

Use information: This paragraph is informational only and is not exclusively definitive of the end use.

For high quality multicolor face and back offset printing of pamphlets, brochures, invitations, programs, etc., requiring attractive appearance. Has a rough, soft finish with decorative chain marks running at right angles to laid lines. High bulk. Printed matter may include text, line illustrations, halftones up to 150-line screen.

Stock: Groundwood pulp, not to exceed 1 pct.

*Note:*¹ Not less than 30 pct postconsumer fiber. Any percent over 30 percentage points, is encouraged, provided that the requirements of this Standard are met.

Acidity: pH value shall average not less than 6.5 for white paper and 5.0 for colored paper.

Grammage (g/m²) 105 120
 Basis weight: 25 by 38 inches, 500 sheets
 (pounds) 70 80
 A tolerance of ±5 pct shall be allowed.

Bursting strength: Average, not less than
 (kPa) 130 150
 Equivalent (lb/in²) 19 22

Opacity: For white only, average, not
 less than (percent) 91 93
 No individual specimen shall average less than
 percent 89 91

Thickness: Average (mm) 0.165 0.190
 Equivalent (inch) 0.0065 0.0075

A tolerance of ±0.013 mm (0.0005 inch) shall be allowed. Paper shall be uniform and shall not vary more than 0.011 mm (0.0004 inch) from one edge to the other.

Chain marks: Shall run parallel to machine direction of the sheet and match the standard sample.

General appearance: Paper shall conform to the standard sample(s) adopted by the Government.

Color: The paper in the order (or publication) shall be uniform with a target brightness of 81 pct for the white paper or as specified. The color variation shall not exceed DE(CIELAB)=1.0.

For colored stock, paper shall match one of the established standards or as specified. Colors shall not fade or transfer (rub off) and shall appear even and uniform on the surface of the sheet. Stock shall not be 2-sided. Color coordinates for selected standards are included in Part 3.

Finish: Paper shall have a laid-finish.

Formation: Shall be uniform.

Cleanliness: The dirt count for each side of the paper shall not exceed 650 specks per square meter. No sample sheet (600 to 650 cm² in size) shall contain more than one defect with an equivalent area of 0.25 mm² or greater.

Sampling and testing: Shall be conducted in accordance with standards in Part 2, *Government Paper Specification Standards*.

Unless otherwise specified, the following is automatically waived when printing or duplicating is to be accomplished on commercial contract

Sizing: Paper shall be surface- and internal-sized suitable for satisfactory printing on both sides of the paper on high-speed offset presses equipped with continuous flow or brush dampening systems.

Color: Shall match the Government's standard sample for color. A deviation of DE(CIELAB)=3.0 from the color standard for white and 2.0 for colored stocks is allowed. A color difference 1.0 DE unit between the felt and wire sides is permitted.

Curl: Paper shall lie flat with either no tendency to curl or with a curl which can be overcome under reasonable working conditions.

Surface: Shall be free from lint, fuzz, or any particles which will pick, lift, fluff, or pile on the blanket under normal press conditions.

Size and trim: Sheets: Paper shall be furnished in the size(s) ordered and shall be flat, trimmed square on four sides with clean smooth edges, and evenly jogged. A tolerance of ±2 mm (1/16 inch) shall be allowed except for sheets 216 by 356 mm (8½ by 14 inches) or less; then a tolerance of ±1 mm (1/32 inch) shall be allowed. Successive sheets within any package shall not differ from each other by more than 0.5 mm (1/64 inch). Paper with the long dimension 813 mm (32 inches) or less shall be considered square if the variation does not exceed 1 mm (1/32 inch); over 813 mm (32 inches), 2 mm (1/16 inch).

Grain: Direction of the grain on flat paper shall be as ordered.

Pressroom conditions: The bulk of this paper will be used in air-conditioned pressrooms maintained at 24°C ±2°C and 45 pct ±8 pct relative humidity.

¹This requirement may be waived by the ordering agency when purchasing less than a *mill run* quantity and so stated in the procurement document.