VACIS®
84	Mobile VACIS® equipment on idle	1 ft from Mobile VACIS®
	mode	motor
70	Mobile VACIS® equipment on idle	22 ft from Mobile VACIS®
	mode	motor
70	Mobile VACIS® scanning a vehicle	25 ft from Mobile VACIS®

Based on the noise measurements, the detected noise level never exceeds the "action level" of 85 dBA for continuous noise, as specified by OSHA. As a result, the fielding and operation of VACIS[®]II, Mobile VACIS[®] and Pallet VACIS[®] will not have a significant noise impact.

In considering the noise associated with Rail VACIS® operations, 40 CFR Part 201.12 establishes noise standards for locomotive operations under moving conditions. Specifically, it states that locomotives manufactured on or before 31 December 1979 cannot produce

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 $^{^{22}}$ Recommended Operating Procedures for the Vehicle and Cargo Inspection System (VACIS $^{\! 8}$); USCS; 15 February 2000; Page 4.

sound levels in excess of 96 dBA measured at 100 feet, and that locomotives manufactured after 31 December 1979 cannot produce sound levels in excess of 90 dBA measured at 100 feet. Although Rail VACIS® workers' noise exposures are not expected to be measured above the OSHA noise regulatory "action level" (i.e., 85 dBA for an 8-hour work shift), it is possible that transient loud noise from the movement of railroad locomotives and cars may require operators to wear acceptable hearing protection equipment during those parts of Rail VACIS® operations.

Noise from the Mobile VACIS[®] will not exceed limits from EPA Noise Control Act regulations in Title 40 Code of Federal Regulations (CFR) Part 205, "Transportation Equipment Noise Emission Controls." None of the VACIS[®] configurations are anticipated to violate local Nuisance Noise ordinances.

6.13 HAZARDOUS MATERIALS AND WASTES

6.13.1 No Action Alternative

Under the No Action alternative, there will not be an increase, or a decrease, in the use of hazardous materials or the generation of hazardous wastes.

6.13.2 Fielding and Operation of VACIS®

The construction of VACIS® facilities has the potential to result in impacts from hazardous wastes or materials. Construction activities will follow legal requirements for storage, handling, use, and disposal of hazardous materials and wastes. Operation and maintenance of VACIS® has little potential impact associated with hazardous materials and wastes. Activities including greasing of VACIS®II tracks and refueling of Mobile VACIS® will follow legal requirements for storage, handling, use, and disposal of hazardous materials and wastes.

6.14 RADIOLOGICAL IMPACTS

6.14.1 No Action Alternative

Under the No Action alternative, there will be no changes to the radiological consequences associated with current CBP methods for vehicle and cargo inspections.

6.14.2 Fielding and Operation of VACIS®

Radiation is measured using units that people seldom encounter. It is important to relate the amount of radiation received by the body to its physiological effects. Two terms used to relate the amount of radiation received by the body are "absorbed dose" and "dose equivalent." The specific units of measurement are:

Rad – The term "rad" (radiation absorbed dose) is the special unit of absorbed dose
of 100 ergs per gram.

Different materials that receive the same exposure may not absorb the same amount

of energy. The rad is the basic unit of the absorbed dose of radiation (i.e., alpha, beta, gamma, and neutron) to the energy they impart in materials. The dose of one rad indicates the absorption of 100 ergs per gram of absorbing material. One thousandth of a rad (millirad) is abbreviated "mrad," and one millionth of a rad (microrad) is abbreviated "µrad."

 Rem – The term "rem" (Roentgen equivalent man) is a special unit used for expressing dose equivalent.

Some types of nuclear radiation produce greater biological effects for the same amount of energy imparted than other types. The rem is a unit that relates the dose of absorbed radiation to the biological effect of that dose. Therefore, to relate the absorbed dose of specific types of radiation, a "quality factor" must be multiplied by the dose in rad. One thousandth of a rem (millirem) is abbreviated "mrem," and one millionth of a rem (microrem) is abbreviated "µrem." For the gamma rays used in VACIS®, the quality factor is 1, meaning that 1 rad of dose results in 1 rem of dose equivalent.

Dose equivalent (DE) in rem is the product of the amount of radiation absorbed in tissue, quality factor (QF), and each modifying factor (MF) at the location of interest. The formula for calculating dose equivalent is:

 $DE = rad \times QF \times MF$.

6.14.1.1 Regulations and Dose Criteria

The Nuclear Regulatory Commission (NRC) promulgates regulations and establishes standards for protection against radiation arising out of activities conducted under licenses issued by the Commission. These requirements are set forth in 10 CFR Part 20.

In 10 CFR Part 20, the NRC identifies two classifications of radiation dose to people. The first classification, "occupational dose", is the dose received by an individual in a restricted area or in the course of employment in which the individual's assigned duties involve exposure to radiation and to radioactive material from licensed and unlicensed sources of radiation, whether in the possession of the licensee or other person. It does not include the dose received from background radiation, as a patient from medical practices, from voluntary participation in medical research programs, or as a member of the general public. The individuals subject to the occupational dose classification must closely monitor their degree of radiation exposure using dosimeters.

The second radiation dose classification, "public dose", is the dose received by a member of the public from exposure to radiation and to radioactive material released by a licensee, or to another source of radiation either within a licensee's controlled area or in unrestricted areas. It does not include occupational dose or doses received from background radiation, as a patient from medical practices, or from voluntary participation in medical research programs. As promulgated by the NRC in 10 CFR Part 20, the maximum permissible level of radiation dose to individual members of the general public in unrestricted areas (i.e., Public Dose) is 100 mrem (100,000 μ rem) per year above the typical 360 mrem (360,000 μ rem) per year dose provided by natural background and man-made radiation.

In 10 CFR 20.1003, NRC defines the philosophy of "ALARA":

"ALARA (acronym for "as low as is reasonably achievable") means making every reasonable effort to maintain exposures to radiation as far below the dose limits in this part as is practical consistent with the purpose for which the licensed activity is undertaken, taking into account the state of technology, the economics of improvements in relation to state of technology, the economics of improvements in relation to benefits to the public health and safety, and other societal and socioeconomic considerations, and in relation to utilization of nuclear energy and licensed materials in the public interest."

As part of its ALARA program, CBP has determined that the radiation dose received by its personnel shall not exceed the allowable dose for individual members of the general public in unrestricted areas. As a result, CBP will establish a physical radiation safety exclusion zone around each VACIS® installation, as described in Section 6.14.1.3 (Radiation Safety Exclusion Zones), to equally protect the general public and CBP personnel from radiation emissions in accordance with the maximum dose permitted under 10 CFR Part 20.²³

6.14.1.2 Exposure Pathways

The radiation exposure pathway for the general public in unrestricted areas is created from exposure to scattered radiation from the radioactive source used in each VACIS $^{\otimes}$ configuration, while the shutter is open during cargo scanning operations. However, in all cases, the radiation dose received by the general public **will not exceed 100 mrem** (100,000 µrem) per year above typical background/man-made radiation, which is the whole body exposure limit for individual members of the general public.²⁴

Since CBP has chosen the upper permissible level of radiation dose of its personnel to be the same as that of the general public in unrestricted areas, Customs and Border Protection Inspectors are not designated as occupational radiation workers. CBP has chosen the criterion of 2000 hours per year as the maximum expected exposure time (i.e., 8 hours a day, five days a week, 50 weeks per year) for its personnel (which is considered the worst-case exposure regime for any individual, general public or otherwise). Based on this time of exposure, and based on the Public Dose criterion of 100 mrem (100,000 μ rem) per year, a typical CBP Inspector who is assigned at a VACIS® operational site cannot experience a radiation dose greater than 0.05 mrem (50 μ rem) per hour above typical background/man-made radiation.

6.14.1.3 Radiation Safety Exclusion Zones²⁶

In order to limit VACIS® radiation dose to no more than 0.05 mrem (50 µrem) per hour above typical background/man-made radiation, CBP has established **radiation safety exclusion zones** for VACIS®II, Mobile VACIS®, Rail VACIS® and Pallet VACIS®. Neither the general public nor CBP personnel will be allowed in the radiation safety exclusion zones

²³ E-mail received from Dr. Siraj M. Khan, Certified Health Physicist, USCS; 23 January 2001.

²⁴ Radiation Safety Guidelines for Gamma-Ray Imaging Systems; Dr. Siraj M. Khan, Certified Health Physicist, USCS; Page 9.

²⁵ Written comments received from Michael Terpilak, Certified Health Physicist, 14 August 2000.

²⁶ Radiation Dose to Stowaways in Vehicles; Dr. Siraj M. Khan, Certified Health Physicist, USCS; Dr. Paul Nicholas, USCS; Michael S. Terpilak, Certified Health Physicist, Consultant.

during VACIS[®] operations. The radiation safety exclusion zones for the four VACIS[®] configurations were established from field measurements conducted by a Certified Health Physicist, and are described in the following subsections.

6.14.1.3.1 VACIS® II

The radiation safety exclusion zone for VACIS®II is 110 feet in length and 65 feet in width, as depicted in **Figure 8**. At the edges of this radiation safety exclusion zone, the radiation dose will not exceed 0.05 mrem (50 μ rem) per hour above typical background/man-made radiation. Additional discussions regarding the VACIS® II radiation source may be found in *Registry of Radioactive Sealed Sources and Devices; Safety Evaluation of Device; Model – VACIS®II; No. CA0215D104G; Date – 18 August 2000*, which is included as Appendix A.

6.14.1.3.2 Mobile VACIS®

The radiation safety exclusion zone for Mobile VACIS® is 50 feet in length and 50 feet in width, as depicted in **Figure 9**. At the edges of this radiation safety exclusion zone, the radiation dose will not exceed 0.05 mrem (50 µrem) per hour above typical background/man-made radiation. Additional discussions regarding the Mobile VACIS® radiation source may be found in *Registry of Radioactive Sealed Sources and Devices; Safety Evaluation of Device; Model – Mobile VACIS; No. CA0215D103S; Date – 24 August 2000*, which is included as Appendix B.

6.14.1.3.3 Rail VACIS®

The radiation safety exclusion zone for Rail VACIS[®] is 50 feet in length and 20 feet in width, as depicted in **Figure 10**. At the edges of this radiation safety exclusion zone, the radiation dose will not exceed 0.05 mrem (50 μ rem) per hour above typical background/man-made radiation. A "Registry of Radioactive Sealed Sources and Devices" document that addresses the Rail VACIS[®] radiation source has not yet been issued to the public.

6.14.1.3.4 Pallet VACIS®

The radiation safety exclusion zone for the Pallet VACIS[®] system extends 3 feet directly behind the radiation source as shown in **Figure 11**. At the edges of this radiation safety exclusion zone, the radiation dose will not exceed 0.05 mrem (50 μ rem) per hour above typical background/man-made radiation.

6.14.1.4 Effects of Irradiation on Cargo

The total radiation dose experienced by cargo subjected to VACIS $^{\circledR}$ II scanning is approximately 0.005 mrad (5 µrad) per scan, which is approximately five orders of magnitude less than the typical 360 mrad (360,000 µrad) per year dose experienced as a result of natural and man-made background radiation.

A CBP Memorandum for Record from Dr. Siraj M. Khan, Certified Health Physicist, dated 22 November 1999, addresses VACIS® compliance with U.S. Food and Drug Administration regulations regarding irradiation of food. This memorandum states:

"Title 21, Part 179, Subpart B, Section 179.21, Paragraph (b) (2) (ii) of the Code of Federal Regulations (CFR) requires that a statement that no food shall be exposed to radiation sources listed in paragraph (a) (1) and (2) of that section so as to receive an absorbed dose in excess of 10 grays (1000 rads) be attached to equipment using these radiation sources.

The Vehicle and Cargo Inspection System (VACIS®) uses a sealed cesium-137 radiation source for the inspection of trucks, cargo containers, railcars and other vehicles. A radiation safety survey was performed in 1996 on a prototype VACIS® using a one curie cesium-137 source. Subsequent calculations based on those measurements indicate that the radiation dose to food at the center of the truck is 5 microrad which is a billions [sic] times less than that allowed by this regulation. Details of these calculations are presented in the technical report entitled Radiation Safety Guidelines for a Contraband Detection System dated November 1996. The radiation dose to food from mobile VACIS® and railroad VACIS® will be about 8 and 10 microrad, respectively, because they use 1.6 and 2 curie radiation sources.

Based on the above discussion, the VACIS® equipment (fixed truck, mobile and railroad) is in full compliance with 21 CFR 179.21."

6.14.1.5 Effects of Irradiation on Persons

As stated in Section 6.14.1.1 (Regulations and Dose Criteria), the NRC has established the maximum allowable value of radiation dose that may be received by individuals in unrestricted areas (individual members of the general public) to be 100 mrem (100,000 μ rem) per year above typical background/man-made radiation.

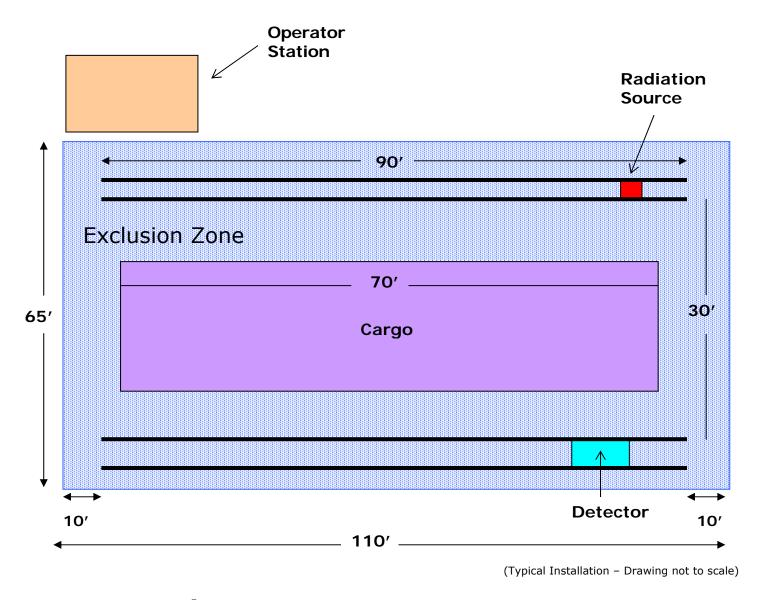


Figure 8: VACIS®II radiation safety exclusion zone

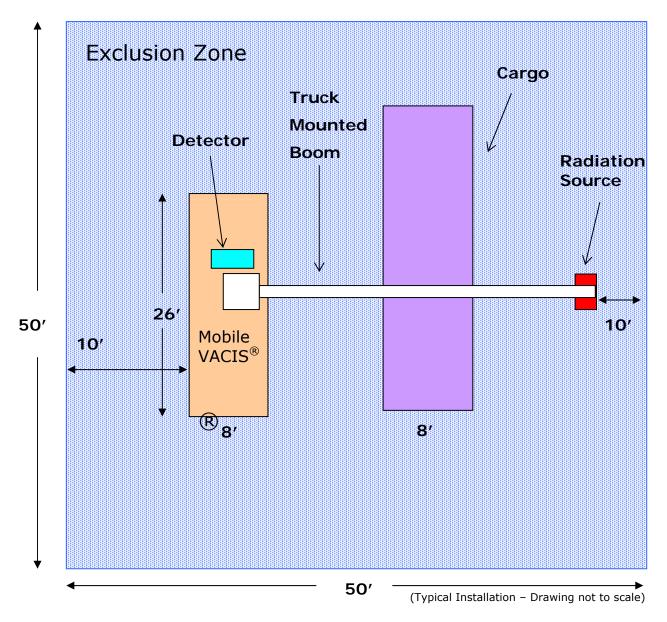


Figure 9: Mobile VACIS® radiation safety exclusion zone

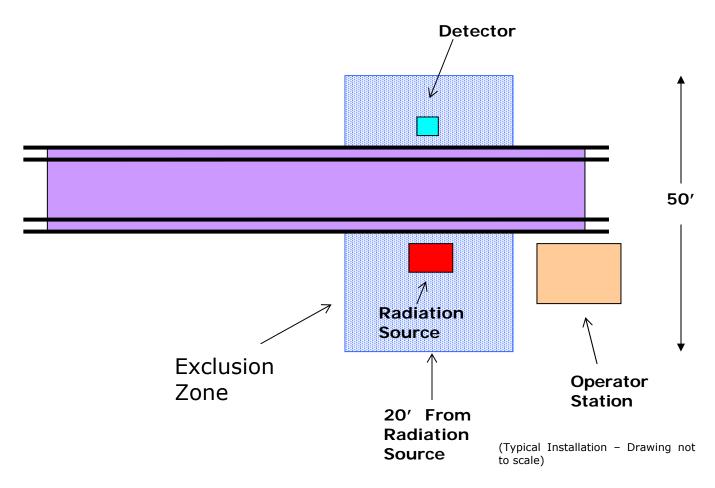


Figure 10: Rail VACIS® radiation safety exclusion zone

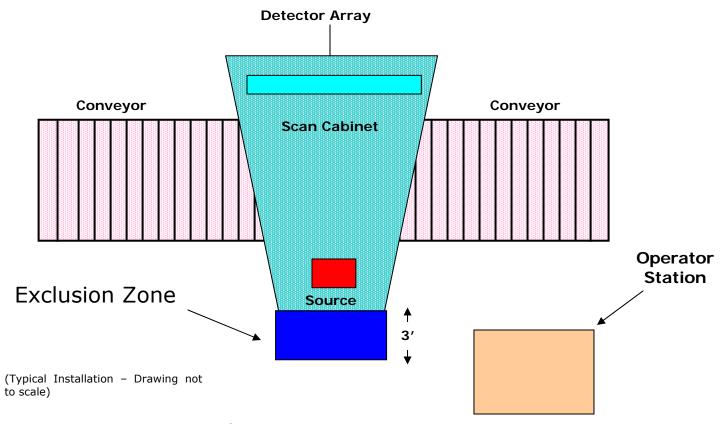


Figure 11: Pallet VACIS® radiation safety exclusion zone

CBP conducted testing to determine the dose that a person hidden in cargo would experience during VACIS® scanning operations.²⁷ Currently, this test has not been completed for the Pallet VACIS® system. The data from this testing are presented in Table XIII.

Table XIII: VACIS® radiation dose measurement data

VACIS [®] Configuration	Maximum Measured Dose (μrem per scan)
VACIS [®] II	5
Mobile VACIS®	4
Rail VACIS®	2.5

Assuming the worst case scenario (i.e., VACIS $II^{\$}$ at 5 µrem per scan), to reach the maximum allowable "per year" radiation dose, a person would have to be scanned 20,000 times per year (which equates to approximately 54 scans per day, every day, for one year). Since the chance of this frequency of exposure is extremely remote, it is concluded that VACIS $^{\$}$ radiation will not have a significant impact on persons located in scanned cargo.

6.14.1.6 Source Material Operations

6.14.1.6.1 Transportation

The VACIS® ¹³⁷Cs radiation source has an effective operational life of 15 years, the ⁶⁰Co source has an effective operational life of 5 years, and the estimated operational lifetime of each VACIS® configuration (exclusive of radiation source) is 30 years. ²⁸, ²⁹ Hence, transportation of the radiation source material separate from the VACIS® equipment may only be required during installation at each VACIS® site, during replenishment operations (transporting in the fresh source, and transporting out the spent source), and when each VACIS® site is decommissioned. In this scenario, a total of four truck shipments per ¹³⁷Cs VACIS® installation and twelve shipments per ⁶⁰Co VACIS® installation would be expected on local and interstate highways over a 30-year time span. Since local roadways going to and from each planned VACIS® site are typically heavily traveled by cargo and industrial traffic, four or twelve additional truck shipments over the 30 year timeframe are not expected to be noticeable in existing traffic. In all cases, the shipment of the source

²⁷ Radiation Dose to Stowaways in Vehicles; Dr. Siraj M. Khan, Certified Health Physicist, USCS; Dr. Paul Nicholas, USCS; Michael S. Terpilak, Certified Health Physicist, Consultant.

²⁸ Registry of Radioactive Sealed Sources and Devices; Safety Evaluation of Device; Model – Mobile VACIS®; No. CA0215D103S; 24 August 2000.

 $^{^{29}}$ Registry of Radioactive Sealed Sources and Devices; Safety Evaluation of Device; Model – VACIS $^{\! 8}\rm{II}$; No. CA0215D104B; 30 July 2003.

material will be in full and total compliance with U.S. Department of Transportation regulations.

Additionally, the source material will be transported within the Mobile VACIS® equipment as it moves between sites. Though the movement of Mobile VACIS® will be conducted at variable intervals, these movements will not have a significant impact on the heavy traffic typically experienced at POEs.

In all cases, the marking, packaging, and transportation of the source material in all VACIS® configurations will be in full and total compliance with U.S. Department of Transportation regulations 49 CFR Part 172.310 "Class 7 (radioactive) Materials, Marking"; 49 CFR Part 173.471, "Packaging"; and 10 CFR Part 71, "Packaging and Transportation of Radioactive Material".

6.14.1.6.2 Installation

VACIS $^{\$}$ II and Rail VACIS $^{\$}$ components will be shipped individually, and assembled at the location where the system is to be used. No radiation exposure to VACIS $^{\$}$ personnel or to members of the public will result from either the shipment or assembly of the system because the radiation source will not yet have been installed in the system. Each 137 Cs/ 60 Co source will each be shipped in a shielded cask to the VACIS $^{\$}$ site, and will be installed in the VACIS $^{\$}$ equipment by the vendor, SAIC. Mobile VACIS $^{\$}$ will be shipped to its initial installation site as a unit with the 137 Cs source already installed by the vendor, SAIC.

6.14.1.6.3 Maintenance

CBP personnel will periodically perform limited maintenance on VACIS $^{\$}$, such as lubricating the tracks on VACIS $^{\$}$ II and replacing small components such as light bulbs on all VACIS $^{\$}$ configurations. Whenever this maintenance is performed, the shutter on the 137 Cs/ 60 Co source shielded container will be kept in the closed position.

Non-routine maintenance will be performed by the vendor, SAIC. Whenever major disassembly of the VACIS[®] equipment is required, the ¹³⁷Cs/⁶⁰Co source will be removed from the system and kept in a shielded storage cask.

