

Mammalian and Insect Cell Metabolic Engineering for Biotechnology Applications



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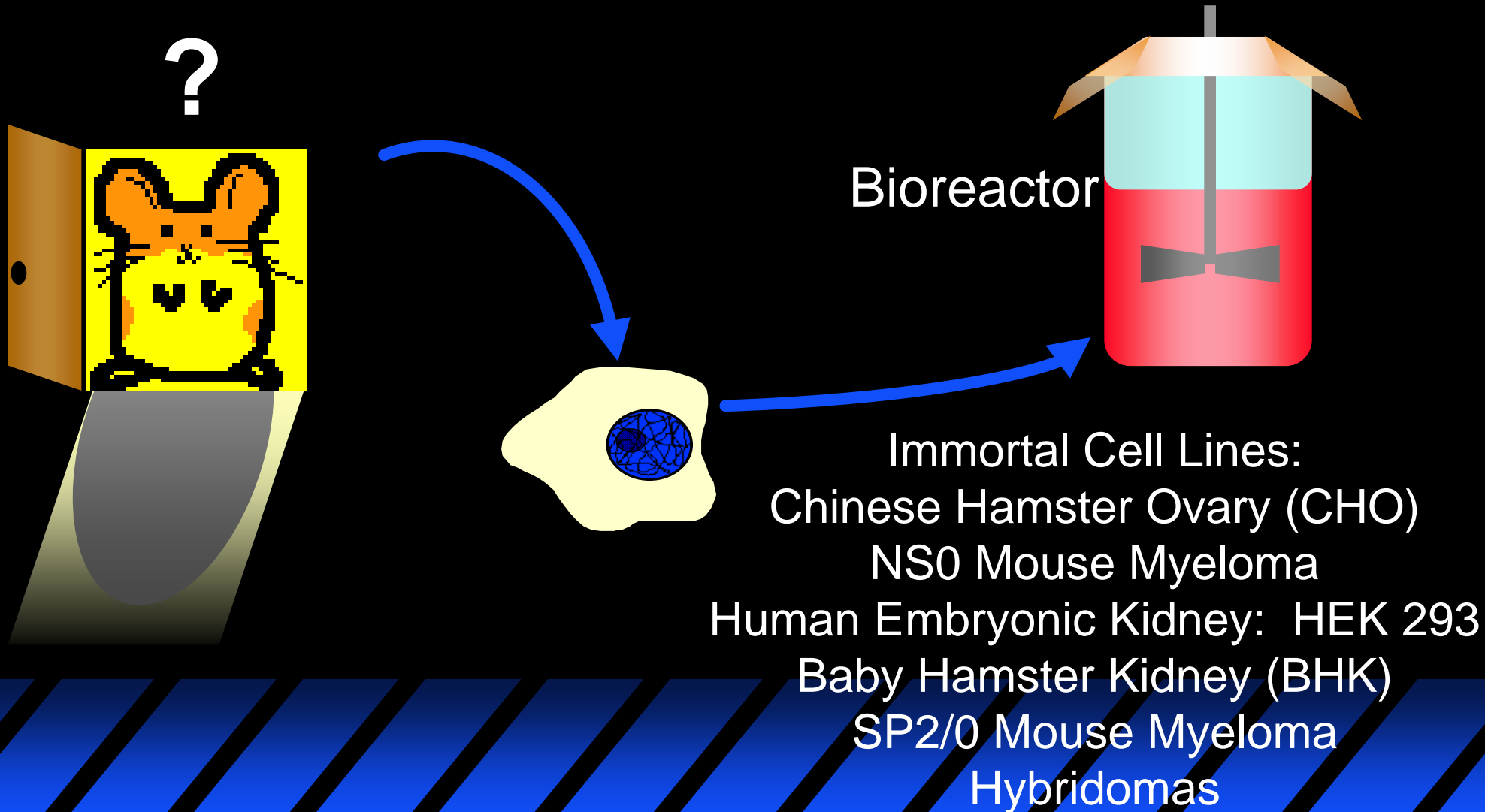
NSF Metabolic Engineering Working Group