6.14.1.6.4 Disposal

Each VACIS® installation will generate radioactive waste in the form of either reusable or non reusable ¹³⁷Cs radiation source material. The disposal of each form of radioactive waste is summarized below:

Radioactive source material not exceeding its useful life, in its sealed container, will be removed under health physics supervision and stored in a separate radiological controlled location for future use or shipment. Packaging and off-site shipment of the radiation source material will follow U.S. Department of Transportation (DOT) regulations.

Radioactive source material exceeding its useful life, in its sealed container, will be packaged according to DOT specifications and shipped by the radiation source manufacturer to an approved disposal site.

6.14.1.7 Effects of Accidents

Under accident conditions associated with handling, storage, and use of the ¹³⁷Cs/⁶⁰Co source housing, it is unlikely that any person would receive an external radiation dose or dose commitment in excess of the dose to the appropriate organ as specified in Table XIV:³⁰

Table XIV: Body dose accident data

Part of Body	Dose
Whole body; head and trunk; active blood-forming organs; gonads; or lens of eye.	15 rem
Hands and forearms; feet and ankles; localized areas of skin averaged over areas no larger than 1 cm^2 (0.15 in ²).	200 rem
Other organs.	50 rem

The worst Design Basis Accident is the open shutter scenario and the inability to close the shutter on the ¹³⁷Cs source shielded container. The recommended response for this situation is described in the USCS document *Recommended Operating Procedures for the Vehicle and Cargo Inspection System (VACIS®)* dated 15 February 2000, which is included as Appendix C herein.

6.14.1.8 Radiation Safety

VACIS®II, Mobile VACIS®, Pallet VACIS® and Rail VACIS® all incorporate redundant safety controls, such as emergency shutoff pushbutton controls at several locations on the VACIS® equipment. Additionally, in the event of a power loss, each VACIS® configuration has a safe shutoff mode in which the shutter on the ¹³7Cs/ 60Co source shielded container automatically closes

The personnel assigned to operate VACIS® will be specifically trained for safe gamma radiation system operations. Training for the VACIS® operators will consist of lectures and courses in basic radiation physics, radiation safety, biological effects of radiation, instrumentation, radiation control, and operating procedures during normal and emergency conditions.

6.14.1.9 *Licensing*

CBP currently holds an NRC Materials License for 137 Cs/ 60 Co sealed sources (License number 08-17447-01, Amendment 15) issued on 11 December 2001 and with an expiration date of 31 August 2003. A copy of this license is included as Appendix D. The NRC requires that CBP be in full and total compliance with the Materials License and all of the 28 conditions as specified in the license in addition to all statements, representations, and procedures in the license's application and correspondence as indicated on Page 8 of the

³⁰ Registry of Radioactive Sealed Sources and Devices; Safety Evaluation of Device; Model – VACIS®II; No. CA0215D104B; 30 July 2003.

license. Nuclear Regulation (NUREG)-1556, Volume 4, October 1998, entitled *Program-Specific Guidance About Fixed Gauge Licenses*, will then automatically become a condition of CBP's license.

Section

7 Decommissioning Planning

The NRC has established technical and financial regulations for decommissioning licensed nuclear facilities (53 CFR Part 24018, 27 June 1988). These regulations address decommissioning planning, needs, timing, funding methods, and environmental review requirements for public and private facilities having licenses under 10 CFR Parts 30, 40, 50, 70, and 72. The intent of the regulations is to ensure the decommissioning of all licensed facilities will be accomplished in a safe and timely manner, and that licensees will provide adequate funds to cover all costs associated with decommissioning.

The regulations specify that a facility licensee either must set aside money for decommissioning activities or must provide a guarantee, through a third party, that funds will be available. The funds set aside or guaranteed are determined by a Decommissioning Funding Plan (DFP), which the licensee provides. The requirements for financial assurance are specific to the types and quantities of byproduct material authorized on a license, and a licensee does not need to take any action to comply with the financial assurance requirements if the total inventory of licensed material does not exceed the thresholds specified in 10 CFR Parts 30.35(b) and 30.35(d). For 137 Cs, this threshold is 100,000 curies. Because CBP's inventory of 137 Cs/ 60 Co does not exceed the 100,000 curie threshold, the financial assurance requirements do not apply to the VACIS® program.

The NRC requires licensees to maintain, in an identified location, records important to facility decommissioning. These records include architectural drawings of structures and equipment where each radiation source was used or stored. In addition, if fixed radiation sources have experienced unusual occurrences (e.g., leaking radiation sources or other incidents that involve spread of contamination), records need to be maintained describing contamination that remains after cleanup or that may have spread to inaccessible areas. CBP will maintain these records for each VACIS® installation, in accordance with NRC requirements.

It is difficult to estimate the useful lifetime of a VACIS® installation prior to any decommissioning because

- 1) The degree and duration of user demand for gamma imaging technology is unknown, and
- 2) All that may be needed to extend the operational life of the VACIS® equipment is a replacement radiation source sealed container.

Additionally, future development of gamma imaging technology may enable upgrades to be made to an existing VACIS[®] installation, thereby extending its useful lifetime.

However, it remains worthwhile to consider decommissioning procedures that may be necessary for a VACIS® installation approximately 30 years after first operation. Potential decommissioning procedures are summarized below:

- Components such as detector array towers, rails, and Mobile VACIS[®] would be removed to a temporary storage area for possible reuse at another VACIS[®] installation.
- Radiation source material not exceeding its useful life, in its sealed container, would be removed under health physics supervision and stored in a separate radiological controlled location for future use or shipment. Packaging and off-site shipment of the radiation source material would follow U.S. Department of Transportation (DOT) regulations.
- Radiation source material exceeding its useful life, in its sealed container, would be packaged according to DOT specifications and shipped by the radiation source material manufacturer to an approved disposal site.

Because no parts of building structures or equipment will be contaminated from exposure to radiation, they would be available for reuse. Hardware and equipment would be processed using standard CBP procedures for disposition of excess government-owned property.



8. Persons and Organizations Contacted

The following individuals, shown in alphabetical order, were contacted during the development of the VACIS® PEA:

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9. Acronyms and Abbreviations

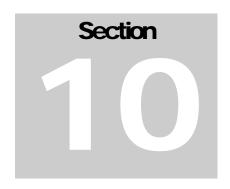
Term	Description
1	Feet
¹³⁷ Cs	Cesium-137
A/amp	Amperes
ACGIH	American Conference of Governmental Industrial Hygienists
ACHP	Advisory Council on Historic Preservation
ALARA	As Low As Reasonably Achievable
APE	Area of Potential Effect
AQMD	Air Quality Management District
В	Billion
BFE	Base Flood Elevation
ВМР	Best Management Practice
CA	California
CAA	Clean Air Act
CAAA	Clean Air Act Amendment
СВР	Customs and Border Protection
CE	Categorical Exclusion
CEQ	Council on Environmental Quality
CERCLA	Comprehensive Environmental Response, Compensation, And Liability Act
CFR	Code of Federal Regulations
cm ²	Square centimeter
СО	Carbon monoxide

Term	Description
⁶⁰ Co	Cobalt-60
CTAC	Counterdrug Technology Assessment Center
CWA	Clean Water Act
CZMA	Coastal Zone Management Act
dBA	Audio decibel
DE	Dose Equivalent
° C	Degrees Celsius
° F	Degrees Fahrenheit
DFP	Decommissioning Funding Plan
DNL	Day-Night Average Sound Level
DOT	U.S. Department of Transportation
EA	Environmental Assessment
EIS	Environmental Impact Statement
EO	Executive Order
EPA	Environmental Protection Agency
FHBM	Flood Hazard Boundary Map
FHWA	Federal Highway Administration
FIRM	Flood Insurance Rate Map
FL	Florida
FONSI	Finding Of No Significant Impact
FR	Federal Register
FY	Fiscal year
g/hr	Grams per hour
g/min	Grams per minute
GA	Georgia
GVW	Gross vehicle weight
HDD	Heavy-duty diesel
HDDV	Heavy-duty diesel vehicle
HDGV	Heavy-duty gasoline-fueled vehicle

Term	Description
HPU	Hydraulic Power Unit
Hz	Hertz
in ²	Square inch
LA	Louisiana
lb	Pounds
LDDT	Light-duty diesel truck
LDDV	Light-duty diesel vehicle
LDGT	Light-duty gasoline-fueled truck
LDGV	Light-duty gasoline-fueled vehicle
М	Million
MC	Motorcycle
MF	Modifying Factor
mg/m ³	Milligram per cubic meter
MI	Michigan
mph	Miles per hour
mrad	Millirad (equals 0.001 of a rad)
µrem	Microrem (equals 0.000001 or a rem)
mrem	Millirem (equals 0.001 of a rem)
NAA	Nonattainment area
NAAQS	National Ambient Air Quality Standards
NCA	Noise Control Act of 1972
NEPA	National Environmental Policy Act
NFIP	National Flood Insurance Program
NHPA	National Historic Preservation Act of 1966
NII	Non-Intrusive Inspection
NIOSH	National Institute of Occupational Safety and Health
NJ	New Jersey
NM	New Mexico
NMFS	National Marine Fisheries Service

Term	Description
NO	Nitrogen oxide
NO ₂	Nitrogen dioxide
NO _x	Oxides of nitrogen
NPDES	National Pollution Discharge Elimination System
NRC	Nuclear Regulatory Commission
NRHP	National Register of Historic Places
NSR	New Source Review
NUREG	Nuclear Regulation
NY	New York
O ₃	Ozone
ONDCP	Office of National Drug Control Policy
OSHA	Occupational Safety and Health Administration
Pb	Lead
PEA	Programmatic Environmental Assessment
PEL	Permissible exposure limit
PLC	Programmable Logic Center
PM _{2.5}	Particulate matter less than 2.5 micrometers in diameter
PM ₁₀	Particulate matter less than 10 micrometers in diameter
POEs	Ports of Entry
ppm	Parts per million
PR	Puerto Rico
psi	Pounds per square inch
QF	Quality Factor
Rad	Radiation absorbed dose
RCRA	Resource Conservation and Reclamation Act
Rem	Roentgen equivalent man
ROG	Reactive Organic Gas
RVP	Reid vapor pressure
RWQCB	Regional Water Quality Control Board

Term	Description
SAIC	Science Applications International Corporation
SC	South Carolina
SCP	System Control Panel
SED	Supplemental Environmental Document
SHPO	State Historic Preservation Officer
SIP	State Implementation Plan
SLM	Sound level meter
SO ₂	Sulfur dioxide
SWRCB	State Water Resources Control Board
TMEC	Thunder Mountain Evaluation Center
TWA	Time weighted average
TX	Texas
μg/m³	Microgram per cubic meter
μrad	Microrad
μrem	Microrem
US	United States
USACE	U.S. Army Corps of Engineers
USC	United States Code
USCS	U.S. Customs Service
USFWS	U.S. Fish and Wildlife Service
VA	Virginia
VAC	Volts alternating current
VACIS [®]	Vehicle and Cargo Inspection System
VOC	Volatile organic compounds
yr	Year



10. List of Preparers

The following individuals, shown in alphabetical order, prepared the VACIS® PEA

Ronald Bentley – Mr. Bentley is a Program Manager and Senior Scientist with Veridian Corporation (now General Dynamics – Advanced Information Systems). He has a Bachelor of Science degree in Chemical Engineering and a Master of Science degree in Aero spatial Engineering.

Kevin T. Feeney – Mr. Feeney is the CBP Environmental programs manager. HE has a Bachelor of Science degree and a Masters of Public Administration in Environmental and City Planning. He also has over 25 years in environmental experience dealing with hazardous materials, waste, and NEPA.

David Houde – Mr. Houde is a Senior Engineer formally with Veridian Corporation (now General Dynamics – Advanced Information Systems). He has a Bachelor of Science degree in Electrical Engineering.

Scott Matthews – Mr. Matthews is an Environmental Analyst formally with Veridian Corporation (now General Dynamics – Advanced Information Systems). He has a Bachelor of Science degree in Public Affairs / Environmental Science and Management.

Tania McDonald – Ms. McDonald is an Environmental Analyst formally with Veridian Corporation (now General Dynamics – Advanced Information Systems). She has a Bachelor of Science degree in Environmental Science & Management, and a Master of Science degree in Environmental Management.

Thomas "Chico" Nelson – Mr. Nelson is an Environmental Analyst with Organizational Strategies, Inc. He has over 20 years in environmental experience dealing with hazardous materials, waste, and NEPA.

Steven Samnick – Mr. Samnick is a Program Manager and Senior Scientist with Veridian Corporation (now General Dynamics – Advanced Information Systems). He has a Bachelor of Science degree in Mathematical Physics.

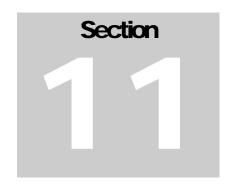
Bill Snow – Mr. Snow is a Program Manager with Veridian Corporation (now General Dynamics – Advanced Information Systems).

Michael Terpilak – Mr. Terpilak is a radiation safety specialist with Ray-Safe Associates, Silver Spring, Maryland. He is a Certified Health Physicist.

Skip Wallace – Mr. Wallace is a Senior Research Analyst with Veridian Corporation (now General Dynamics – Advanced Information Systems). He has Bachelor of Science, Occupational Safety and Health with a minor in Chemistry

David Walls – Mr. Walls is a Program Manager formally with Organizational Strategies Inc. He has a Master of Science degree in Environmental Management.

Richard Whitman – Mr. Whitman is a Radiation Safety Officer with the Bureau of Customs and Border Protection Safety Branch, Indianapolis, Indiana.



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Appendix "A"

Response to Public Comments

BAKER & MILLER PLLC

ATTORNEYS and COUNSELLORS 2401 PENNSYLVANIA AVENUE, NW SUITE 340 WASHINGTON, DC 20837

TELEPHONE: (202) 663-7820 PACSIMILE: (202) 663-7849

David C. Reeves Direct Dial: (202) 663-7824

June 18, 2004

U.S. Customs and Border Protection Suite 1575 1300 Pennsylvania Avenue, N.W. Washington, DC 20229

Attn: Mr. Thomas Nelson

RE: Comments on Programmatic Environmental Assessment for Gamma Imaging Inspection Systems

Dear Mr. Nelson:

Enclosed please find a statement by James L. Riney, General Manager of The Texas Mexican Railway Company ("Tex Mex"), concerning the Programmatic Environmental Assessment for Gamma Imaging Inspection Systems (the "Programmatic EA"). Tex Mex and its parent company own the U.S. portion of the international railroad bridge that crosses the Rio Grande River between Laredo, Texas and Nuevo Laredo, Tamaulipas, Mexico. Tex Mex also operates between Laredo and Corpus Christi, Texas on its own line, and between Robstown and Beaumont, Texas via trackage rights.

A rail VACIS, such as discussed in the Programmatic EA, is in operation at the Laredo end of the international rail bridge owned by Tex Mex and its parent company. Indeed, the system pictured in the Programmatic EA is the one in Laredo. Consequently, Tex Mex has practical experience with the operational benefits of the rail VACIS.

As discussed in his statement, Mr. Riney and Tex Mex believe that the VACIS is beneficial for both security and the environment. Experience has shown that the system is effective in discovering stowaways in closed rail cars before they get beyond the confines of the immediate border area. From an environmental point of view, it has been Tex Mex's experience that the VACIS reduces unproductive locomotive idling time by reducing the time involved in completing the inspection necessary to bring trains across the border. The reduction in unproductive locomotive idling leads to reduced diesel emissions and reduced periods of

Comment Noted

BAKER & MILLER PLLC

June 18, 2004 Page 2

locomotive noise emissions. Consequently, Mr. Riney concludes that the VACIS system provides environmental, as well as security, benefits.

Tex Mex is one of only a very few U.S. railroads that has actual operational experience with the rail VACIS. From that experience, Tex Mex and Mr. Riney believe that use of the VACIS will reduce environmental impacts from the operation of diesel locomotives while enhancing border security.

If there are any questions concerning this submission, please feel free to contact me at 202-663-7824 or by e-mail at dreeves@bakerandmiller.com.

Sincerely

David C. Reeves

Enclosure

cc: James L. Riney Thomas J. Healey

VERIFICATION

 James L. Riney, affirm that I have read the foregoing statement and that its contents are true and correct to the best of my knowledge, information and belief.

James L. Riney

BEFORE THE DEPARTMENT OF HOMELAND SECURITY BUREAU OF CUSTOMS AND BORDER PROTECTION WASHINGTON, D.C.

Statement of James L. Riney Regarding Effects of Vehicle And Cargo Inspection System In Rail Operations

My name is James L. Riney. I am General Manager of The Texas Mexican

Railway Company ("Tex Mex"). My business address is Walker Plaza Bldg., Suite 350,

5810 San Bernardino Avenue, Laredo, Texas 78041. The purpose of this statement is to

briefly explain Tex Mex's belief that the rail Vehicle And Cargo Inspection System

("VACIS") improves border security and benefits the environment.

Tex Mex owns and operates a rail line that extends between the Port of Corpus Christi, Texas and Laredo, Texas. In addition, Tex Mex and its parent company own the U.S. portion of the international railroad bridge that stretches across the Rio Grande River from downtown Laredo, Texas and Nuevo Laredo, Tamaulipas, Mexico. That bridge is utilized by Tex Mex, by UP, and by TFM, S.A. de C.V., a major Mexican railroad, to interchange cross-border traffic. The Laredo-Nuevo Laredo gateway is the most heavily-used rail gateway between the United States and Mexico.

The first operating rail VACIS in use in the United States exists in Laredo, Texas, at the U.S. end of the international rail bridge owned by Tex Mex and its parent company. That installation is pictured on page 25 of the Programmatic Environmental Assessment for Gamma Imaging Inspection Systems issued by the Bureau of Customs

¹ Tex Mex also operates between Robstown and Beaumont, Texas via trackage rights over Union Pacific Railroad Company ("UP").

and Border Protection ("BCBP") in this matter. Tex Mex built the building shown in that photo, which houses the VACIS operator and his equipment.

Tex Mex believes that the VACIS has positive security benefits. By allowing the operator to see inside closed rail cars right at the border, the system allows security personnel to take immediate steps to interdict people who secrete themselves in rail cars before they get beyond confines of the immediate border area. I have seen images made by the VACIS clearly showing people hiding in closed rail cars to sneak across the border. In fact, in the first train to cross into the U.S. at Laredo after the VACIS was activated, the VACIS operator found several people hiding in a closed rail car. Since that time, the frequency of people hiding in rail cars has dropped dramatically so that it has now been quite some time since anyone stowed away in a rail car coming across the bridge at Laredo. Tex Mex's experience with the VACIS shows that the VACIS provides improved border security.

Tex Mex also believes that the VACIS is environmentally beneficial. Before the VACIS was installed and operating at Laredo, BCBP inspected trains coming across the border by stopping the train repeatedly to have random cars opened for inspection.

Sometimes cars also had to be set out of the train for intensified inspection. Each train might be stopped as many as 6 or 8 times before it was cleared to proceed. This process of starting and stopping was very time-consuming and kept the train's locomotives running the whole time.

Now that the VACIS is operational, the border clearance process is much smoother and requires less locomotive operating time per crossing. Although the locomotives pull the train past the VACIS detector at a low speed, overall the operation is

quicker than it used to be. If the VACIS were not in use at Laredo, locomotive operating time at the border would certainly increase. Tex Mex and UP, the two U.S. railroads that use the international rail bridge at Laredo, both have supported use of the VACIS at Laredo because it increases their operational efficiency by reducing border crossing delays. From an environmental point of view, this means reduced diesel fuel consumption and an overall reduction in noise emissions. Also, vehicular traffic delays on city streets in Laredo are reduced by allowing trains to move on² and off the bridge more efficiently, helping prevent street blockages.

In short, Tex Mex believes that the rail VACIS is beneficial for both security and the environment.

Comment Noted

² The Mexican government operates a VACI\$ system on the Nuevo Laredo end of the bridge also, allowing trains to cross into Mexico more efficiently.



To: "Nelson, Thomas G" <THOMAS.Nelson@associates.dhs.gov> cc: rodney.frelinghuysen@mail.house.gov Subject: public comment on federal register of 5/12/04 vol 69 no 92 pg 26400

USDHHS customs -

I think the customs process should be completely intrusive. I am not interested in non-intrusive customs. We are in a terroristic age and need to protect americans. I do not feel the proposal is sufficiently safe for americans. It seems to focus on economics rather than protections for americans.

Comment Noted

b. sachau 15 elm st florham park nj 07932



Robert L. Ebröck, Jr. Gaurnar Michael S. Stede

Andry E. Sout Secutory Florence E. Berion Deputy Secretary

June 14, 2004

Mr. Thomas Nelson Project Manager Organizational Strategies, Inc. 2231 Crystal Drive, Suite 1116 Arlington, VA 22202

Re: Draft Programmatic Environmental Assessment: U.S. Custom and Border Protection's Use of Vehicle and Cargo Inspection System at various sea and land ports of entry... MD20040518-0474

Dear Mr. Nelson:

You asked that we send this information to you on Maryland Department of Planning letterhead. The same correspondence was sent to you as an e-mail message on June 8, 2004. As of June 8, 2004, we have received 2 responses to the aforementioned project.

The Maryland Departments of Natural Resources (DNR), and Housing and Community Development, including the Maryland Historical Trust (the Trust) found this project to be consistent with their plans, programs, and objectives. The Trust determined that the project will have "no effect" on historic properties and that the Federal and/or State historic preservation requirements have been met. DNR sent in a hard-copy response. The Trust sent us an electronic submission via our Web-based network.

After 6/8/04, all Maryland Intergovernmental Review and Coordination Process requirements will have been met in accordance with State regulations. Thank you for cooperation with the Maryland Intergovernmental Review and Coordination Process.

hinda C. Janey make Linda C. Janey, J.D.

Maryland State Clearinghouse for Intergovernmental

Assistance

LCJ: BR

301 West Protest Street + Sain 1101 + Baltoners, Maryland 21201-2305 Talephane: 410.767.4500 + Fac: 410.767.4480 + Toll Proc: 1,877.767.6272 + TTY Users: Maryland Relig Internet: www.MDP.state.md.ur

Comment Noted



James E. McGreevey

State of New Jersey

Department of Environmental Protection Environmental Regulation Office of Pollution Prevention and Right To Know 401 E. State St., 3rd floor PO Box 423 Trenton, NJ 08625-0443 Tel. (609) 292-3600 Fax. (609) 777-1330

June 2, 2004

Mr. Thomas Nelson U.S. Customs and Border Protection Suite 1575 1300 Pennsylvania Avenue, N.W. Washington, D.C. 20229

Gamma Imaging Inspection Systems

Programmatic Environmental Assessment Comments

Dear Mr. Nelson:

The Office of Permit Coordination and Environmental Review of the New Jersey Department of Environmental Protection (NJDEP) has completed its review of the Programmatic Environmental Assessment (PEA) for the Gamma Imaging Inspection Systems of the U.S. Customs and Border Protection. The NJDEP does not have any comments on the PEA.