February 6 , 2004

Biotechnology & Pharmaceuticals



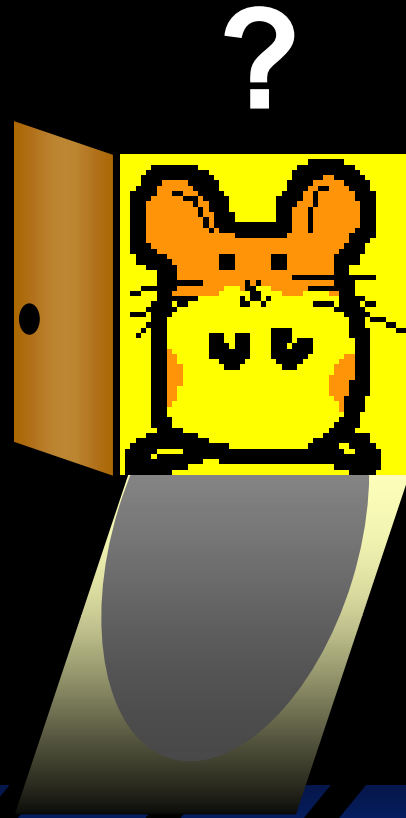
Mammalian cell culture



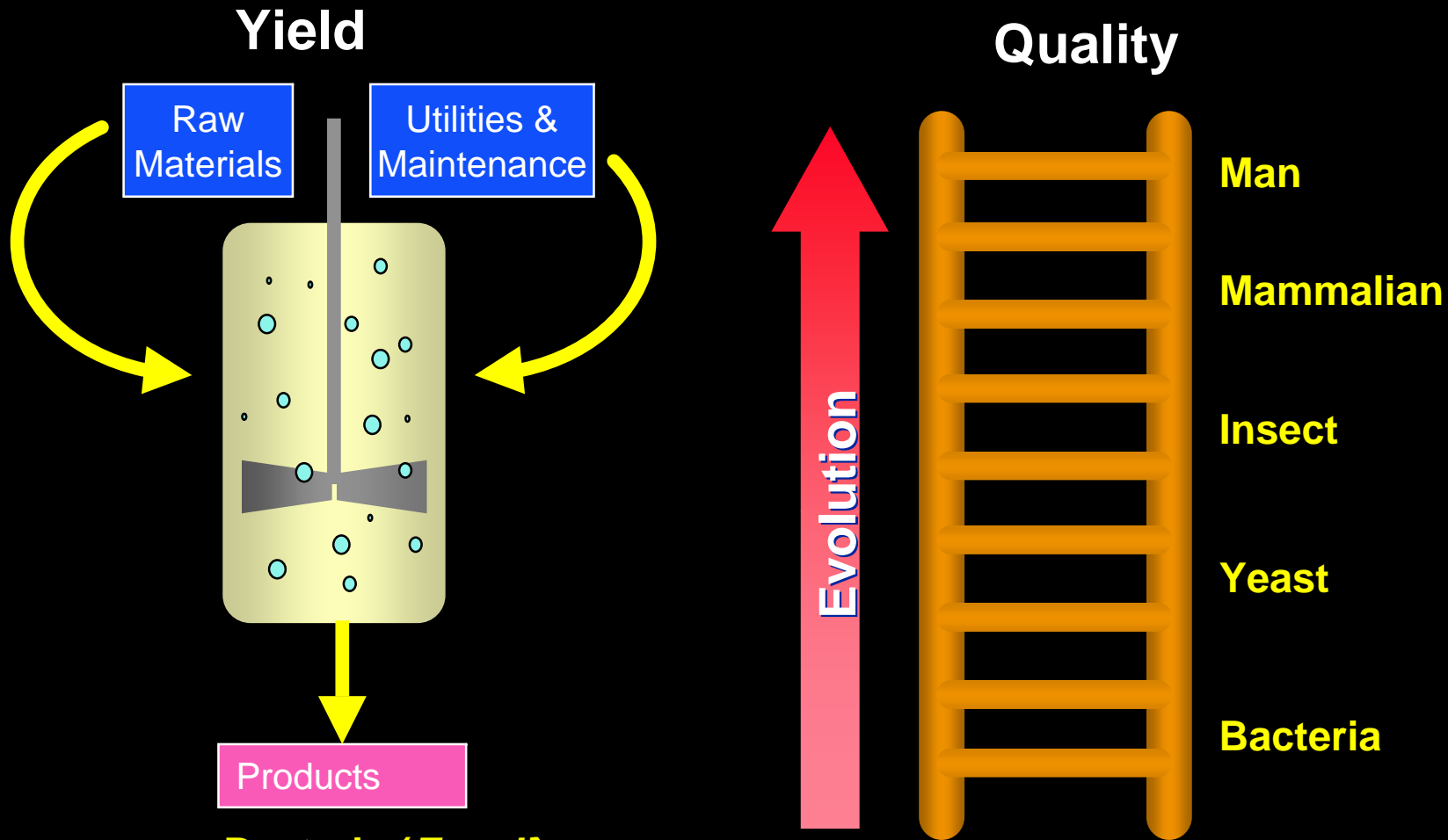
Therapeutic Proteins from Mammalian Cell Biotechnology

- ◆ 38 Commercial Proteins
 - Cancers
 - Arthritis
 - Anemia
 - Stroke and Heart Attack
 - Genetic Disorders
 - Infertility
- ◆ Sales in excess of 20 billion dollars (2001)
- ◆ Projected annual growth: 15%
- ◆ Nearly 50% of FDA Pipeline
 - With Vaccines and Gene Therapy Products

Why are mammalian cells the
biotherapeutic champions?