The Office of Permit Coordination and Environmental Review coordinates departmental reviews of environmental documents prepared pursuant to requirements of the National Environmental Policy Act (NEPA). The PEA notes that site-specific analyses will be performed for each location where gamma imaging inspection systems are installed. And each site-specific analysis will be reported in a supplemental environmental document. Please forward, for review and comment, six copies of any environmental assessments and/or environmental impact statements prepared for New Jersey site specific gamma imaging inspection systems directly to the Office of Permit Coordination and Environmental Review. This will insure a timely comprehensive review by our Department. Thank you for the opportunity to review the PEA.

Kenneth C. Koschek Supervising Environmental Specialist Office of Permit Coordination and Environmental Review

New Jerusy is an Equal Opportunity Employer Recycled Paper

Comment Noted

Bradley M. Campbell



12525 CHADRON AVENUE HAWTHORNE, CA 90250 TEL: (310) 978-0516 FAX: (310) 349-2230

June 22, 2004

U.S. Customs and Border Protection Suite 1575 1300 Pennsylvania Avenue, NW Washington, DC 20229 Attn: Mr. Thomas Nelson

Dear Mr. Neison.

OSI appreciates the opportunity to provide the following comments regarding the CBP draft Programmatic Environmental Assessment (PEA) for Gamma Imaging Inspection Systems dated March 12, 2004.

Our concerns with the draft fall primarily into three areas:

First, the statements of Section 4.2.2 that "There are no other gamma imaging systems currently available," and "Therefore, fielding a gamma imaging system other than VACIS is not a viable alternative, ..." are not correct. The information obtained in 1999 regarding the existence of commercially available gamma imaging systems other than VACIS" does not reflect the current situation and should not be relied upon. GaRDS "Is a commercially available gamma imaging inspection system produced by OSI Rapiscan. CBP owns and is currently evaluating a mobile GaRDS "I.".

Second, although the PEA purports to be for "Gamma Imaging Inspection Systems," the extensive and exclusive citation of information regarding VACIS[®]1a name belonging exclusively to SAIC) appears to be an implicit endorsement by CBP of that specific product as the only suitable gamma imaging inspection system for the inspection of cargoes at air, land, and sea ports of entry. Such endorsements are inappropriate for a Federal agency.

Finally, the PEA leads one to the conclusion that VACIS[®] systems are the only gamma imaging inspection systems that CBP intends to deploy; i.e., that future procurements of gamma imaging inspection systems will be sole-source rather than competitive. Such a decision would deny CBP the opportunity to ensure it was getting the system offering best performance and best price.

To resolve these concerns we request that the final PEA clearly reflect the following:

Low energy gamma imaging inspection systems are one class of non-intrusive inspection system for use at air, land, sea, and rail ports of entry.

There are commercially available alternatives to VACIS[®] in the selection of gamma imaging inspection systems.

The Proposed or Continuing Action addressed by the PEA is to field and operate gamma imaging inspection systems, currently represented by VACIS®, for use by CBP at its air, land, sea, and rail ports of entry. Therefore, the PEA is intended to cover any gamma imaging inspection system that has environmentally-relevant characteristics comparable to those cited for VACIS® such as radiation sources, emission levels, safety procedures, etc.; i.e., any system with equivalent or less environmental consequence than VACIS®.

Comment Noted: See Section 4, paragraph

Lof 2 6/22/2004 My documents Letters for PEA Gamma Imaging Mr. Thomas Nelson 6-23-64

The PEA deals exclusively with VACIS® because it was the only gamma imaging inspection system commercially available to CBP at the time of past procurements and hence is the system currently represented in the CBP inventory. This does not reflect a conclusion by CBP that other gamma imaging inspection systems may not have the same operational impact as VACIS® or that other gamma imaging inspection systems will not be considered by CBP in future procurements.

I will be pleased to discuss these comments at your convenience. I may be reached by phone at 310-349-2431 or by e-mail at akotowski@osi-systems.com.

Sincerely yours,

Andreas Kotowski
Chief Technical Officer
OSI Security Group
Phone: 310-349-2431
Fax: 310-349-2491
e-mail: akotowski@osi-systems.com

AK/tz



STATE OF WASHINGTON

DEPARTMENT OF ECOLOGY P.O. Bux 47775 • Olympia, Washington 98504-7775 • (368) 407-6300

June 22, 2004

Mr. Thomas Nelson U.S. Customs and Border Protection Suite 1575 1300 Pennsylvania Avenue NW Washington D.C. 20229

Dear Mr. Nelson:

Thank you for the opportunity to comment on the Draft Programmatic Environmental Assessment Concerning CBP's Use of the Vehicle and Cargo Inspection System (VACIS) located at all Ports of Entry, Nationwide. We reviewed the NEPA EA and have the following comments:

Site-specific conditions may indicate potential for offsite discharge of sediment during construction of a VACIS facility. We recommend that the sediment and erosion control measures mentioned in the SEPA checklist be implemented prior to any clearing, grading or construction activity. These control measures must be effective in preventing soil from being carried into surface water by stormwater runoff. Sand, silt and sediment will damage aquatic habitat and are considered to be pollutants. Any discharge of sediment-lader runoff or other pollutants is in violation of Chapter 90.48 RCW, Water Pollution Control, and WAC 173-201A, Water Quality Standards for Surface Waters of the State of Washington, and is subject to enforcement action. All regulations apply to the landowner, land owner's lagent or to an entity, which has obtained a use agreement (e.g., lease, easement) from the landowner.

If you have any questions or would like to respond to these comments please call Roberta Woods (Water Quality) at (360) 407-6269.

Sincerely

Abbe White Administrative Coordinator

AW: (04-3658)

cc: Roberta Woods, WQ

Comment Noted



Appendix "B"

Registry of Radioactive Sealed Sources and Devices; Safety Evaluation of Device; Model – VACIS® II; No. CA0215D104B; Date – 30 July 2003

REGISTER OF RADIOACTIVE SEALED SOURCES AND DEVICES SAFETY EVALUATION OF DEVICE AMENDED IN ITS ENTIRETY

PAGE 1 OF 14

NO: CA-0215-D-104-**B** <u>DATE:</u> July 30, 2003

DEVICE TYPE: Gauge to detect contraband in trucks, buses, and passenger vehicles

MODEL: VACIS II

MANUFACTURER/ Science Applications International Corporation, Inc.

<u>DISTRIBUTOR:</u> 16701 West Bernardo Drive

San Diego, Ca. 92127

SEALED SOURCE Ohmart A-60324
MODEL DESIGNATION: Ohmart A-2100

Ohmart A-2104
Ohmart A-2104
Ohmart A-2104

Ohmart A-57878

<u>ISOTOPE:</u> <u>MAXIMUM ACTIVITY:</u>

Cs-137 2.0 Ci (74.0 GBq) +/- 15%

Co-60 1.0 Ci (37.0 GBq) + / - 25%

LEAK TEST FREQUENCY: 12 Months

PRINCIPAL USE: D) Gamma Gauge

CUSTOM DEVICE: YES ____ NO __X

REGISTER OF RADIOACTIVE SEALED SOURCES AND DEVICES SAFETY EVALUATION OF DEVICE AMENDED IN ITS ENTIRETY

NO: CA-0215-D-104-B

DATE: July 30, 2003

PAGE 2 OF 14

DEVICE TYPE: Gauge to detect contraband in trucks, buses, and passenger vehicles

DESCRIPTION:

Overview: The VACIS IIS device is designed to detect contraband in busses and passenger vehicles as well as contraband or stolen automobiles in the cargo containers of commercial trucks. A fan beam of Cs-137 or Co-60 gamma rays is used to measure density within the bus, passenger vehicle, or cargo container. Software is used to generate a map of measured density, which a system operator views to identify contraband or stolen automobiles.

The general features and layout of these devices are shown in Attachment 1. The systems include an Ohmart SH-F2, or 3 series gauge containing a Cs-137 source with a maximum activity of 2.0 Ci, or a SH-F4 series gauge containing a Co-60 source with a maximum activity of 1.0 Ci. The gauge, and a Science Applications International, Inc. (SAIC) secondary shutter/ fan collimator are housed in the source environmental enclosure. Either shutter effectively turns the beam off. During operation, the gauge shutter is opened and left open, and SAIC's secondary shutter is cycled to turn the beam off and on. Opening SAIC's secondary shutter produces a highly collimated fan beam of gamma rays directed at the detector tower. The detector tower is typically 21 feet high and contains an array of gamma sensitive detectors. (NaI or other form depending upon customer requirements). Measured count rates are dependent upon the density of material within the passenger vehicle or cargo container.

The bus, passenger vehicle, or commercial truck is driven into position between the source environmental enclosure and the detector tower. The driver then exits the vehicle and is escorted to an area outside an exclusion area that is established around the source and detector tower. The system operator verifies there are no unauthorized persons in the beam path either by viewing the area and/or by use of electronic sensors. If persons are known to be present, the vehicle or cargo container is not scanned. The system operator then opens the SAIC secondary collimator to initiate the scan. The source and detector tower move together along the length of the bus, passenger vehicle, or commercial truck, using a track and trolley system. The SAIC secondary shutter closes automatically when the source or detector tower reaches the end of their preselected scan distance. The shutter would also close in the event that the source or detector tower reaches the end of the track. The system operator may also manually close the shutter. Details of each system component follow.

Source assembly: A typical source assembly is shown in Attachment 2, and consists of an Ohmart SH-F2, 3 or 4 series gauge and a SAIC shutter/collimator. The Ohmart gauge is described in Sealed Source and Device Registration OH522D102B. The source housing assembly of the Ohmart gauge is not altered in this application. The VACIS II device uses a 0-45 degree to 0-60 degree collimator.. The minimum ANSI N538-1979 classification of these gauges is ANSI 34-343-343-R2. Sources used in the gauge have a minimum ANSI N43.6 classification of 97C63232 (or earlier ANSI equivalent).

<u>NO</u>: CA-0215-D-104-**B** <u>DATE</u>: July 30, 2003 <u>PAGE 3 OF 14</u>

DEVICE TYPE: Gauge to detect contraband in trucks, buses, and passenger vehicles

The gauge is designed so that a locking device may be used to secure the source in the OFF position for transport or periods of extended storage. Although the gauge shutter may be manually opened/closed, the shutter is normally operated from a control box located in the operator station. The gauge shutter is motor driven and electric power is used to open and close the shutter. A trickle charge battery is used to ensure the gauge can be closed even upon loss of electric power.

SAIC has added a **secondary** shutter/collimator assembly to produce a fan beam and provide additional shielding. The secondary shutter is operated from a control box located in the operator station. The shutter is motor driven to open and torsion spring operated to close. Electric power is needed to open the shutter. However, the shutter is a fail-safe design which will automatically close via the torsion spring upon loss of electric power. This assembly is securely mounted to the Ohmart gauge using brackets. The shutter collimator is an aluminum tube with lead inserts. The secondary shutter is opened when the system operator initiates a scan using a computer located in the operator station. The SAIC secondary shutter closes automatically when the source or detector tower reaches the end of the pre-selected scan distance. As a backup safety feature, the shutter would also close when the source or detector tower reaches the end of the track.

In the open/ON position, the source beam from the Ohmart gauge is collimated to a fan beam with a divergence of approximately 5 degrees. In the OFF position the beam is blocked by approximately 2 ¾" of lead (or equivalent shielding material)

The source and shutter assemblies are protected from harsh weather by an environmental enclosure. The source enclosure is typically made of stainless steel or aluminum plates, and has a weatherproofed access panel. The source is mounted to a hinged plate and may be adjusted from 0 to 20 degrees relative to the normal horizontal plane, by moving the hinged plate. When the source is adjusted to the maximum angle it is positioned approximately 2" further from the back wall, and approximately 9" from the side of the enclosure. A motor and lifting mechanism are used to raise and lower the gauge within the enclosure. The height of the gauge is set dependent upon the type of vehicle being scanned.

The source enclosure is mounted to the trolley assembly. The access panel is always locked to prevent unauthorized entry. Only SAIC, other specific licensee, or trained operator may access the interior of the source environmental enclosure. The trained operator may access the source enclosure only to lock and unlock the shutter to the gauge. These security features, as well as product labeling, preclude accidental exposure or tampering with the radioactive source. A label on the source enclosure states that the

NO: CA-0215-D-104-B

DATE: July 30, 2003

PAGE 4 OF 14

DEVICE TYPE: Gauge to detect contraband in trucks, buses, and passenger vehicles

source enclosure or track assembly may not be moved, except by SAIC or authorized specific licensee.

The shutters will close upon loss of electrical power, or by pressing the emergency stop button. Some models are provided with both primary and secondary shutter remote operating capabilities. On these models, the primary shutter will also close if the key to the gauge shutter is turned off or removed from the control panel in the Operator station. The secondary shutter will also close upon the preset close time feature, the pressing of the stop function on the computer, the pressing of the disable button on the control panel, or is a personnel proximity detector is activated (as provided on certain models only).

The beam ON status is shown by prominently visible red light flashing indicator and an audible alarm that are mounted on the source environmental enclosure. The red light is on when both shutters are open (i.e. the secondary is not fully closed). Legible signs, one at the source environmental enclosure and one at the entry to the inspection station, describe the meanings of the light indicators and audible alarms. For the sign at the entry to the inspection station, a directive to STOP is made when the flashing red light indicator or audible alarm is ON

<u>Detector tower:</u> The tower houses an array of gamma detectors. The detector array is enclosed within a weatherproofed environmental housing. A prominently visible flashing red light indicator is mounted on the environmental enclosure or its base to indicate that the primary and secondary shutters are open (not fully closed). Legible signs mounted on the detector tower shall describe the meanings of the light indicator. The detector tower is mounted to the trolley assembly.

Operator station and shutter control box: The operator station may be a permanent structure, semi-permanent structure, or mobile van. The station may be located up to 2 miles from the scanning area. Operators will have visual and voice communication with the scanning area/drivers. The operator is responsible for the safe operation of the system, including opening and closing the beam. The operator is responsible for ensuring that no unauthorized personnel are in the scanning area during scanning operations. This can be accomplished manually by the operator viewing the scanning area and taking action to shut the secondary shutter any time an individual is identified in an unauthorized location, or by use of electronic sensors which automatically shut the source when activated.

NO: CA-0215-D-104-B

DATE: July 30, 2003

PAGE 5 OF 14

DEVICE TYPE: Gauge to detect contraband in trucks, buses, and passenger vehicles

A typical shutter control box is shown in Attachment 3. On models with remote primary shutter operation, green and red lighted pushbuttons are used to enable/disable, and open/close the primary shutter as well as indicate shutter ON/OFF status. The primary shutter may be opened only when it is enabled. On selected models green and red lights may be provided to enable and disable the secondary shutter as well as indicate shutter ON/OFF status. For either shutter a green light indicates that the shutter is closed, based upon the position of a microswitch, or signal from an optical sensor. A red light indicates any other condition of the shutter. No pushbuttons are available to open or close the secondary shutter from the control box. Instead, the secondary shutter is cycled automatically through a computer software interface that is used during scanning operations. The secondary shutter may also be closed by an operator by clicking an icon on the computer monitor. In addition, both shutters may be closed immediately by pressing the emergency stop button on the control box. A lock-and-key control on the control box ensures that the gauge shutter cannot be opened without the key. Turning the key to the OFF position or removing the key will automatically close the gauge shutter.

When starting the system, the primary shutter, secondary shutter, and shutter disable green lights are ON. The primary shutter is **then enabled** (as applicable) then opened and left open. The secondary shutter is then cycled open during a scan, and closed when not scanning. When shutting the system down, the operator closes the primary gauge shutter (the secondary shutter is normally closed), and the computer system is turned off. As a backup safety feature, the system is designed such that both shutters would close when the computer system is turned off.

The computer imaging system is also located within the operator station. A density map of the bus, passenger vehicle, or commercial truck is constructed in real time and displayed on a monitor. The density map is stored and reviewed by the system operator.

System layout: The layout of the system is shown in Attachment 1. Barriers used to define the exclusion zone may be either a chain fence, masonary wall, or K-rail (Jersey barrier). Traffic lights, signs, or other traffic control features are used such that vehicles may be safely driven into position within the exclusion area. There are gates/barriers at the entrance and exit to the exclusion area. The exclusion area will be established at the appropriate locations to ensure the maximum dose rate around the system is maintained below the required administrative level, and at a minimum to less than 2 mR/hr. Each track is approximately 90 feet long. Source to detector distance is typically 20 to 30 feet. Clearance between the side of vehicle and the source environmental enclosure is typically 2 ft, this clearance should preclude the possibility of a vehicle accidentally striking the source enclosure. In addition, Pilasters or other

NO: CA-0215-D-104-B

DATE: July 30, 2003

PAGE 6 OF 14

DEVICE TYPE: Gauge to detect contraband in trucks, buses, and passenger vehicles

barriers are positioned at the ends of each track to preclude a vehicle from striking the track when entering or exiting the exclusion area.

When the device is distributed as a generally licensed device, the system will include: fencing, barricades or enclosures around the source environmental enclosure or applicable electronic sensors that detect access in the beam path and automatically close the shutter, to restrict access to a High Radiation Area (>100 mrem in any hour at 30 cm from the surface).

The operator station is located outside the exclusion area. Before opening the beam, the operator checks to ensure that no persons are in the exclusion area. The operator's direct view of the area may be partially blocked by the vehicle. The operator may utilize a video camera and/or an outside operator to ensure the area is clear. For automated systems, unauthorized access sensors may be provided in addition to the camera to aid in determining if individuals are presenting the beam path. If the sensors detect the presence of an unauthorized individual the scan can not be initiated and the system will automatically shut down if access is detected during a scan.

System operation: Details on the operation of the VACIS II device are provided in the Operator's Manual. Operator training is provided by SAIC or authorized representative. The basic operating steps are: (1) At the start of a shift, the shutter on the Ohmart gauge is unlocked and the computer system is turned on. A key is needed to operate the Ohmart shutter from the control box. (2) Operator tests the two shutters and the indicating lights using the procedure described in the Operator's Manual. (3) Ohmart shutter is opened and kept opened throughout a shift. (4) Traffic control personnel direct the driver of a vehicle to drive into the exclusion area and park the vehicle. (5) System operator escorts the driver outside the exclusion area and asks the driver if there are any known persons in the vehicle. If so, the vehicle is not scanned. (6) System operator verifies that there are no persons within the exclusion area. (7) System operator starts the scan from the computer. This opens the beam and initiates the synchronous movement of the source and detector tower along the length of the vehicle. The beam may also be opened manually. The SAIC secondary shutter closes automatically after the vehicle has been scanned. (8) Density map is stored. System operator inspects density map to identify any contraband, potential contraband storage locations, or stolen automobiles. (9) After the audible alarm has stopped sounding and the red indicator lights have stopped flashing, indicating that the secondary shutter is closed, the driver is escorted back to the vehicle. The driver is then directed to drive out of the exclusion area. (10) Steps 4 through 9 are repeated for each vehicle undergoing a density measurement. (11) At the end of a shift, both shutters are closed and the computer system is turned off. The key is removed from the control box. The shutter on the Ohmart gauge is locked.

NO: CA-0215-D-104-B

DATE: July 30, 2003

PAGE 7 OF 14

DEVICE TYPE: Gauge to detect contraband in trucks, buses, and passenger vehicles

LABELING:

Labeling of the Ohmart gauges is described in Sealed Source and Device Registration OH522D102B. When these gauges are used in the VACIS II, the gauges general license labels are not used in this application.

Labels on the control box are shown in Attachment 3. Labels on the source environmental enclosure are shown in Attachment 4. Labels on the physical barrier, detector tower, and operator station are shown in Attachment 5. The device is labeled in accordance with ANSI N538-1979. The control box has the following additional label: "DO NOT INTENTIONALLY EXPOSE PERSONS TO RADIATION BEAM." Only SAIC or authorized specific licensee may move the physical barrier, track and trolley assemblies, or the operator station. Each label shall bear the statement, "Removal of this label is prohibited." The labels are made of weather resistant material, with a yellow background and black lettering. Labels and lettering are sized appropriately, and are permanently attached by rivets or screws to the device.

DIAGRAMS:

There are seven (7) attachments.

Attachment 1: Layout of VACIS II system.

Attachment 2: Ohmart SH-F2 gauge with attached SAIC shutter/collimator assembly.

Attachment 3: Shutter control box.

Attachment 4: Labels on source environmental enclosure.

Attachment 5: Labels on physical barrier, detector tower, and operator station.

Attachment 6: Exposure rates with beam ON (30-foot source-to-detector installation with a 2.0 Ci Cs-137 source).

Attachment 7: Exposure rates with beam ON (30-foot source-to-detector installation with a 1.0 Ci Co-60 source).

CONDITIONS OF NORMAL USE:

The VACIS II device is designed to detect contraband in busses and passenger vehicles as well as contraband or stolen automobiles in the cargo containers of commercial trucks. The device will be subjected to outdoor environments. The source and shutter assembly are protected from harsh weather by an enclosed environmental housing.

The VACIS II device uses an Ohmart Inc. Model SH-F2, 3 or 4 series gauge. Typical use environments for the system are:

Temperature

typically -30°C to 60°C (32°F to 140°F)

Pressure

Atmospheric

NO: CA-0215-D-104-B

DATE: July 30, 2003

PAGE 8 OF 14

<u>DEVICE TYPE</u>: Gauge to detect contraband in trucks, buses, and passenger vehicles

Vibration

Ranges from zero to mild

Corrosion Impact Ranges from zero to mild Accident conditions only

Fire

Unlikely

Explosion

Unlikely

The SH-F4 shall be limited to applications where it is not subjected to vibrational accelerations of five times gravity

The access door on the source environmental enclosure, which surrounds the source, shall be kept locked at all times except during authorized access by a specific licensee. A trained operator may access the source environmental enclosure for the purpose of locking or unlocking the shutter to the gauge.

SAIC reports that the working life of the VACIS II device is 30 years, unrelated to the decay of the sources. SAIC, however, recommends that the Cs-137 source be exchanged every 15 years, and the Co-60 source be exchanged every 7 years, or as necessary to maintain image quality, due to decay of the source.

PROTOTYPE TESTING:

Credit for prototype testing of the VACIS II device is provided by the prototype testing documented for the Ohmart Inc. Model SH-F2, 3, or 4 series gauges. The SH-F2, 3, or 4 series gauge passed all tests for Type A packaging.

The sealed sources used in the Ohmart gauges have a minimum ANSI N43.6 rating of 97C63232 (or earlier ANSI equivalent).

EXTERNAL RADIATION LEVELS:

SAIC determined exposure rates around the gauge environmental enclosure and along the beam path between the source and detector array. Exposure rates around the gauge environmental enclosure are provided for Cs-137 and Co-60 in Tables 1 and 2 below. Exposure rates are for a 2 Ci Cs-137 source in an SHF-3 gauge and a 1 Ci Co-60 source in a SH-F4 gauge, with an environmental enclosure that is approximately 24" wide, 41" deep, and 48" tall, and the source positioned approximately 23" from the back wall. Exposure rates around a VACIS II device shall not exceed the values presented in Table 1 or 2 as applicable under these source/orientation conditions.

When both shutters are open, a high radiation area, as defined in 10 CFR 20.1003 (dose equivalent in excess of 100 mrem in 1 hour at 30 cm), can be produced by this beam. When provided for general license applications, the system will include appropriate

NO: CA-0215-D-104-**B**

DATE: July 30, 2003

PAGE 9 OF 14

<u>DEVICE TYPE</u>: Gauge to detect contraband in trucks, buses, and passenger vehicles

barriers/sensors to restrict access to the High Radiation Area. For generally licensed devices the area will be conspicuously posted with signs bearing the radiation symbol and the words "Caution Radiation Area". For specifically licensed systems which do not include barriers/sensors to restrict access to the High Radiation Area, this area shall be conspicuously posted with signs bearing the radiation symbol and the words "CAUTION, HIGH RADIATION AREA," pursuant to 10 CFR 20.1902. This area does not need to be posted when the system is not in operation.

Table 1. Maximum exposure rates around enclosure containing a 2.0 Ci Cs-137/SH-F3 source.

Dista	ance	Wind	ow side	Left/ri	ght side	Back side	
(in)	(cm)	(mR/hr) (μSv/hr)		(mR/hr)	(mR/hr) (μSv/hr)		(μSv/hr)
2.0	5	1) 3 30		6	61	0.6	60
		2) 3		6	61	0.6	60
		3) 2492	24920	6	61	0.6	60
11.8	30	1) 0.3	3	2	20	1	10
		2) 0.3	3	2	20	1	10
		3) 976	9760	2	20	1	10
39.4	100	1) 0.1		0.2	2	0.05	0.5
		2) 0.1		0.2	2	0.05	0.5
		3) 302 3020		0.2	2	0.05	0.5

Table 2. Maximum exposure rates around enclosure containing a 1.0 Ci Co-60/SHF4 source.

Distance		Window side		Left/right side		Back side	
(in)	(cm)	(mR/hr)	(μSv/hr)	(mR/hr)	(μSv/hr)	(mR/hr) (µSv/hr)	
2.0	5	1) 1	10	4	40	1	10
		2) 34	340	4	40	1	10
		3)5095	50950	4	40	1 .	10
11.8	30	1) 0.2	2	2	20	0.5	5
		2) 13	130	2	20	0.5	5
		3) 1993	19930	2	20	0.5	5

REGISTER OF RADIOACTIVE SEALED SOURCES AND DEVICES SAFETY EVALUATION OF DEVICE

AMENDED IN ITS ENTIRETY

NO: CA-0215-D-104-**B**

DATE: July 30, 2003

PAGE 10 OF 14

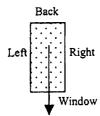
DEVICE TYPE: Gauge to detect contraband in trucks, buses, and passenger vehicles

39.4	100	1) 0.02	0.2	0.3	3	0.1	1
		2) 4	40	0.3	3	0.1	1
		3) 617	6170	0.3	3	0.1	1

Note: Measured exposure rates are reported for three different shutter conditions:

- 1) Ohmart gauge shutter closed and SAIC shutter closed.
- 2) Ohmart gauge shutter open and SAIC shutter closed
- 3) Ohmart gauge shutter open and SAIC shutter open.

Values reported in Table 1 are the maximum exposure rates measured/calculated along each face of the environmental enclosure. Interior walls of the left side. right side, and back faces are lined with a sufficient amount of lead, lead shot, or other shielding material to reduce the exposure rates to less than those shown in the table.



SAIC calculated the radiation dose that would be received by a person who unknowingly was in a vehicle during a scan. SAIC reported that the person would receive a deep-dose equivalent of 10 µrem due to 2 Ci of Cs-137 or 20 urem due to 1 Ci of Co-60.

When the beam is ON, the exposure rate inside the operator's station does not increase by more than 50 $\mu R/hr$ above background. SAIC reports that the total dose effective equivalent received by an operator is less than 100 mrem in a year.

QUALITY ASSURANCE AND CONTROL:

SAIC maintains a quality assurance and control program that has been deemed acceptable for licensing purposes by the California Department of Health Services. A copy of the program is on file with the California Department of Health Services.

LIMITATIONS AND/OR OTHER CONSIDERATIONS OF USE:

- The VACIS II device is to be used only to nonintrusively examine the contents of cargo containers and vehicles.
- When installed without the High Radiation Area barriers/sensors, the device shall be distributed to persons specifically licensed by the NRC, an Agreement State, or a Licensing State.

NO: CA-0215-D-104-B

DATE: July 30, 2003

PAGE 11 OF 14

DEVICE TYPE: Gauge to detect contraband in trucks, buses, and passenger vehicles

- When installed with the High Radiation Area barriers/sensors, the device shall be
 distributed to persons generally licensed by the NRC, an Agreement State, or a
 Licensing State.
- Handling, storage, use, transfer, and disposal: As required by 10 CFR 31.5 or Agreement State equivalent.
- The device shall be leak tested prior to initial use and at intervals not to exceed 12 months using techniques capable of detecting 0.005 microcurie (185 Bq) of removable contamination. The device shall be leak tested only be a person holding a specific license pursuant to 10CFR30 and 10CFR32 or from an Agreement State or Licensing State to perform such activities. Leak test results shall be provided to the generally licensed user as applicable.
- Only SAIC or authorized specific licensee may perform the following; installation, relocation, moving any component of the device, maintenance, repair, source installation or exchange, leak testing and radiation surveying. A report of the radiation survey shall be provided to the generally licensed user as applicable.
- The generally licensed user is not authorized to perform any maintenance inside the source environmental enclosure. The general/specifically licensed user is authorized to perform maintenance on the detectors and detector tower, and to test the two shutters and their indicator lights and audible alarm using procedures described in the Operators Manual. The two shutters and their indicator lights and audible alarm shall be tested at the start of every operating shift.
- SAIC or authorized specific licensee shall perform an annual inspection of each system. The annual inspection shall include an inspection of the gauge and shutters and other parts of the device that are important to safe operation. For generally licensed users, the annual inspection shall also include a review of how the device has been operated and an observation of current operations to ensure that the device is being operated safely and in a manner consistent with ALARA. A report of the annual inspection shall be supplied to the generally licensed user as applicable.
- The layout of the devices, particularly the locations of the source and detector tower, shall be consistent with ALARA.
- For sites with multiple VACIS II devices in operation, exposure rates at one device may be affected by a beam ON condition at another device. Traffic flow and timing

NO: CA-0215-D-104-B

DATE: July 30, 2003

PAGE 12 OF 14

DEVICE TYPE: Gauge to detect contraband in trucks, buses, and passenger vehicles

of the beam ON conditions shall be consistent with ALARA. The layout of the devices shall also be consistent with ALARA.

- The source environmental enclosure shall be locked at all times. Trained operators are authorized to access the source environmental enclosure for the purpose of locking and unlocking the shutter to the gauge. Otherwise, only SAIC or specific licensee are authorized to access the source environmental enclosure.
- The exclusion zone around the system shall be conspicuously posted with signs bearing the radiation symbol and words which indicate "CAUTION, RADIATION OR HIGH RADIATION AREA. RADIATION BEAM PRESENT WHEN RED INDICATOR LIGHT IS ON. NO ENTRY INTO THIS AREA IS PERMITTED WHEN RED INDICATOR IS ILUMINATED." The area shall be posted using procedures described in the Operator's Manual. This area does not need to be posted when the device is not in operation.
- The video camera shall be operational, or an external operator should be available while density measurements are being made.
- Pursuant to 10 CFR 20.1301, the VACIS II device shall be installed such that the total effective dose equivalent to individual members of the public does not exceed 100 mrem in a year and such that a restricted area is established in areas where an individual may receive a dose greater than 2 mrem in any one hour.
- Pursuant to 10 CFR 20.1902, SAIC or authorized specific licensee shall post the source environmental enclosure with a conspicuous sign or signs bearing the radiation symbol and the words "CAUTION, RADIOACTIVE MATERIAL."
- SAIC or authorized specific representative shall provide operator training. Training shall include procedures to be followed if the shutter fails to close or if the gauge environmental enclosure is damaged.
- SAIC or authorized specific licensee will perform a comprehensive radiation survey during each installation. A copy of the survey report shall be provided to the general licensee as applicable.
- System operator shall ensure that no persons are in the exclusion area while the beam is ON.

NO: CA-0215-D-104-B

DATE: July 30, 2003

PAGE 13 OF 14

<u>DEVICE TYPE</u>: Gauge to detect contraband in trucks, buses, and passenger vehicles

 This registration sheet and the information contained within the references shall not be changed without the written consent of the California Department of Health Services.

SAFETY ANALYSIS SUMMARY:

The distributor has submitted sufficient information to provide reasonable assurance that:

- The device can be safely operated by persons not having training in radiological protection.
- Under ordinary conditions of handling, storage, and use of the device, the byproduct material contained in the device will not be released or inadvertently removed from the source housing, and it is unlikely that any person will receive in any period of one year a dose in excess of 10 percent of the limits specified in 10 CFR 20.1201(a).
- Under accident conditions associated with handling, storage, and use of the source housing, it is unlikely that any person would receive an external radiation dose or dose commitment in excess of the dose to the appropriate organ as specified in the following chart:

PART OF BODY	DOSE
Whole body; head and trunk; active blood-forming organs; gonads; or lens of eye.	15 rem (0.15 Sv)
Hands and forearms; feet and ankles; localized areas of skin averaged over areas no larger than 1 cm ² (0.15 in ²).	200 rem (2.0 Sv)
	•
Other organs.	50 rem (0.50 Sv)

Based upon review of the VACIS II device, and the information and test data cited below, we continue to conclude that the device is acceptable for licensing purposes.

Furthermore, we conclude that the device would be expected to maintain its containment integrity for normal conditions of use and accidental conditions that might occur during uses specified in this certificate.

NO: CA-0215-D-104-**B**

DATE: July 30, 2003

PAGE 14 OF 14

<u>DEVICE TYPE</u>: Gauge to detect contraband in trucks, buses, and passenger vehicles

REFERENCES:

The following supporting documents for the VACIS II device are hereby incorporated by reference and are made a part of this registry document.

- SAIC's application dated December 10, 1999, with enclosures thereto.
- SAIC's letters dated July 24, 2000, July 28, 2000, July 31, 2000, and August 17, 2000, with enclosures thereto.
- SAIC's electronic mails dated December 21, 1999, June 12, 2000, and July 27, 2000 (four on this date).
- SAIC's facsimiles dated April 27, 2000 and July 31, 2000.
- SAIC's letters dated January 27, 2003 and March 5, 2003, with enclosures thereto.

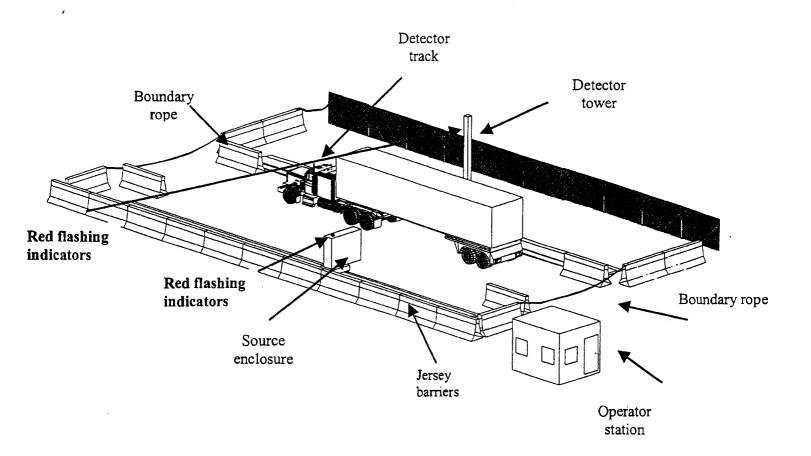
ISSUING AGENCY:

California Departmen	nt of Health Serv	rices
Date: <u>July 30, 2003</u>	Reviewer:	John S. Frankl
		U John Fassell, C.H.P.
	•	
Date: <u>July 30, 2003</u>	Concurrence:	Friel y. Jagen.
		Frieda Taylor

NO: CA-0215-D-104-B

DATE: July 30, 2003

ATTACHMENT 1



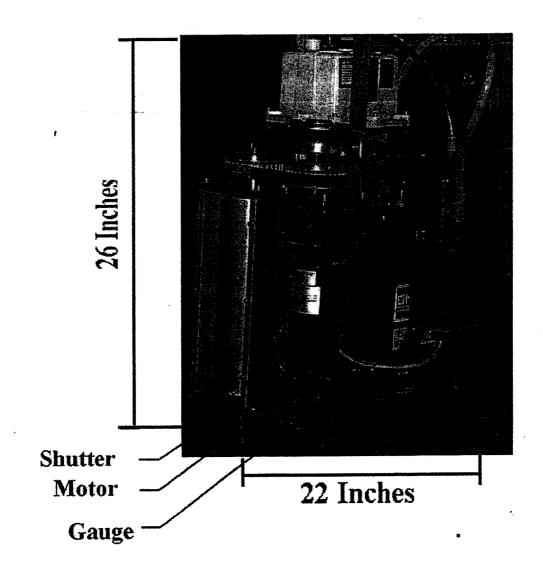
Layout of VACIS II system

NO: CA-0215-D-104-B

DATE: July 30, 2003

ATTACHMENT 2

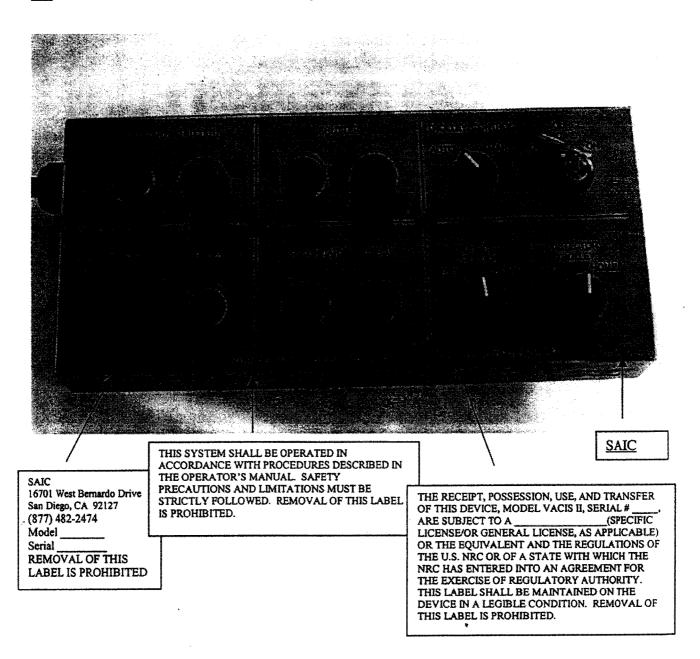
Ohmart SH-F4 Gauge with attached SAIC shutter/collimator assembly



NO: CA-0215-D-104-B

DATE: July 30, 2003

ATTACHMENT 3



Shutter Control Box

NO: CA-0215-D-104-B

DATE: July 30, 2003

ATTACHMENT 4

SCIENCE APPLICATIONS INTERNATIONAL, INC. 16701 WEST BERNARDO DRIVE SAN DIEGO, CA. 92127 (877) 482-2474

REMOVAL OF THIS LABEL IS PROHIBITED

CAUTION

FLASHING RED LIGHT: RADIATION BEAM ON

REMOVAL OF THIS LABEL IS PROHIBITED

THE RECEIPT, POSSESSION, USE, AND TRANSFER OF THIS DEVICE, MODEL VACIS II, SERIAL NO. ____, ARE SUBJECT TO A _____ (SPECIFIC LICENSE OR GENERAL LICENSE AS APPLICABLE) OR THE EQUIVALENT AND THE REGULATIONS OF THE U.S. NRC OR OF A STATE WITH WHICH THE NRC HAS ENTERED INTO AN AGREEMENT FOR THE EXERCISE OF REGULATORY AUTHORITY.

ISOTOPE:
ACTIVITY: CURIE
DATE OF ASSAY: _____

THIS DEVICE SHALL BE LEAK TESTED BY A SPECIFIC LICENSEE AT INTERVALS NOT TO EXCEED 12 MONTHS. THIS DEVICE SHALL BE INSPECTED ANNUALLY BY SCIENCE APPLICATIONS INTERNATIONAL, INC. OR AUTHORIZED SPECIFIC LICENSEE.

THIS LABEL SHALL BE MAINTAINED ON THE DEVICE IN A LEGIBLE CONDITION. REMOVAL OF THIS LABEL IS PROHIBITED.

CAUTION – RADIOACTIVE MATERIAL

WARNING - DO NOT MOVE ENCLOSURE

ENCLOSURE OR TRACK/TROLLEY MAY BE MOVED ONLY BY SCIENCE APPLICATIONS INTERNATIONAL, INC. OR AUTHORIZED SPECIFIC LICENSEE.

Labels on source environmental enclosure

NO: CA-0215-D-104-B

DATE: July 30, 2003

ATTACHMENT 5

Secured to physical barrier that defines exclusion area. Labels spaced at no more than 30 feet apart.

WARNING - DO NOT MOVE BARRIER

BARRIER MAY BE MOVED ONLY BY SCIENCE APPLICATIONS INTERNATIONAL, INC. OR AUTHORIZED SPECIFIC LICENSEE.

REMOVAL OF THIS LABEL IS PROHIBITED.

Bolted on detector tower:

WARNING - DO NOT MOVE TOWER

DETECTOR TOWER OR TRACK/TROLLEY MAY BE MOVED ONLY BY SCIENCE APPLICATIONS INTERNATIONAL, INC. OR AUTHORIZED SPECIFIC LICENSEE.

REMOVAL OF THIS LABEL IS PROHIBITED.

Bolted on outside of operator station (unless permanent structure):

WARNING – DO NOT MOVE OPERATOR STATION

OPERATOR STATION MAY BE MOVED ONLY BY SCIENCE APPLICATIONS INTERNATIONAL, INC. OR AUTHORIZED SPECIFIC LICENSEE.

CAUTION

FLASHING RED LIGHT: RADIATION BEAM ON.
REMOVAL OF THIS LABEL IS PROHIBITED.

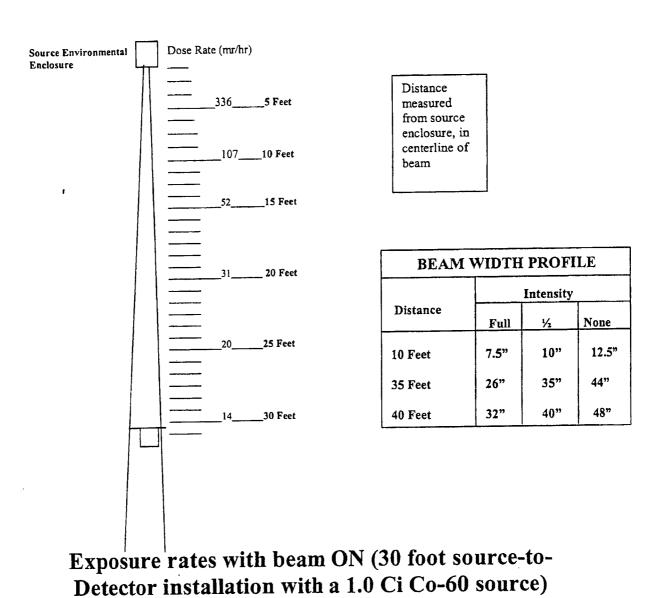
Labels on physical barrier, detector tower, and operator station

<u>DATE</u> : July 30, 2003	·	ATTAC	HMENT	6
te (mr/hr)				
_1655 Feet	Distance measured from source			
10 Feet	enclosure, in centerline of beam			
15 Feet				
15 20 Feet	BEAM V	VIDTH	PROF	ILE
		Intensity		
	Distance	Full	1/2	None
	10 Feet	7.5"	10"	12.5"
	35 Feet	26"	35"	44"
	40 Feet	32"	40"	48"
·				
	te (mr/hr)	Distance measured from source enclosure, in centerline of beam	Distance measured from source enclosure, in centerline of beam 15 20 Feet	Distance measured from source enclosure, in centerline of beam 15 15 Feet

NO: CA-0215-D-104-B

DATE: July 30, 2003

ATTACHMENT 7





Appendix "C"

Registry of Radioactive Sealed Sources and Devices; Safety Evaluation of Device; Model – Mobile VACIS®; No. CA0215D103S; Date – 24 August 2000

NO.: CA0215D103S

DATE: August 24, 2000

PAGE 1 OF 14

DEVICE TYPE: Mobile gauge for inspecting cargo containers and vehicles

MODEL:

Mobile VACIS

MANUFACTURER/ DISTRIBUTOR: Science Applications International, Inc.

16701 West Bernardo Drive

San Diego, CA 92127

SEALED SOURCE MODEL DESIGNATION:

Minnesota Mining and Manufacturing Co.