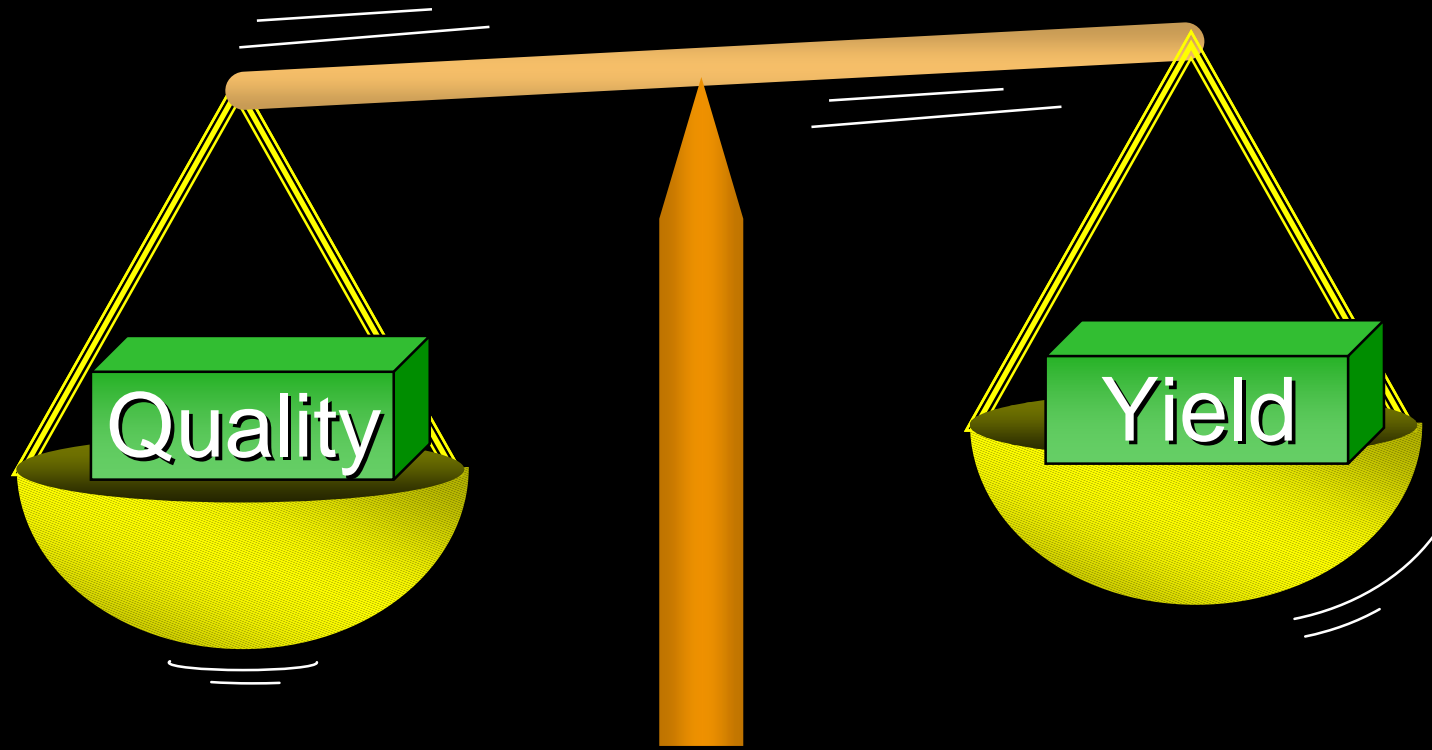


Factors in Choosing a Production System



- ||||| Bacteria (*E. coli*)
- |||| Yeast
- ||| Insect Cells
- || Mammalian

The Engineering Problem: Quality versus Yield

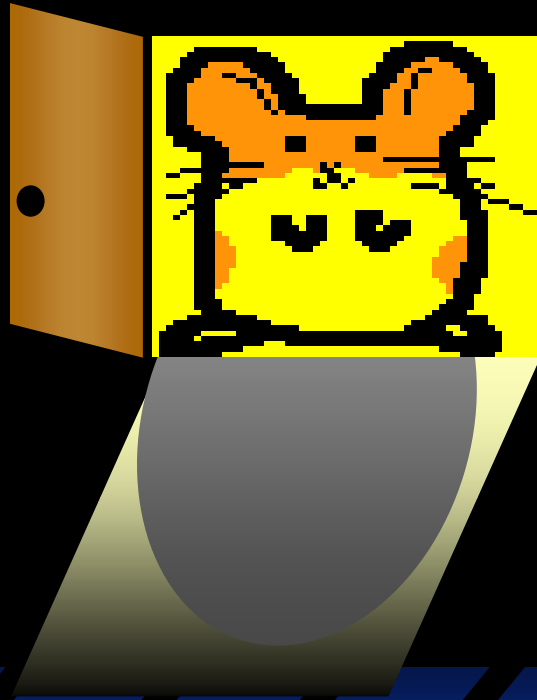


Essential pharmacological
properties

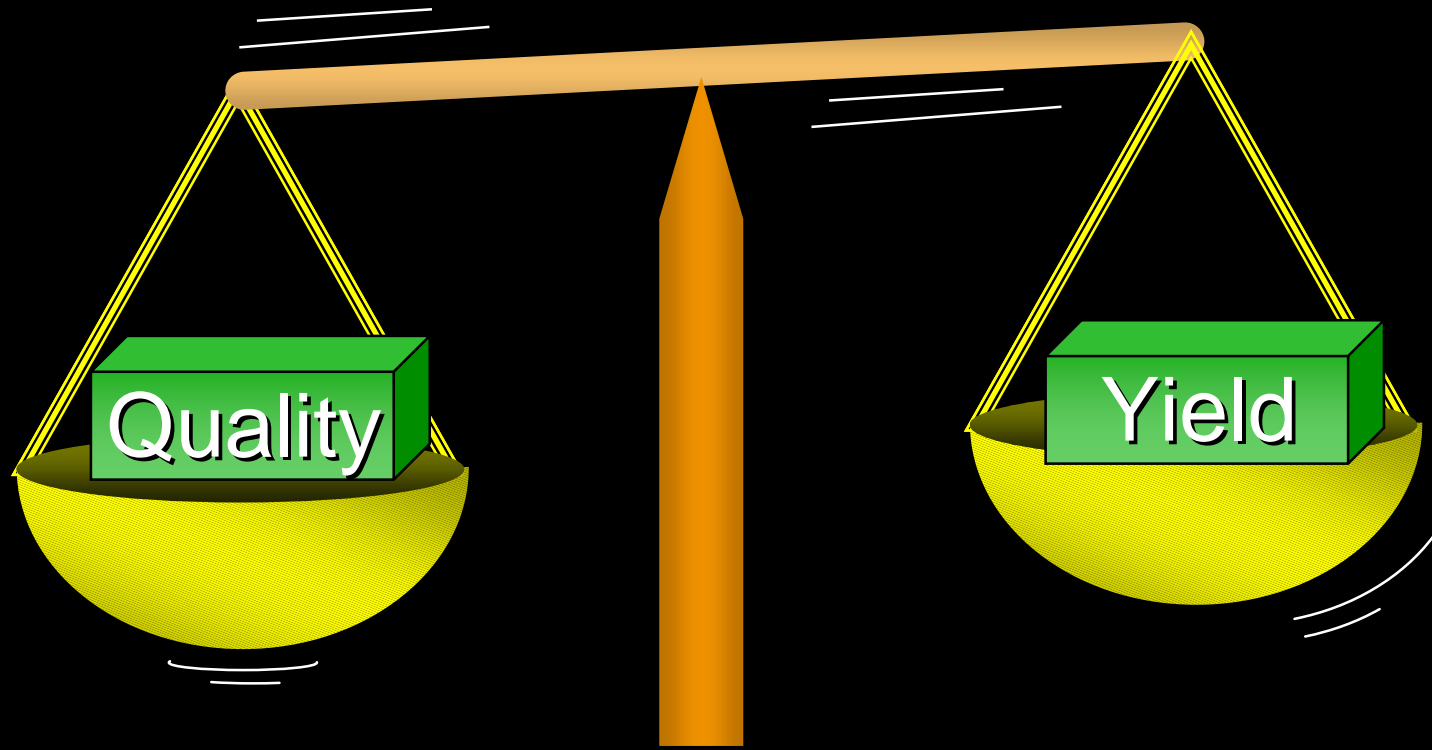
Efficient and inexpensive
production scheme

Why are mammalian cells the
biotherapeutic champions?

High Quality in spite of Lower Yields



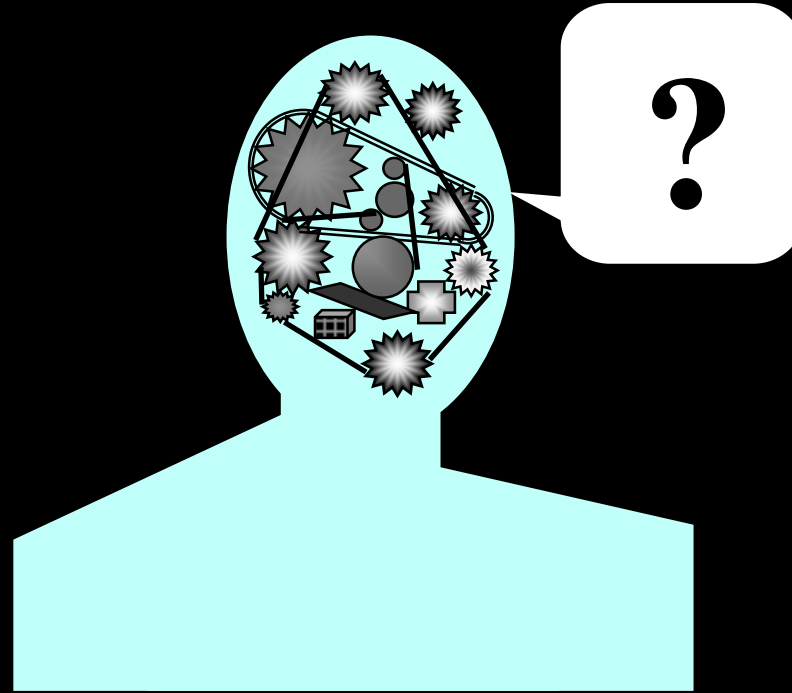
Current Approach : Quality trumps Yield



Essential pharmacological
properties

Efficient and inexpensive
production scheme