Model 4F6S

Monsanto Research Company

Model 24148

Amersham Corporation

Models CDC.700 and CDC.711m

ISOTOPE:

MAXIMUM ACTIVITY:

Cs-137

1.6 Ci (59 GBq)

LEAK TEST FREQUENCY:

12 Months

PRINCIPAL USE:

(D) Gamma Gauge

CUSTOM DEVICE: ____ YES X NO

NO .: CA0215D103S

DATE: August 24, 2000

PAGE 2 OF 14

DEVICE TYPE: Mobile gauge for inspecting cargo containers and vehicles

DESCRIPTION:

Overview The Mobile VACIS device is designed to non-intrusively examine the contents of cargo containers and vehicles. A fan beam of Cs-137 gamma rays and an array of NaI detectors are used to measure density within cargo containers and vehicles. Software is used to generate a map of measured density, which a system operator views and manipulates to identify contraband.

The general features and layout of the device are shown in Attachments 1 and 2. The device is mounted on a truck as shown in Attachment 1. A scan of a cargo container or vehicle is obtained using the setup shown in Attachment 2. The device requires at least two, fully trained operators. One operator sits in the cab of the Mobile VACIS truck. The second operator assists the operator in the cab, helps with positioning the Mobile VACIS device, cargo container, or vehicle, and helps ensure radiation safety. An Ohmart SH-F2 or SH-F3 gauge containing a Cs-137 source with a maximum activity of 1.6 Ci is mounted to the end of the boom arm. A 16 foot high detector tower, which houses an array of approximately 256 NaI detectors (tower height and number of detectors may vary depending on customer requirements), is mounted to a hydraulic controlled support structure that rotates into the vertical operating position. The system is designed such that the beam, when ON, is always directed at the detector tower. The average exposure rate behind the tower is less than 3 mrem/hr. A transmission scan is obtained by advancing the Mobile VACIS truck relative to the vehicle. Alternatively, the Mobile VACIS truck can remain stationary and the vehicle can be driven forward so that the container is scanned. The shutter on the gauge is operated remotely from the cab. The shutter is ON only during a scan.

Measured count rates are dependent upon the density of material within the cargo container or vehicle. For operations in which the Mobile VACIS truck is stationary, Pilasters (lane markers), signage, and a second operator are used to guide trucks or vehicles between the source and detector tower. For trucks, the driver of the truck pulls up to a marked position, and an operator reviews the cargo weight ticket. The operator asks the driver if there are any persons or animals in the cargo container; if so, the cargo container is not scanned. The operator then verifies that there are no persons in the exclusion zone that has been established around the Mobile VACIS device. Afterwards, the cab operator opens the beam and asks the truck driver to pull forward so that the cargo is scanned. The cab operator closes the shutter after the truck is scanned. As a backup safety feature, the shutter closes automatically after a preset time limit (adjustable, but nominally 10 seconds; maximum preset time is 120 seconds).

NO.: CA0215D103S

DATE: August 24, 2000

PAGE 3 OF 14

DEVICE TYPE: Mobile gauge for inspecting cargo containers and vehicles

For operations in which the Mobile VACIS truck is moved to obtain the scan (cargo container or vehicle stationary), the driver of the vehicle may or may not be present. If the driver is present, he is asked if there are any persons or animals present in the vehicle or cargo container; if so, the vehicle or cargo container is not scanned. If no driver is present, a reasonable attempt shall be made to ensure that there are no persons or animals present prior to scanning. Scanning of cargo containers that have not been readied for transport is authorized. Details of each system component follow.

Source assembly Engineering drawings of the Ohmart SH-F2 and SH-F3 gauge source housing assemblies are shown in Attachments 3a and 3b, respectively. These Ohmart gauges are described in Sealed Source and Device Registration OH522D102B, which supercedes KY512D101B. The source housing assembly of the Ohmart gauge is not altered in this application. The Mobile VACIS device uses the 0-45 degree collimator (SH-F2) or 0-60 degree collimator (SH-F3). A lead collimator is used such that the fan beam has a divergence with a half-angle of 5 degrees. In the OFF position, the beam is blocked with a minimum of 3 1/2" of lead and tungsten. In addition, a 34" thick lead plate has been added on two sides of the gauge to reduce the exposure rate to the cab operator. The ANSI N538-1979 classification of these gauges is ANSI 34-454-454-R2. Sources used in the gauge have an ANSI N542-1977 classification of C43344 or higher, which exceeds the performance requirement of C43232 for gamma gauges that have the source protected inside the device. The gauge shutter is operated from a control box located in the cab of the Mobile VACIS truck. For the SH-F2 gauge, the shutter is motor driven and electric power (diesel or gasoline generator producing 115 volts AC) is needed to both open and close the shutter. A trickle-charged battery, integral to the gauge, is used to ensure that the gauge shutter may be closed even with loss of electric power from the truck. For the SH-F3 gauge, the shutter is motor driven and electric power is needed to open the shutter. The SH-F3 gauge may be purchased with the battery backup or with a failsafe design that uses a torsion spring to automatically close the shutter upon loss of electric power. Both gauges are designed so that a padlock may be used to secure the source in the OFF position. Procedures require that the source be so secured except when the device is being used for scanning or testing operations or for maintenance.

The Ohmart gauge is kept dry and protected from harsh weather by an environmental enclosure. The enclosure is 10.5" wide, 18.5" deep, and 26.25" tall. The enclosure is made of 0.090" stainless steel or 0.040" aluminum or 0.125" fiberglass. The Ohmart gauge and environmental enclosure are bolted to the boom tip, telescoping arm of the

NO.: CA0215D103S

DATE: August 24, 2000

PAGE 4 OF 14

DEVICE TYPE: Mobile gauge for inspecting cargo containers and vehicles

Mobile VACIS truck. The access panel on the enclosure is always locked to prevent unauthorized entry. Only SAIC or other specific licensee may access the gauge. A shielded storage box with up to ¾" lead plate is secured to the back end of the Mobile VACIS truck. The Ohmart gauge/environmental enclosure are stored within the shielded box during transport or when the device is not being used for scanning operations. The shielded storage box is locked to preclude unauthorized access to the gauge. Only persons specifically licensed or otherwise authorized have access to the key. In addition, the Mobile VACIS truck must be started and the hydraulic lift actuated to remove the gauge/environmental enclosure from the shielded storage box. These security features, as well as product labeling, preclude accidental exposure or tampering with the radioactive source.

The beam ON/OFF status is shown by four, prominently visible flashing red light indicators and an audible alarm. Two flashing red light indicators are positioned on the gauge environmental enclosure; the other flashing light indicators are positioned on top of the cab. The audible alarm is also positioned on the enclosure. The light and audible alarm indicators are ON whenever the gauge shutter is not closed. The shutter position is determined from a control signal from the gauge. Legible signs, one at the gauge environmental enclosure, one on the detector tower, and one at the entry to the inspection station, shall describe the meanings of the light indicators and audible alarm. For the sign at the entry to the inspection station, a directive to STOP is made when the flashing red light indicator is ON. These signs shall be clearly legible at a distance of 40 m, day or night, and under reasonable weather conditions. During mobile operations when the Mobile VACIS truck is in motion during the scanning, only the signs on the gauge environmental enclosure and detector tower are needed.

Detector tower: The tower houses an array of approximately 256 NaI detectors (other types of detectors may also be used), with two or three detectors to a row. Crystal size is nominally 1.125" in diameter and 2.5" long. The detector array is enclosed within a weatherproofed environmental housing made of 0.090" stainless steel sheet. The detector tower is mounted to a movable assembly that positions the tower in line with the fan beam. Legible signs mounted on the tower shall describe the meanings of the light indicators and audible alarm.

Operator station and shutter control box The operator station is located within the cab of the Mobile VACIS truck. The cab operator controls the positioning of the detector tower and boom. The cab operator is also responsible for opening and closing the radiation beam.

NO.: CA0215D103S

DATE: August 24, 2000

PAGE 5 OF 14

DEVICE TYPE: Mobile gauge for inspecting cargo containers and vehicles

The shutter control box is shown in Attachment 4. A key is needed to energize the control box. Only persons specifically licensed or otherwise authorized have access to the key. The control box has an OPEN pushbutton/red light indicator, CLOSED pushbutton/green light indicator, emergency stop button, and a selector knob for manual or automatic control of the gauge shutter. A flashing red light indicates that the shutter is opening or closing. A red light indicates that the gauge shutter is open. A green light indicates that the gauge shutter is closed. Pressing the emergency stop button closes the gauge shutter. The shutter takes 5 seconds to close. When operating in manual mode, the cab operator needs to open and close the shutter. When in automatic mode, the operator initiates the scan using the system computer and software controls the opening and closing of the shutter. When shutting the system down, the operator closes the gauge shutter, turns the system power key to the off position, and then turns the computer system off. As a backup safety feature, the system is designed such that if the shutter were left open, it would close when the control box key is turned to the off position. The emergency stop will also close the shutter.

The computer imaging system is also located within the operator station. A density map of the cargo container or vehicle is constructed in real time and displayed on a monitor. The density map is stored and reviewed by the system operator.

System layout The system layout during a scanning operation is shown in Attachment 2. There are two modes of operation. In one mode, the Mobile VACIS truck is stationary. Heavy lane markers (Pilasters) and signage are set up to guide vehicles in between the source and detector tower. Additional lane markers and traffic control signage may be needed to ensure safe passage of the vehicle in between the source and detector tower. If operations are conducted such that the boom is not used to retract the source after each vehicle is scanned, a physical barrier must be established around the source that would preclude a vehicle from accidentally striking the source. Before opening the beam, the operator checks to ensure that no persons are in the exclusion area. A second operator is required, as part of this registration, to help guide the vehicles into position and ensure that there are no persons in the exclusion area.

In the second mode of operation, the Mobile VACIS truck is driven to the cargo container or vehicle, and the Mobile VACIS truck is in motion during the scan (the cargo container or vehicle is stationary). In this case, the lane markers and traffic control signage are not needed. A second operator is still required with this mode of operation.

NO.: CA0215D103S

DATE: August 24, 2000

PAGE 6 OF 14

DEVICE TYPE: Mobile gauge for inspecting cargo containers and vehicles

System operation Details on the operation of the Mobile VACIS device are provided in the Operator's Manual. Operator training is provided by SAIC or their authorized representative. Operating steps provided here are applicable when the device is stationary and vehicles are pulling up to the device. Comparable steps are followed, as appropriate, during mobile operations. The basic operating steps are: (1) An exclusion zone is set up around the Mobile VACIS truck. The size of the exclusion zone is established from previous experience. The exclusion zone is demarcated with rope and signage that indicates a High Radiation Area. Exposure rates at the exclusion zone boundary are less than 0.5 mrem per hour. (2) Pilasters, lane markers, and associated signage are set up and positioned. (3) The computer system is turned on and the key is used to energize the control box. A password is available for use to access system software to open the shutter. (4) The truck's diesel engine is started. (5) The detector tower and gauge are positioned using the vehicle's hydraulic lifts. (6) The shielded storage box that houses the Ohmart gauge is unlocked, the gauge is unlocked, and the locking pin is removed from the gauge. (7) The beam is opened, and the area is surveyed to verify that exposure rates outside the exclusion zone are less than 0.5 mrem per hour. The exposure rate shall be measured by a qualified operator using a calibrated survey meter. (8) An operational checklist is completed to ensure that the safety lights and audible beacon are functioning appropriately and that all required signage is in place. (9) Traffic control personnel direct the vehicle driver to drive forward and position the cargo container or vehicle between the source and detector tower. (10) For trucks, an operator reviews container weight ticket. (11) An operator asks the driver if there are any persons or animals in the cargo container or vehicle. If so, the vehicle is not scanned. (12) An operator verifies that the driver and any passengers are in front of the beam path. (13) The operators verify that there are no persons in the exclusion zone. (14) The cab operator starts the scan, either manually or automatically using the computer. This opens the shutter, and an operator asks the driver to pull forward. (15) The density map is acquired and stored. (16) The shutter is closed, either manually, automatically through system software, or by the safety-related timeout. (17) System operator inspects density map to identify any contraband or stolen automobiles. (18) Steps 9 through 17 are repeated for each vehicle undergoing a density measurement. (19) At the end of operations, the shutter is closed and the key is removed from the control box. The computer system is turned off. The detector tower and gauge are returned to their storage locations. The gauge is secured within the shield storage box. The shutter is secured with the locking pin and padlock. The shield box is also locked.

A comparable procedure is followed during mobile operations. Lane markers and traffic control signage, however, may not be needed. An exclusion zone demarcated with rope

NO.: CA0215D103S

DATE: August 24, 2000

PAGE 7 OF 14

DEVICE TYPE: Mobile gauge for inspecting cargo containers and vehicles

and signage shall be established around every stationary cargo container or vehicle that is scanned. In addition, for vehicles, the driver may not be present.

LABELING:

Labeling of the Ohmart SH-F2 and SH-F3 gauges is described in Sealed Source and Device Registration OH522D102B, which supersedes KY512D101B. When these gauges are used in the Mobile VACIS device, the gauge's general license label is not used.

Labels on the shutter control box are shown in Attachment 4. Additional labels are shown in Attachment 5. The device is labeled in accordance with ANSI N538-1979. The control box has the following additional label: "DO NOT INTENTIONALLY EXPOSE PERSONS OR ANIMALS TO THE RADIATION BEAM." Each label shall bear the statement, "Removal of this label is prohibited." The labels are made of 28-gauge, marine aluminum or type 304 stainless steel, with a yellow background and black lettering etched or stamped 0.003" deep. Labels and lettering are sized appropriately, and are permanently attached by rivets or screws to the device.

DIAGRAMS:

There are eight (8) attachments.

Attachment 1: Photograph of Mobile VACIS device.

Attachment 2: Mobile VACIS device being used to detect contraband in a commercial truck

Attachment 3a: Source housing assembly of the Ohmart SH-F2 gauge. Attachment 3b: Source housing assembly of the Ohmart SH-F3 gauge.

Attachment 4: Shutter control box.

Attachment 5: Labels.

Attachment 6: Exposure rates with beam ON (Source boom left).

Attachment 7: Exposure rates with beam ON (Source boom right).

NO.: CA0215D103S

DATE: August 24, 2000

PAGE 8 OF 14

DEVICE TYPE: Mobile gauge for inspecting cargo containers and vehicles

CONDITIONS OF NORMAL USE:

The Mobile VACIS device is designed to detect contraband in cargo containers and vehicles. The devices will be subjected to outdoor environments. The gauge is kept dry and otherwise protected from harsh weather by an enclosed environmental housing. The detector array is also enclosed within an environmental housing.

The Mobile VACIS device uses an Ohmart Inc. Model SH-F2 or SH-F3 gauge, which have been designed for the following environments:

_	
Temperature	-40C to 60C (-40F to 140F)
Pressure	Atmospheric
Vibration	Ranges from zero to mild
Corrosion	Ranges from zero to highly corrosive vapors
Impact	Accident conditions only
Fire	Unlikely
Explosion	Unlikely

These environments meet or exceed those in which the Mobile VACIS device is used. The gauge is secured within the locked, shielded storage box during transport or whenever scanning operations are not being conducted.

SAIC reports that the working life of the Mobile VACIS device is 30 years, unrelated to the decay of the Cs-137. SAIC, however, recommends that the source be exchanged every 15 years due to decay of the Cs-137 ($T_{1/2} = 30.2$ years).

PROTOTYPE TESTING:

Credit for prototype testing the Mobile VACIS device is provided by the prototype testing documented for the Ohmart Inc. Model SH-Fx series gauges. The ANSI N538-1979 classification of the SH-Fx series gauge is ANSI 34-454-454-R2. The SH-Fx series gauge passed all tests for Type A packaging, including water spray, 30 foot drop, compression, and penetration tests. The similar Model SH-F1 gauge passed the following environmental performance tests:

NO.: CA0215D103S

DATE: August 24, 2000

PAGE 9 OF 14

<u>DEVICE TYPE:</u> Mobile gauge for inspecting cargo containers and vehicles

Temperature 800C (1472F) for 30 minutes.

Vibration 0-50 cps at amplitude 0-1/16" for 16 hours.

OFF/ON Mechanism Operated several hundred cycles.

Several hundred blows with a 1/2 pound hammer.

The sealed sources used in the Ohmart Model SH-F2 or SH-F3 gauges have achieved the following ANSI N542-1977 classifications:

Manufacturer	Model	ANSI N542 - 1977 Classification
Minnesota Mining and Manufacturing Co. Monsanto Research Company	Model 4F6S Model 24148	C66546 C43344
Amersham Corporation Amersham Corporation	Model CDC.700 Model CDC.711m	C66445 C66646

The device is a mobile unit and shall be operated in compliance with 10 CFR 71 and applicable requirements of 49 CFR Subchapter C – Hazardous Material Regulations.

EXTERNAL RADIATION LEVELS:

SAIC provided exposure rates around the gauge environmental enclosure, along the beam path between the source and detector array, and at the operator station. Measured exposure rates around the gauge environmental enclosure are provided in Table 1 below. Measured exposure rates are for a 1.6 Ci Cs-137 source and the Ohmart SH-F2 gauge. Exposure rates measured around a 1.6 Ci Mobile VACIS device shall not exceed the values presented in Table 1.

NO.: CA0215D103S

DATE: August 24, 2000

PAGE 10 OF 14

DEVICE TYPE: Mobile gauge for inspecting cargo containers and vehicles

Table 1. Measured exposure rates around the gauge enclosure containing a 1.6 Ci Cs-137 source.

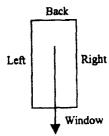
Diet	ance	Window	side	Left/ri	ght side	Back side		Top side		Bottom side			
(in)	(cm)	(mR/hr) (µs				(mR/hr) (µSv/hr)				(mR/hr) (µSv/hr)		(mR/hr) (μSv/hr)
2.0	5		12	24	240	13	130	13	130	17	170		
2.0	-	1 -,	26000	28	280	14	140	15	150	22	220		
11.8	30	1) 0.46	4.6	3.5	35	2.0	20	2.2	22	1.9	19		
11.0	30	-,	6500	5.0	50	2.1	21	3.3	33	4.2	42		
39.4	100	1) 0.2	2	0.55	5.5	0.4	4	0.1	1	0.4	4		
39.4	100	l -/ ··	2900	0.9	9.0	0.5	5	0.4	4	0.8	8		

Note: Measured exposure rates are reported for two different shutter conditions:

1) Ohmart gauge shutter closed.

2) Ohmart gauge shutter open.

Values reported in Table 1 are the maximum exposure rates measured along each face of the environmental enclosure using the Ohmart SH-F2 gauge. Except for the window side, condition 2, SAIC reports that exposure rates with the Ohmart SH-F3 gauge are significantly lower than those shown in Table 1.



Exposure rates around the device are only slightly affected by shutter position, except on the window side. When the device is not in operation (gauge stored within the shielded storage box that is mounted on the Mobile VACIS truck), the dose rate to a person standing next to the storage box is less than 0.7 mrem in any one hour.

Exposure rates in the beam are shown in Attachments 6 and 7. The exposure rate at the beam exit, 30 cm from the environmental enclosure, is 650 mR/hr. A high radiation area, as defined in 10 CFR 20.1003 (dose equivalent in excess of 100 mrem in 1 hour at 30 cm), is produced by this beam. This area shall be conspicuously posted with signs bearing the radiation symbol and the words "CAUTION, HIGH RADIATION AREA," pursuant to 10 CFR 20.1902. Posting procedures are described in the Operator's Manual. This area does not need to be posted when the device is not in operation.

SAIC calculated the radiation dose that would be received by a person who unknowingly was in the cargo container of a scanned truck or vehicle. SAIC reported that the person would receive a deep-dose equivalent of 5 µrem, based upon dose measurements. The person in the cargo container or the portion of the vehicle that is scanned would pass through the beam during a density measurement. In addition, SAIC reported that the deep-dose equivalent received by the truck driver, passenger, passenger in the sleeper, or

NO.: CA0215D103S

DATE: August 24, 2000

PAGE 11 OF 14

<u>DEVICE TYPE:</u> Mobile gauge for inspecting cargo containers and vehicles

vehicle driver is conservatively estimated at 5 μrem. These persons do not pass through the beam during a density measurement.

Blinders (3/4" thick lead plates) have been added on two sides of the gauge to reduce the exposure rate in the operator's station. When the beam is turned ON, the exposure rate inside the operator's station does not increase by more than 30 μ R/hr above background. This increase was measured while a typical cargo container was being scanned.

QUALITY ASSURANCE AND CONTROL:

SAIC maintains a quality assurance and control program that has been deemed acceptable for licensing purposes by the California Department of Health Services. A copy of the program is on file with the California Department of Health Services.

LIMITATIONS AND/OR OTHER CONSIDERATIONS OF USE:

- The Mobile VACIS device is to be used only to non-intrusively examine the contents of cargo containers and vehicles.
- A minimum of two operators, fully trained by SAIC or their authorized representative, shall be present during operation of the Mobile VACIS device.
- The device shall be distributed to persons specifically licensed by the NRC, an Agreement State, or a Licensing State.
- Handling, storage, use, transfer, and disposal: To be determined by the licensing authority.
- The device shall be leak tested prior to initial use and at intervals not to exceed 12 months using techniques capable of detecting 0.005 microcurie (185 Bq) of removable contamination.
- The gauge shutter, indicator lights, and audible warning shall be tested at the start of
 every operating shift. A radiation survey, documenting that the exposure rate at the
 exclusion zone boundary is less than 0.5 mrem/hr, shall also be done at the start of
 every operating shift (for stationary operations) or for every stationary cargo that is
 scanned (for mobile operations).

NO.: CA0215D103S

DATE: August 24, 2000

PAGE 12 OF 14

<u>DEVICE TYPE:</u> Mobile gauge for inspecting cargo containers and vehicles

- SAIC or authorized specific licensee shall perform an annual inspection of the device. The annual inspection shall include an inspection of the gauge, boom arm, alignment of the beam with the detector tower, and other parts and functions of the device that are important to radiation safety.
- The layout of the device, particularly the locations of the source and detector tower, shall be consistent with ALARA.
- For sites with multiple devices in operation, exposure rates at one device may be affected by a beam ON condition at another device. Traffic flow and timing of the beam ON conditions shall be consistent with ALARA. The layout of the devices shall also be consistent with ALARA.
- The gauge shall be secured within the shielded storage box during transport and when the device is not being used for scanning. Both the gauge and storage box shall be locked.
- The exclusion zone area around the device shall be conspicuously posted with signs bearing the radiation symbol and the words "CAUTION, HIGH RADIATION AREA." The area shall be posted using procedures described in the Operator's Manual. This area does not need to be posted when the gauge is secured within the storage box.
- Pursuant to 10 CFR 20.1902, the gauge enclosure and the gauge's shielded storage box shall be posted with a conspicuous sign or signs bearing the radiation symbol and the words "CAUTION, RADIOACTIVE MATERIAL."
- SAIC or authorized specific representative shall provide operator training. Training shall include procedures to be followed if the shutter fails to close or if the gauge environmental enclosure is damaged.
- For stationary operations, signage, lane markers, and cones are used to control traffic flow and safely guide the vehicle between the gauge and detector tower. SAIC reported that an accidental collision between a vehicle and the gauge would be unlikely.