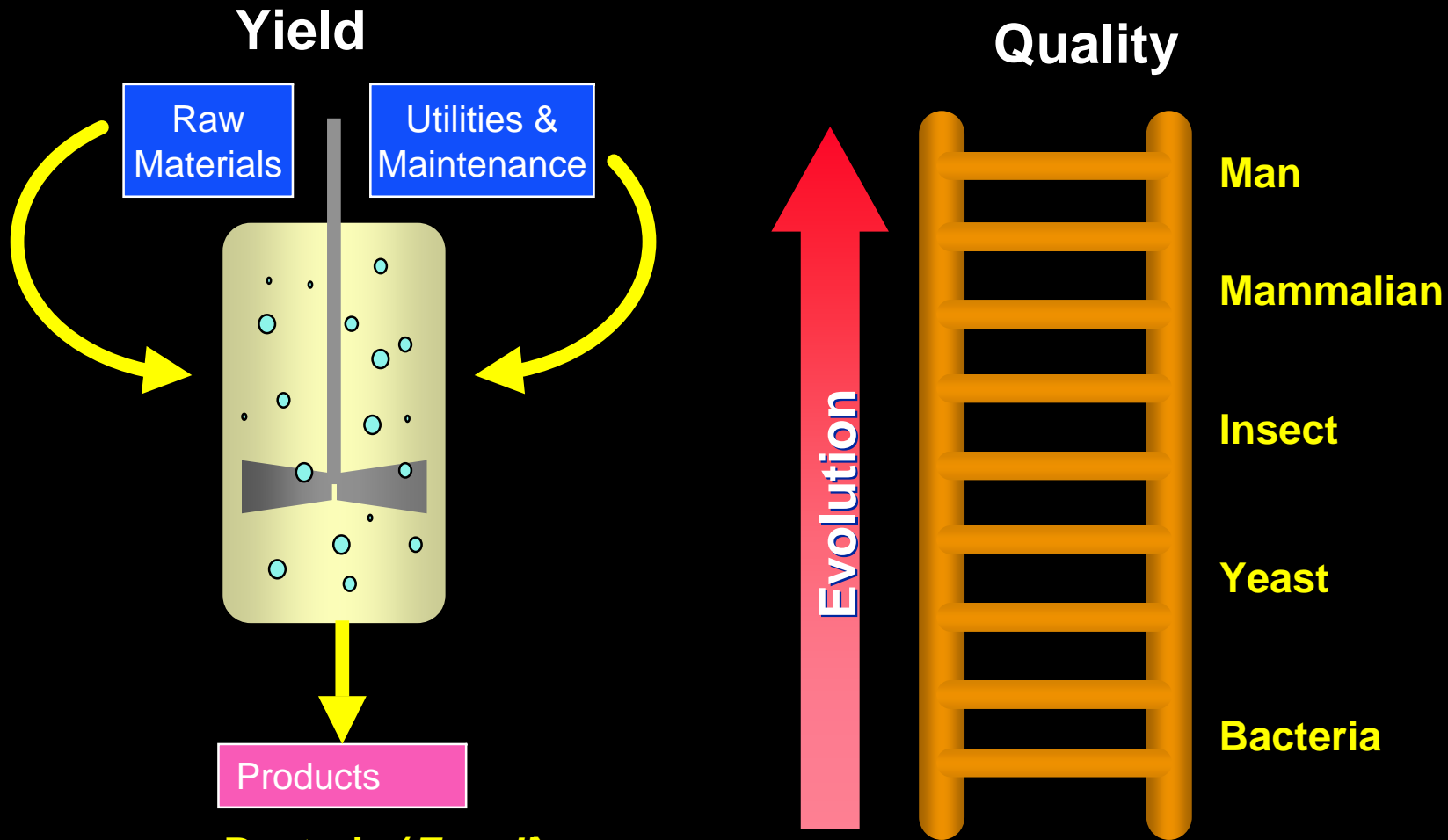
Question?...



Can we solve the engineering problem?

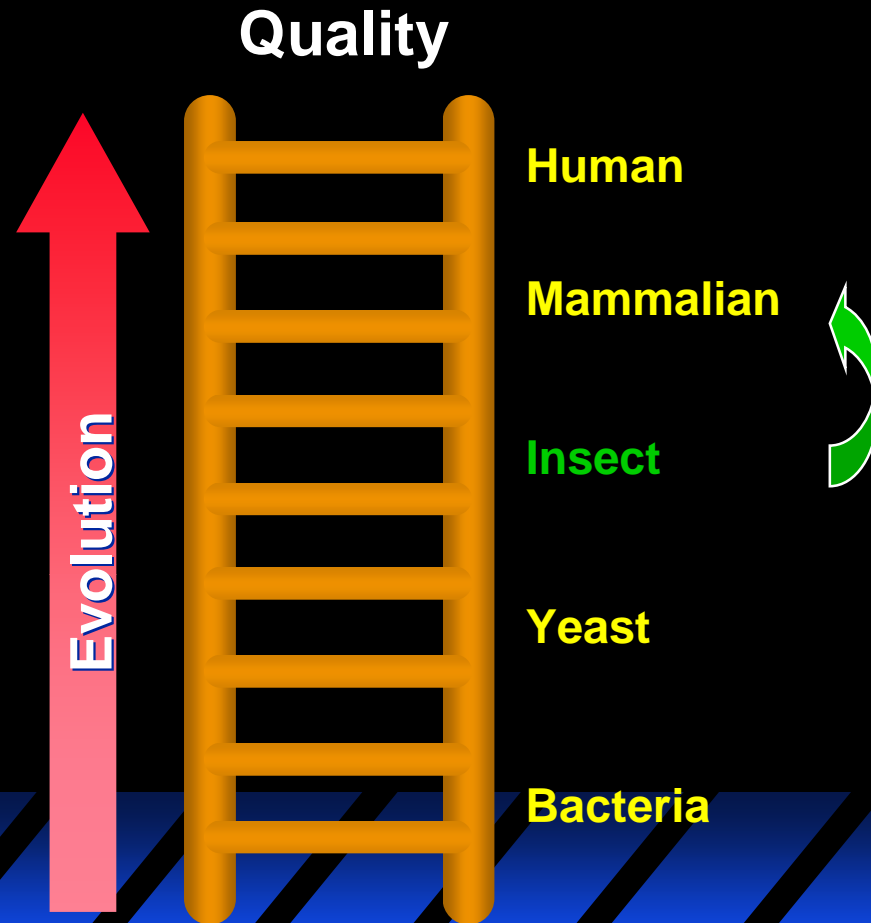
**Can metabolic engineering provide
high yields and high quality?**

Factors in Choosing a Production System

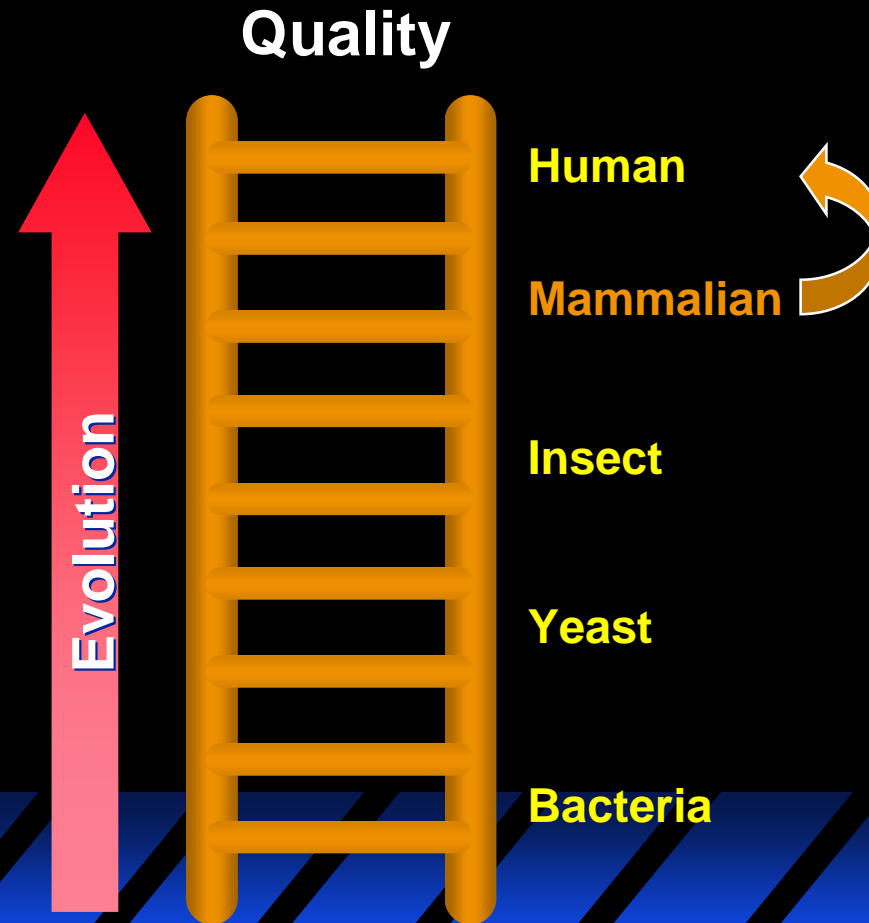


- ■ ■ ■ Bacteria (*E. coli*)
- ■ ■ Yeast
- ■ Insect Cells
- Mammalian

(1) Can metabolic engineering improve quality of biotherapeutics from insect cells?



(2) Can metabolic engineering “humanize” biotherapeutic quality from mammalian cells?