NO.: CA0215D103S

DATE: August 24, 2000

PAGE 13 OF 14

DEVICE TYPE: Mobile gauge for inspecting cargo containers and vehicles

 Signage, lane markers, and cones also restrict pedestrian access around the Mobile VACIS device. In addition, the operators of the device shall ensure that the exclusion zone is clear of persons prior to opening the beam.

This registration sheet and the information contained within the references shall not be changed without the written consent of the California Department of Health Services.

SAFETY ANALYSIS SUMMARY:

Based upon review of the Mobile VACIŞ device, and the information and test data cited below, we continue to conclude that the device is acceptable for licensing purposes.

Furthermore, we continue to conclude that the device would be expected to maintain its containment integrity for normal conditions of use and accidental conditions that might occur during uses specified in this certificate.

REFERENCES:

The following supporting documents for the Mobile VACIS device are hereby incorporated by reference and are made a part of this registry document.

- SAIC's application dated January 27, 2000, with enclosures thereto.
- SAIC's letters dated May 1, 2000, August 21, 2000, and August 24, 2000, with enclosures thereto.
- SAIC's electronic mail dated April 29, 2000.
- SAIC's facsimile dated April 27, 2000.

NO.: CA0215D103S

DATE: August 24, 2000

PAGE 14 OF 14

DEVICE TYPE: Mobile gauge for inspecting cargo containers and vehicles

ISSUING AGENCY:

California Department of Health Services

Date: August 24, 2000

Reviewer:

Ronald Rogus Ph.D

Date: August 24, 2000

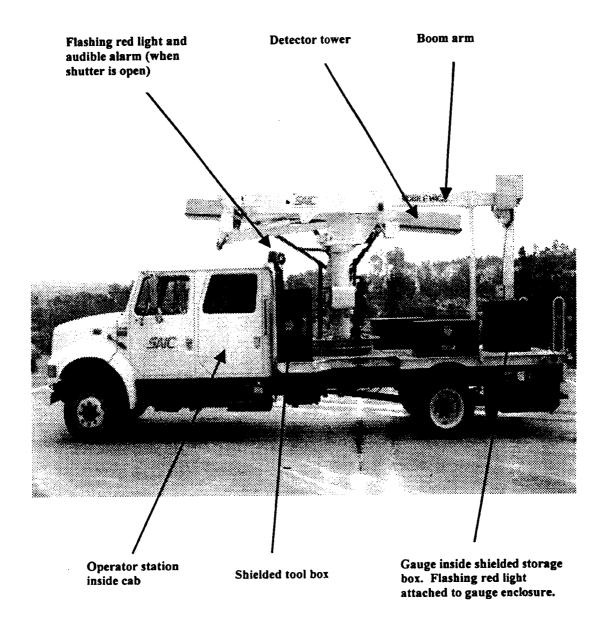
Concurrence:

David Wesley, M.

NO.: CA0215D103S

DATE: August 24, 2000

ATTACHMENT 1

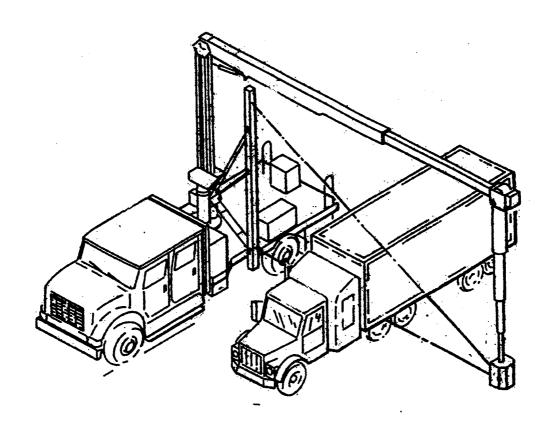


Photograph of Mobile VACIS device

NO.: CA0215D103S

<u>DATE:</u> August 24, 2000

ATTACHMENT 2

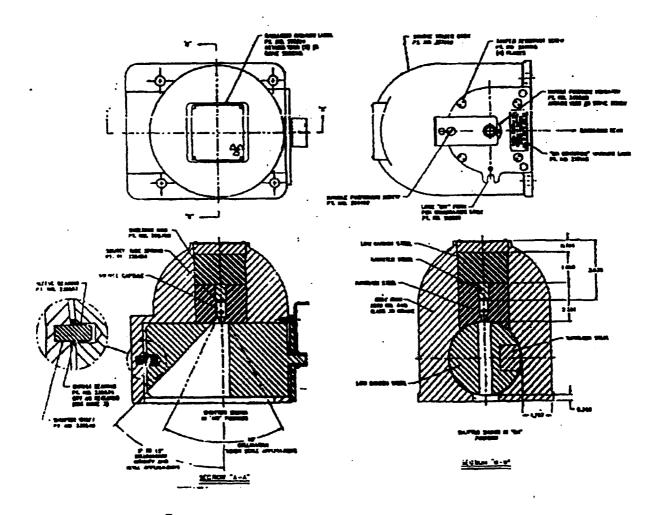


Mobile VACIS device being used to detect contraband in a commercial truck

NO.: CA0215D103S

DATE: August 24, 2000

ATTACHMENT 3a

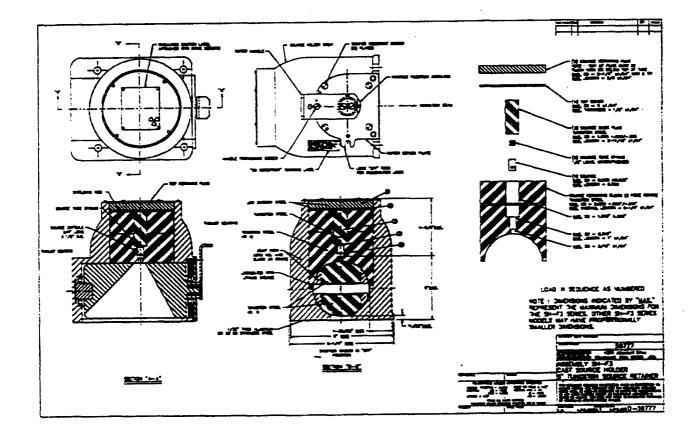


Source housing assembly of the Ohmart SH-F2 gauge

NO.: CA0215D103S

DATE: August 24, 2000

ATTACHMENT 3b

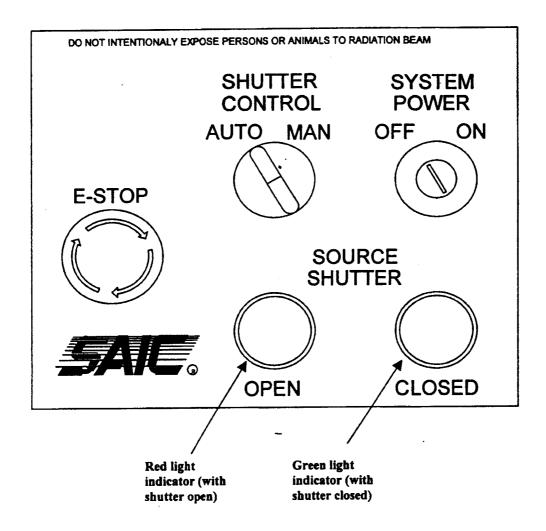


Source housing assembly of the Ohmart SH-F3 gauge

NO.: CA0215D103S

DATE: August 24, 2000

ATTACHMENT 4



Shutter control box

NO.: CA0215D103S

DATE: August 24, 2000

ATTACHMENT 5

Bolted on outside of source environmental enclosure, detector tower, and operator station:

SCIENCE APPLICATIONS INTERNATIONAL, INC. 16701 WEST BERNARDO DRIVE SAN DIEGO, CA 92127 (619) 646-9712

REMOVAL OF THIS LABEL IS PROHIBITED.

CAUTION

FLASHING RED LIGHT: RADIATION BEAM ON REMOVAL OF THIS LABEL IS PROHIBITED.

Bolted on outside of source environmental enclosure:

THE RECEIPT, POSSESSION, USE, AND TRANSFER OF THIS DEVICE, MODEL ____, ARE SUBJECT TO A SPECIFIC LICENSE OR THE EQUIVALENT AND THE REGULATIONS OF THE U.S. NRC OR OF A STATE WITH WHICH THE NRC HAS ENTERED INTO AN AGREEMENT FOR THE EXERCISE OF REGULATORY AUTHORITY.

> ISOTOPE: CS-137 ACTIVITY: DATE OF ASSAY: __

THIS DEVICE SHALL BE LEAK TESTED BY A SPECIFIC LICENSEE AT INTERVALS NOT TO EXCEED 12 MONTHS. THIS DEVICE SHALL BE INSPECTED ANNUALLY BY SCIENCE APPLICATIONS INTERNATIONAL, INC. OR **AUTHORIZED SPECIFIC LICENSEE.**

THIS LABEL SHALL BE MAINTAINED ON THE DEVICE IN A LEGIBLE CONDITION. REMOVAL OF THIS LABEL IS PROHIBITED.

CAUTION - RADIOACTIVE MATERIAL

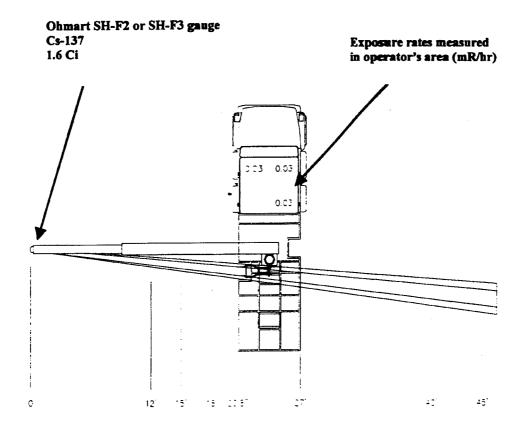
Bolted on outside of gauge's shielded storage box: | CAUTION - RADIOACTIVE MATERIAL

Labels

NO.: CA0215D103S

DATE: August 24, 2000

ATTACHMENT 6



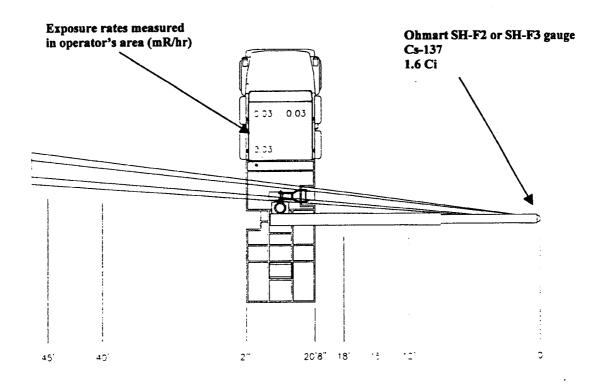
Dose rates measured from the source enclosure with the shutter open are as follows: 26 mR/hr at 12', 16.5 mR/hr at 15' (typical target centerline), 9 mR hr at 20'8" (the detector tower face), 4.5 mR/hr at 27' (opposite side of truck bed), and 1.85 mR/hr at 45'. The addition of the SAIC collimator has set the beam width at 12" at 23' and a background dose rate (0.02 mR/hr) is measured at a distance of 10' of either side of the beam's centerline. The addition of lead lined toolboxes installed on the flatbed of the Mobile VACIS vehicle has reduced the measured dose rate at 27' from 4.5 mR/hr to 0.5 mR/hr.

Exposure rates with beam ON (source boom left)

NO.: CA0215D103S

DATE: August 24, 2000

ATTACHMENT 7



Dose rates measured from the source enclosure with the shutter open are as follows: 26 mR/hr at 12', 16.5 mR/hr at 15' (typical target centerline), 9 mR/hr at 20'8" (the detector tower face), 4.5 mR/hr at 27' (opposite side of truck bed), and 1.85 mR/hr at 45'. The addition of the SAIC collimator has set the beam width at 12" at 23' and a background dose rate (0.02 mR/hr) is measured at a distance of 10' of either side of the beam's centerline. The addition of lead lined toolboxes installed on the flatbed of the Mobile VACIS vehicle has reduced the measured dose rate at 27' from 4.5 mR/hr to 0.5 mR/hr.

Exposure rates with beam ON (source boom right)



Appendix "D"

Recommended Operating Procedures for the Vehicle and Cargo Inspection System (VACIS $^{\text{@}}$)

Recommended Operating Procedures for the

Vehicle and Cargo Inspection System (VACIS)



February 15, 2000

RECOMMENDED OPERATING PROCEDURES

FOR THE

VEHICLE AND CARGO INSPECTION SYSTEM (VACIS)

1.0 INTRODUCTION. The intent of this document is to provide field operators with a set of general procedures associated with the Vehicle and Cargo Inspection System (VACIS). These procedures will address crew size, position requirements, general care and cleaning requirements, emergency procedures, along with instruction on obtaining the requisite support. In addition, the procedures shall be consistent and in compliance with the United States Nuclear Regulatory Commission Materials License Number 08-17447-01 as amended, May 26, 1998.

2.0 BACKGROUND. The VACIS is based on the Santa Teresa, NM and Port Everglades, FL prototype systems developed by Science Applications International Corporation (SAIC). The hardware contractor, SAIC, will initially install all production VACISs. If the system needs to be re-located for any reason, contact the National Enforcement Equipment Maintenance and Repair (NEEMR) Program (703-492-4242). NEEMR will arrange to have experienced professionals take the system down and re-install it. The VACIS is capable of scanning, in a single scan, vehicles up to the following criteria:

Maximum Scan: 70 feet at 10° scanning angle

Overall Height: 13 feet

The system is capable of processing a vehicle approximately every 4 minutes. This is based on normal scan speed for the full scan length. Since there are no vehicle weight or width restrictions, the VACIS is optionally suited for the inspection of vehicles that cannot meet the restrictions of the Truck X-ray.

3.0 SYSTEM DESCRIPTION. The VACIS is capable of effective and efficient Non-Intrusive Inspection (NII) of tankers, cargo vehicles, including trailer trucks, and trailer mounted sea and air containers. This system may also be used for inspection of smaller vehicles such as cars, pick-up trucks, and towed vehicles, e.g. trailers and boats. This system can be used to detect contraband located in the vehicle's structure, tires, gas tanks, and hidden compartments. The system is modular and is capable of being disassembled, relocated, and reassembled.

- 3.1 Detector Tower. The detector tower consists of 7 detector modules. Each module is 3' high and contains 48 detectors. The detector modules are mounted to a trolley that travels back and forth along the detector track.
- 3.2 Source Enclosure. The source enclosure contains the radiation source, one Curie of Cesium 137 that emits a gamma ray of 0.662 MeV and has a half-life of 30 years. Within the enclosure, the source can be moved up and down, and the scan angle can be changed. A scan angle of 10 degrees is recommended to obtain better scans of the front and back panels of the scanned vehicle. The source enclosure is mounted on a trolley that travels back and forth along the source track.
- 3.3 Detector and Source Tracks. The detector trolley and the source trolley moves along aluminum tracks. Each track is 90 feet long. The detector track is 6' wide while the source track is 4' wide.
- 3.4 Command Center. The Command Center contains the operator's console. On the roof of the Command Center is mounted a video camera. The video from the camera is displayed on a 9" monitor and on the operator's monitor. This camera can be used to obtain the container number.

4.0 SAFETY.

4.1 Personnel Safety.

- 4.1.1 Personal Monitoring Devices. NEEMR is establishing a personal monitoring device program for VACIS operators. The devices will measure the cumulative amount of radiation to which the operator has been exposed. These devices shall be worn at all times when operating the VACIS. The devices have a unique control number and are to be worn only by the person to which it is assigned. The devices will be sent to a processing lab every quarter to be read. The local VACIS Coordinator will issue and collect the devices, and send them for processing. If there are any high or questionable readings, the Radiation Safety Officer (RSO) immediately will evaluate and investigate the readings.
- 4.2 Safety Equipment. The system has incorporated several safety features.

4.2.1 Two Shutter Operation.

4.2.1.1 Primary Shutter. The source comes equipped with a primary shutter that operates on 110 VAC. It also has a battery backup that will close the shutter if power is lost. The primary shutter has a trickle charger that keeps the battery charged. During normal operation and standby, the primary shutter opens when the shutter enable button is pushed.

4.2.1.2 Secondary Shutter. During scanning, the source is opened and closed with the secondary shutter. The secondary shutter increases safety and the speed of operation. The secondary shutter is bolted onto the front of the source holder and operates on 220 VAC, 90 VDC. The secondary shutter pushes against a spring to open, so if power is lost the spring will automatically close the shutter.

- 4.2.2 Flashing Light on Source Enclosure. Indicates when both shutters are open.
- 4.2.3 Microswitches and Shock Absorber at the ends of the Tracks. Prevent the trolleys from over-travel.
- 4.2.4 Emergency Stops. Are located at each end of tracks and on the operator's console. When any of them are engaged, the trolleys will stop and both source shutters will close.
- 4.2.5 Trolley Motion Beeper. The beeper will sound when the trolley is in motion.
- 4.2.6 Exclusion Zone. The exclusion zone denotes an area where access shall be controlled during operation. Figure 1 shows a typical exclusion zone. No one except workers with dosimeters will be allowed in this area when both shutters are opened.

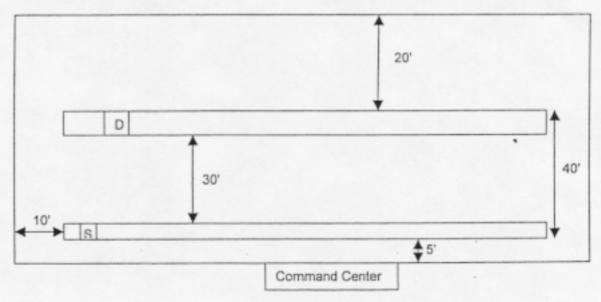


Figure 1. Exclusion Zone

5.0 RADIATION SURVEY METER. The operator must take daily readings using the Victoreen 450P, Radiation Survey Ion Chamber Instrument, which was supplied at the time of system delivery. The Victoreen will be calibrated once a year. NEEMR will provide a "loaner" Victoreen when the port's unit is away for calibration or repair. NEEMR will make the arrangements for Victoreen calibration or repair, and will fund it. The Victoreen must be allowed to warm-up prior to the readings being taken for about five minutes. The Victoreen is to be placed outside during warm-up so it can acclimate to the environment. The readings are to be taken flush against the front of the source enclosure even with the source height (Figure 2). The source enclosure and both shutters shall be closed during this time. Readings are to be taken first thing in the morning, after lunch, and at the end of the day. These readings must be recorded on the "DAILY GAMMA RADIATION LEVEL CHECK," Attachment 4. At the end of each month, a copy of the DAILY GAMMA RADIATION LEVEL CHECK sheet is to be faxed to the USCS Radiation Safety Officer, Dr. Siraj Khan at (202) 927-1418 at the end of each month.

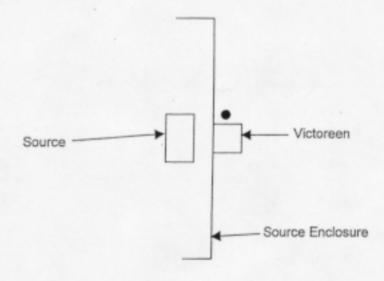


Figure 2. Daily Readings Placement

5.1 PERSONNEL EXPOSURE. If an individual has been inside the exclusion zone during a scan, this should be immediately reported to the local VACIS Coordinator who will contact the Radiation Safety Officer (RSO) for the USCS. The RSO will decide on the appropriate course of action.

6.0 SECURITY:

- 6.1 System Security. Whenever the system is left unattended, the system must be secured. This includes:
 - Locating the system in a secure area.
 - Placing barriers such a cones or chains across the entrance and exit.
 - Placing the safety pin through the source housing and securing it with the combination lock.
 - Locking the door to the source enclosure with the key. The set of operator keys shall be kept by the inspector in-charge with operating the VACIS.
 - Locking the Command Center (RV or booth).
 - 6.2 Image Security. All images are considered "Law Enforcement Sensitive," and must be marked accordingly. Security within the Command Center (RV or booth) must be enforced so no one outside the U.S. law enforcement community can view the images on the screen(s). These rules apply during general public tours and normal operation.
 - 6.3 Unsecured Sites. At sites where there is no around-the-clock security (no roving patrols or no security cameras) the source must be removed at the end of the last shift. The source will then be placed in a secure place like the vault. A forklift should be used to remove the source. The source with the shutters weighs over 200 lbs.

7.0 RECOMMENDED OPERATING CREW. To operate the VACIS properly and safely, each member of the operating crew must know and professionally execute their respective responsibilities. The minimum recommended staffing for the VACIS is two operators; one console operator/image analyst and one observer/safety/spotter. The observer/safety/ spotter must be vigilant to keep sightseers and pedestrians away from the VACIS while scanning. At least one operator, primarily the image analyst must be certified. To be a certified operator, the operator must successfully complete the one-week formal operator training course, two-weeks of reinforcement training and receive a written certificate. Per the NRC license, the system shall be operated or under the direct supervision and in the physical presence of individuals that have attended a one-day radiation safety training. This person may be the VACIS Coordinator. The VACIS Coordinator is selected for this position.