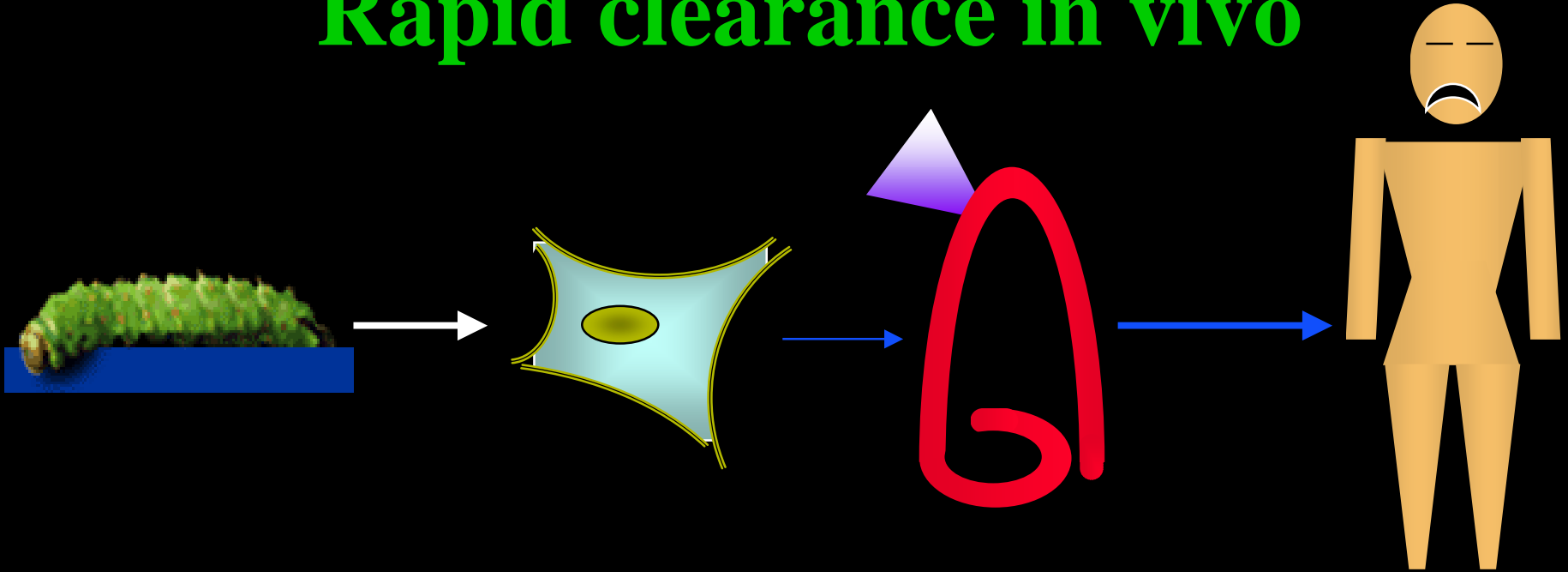
What is “quality” and why are mammalian cells champs over insects?



Masters of Production Match

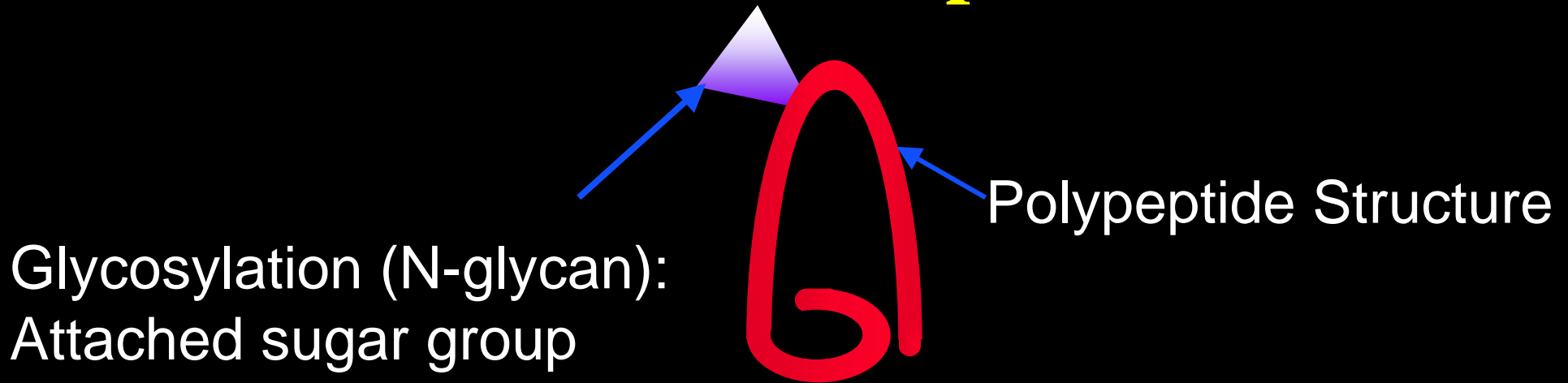
Why is Insect Quality Low?

Rapid clearance in vivo



- ◆ Insect-derived proteins are cleared rapidly from patients “in vivo”
- ◆ Mammalian-derived proteins have long “in vivo” circulatory lifetimes

What is the difference between insect and mammalian products?



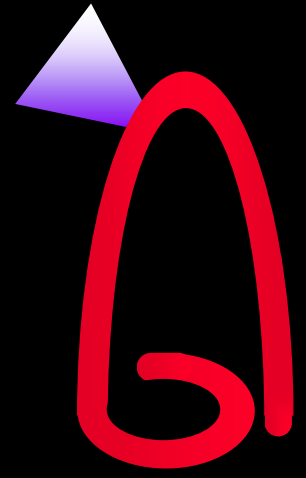
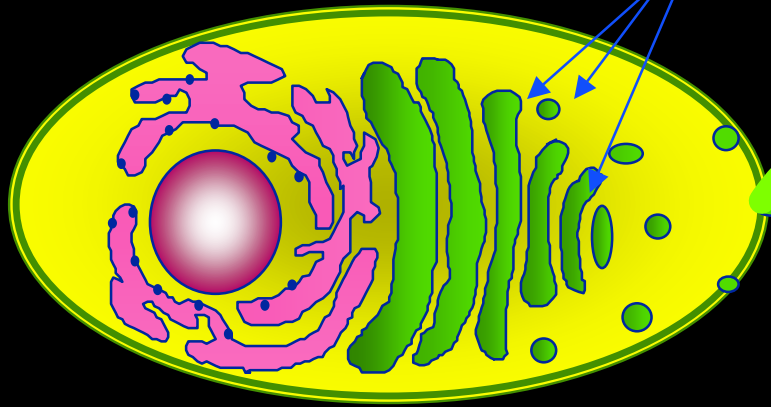
- ◆ Identical Polypeptide Structures-Insect vs. Mammals
- ◆ Different Glycosylation Patterns: Insects vs. Mammals