The safety/spotter shall monitor and maintain positive control of the target vehicle driver at all times. If any member of the crew notices the system being operated in an "unsafe" condition, i.e. someone in the exclusion zone, they are to push an

emergency stop button immediately. There are several other responsibilities that must be accomplished by the operating crew:

- · Performing pre-operational checks
- Conducting daily radiation surveys
- Maintaining system and personnel safety
- Operating the system safely
- · Directing the vehicle into inspection position
- · Maintaining control of vehicle operator during scan
- Directing all vehicle and pedestrian traffic
- · Reporting "all clear" to the console operators
- · Initiating the actual examination of the vehicle
- Ensuring that the exclusion zone remains clear during a scan
- Saving the image, including any remarks
- Ensuring legal procedures are followed
- Making the release or detain decision
- Completing operating logs
- Placing maintenance service calls
- Conducting file management, weekly

8.0 OPERATIONAL PROCEDURES. Below are the steps to use for operating the VACIS.

PRE-OPERATION

- Unlock Command Center.
- Turn-on power to the Command Center (For the RV press in the top half of both switches labeled "Battery Disconnect" at head level above the door to the Command Center).
- Place Victoreen (450P, Radiation Survey Ion Chamber Instrument), outside and turn-on (allow a minimum of 5 minutes for warm-up) also perform a battery check.
- Start generators if using generator power.
 - For the RV The utilities generator controls are up front on the dash (verify the amber ON lettering remains lit after the startup).
 - For the RV The 220 Volt VACIS generator controls are located in the rear of the RV (verify that the amber light on the switch is lit).
- Turn-on two ganged circuit breakers in gray electrical enclosure (up position).
- Turn-on and adjust climate controls (heat or A/C).
- · Turn-on printer.
- Turn-on Uninterruptible Power Supply (UPS) beside computer (use top button – wait for complete boot up).
- Turn-on computer. The VACIS software should start automatically when the computer starts up. The software can also be started by

double clicking on the VACIS II icon located on the center of the desktop.

Turn-on the Closed Circuit Television (CCTV) system.

 If equipped, turn-on other monitors (TV on channel 3 and TV 1 AUX button depressed).

 Turn-on SOURCE POWER (key lock) on the operator's console and depress the yellow RESET button on the operator's console.

 Listen for Source Trolley alarm. If alarm is on, check to ensure all Estops are not engaged and that the Trolley is not against the bumper stop at either end of the track. If necessary, pull up E-stop buttons and manually position trolleys.

 Blow or brush the tracks clean with the leaf blower provided. Do NOT use the power washer from the Truck X-ray. It can damage the

system.

 Remove the tie-down straps (if outside). Store the straps in the Command Center.

- Check Victoreen. Reading should be around 20 +/- 10 μR/hr (micro-Roentgen (10⁻⁶) per hour) for natural background radiation. If the reading is outside of this range. Notify a local VACIS Coordinator.
- Take Victoreen reading flush against front of source enclosure on the trolley platform. Reading should be less than 0.65 mR/hr (milli-Roentgen (10⁻³) per hour). If the reading is more than 0.65 mR/hr, notify a local VACIS Coordinator immediately. Record reading on the Victoreen Log, Attachment 4. Place the Victoreen in the Command Center.
- Open front of the source enclosure and remove the combination lock and retaining pin. Store padlock in support inside on the right and the retaining pin inside on the left of the enclosure. Close and lock the front cover.
- Open rear of the source enclosure and ensure that the AUTO/MANUAL switch is in AUTO. Close and lock the rear cover.
- Open the detector trolley enclosure and ensure that the AUTO/MANUAL switch is in AUTO. Close and lock the enclosure.
- Inside Command Center, start the VACIS program on the computer.

Check that the operator console e-stop is not engaged.

- On the operator's console, verify that the Trolley Control is in the AUTO position. Press the RESET button. Then press the SHUTTER ENABLE and PRIMARY SHUTTER OPEN buttons.
- At the keyboard, select Preferences, then System Setup. At the prompt, select Home Trolleys. Wait until both trolleys are at their "home" position.
- After the trolleys move, check the Trolley Setup and Position screen.
 Verify the source angle is correct (typically 10°). If the source angle is not correct, set the correct angle and click Set. Verify and correct Source to Target Distance, Source to Detector Distance, Source Height and Travel Distance (typically 70 ft.). Make any changes

- effective by clicking Commit Moves. Wait until changes are made, then press OK to close the window.
- With no vehicle or personnel in the scan area (check with the ground crew and insure that the scan area is clear and remains clear), align trolleys by selecting Acquire and then Align Trolleys. When the graphic of the detectors appears, scroll through it to verify that the detectors are working (detector outline is shown in gray). If any of the detector outlines is shown in a color other than gray, that detector is not working properly. Contact NEEMR for service if any of the detectors is not working. The system can be used but a black line will appear at that detector's position across the scan.
- Take down barriers/open doors.

OPERATION

- Selected vehicle is sent to the VACIS.
- The safety/spotter directs the vehicle into the scan position utilizing the markings on the ground.
- The driver is requested to turn-off the engine and get out of the vehicle.
- The safety/spotter will escort the driver out of the exclusion zone and tell him/her to wait in the designated area.
- When everyone is where he or she should be, the safety/spotter gives the "all clear" to the scan operator. The safety/spotter will continue to monitor the exclusion zone during the scan to ensure no one enters the zone.
- The scan operator notifies the safety/spotter staff that he is ready to start a scan.
- Then the scan operator starts the scan by selecting Acquire and then Acquire!.
- When the scan is complete, the operator interprets the image.
- · Complete operating logs.
- The scan operator saves the image making text, line and/or audio annotations as appropriate. It is strongly recommended that the 'operator use the default file name, i.e. YYYY.MM.DD_hh:mm:ss.XXX. Where YYYY is the year, MM is the month, DD is the day, hh is the hour, mm is the minute, ss is the second, and XXX is the file extension.
- · The inspector makes the release/detain decision.
- If the vehicle is sent to be devanned, a hard copy of the image should be sent to the devanning office. The area(s) in question should be highlighted in the hard copy.
- The driver is escorted back to the vehicle and instructed if he/she is to drive the vehicle to be devanned or if the vehicle is released.
- The safety/spotter guides the driver out of the inspection area.

SHUT DOWN

- Replace barriers/close door.
- Take Victoreen (450P, Radiation Survey Ion Chamber Instrument), outside and turn-on (allow a minimum of 5 minutes for warm-up).
- Select Preferences, System Setup.
- If the angle was changed to other than 10°, select a source angle of 10°, then set the source height, and then click Set.
- Select Synchronize Trolleys, then move trolley bar to tie-down position, and then click Commit Moves. Wait for trolleys to move to position. When trolleys have stopped select OK.
- Exit the VACIS program (use Exit icon or File then Exit on the pull down menu).
- Shut down the computer by clicking on Start (in lower left-hand corner
 of the screen). Select Shut Down then select Shut Down the
 Computer? And wait until the computer shut down procedure is
 complete.
- · Turn the computer off.
- Turn-off the CCTV system, printer and monitors.
- Turn-off UPS.
- Press the PRIMARY SHUTTER CLOSE button and the SHUTTER DISABLE button on the operator's console. Check to see that both shutter indicator lights go off.
- Turn-off SOURCE POWER (key lock).
- Check Victoreen. Reading should be around 20 +/- 10 μR/hr for background radiation. If the reading is outside of this range, notify a local VACIS Coordinator.
- Take Victoreen reading flush against front of source enclosure on the trolley platform even with the source height. Reading should be under 0.65 mR/hr. If the reading is more than 0.65 mR/hr, notify a local Radiation Coordination Officer. Record reading on the Victoreen Log, Attachment 4. Turn-off Victoreen.
- Open front of source enclosure and secure source with the retaining pin and padlock. The source will need to be at 10° for the pin to be inserted.
- Close and lock front of source enclosure.
- Install tie-down straps on the detector trolley.
- Return Victoreen to Command Center and turn-off.
- Turn-off ganged computer circuit breakers in the gray electrical box (down position).
- Turn-off climate controls (heat or A/C).
- Close and lock all exterior windows to the Command Center.
- Turn-off all lights.
- Turn-off generators.

- Turn-off power to the Command Center (for the RV press the lower half of both "Battery Disconnect" switches).
- Lock the Command Center.
- 9.0 OPERATIONAL CONSIDERATIONS. Proper care and cleaning of the VACIS will serve to maximize the number of hours the system is available to perform scans. The following simple concepts can enhance system effectiveness.
 - 9.1 Scheduling of Services. Due to the location of the VACIS (proximity to the smuggler), it is not difficult to visually detect the operational condition of the system. It is recommended that all services that require the system to be shut down be scheduled in as random a manner as practicable such that a pattern of downtime is not predictable.
 - 9.2 Sabotage. Experience has shown there is a high probability of vehicle driver inflicting sabotage to the equipment. Crew members should be alert to this possibility.
 - 9.3 Certain Commodities. The VACIS is unable to penetrate certain dense commodities. However the VACIS is still able to penetrate the container itself. The VACIS can identify voids and false compartments typically associated with the transportation of contraband. The use of the VACIS in these instances will prevent needless drilling of suspected compartments.
 - 9.4 Emergency Stop. Use of any of the emergency stop buttons will shut down the system and closes both shutters. The analyst will still be able to manipulate/enhance the part of the image that was obtained.
 - 9.5 Vehicle Exit. For those installations that have the cables between the tracks in cable covers (not in conduits under the surface), the safety/spotter will need to watch that the driver does not drag the cables with him when he exits. Also, the personnel will need to make sure that the driver does not lower the support legs of the trailer onto the cable covers.
 - 9.6 Placement of the Vehicle to be Scanned. The vehicle being scanned should be parked parallel to tracks, with the closest side approximately 4 feet from the inside of the detector track. Lines should have been painted on the ground surface at the time of installation to indicate the optimum position.

10.0 EMERGENCY PROCEDURES.

10.1 Severe Weather.

10.1.1 Hurricanes. If the VACIS is located outside, the source and source holder should be removed from the enclosure when a hurricane is anticipated to strike the immediate area. A local VACIS Coordinator must be contacted before the source is moved. The VACIS Coordinator will in turn notify NEEMR and the RSO. The source should be transported to a secure area that is expected to withstand the hurricane, i.e. the vault. The source shall only be removed under the direct supervision of the local VACIS Coordinator. The source is heavy so a forklift is necessary to remove and transport it.

10.1.2 High Winds. Those systems that are outside will be equipped with detector tower tie-downs at the time of installation. When the wind is over 40 mph, the detector tower should be tied-down. If winds in excess of 80 mph are anticipated, contact NEEMR 24 hours in advance. NEEMR will arrange for a qualified maintenance technician to come and disassemble the detector tower.

10.2 Collision with the Source Enclosure. If the source enclosure is struck either by a truck or other vehicle the following steps should be followed:

- Shut the system down by using any of the emergency stop buttons.
- Remove all non-essential personnel from the immediate area.
- Take radiation readings utilizing the Victoreen 450P in front of the enclosure even with the source height.
 - If the readings do not exceed 0.65 mR/hr, the system is safe.
 If the system has suffered any damage, call NEEMR and request service. Notify a local VACIS Coordinator and report the incident. If the system is not operational follow normal shut down procedures.
 - If the readings do exceed 0.65 mR/hr precautions must be taken. All personnel shall back away from the source until the reading is at or below 0.65 mR/hr. At this point, a secure perimeter should be established surrounding the source. No one shall be allowed inside this perimeter until responding officials arrive. Notify a local VACIS Coordinator immediately of the situation. He/she shall notify the USCS RSO, Dr. Siraj Khan for further instructions. The port and local Customs officials shall also be notified of the situation.

10.3 Secondary Shutter Fails to Close. If the operator determines that the secondary shutter is not closing properly or is stuck open, the operator shall perform the following steps:

- Shut the system down by using any of the emergency stop buttons.
- Remove all non-essential personnel from the immediate area.
- Take radiation readings utilizing the Victoreen 450P. All personnel should back away from the source until the reading is at or below 0.65 mR/hr at this point a secure perimeter shall be established surrounding the source. No one should be allowed inside this perimeter until responding officials arrive. A local VACIS Coordinator should be notified immediately of the situation. He/she shall notify the USCS RSO, Dr. Khan. The port and local Customs officials should also be notified of the situation.

11.0 CARE AND CLEANING. As with any type of equipment, proper operation is assured by following good housekeeping and failure prevention techniques. While the National Enforcement Equipment Maintenance and Repair (NEEMR) Program will accomplish all scheduled and corrective maintenance, normal care and cleaning and some minor checks are the responsibility of the VACIS operating personnel. These tasks are listed in the SAIC Operator's Manual. It should be noted that these tasks do not involve actual maintenance, instead they are merely checks and cleaning requirements. If any deficiencies are found during these operations call NEEMR at 703-492-4242 to request service.

- 11.1 PRE-OPERATIONAL CHECKS. Pre-operational tasks are found in the Operator's Manual at paragraph 2.7. As these tasks are accomplished, Attachment 1, "PRE-OPERATIONAL CHECKS" should be completed by the operator.
- 11.2 COMMAND CENTER CARE. This entails normal upkeep of the Command Center (CC) delivered with the system (RV or booth). CC care is a responsibility of the port. CC care directly related to the VACIS includes the following categories of equipment/services.
 - 11.2.1 Generator Care. The oil and filter on the generator(s) needs to be changed periodically. Refer to the owner's manuals that were delivered with the system for specifics. Servicing of the generators should only be performed by a licensed maintenance facility in order not to void the warranty. Call NEEMR to arrange for service and payment for service.
 - 11.2.2 Electricity. Check the cables periodically connecting the CC with the power supply and ensure that they are not frayed and are securely connected.

- 11.2.3 Lighting. Ensure that the lights (inside and outside) are in good working order. The supply and changing of light bulbs in the Command Center is the responsibility of the port.
- 11.2.4 Cleaning and Refuse Removal. Janitorial services of the CC are the responsibility of the port. Use of the stove, refrigerator, toilet, TV, etc. will require periodic cleaning and servicing. For the proper care of these items, refer to the RV manuals provided with the system.
- 11.2.5 Fuel. Supplying the RV with fuel is a responsibility of the port. It is recommended that if operating on generator power, daily fuel level readings should be taken. The ignition must be powered to take these readings. The generators will not run if there is 10 gallons or less in the fuel tank. This 10 gallons will allow the RV to be driven to a nearby gas station for refueling.
- 11.2.6 RV Maintenance. Call NEEMR to arrange for service to the RV and payment for these services.
- 11.2.7 Supplies. An initial supply of paper, printer-ink and writable CDs are supplied with the system. Replenishment of these items is the responsibility of the port.
- 11.2.8 RV Heat. The heaters are fueled by propane. The RV is delivered with an empty propane tank. If the port wishes to use the heater, they will need to get the tank filled by a licensed dealer. To operate the heaters the LP detector switch must be "ON." The LP detector switch is either mounted under the sink or above the stove (depending on which model the Port has).
- 12.0 COMPUTER HOUSEKEEPING. On a weekly basis, or sooner if conditions warrant, it is recommended that the scan files be backed-up on to CDs. The procedure below should be followed for the CD Maker program to ensure this is being done properly.
 - Go to the Windows NT Desktop Screen by either closing the VACIS II program or minimizing it.
 - On the Windows NT Desktop Screen, double-click on CD MAKER icon.
 - Select CD-ROM option from the NTI CD Maker Pro dialog box by clicking on it once. (This will make a data CD).
 - Move the mouse arrow to the Import Files icon (5th icon just below the pull down menu items) and click once on the icon.
 - Select Browse from the Import Files dialog box. (You are now in the browse folder screen).
 - · Browse for the Folder then, select "+" next to MY COMPUTER.
 - · Select drive location by highlighting "D" and clicking on it once.

- Select OK.
- . "D" should now appear in the LOOK IN line,
- Click once on the first item listed.
- Hold down the Shift key and then press the down arrow key until all items are highlighted.
- Move mouse to Add box and click once.
- When all of the items you want transferred to CD have been added, click once on the DONE box.
- On the NTI-CD MAKER PRO Screen, all of the selected items should be listed on the screen.
- Select the Write icon (14th icon across the top just below the pull downmenu) by clicking once.
- The WRITE Disk Screen will appear.
- Insert the CD you want to copy to in the CD Recorder located on the Computer Case. With the CD in the CD Recorder, click on the Write box.
- This process may take as long as 15 20 minutes to write a full CD.
- When the process is finished, it will prompt you that the process is completed. Remove the CD from the CD Recorder and label it WITH A FELT TIP PEN. Remember do NOT touch the underneath side of the CD.
- File the CD.

After the operator has verified that the files have been transferred correctly and the new files are uncorrupted, the old files should be deleted from the hard drive using the following procedure.

- . Move the mouse to the Start icon in bottom left corner of the screen.
- Click once with the RIGHT mouse button.
- Select Explore by clicking on it once.
- . Slide the scroll bar down until the D drive is selected. Click once.
- In the Contents window, select the files you wish to DELETE by clicking on the first one, then after it is highlighted hold down the Shift key and depress the Arrow Down key to highlight the files you wish to delete.
- After the files have been selected and highlighted depress the "Delete" key.
- A Confirm Multiple File Delete Screen will appear. Select Yes if you wish to delete all the files highlighted. Select No if you don't wish to delete all the highlighted files and return to the 5th step above.
- The selected files have been deleted and have been moved to the Recycle Bin.
- Close Explore.
- · On the Windows NT Desktop, choose the Recycle Bin icon.
- Select the File menu.
- · Select Empty Recycle Bin by clicking once.
- . It will ask if you want these items deleted. Click on Yes.
- Close Recycle Bin.

13.0 MAINTENANCE AND REPAIR SUPPORT. In addition to the general housekeeping and equipment checks discussed above, there are also maintenance services that are outside the scope of normal operator duties. Corrective maintenance (repairs) as well as periodic (scheduled) maintenance comprise these services. They are provided by the National Enforcement Equipment Maintenance and Repair (NEEMR) Program, Woodbridge, VA, 703-492-4242.

13.1 Scheduled and Preventive Maintenance. NEEMR will arrange for scheduled and preventive maintenance. NEEMR will schedule the maintenance with the port so as to impact regular operations as little as possible. Preventive maintenance services are to be performed quarterly (once every 3 months).

13.2 Unscheduled Maintenance Actions. From time to time, indications observed during normal checks and during operations will identify that corrective action or repair is required. Prior to requesting support through the NEEMR Service Center, the coordinator should attempt to clear the anomaly following the guidelines contained in Attachment 2, "TROUBLESHOOTING." If the anomaly persists the VACIS Coordinator should initiate a request for NEEMR support.

14.0 KEYS. Several sets of keys are provided with each VACIS. There are two sets of RV or booth keys. For the RV, each set of keys consists of one key for the deadbolt on the main door, one key for the latch on the main door, one key for the ignition, one key for the exterior storage compartments and one key for the engine compartment. One set of these keys is the operator's set. The operator assigned to duty at the system will use these keys. The other set will be left with whomever the port director designates to keep just in case something happens to the operator's set. There are no other copies of these keys. It is the port's responsibility to keep track of them.

The detector modules and the source enclosure are also locked. All of the systems during the production will be keyed the same. Several copies of this key exist. One copy is on the operator set of RV or booth keys. The operator will need this key several times a day to remove/replace the primary shutter safety pin. One copy will be left to whomever the port director designates. SAIC and NTMI have copies so they can perform maintenance on the system. One copy was given to NEEMR and is kept at Woodbridge, VA

There is a combination lock that secures the safety pin for the primary shutter. All the combination locks will have the same combination. Operators are informed of this combination during operator training. It is also recommended that the port writes down the combination and keep it with the source key in the safe.

15.0 OPERATIONAL DATA COLLECTION. In an effort to insure that the VACIS is maintained in the highest state of readiness practical, collecting operating history is necessary. At attachment 3, is an "OPERATIONS LOG" in which the operator records all corrective maintenance actions. This log is a chronological history of the systems operations and is submitted to the NEEMR Coordinator, Ellen Best (fax: 202-927-1418, phone: 202-927-2026) at the end of each week.

16.0 RECORD OF INSPECTIONS. The port must maintain a record of the inspections performed. Attachments 5, "VACIS LAND EXAMINATION" and 6, "VACIS SEA CONTAINER EXAMINATION" are copies of the information that must be completed for every inspection.

17.0 OPERATIONS LESSONS LEARNED. As a means of relating operational incidents and techniques used by VACIS crews, it is requested that such information be annotated on the "OPERATIONS LOG" form, Attachment 3. Information and/or suggestions will be reviewed by the NEEMR Team and distributed to all VACIS users as appropriate. The intent of this information is to enhance the operational effectiveness of the VACIS.

PRE-OPERATIONAL CHECKS

DAILY LOG

Month/Year:	

Day	Clean Tracks	Initials	Check Warning Signs	Initials	Verify Source Indicator Light	Initials	Inspect Tower Tie- Downs	Initials
1								
2								
3								
4							7. 6.89	
5								
6								
7								
8								
9								
10								
11								
12								
13								
14								
15								
16								
17								
18								
19								
20								
21								•
22								
23								
24								
25								
26								
27								
28								
29								
30								
31								

PRE-OPERATIONAL CHECKS

WEEKLY LOG

Start D)ate:		_		End Date:/				
Week	Check	Initials	Clean IGUS Chain	Initials	Test E-Stops	Initials	Inspect Wheels & Cables	Initials	
1									
2									
3									
				38.23					
5									
6									
7									
8				111111111111111111111111111111111111111					
9									
10									
11									
12									
13									
14									
15									
16									
17									
18									
19									
20									
21									

TROUBLESHOOTING

As with any complex system, problems will occur. Some of these random problems can be overcome by trying some simple troubleshooting procedures. A list of some commonly encountered problems along with suggested solutions is provided below.

ANOMALY

Safety pin for the radiation source does not insert because the holes are not aligned.

System will not operate. If the system has been left idle for an extended length of time, it may not process commands properly.

Black lines appear across the image.

No image on screen

SOLUTION

Adjust the scan angle to 10° by using the buttons on the back of the source enclosure until the pin can be inserted easily.

Make sure the cables are connected securely. If the system still fails to respond, exit the program and re-start the VACIS software.

Shut down the system and restart the system. If this does not correct the problem, go the Acquire menu and press Normalize. When the chart appears of the detectors, scroll through the screen. Look and see if any of the detectors are circled in white or black, if so there are probably bad detectors. Call NEEMR and request service.

Select Normalize! from the
Acquire menu and check detector
output levels. Gray detectors
indicate normal output. Black or
white detectors indicate no or low
output. If the output is missing or
low: 1. Select Align Trolleys from
the Acquire menu. Recheck
Normalize! output. 2. Select
Read All Boards from the
Acquire menu. For electronic

boxes that are working normally, a reading for each electronic box in the system will appear, followed by a line of five-digit reading for the detectors. Examine the output for the electronic boxes. A count of 37 is typical for normally functioning electronic boxes. Values shown in black indicate normal ranges for the detectors. Red indicates no source counts. Blue indicates possible high counts. Fuchsia indicates possible low counts. An "a8" checksum bit should be at the end of the display. High or low counts can indicate that the distances entered in Trolley Setup and Position are incorrect. Enter correct value and recheck detectors. 3. Other sources of radiation may be affecting the count readings. Make sure no other sources are present in the object being scanned or in the areas near the system. 4. Cycle the AC power at the detector tower. 5. Make sure the retaining pin that prevents the source from rotating is removed. Make sure both shutters are functioning by pressing the console buttons enabling the shutters. 7. Check cabling and connections to the source enclosure motor.

Edges of the image appear excessively jagged The distance values for the source-to-target and source-to-detector entered in Preferences then System Setup then Trolley Setup and Position may be incorrect. The distance from the center of the source track to the center of the vehicle should be measured. Adjust the distance

Image does not show expected areas of scanned vehicle

Image quality is degraded

values and rescan the image.

1. Check the settings for source angle in the Trolley Setup and Position dialog box. If scan angle is set (other than 0), the detector and source trolleys will not be parallel, and the image will be different from a straight scan. 2. Check the height of the source in the source enclosure to make sure that the beam of the source is not aimed too high or too low for the desired image.

From the Acquire menu press Normalize!. The normalization counts are used to compensate for variations in the individual detectors counting ability, which changes due to a number of factors, particularly temperature and environmental operating conditions.



OPERATIONS LOG



UNITED STATES CUSTOMS SERVICE APPLIED TECHNOLOGY DIVISION NATIONAL ENFORCEMENT EQUIPMENT MAINTENANCE AND REPAIR PROGRAM

- The VACIS Operations Log is for NEEMR use. It is separate from OFO usage statistics. This information is very important for our maintenance and engineering support role.
- SPECIFIC INSTRUCTIONS. Below are specific instructions for each item on the form.
 - a) Schedule Hours. These are the hours when someone is actually on duty at the VACIS.
 - b) Date. This is the calendar date. This is written as month/day/year. For example May 15, 1999 is written as 5/15/99.
 - c) Time Up. This is the clock time when the system is ready to perform a scan. It is the time after the VACIS has been Normalized!.
 - d) Time Down. This is clock time when the system is not operational due to a system problem. This includes item like taking the system down because of poor scan quality, no signal, broken IGUS chain, detector problems, broken wheels, etc. The down time incidents and corresponding data needs to be recorded for all down time experienced.
 - e) Non System Down Time. This is anytime the VACIS is not active but is available. This would include times when there are no containers or vehicles to scan, power outages, training, tours, etc. The down time data needs to be recorded for all down time experienced.
 - f) Describe "Incident" VACIS System. This is an explanation of Time Down. It includes items such as what happened, what was going on at the time of the incident, how did it happen, etc.

- g) Corrective Action Taken. This is what action(s) the operator performed to try to get the system operational. It includes such items as powering the system down, re-normalizing, checking the cables, etc.
- h) Scan Count. The Scan count is obtained by choosing Acquire! from the Main Menu bar. From the Acquire! menu choose Acquisition Count. The Acquisition Dialog Box appears. Enter the value found in the Total Cumulative Acquisitions.
- Contact NEEMR. This is space to indicate if NEEMR has been contacted to provide maintenance to correct an "incident". A simple Yes (Y) or No (N) is all that is needed.
- Operator Initials. These are the initials of the operator filling out the form.
- Several lines on the form can be used for each day. Take what space is necessary to fully provide the information requested.
- Always call the NEEMR Help Desk Hot Line (703) 492-4242 to report any system problems.
- 5) Please fax a copy of the operation log each week to Ellen Best at (202) 927-2002 or (202) 927-1418. If there are any questions regarding filling out the form, phone Ellen at (202) 927-2026. Thank you for your assistance in collecting this data. This data is essential for planning and performing future maintenance actions.

At the end of each week fax this form to Ellen Best at (202) 927 – 2002/1418.

Operations Log

Sat u. F 3 2 Σ Scheduled Hour Open Hour Close

Site

	Operator's Initials						
	Contact						
	Scan						
	Corrective Action Taken						
	Describe "incident" VACIS System						
	Non System Down-Time						
Status	Time						
perationa	Time Time Up Down						
)	Date						

DAILY GAMMA RADIATION LEVEL CHECK

To be performed by a trained operator before operations in the morning, once randomly during the day, and when the primary shutter is locked when operations cease. All readings will be taken flush against the front of the source enclosure, even with the source height. All readings in mR/hr. Each month fax this form to Dr. Siraj Khan at (202) 927 – 1418.

Victoroon 450 SN

Date	Time and reading of morning check	Time and reading of random check	Time and reading o shutdown check

VACIS Land Examination Background POE: PHARR POE Code #: 2305 ober 01, 1999 Prior Info: Equip Serial#: VACIS-CS00 FIRMS Code: 5647 StartTime: 11:42:45 AM **Vehicle Information** Inspection Information Referred To: Direction: Inbound Commercial Type: Referred By: Reason Referre Tr/Trailer Laden/Empty? Type of Vehicle: Empty Saved TXR Image, Yes? Discrepancy Type Tractor's State: Trailer's State: Cargo Description: Tractor's Plate: Trailer's Plate: **Drug Seizure Information** Remarks 2000sa00046201 Seizure No: Drug Type: Marijuana 545 Contraband Amt (pds): Concealment Location:

VACIS Sea Container Examination Background Info Vessel Name: Arrival Date: PHARR Date Selected: POE: 2305 POE #: Last Port: #Name? Exam Date: FIRMS Code #: 5647 Country of Origin: Equip Serial #: TXR-CS00 StartTime: Container Info Outbound Referred By: Container #: Type of Container: Referred To: Was It Laden? (Check if Yes) Reason Referred Cargo Description: Results of Exam: See Through? Seizure Info Outbound Contraband: Seizure #: Drug Type: Prior Info: Drug Amount Remarks:



Appendix "E"

NRC Materials License for 137Cs/60Co sealed sources (License number 08-17447-01, Amendment 25)

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MATERIALS LICENSE

PAGES Amendment No. 25

Pursuant to the Atomic Energy Act of 1954, as amended, the Energy Reorganization Act of 1974 (Public Law 93-438), and Title 10, Code of Federal Regulations, Chapter I, Parts 30, 31, 32, 33, 34, 35, 36, 39, 40, and 70, and in reliance on statements and representations heretofore made by the licensee, a license is hereby issued authorizing the licensee to receive, acquire, possess, and transfer byproduct, source, and special nuclear material designated below; to use such material for the purpose(s) and at the place(s) designated below; to deliver or transfer such material to persons authorized to receive it in accordance with the regulations of the applicable Part(s). This license shall be deemed to contain the conditions specified in Section 183 of the Atomic Energy Act of 1954, as amended, and is subject to all applicable rules, regulations, and orders of the Nuclear Regulatory Commission now or hereafter in effect and to any conditions specified

Licensee		In accordance v	with the letter dated
		May 20, 2004,	
 Department of Homeland Sec 	curity	3. License numbe	r 08-17447-01 is amended in
Border & Transportation Secu	rity Directorate	its entirety to re	ad as follows:
U.S. Customs & Border Prote	ction Bureau	34.0	4.
2. 1300 Pennsylvania Avenue, N	I.W., Room 2.2.C	4. Expiration date	September 30, 2013
Washington, D.C. 20229		5. Docket No. 030	0-12771
Li Li	8	Reference No.	2
Byproduct, source, and/or special nuclear material	7. Chemical and/or		Maximum amount that licensee may possess at any one time under this license
A. Cobalt 60	A. Sealed Source Model SH-LG series source	3 or SH-F4	A. No single source to exceed the maximum activity specified in the certificate of registration issued by the U.S. Nuclear Regulatory Commission or an Agreement State
B. Cesium 137	B. Sealed Source Model SH-LG	es (in an Ohmart 1 or SH-F2 or source holder)	B. No single source to exceed the maximum activity specified in the certificate of registration issued by the U.S. Nuclear Regulatory Commission or an Agreement State
C. Barium 133	C. Sealed Source Model No. BD Model No. NE IPL Model No. formerly 225 a PHI-133-GFS	C-700, Dupont R-474, s. HEG-133 - and	C. No single source to exceed the maximum activity specified in the certificate of registration issued by the U.S. Nuclear Regulatory Commission or an Agreement State
D. Iron 55	D. Sealed Source (IPL Model XF		D. 25 millicuries per source and 50 millicuries total
E. Cadmum 109 cate	E. Sealed Source (IPL Model XF	cate	E. 25 millicuries per source and 75 millicuries total

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MATERIALS LICENSE

SUPPLEMENTARY SHEET

Duplica

License Number 08-17447-01

Docket or Reference Number

030-12771

Amendment No. 25

Byproduct, source, and/or special nuclear material	7. Chemical and/or physical form	Maximum amount that licensee may possess at any one time under this license
F. Cobalt 60	F. Sealed Sources (IPL Model HEG series)	F. 10 millicuries per source and 20 millicuries total
G. Barium 133	G. Sealed Sources (IPL Model PHI series)	G. 10 millicuries per source and 30 millicuries total
H. Cesium 137	H. Sealed Sources (IPL Model HEG series)	H. 10 millicuries per source and 30 millicuries total
I. Americium 241	I. Sealed Neutron Sources (IPL Model AM1.NO2)	25 millicuries per source and 125 millicuries total
J. Barium 133	J. Sealed Sources	J. 1 millicuries per source and 100 millicuries total
K. Americium 241	K. Sealed Neutron Sources	K. 0.03 microcuries per source and 200 millicuries total
L. Californium 252	L. Sealed Sources (Frontier Technology Corporation Model series 100)	L. 6 millicuries per source and 30 millicuries total
M. Californium 252	M. Sealed Neutron Sources (IPL Model N-252. and Custom sources ORNL Model MC-11496)	M. 20 microcuries per source and 100 microcuries total
N. Cesium 137	N. Sealed Sources	 Not to exceed 10 microcuries per source and 50 millicuries total
O. Depleted Uranium	O. Metal	O. 25 kilograms
P. Cobalt 60	P. Sealed Sources (Isotope Products Laboratories Model PHI-060)	P. 300 microcuries per source and 1200 microcuries total
Q. Cesium 137	 Q. Sealed Sources (Isotope Products Laboratories Model PHI-137) 	Q. 1.5 millicuries per source and6.0 millicuries total
R. Americium 241 cate	 R. Sealed Sources (Isotope Products Laboratories Model AM1.PO8) 	So millicuries per radionuclide and 200 millicuries total

SUPPLEMENTARY SHEET

08-17447-01

Docket or Reference Number

030-12771

License Number

Amendment No. 25

- Byproduct, source, and/or special nuclear material
- 7. Chemical and/or physical form
- 8. Maximum amount that licensee may possess at any one time under this license

S. Iodine 131

S. Any

S. 10 millicuries

Authorized use:

- To be used for the detection of contraband. The sources must be used in fixed or portable A. and B. gauging devices, including Science Applications International, Inc.'s (SAIC) Models Mobile and/or prototype Pallet VACIS, Railroad VACIS, and VACIS II, that have been registered either with the U.S. Nuclear Regulatory Commission under 10 CFR 32.210 or with an Agreement State and have been distributed in accordance with a Commission or Agreement State specific license authorizing distribution to persons specifically authorized by a Commission or Agreement State license to receive, possess, and use the devices.
- C. For measuring physical properties of materials, in Campbell Security Equipment Company Model K, portable gauging device.
- D. through I and O. Teaching and training of licensee's personnel.
- J., K., P., Q., and R. Calibration and testing of the licensee's instruments.
- For Research & Development as defined in 10 CFR 30.4; as calibration standards.
- N. In Exploranium 135 meters used for detection of radioisotopes.
- S. For storage only.

CONDITIONS

- 10. A. Licensed material in Items 6.A., through 6.C. and 6.J., 6.K., 6.N., 6.P., 6.Q. and 6.R., may be used at the licensee's facilities located at Ports of Entry, Seaports (Customs Cargo Enforcement Team Facilities), and at temporary job sites of the licensee anywhere in the United States.
 - B. Licensed material in Item 6.D. through 6.I., and 6.O. may be used at Federal Law Enforcement Training Facility located at Glynco, Georgia, and at field locations for training of licensee's personnel.
 - C. Licensed material in Items 6.L. and 6.M. may be used at the licensee's facilities located in Detroit, Michigan, Buffalo, New York, and Fort Huachuca, Arizona.

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Duplicate MATERIALS LICENSE SUPPLEMENTARY SHEET

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Docket or Reference Number 030-12771

Amendment No. 25

11. Licensed material shall be used by, or under the supervision of individuals who have received the training described in the application dated July 7, 2003, and have been designated, in writing, by the Radiation Safety Officer. The licensee shall maintain records of individuals designated as users for 3 years following the last use of licensed material by the individual.

- 12. The Radiation Safety Officer for this license is Richard T. Whitman.
- 13. In addition to the possession limits in Item 8, the licensee shall further restrict the possession of licensed material to quantities below the minimum limit specified in 10 CFR 30.35(d) for establishing decommissioning financial assurance.
- 14. A. Sealed sources shall be tested for leakage and/or contamination at intervals not to exceed the intervals specified in the certificate of registration issued by the U.S. Nuclear Regulatory Commission under 10 CFR 32.210 or under equivalent regulations of an Agreement State.
 - B. Notwithstanding Paragraph A of this Condition, sealed sources designed to primarily emit alpha particles shall be tested for leakage and/or contamination at intervals not to exceed 3 months.
 - C. In the absence of a certificate from a transferor indicating that a leak test has been made within the intervals specified in the certificate of registration issued by the U.S. Nuclear Regulatory Commission under 10 CFR 32.210 or under equivalent regulations of an Agreement State, prior to the transfer, a sealed source received from another person shall not be put into use until tested and the test results received.
 - D. Sealed sources need not be tested if they contain only hydrogen-3; or they contain only a radioactive gas; or the half-life of the isotope is 30 days or less; or they contain not more than 100 microcuries of beta- and/or gamma-emitting material or not more than 10 microcuries of alpha-emitting material.
 - E. Sealed sources need not be tested if they are in storage and are not being used; however, when they are removed from storage for use or transferred to another person and have not been tested within the required leak test interval, they shall be tested before use or transfer. No sealed source shall be stored for a period of more than 10 years without being tested for leakage and/or contamination.
 - F. The leak test shall be capable of detecting the presence of 0.005 microcurie (185 becquerels) of radioactive material on the test sample. If the test reveals the presence of 0.005 microcurie (185 becquerels) or more of removable contamination, a report shall be filed with the U.S. Nuclear Regulatory Commission in accordance with 10 CFR 30.50(c)(2), and the source shall be removed immediately from service and decontaminated, repaired, or disposed of in accordance with Commission regulations.

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PAGES

License Number

08-17447-01 Docket or Reference Number

PAGE

030-12771

Amendment No. 25

ERIALS LICENSE SUPPLEMENTARY SHEET

- G. Tests for leakage and/or contamination, limited to leak test sample collection, shall be performed by the licensee or by other persons specifically licensed by the U.S. Nuclear Regulatory Commission or an Agreement State to perform such services. The licensee is not authorized to perform the analysis; analysis of leak test samples must be performed by persons specifically licensed by U.S. Nuclear Regulatory Commission or an Agreement State to perform such services.
- H. Records of leak test results shall be kept in units of microcuries and shall be maintained for 5 years.
- 15. Sealed sources or detector cells containing licensed material shall not be opened or sources removed from source holders by the licensee.
- 16. The licensee shall conduct a physical inventory every six months, or at other intervals approved by the U.S. Nuclear Regulatory Commission, to account for all sources and/or devices received and possessed under the license. Records of inventories shall be maintained for 5 years from the date of each inventory and shall include the radionuclides, quantities, manufacturer's name and model numbers, and the date of the inventory.
- 17. Each portable nuclear gauge shall have a lock or outer locked container designed to prevent unauthorized or accidental removal of the sealed source from its shielded position. The gauge or its container must be locked when in transport or storage, or when not under the direct surveillance of an authorized user.
- 18. Any cleaning, maintenance, or repair of the gauges that requires detaching the source or source rod from the gauge shall be performed only by the manufacturer or by other persons specifically licensed by the U.S. Nuclear Regulatory Commission or an Agreement State to perform such services.
- If the licensee uses unshielded sealed sources extended more than 3 feet below the surface, the licensee shall use surface casing that extends from the lowest depth to 12 inches above the surface and other appropriate procedures to reduce the probability of the source or probe becoming lodged below the surface. If it is not feasible to extend the casing 12 inches above the surface, the licensee shall implement procedures to ensure that the cased hole is free of obstruction before making measurements.
 - B. If a sealed source or a probe containing sealed sources becomes lodged below the surface and it becomes apparent that efforts to recover the sealed source or probe may not be successful, the licensee shall notify the U.S. Nuclear Regulatory Commission and submit the report required by 10 CFR 30.50(b)(2) and (c). The licensee shall not abandon the sealed source or probe without obtaining the Commission's prior written consent.
- 20. A. Each gauge shall be tested for the proper operation of the on-off mechanism (shutter) and indicator, if any, at intervals not to exceed 6 months or at such longer intervals as specified in the certificate of registration issued by the U.S. Nuclear Regulatory Commission pursuant to 10 CFR 32.210 or the equivalent regulations of an Agreement State.

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PAGE 6 of 8 PAGES

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MATERIALS LICENSE

SUPPLEMENTARY SHEET

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Docket or Reference Number 030-12771

Amendment No. 25

- B. Notwithstanding the periodic on-off mechanism (shutter) and indicator test, the requirement does not apply to gauges that are stored, not being used, and have the shutter lock mechanism in a locked position. The gauges exempted from this periodic test shall be tested before use.
- 21. The following services shall not be performed by the licensee: installation, initial radiation surveys, relocation, removal from service, dismantling, alignment, replacement, disposal of the sealed source and non-routine maintenance or repair of components related to the radiological safety of the gauge (i.e., the sealed source, the source holder, source drive mechanism, on-off mechanism (shutter), shutter control, shielding). These services shall be performed only by persons specifically licensed by the U.S. Nuclear Regulatory Commission or an Agreement State to perform such services.
- 22. The licensee may initially mount a gauge if permitted by the certificate of registration issued by the U.S. Nuclear Regulatory Commission or an Agreement State and under the following conditions:
 - A. The gauge must be mounted in accordance with written instructions provided by the manufacturer;
 - B. The gauge must be mounted in a location compatible with the "Conditions of Normal Use" and "Limitations and/or Other Considerations of Use" in the certificate of registration issued by the U.S. Nuclear Regulatory Commission or an Agreement State;
 - C. The on-off mechanism (shutter) must be locked in the off position, if applicable, or the source must be otherwise fully shielded;
 - D. The gauge must be received in good condition (i.e., package was not damaged); and
 - E. The gauge must not require any modification to fit in the proposed location.

Mounting does not include electrical connection, activation or operation of the gauge. The source must remain fully shielded and the gauge may not be used until it is installed and made operational by a person specifically licensed by the U.S. Nuclear Regulatory Commission or an Agreement State to perform such operations.

- 23. A. The licensee may maintain, repair, or replace device components that are not related to the radiological safety of the device and that do not result in the potential for any portion of the body to come into contact with the primary beam or in increased radiation levels in accessible areas.
 - B. The licensee may not maintain, repair, or replace any of the following device components: the sealed source, the source holder, source drive mechanism, on-off mechanism (shutter), shutter control, or shielding, or any other component related to the radiological safety of the device, except as provided otherwise by specific condition of this license.
- 24. Prior to initial use and after installation, relocation, dismantling, alignment, or any other activity involving the source or removal of the shielding, the licensee shall assure that a radiological survey is performed to determine radiation levels in accessible areas around, above, and below the gauge with the shutter open.

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License Number 08-17447-01

Docket or Reference Number

PAGES

030-12771

Amendment No. 25



This survey shall be performed only by persons authorized to perform such services by the U.S. Nuclear Regulatory Commission or an Agreement State.

- 25. The licensee shall operate each device containing licensed material within the manufacturer's specified temperature and environmental limits such that the shielding and shutter mechanism of the source holder are not compromised.
- 26. The licensee shall assure that the shutter mechanism, for each device containing licensed material, is locked in the closed position during periods when a portion of an individual's body may be subject to the direct radiation beam. The licensee shall review and modify, as appropriate, its "lock-out" procedures whenever a new device is obtained to incorporate the device manufacturer's recommendations.
- 27. The licensee is authorized to hold radioactive material with a physical half-life of less than or equal to 120 days for decay-in-storage before disposal in ordinary trash, provided:
 - A. Waste to be disposed of in this manner shall be held for decay a minimum of 10 half-lives.
 - B. Before disposal as ordinary trash, the waste shall be surveyed at the container surface with the appropriate survey instrument set on its most sensitive scale and with no interposed shielding to determine that its radioactivity cannot be distinguished from background. All radiation labels shall be removed or obliterated.
 - C. A record of each such disposal permitted under this license condition shall be retained for 3 years. The record must include the date of disposal, the date on which the byproduct material was placed in storage, the radionuclides disposed, the survey instrument used, the background dose rate, the dose rate measured at the surface of each waste container, and the name of the individual who performed the disposal.
- 28. The licensee is authorized to transport licensed material in accordance with the provisions of 10 CFR Part 71, "Packaging and Transportation of Radioactive Material."

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NRC FORM 374A	U.S. NUCLEAR REGULATORY COMMISS

ION PAGE **PAGES** License Number 08-17447-01 Docket or Reference Number 030-12771

Amendment No. 25

MATERIALS LICENSE SUPPLEMENTARY SHEET

29. Except as specifically provided otherwise in this license, the licensee shall conduct its program in accordance with the statements, representations, and procedures contained in the documents, including any enclosures, listed below. The U.S. Nuclear Regulatory Commission's regulations shall govern unless the statements, representations, and procedures in the licensee's application and correspondence are more restrictive than the regulations.

- A. Application dated July 7, 2003
- B. Letter dated August 18, 2003
- C. Letter dated September 3, 2003
- D. Letter dated February 20, 2004
- E. Facsimile received on June 8, 2004



For the U.S. Nuclear Regulatory Commission

June 8, 2004 Date

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Original signed by Sattar Lodhi, Ph.D.

Sattar Lodhi, Ph.D.

Nuclear Materials Safety Branch 2 Division of Nuclear Materials Safety

By

King of Prussia, Pennsylvania 19406 ate