Glycosylation differences are the reason for lower quality of Insect-derived product versus mammalian product

Glycosylation Processing in the cell

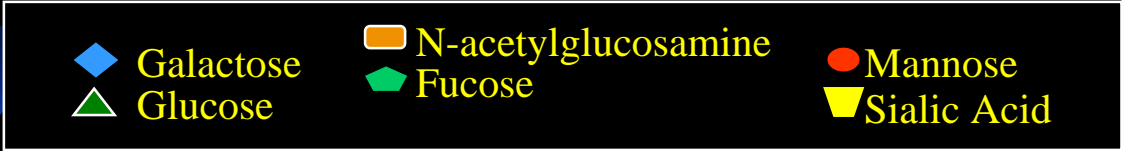
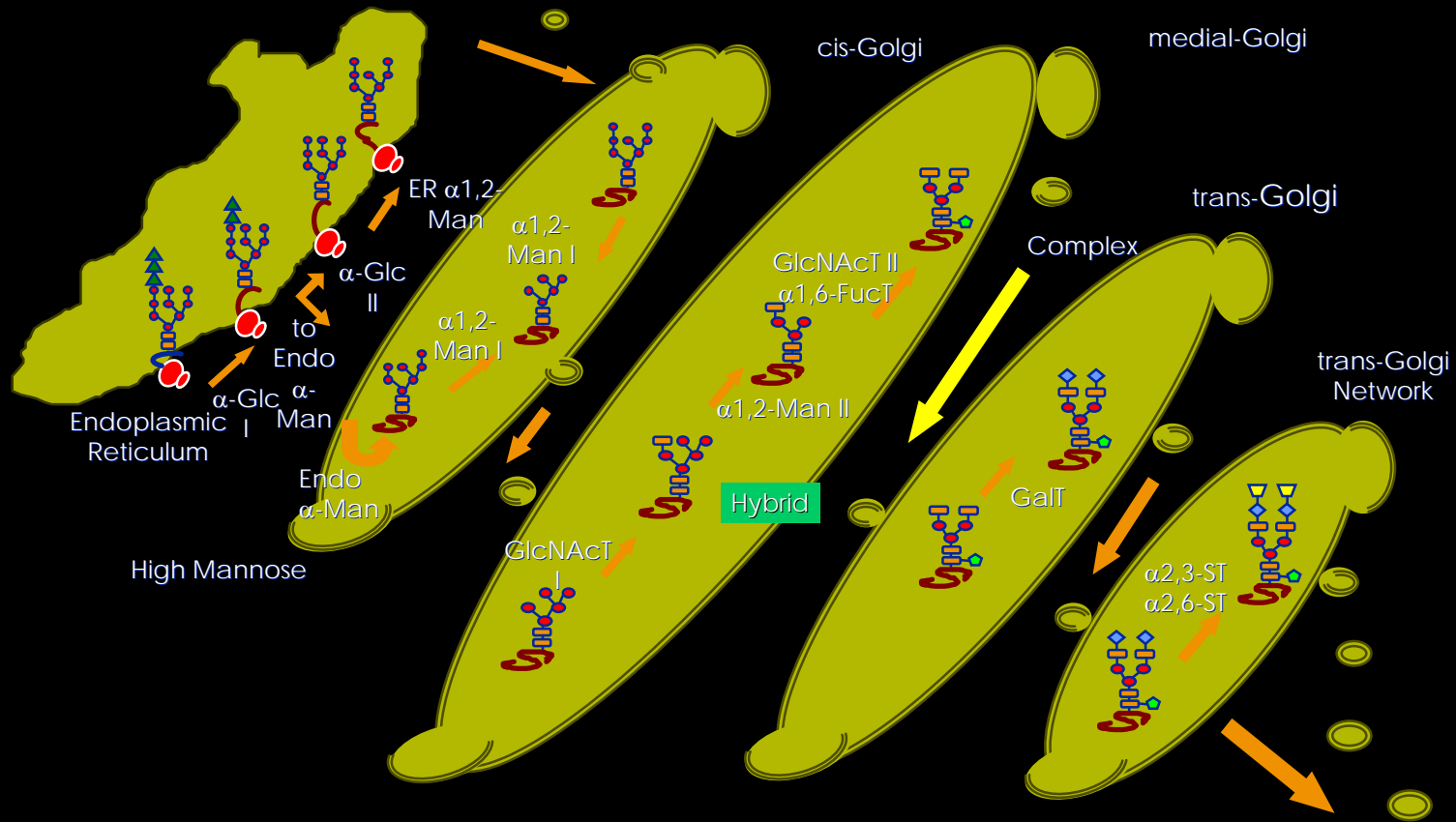
Secretory Compartments:

Endoplasmic Reticulum and Golgi Apparatus

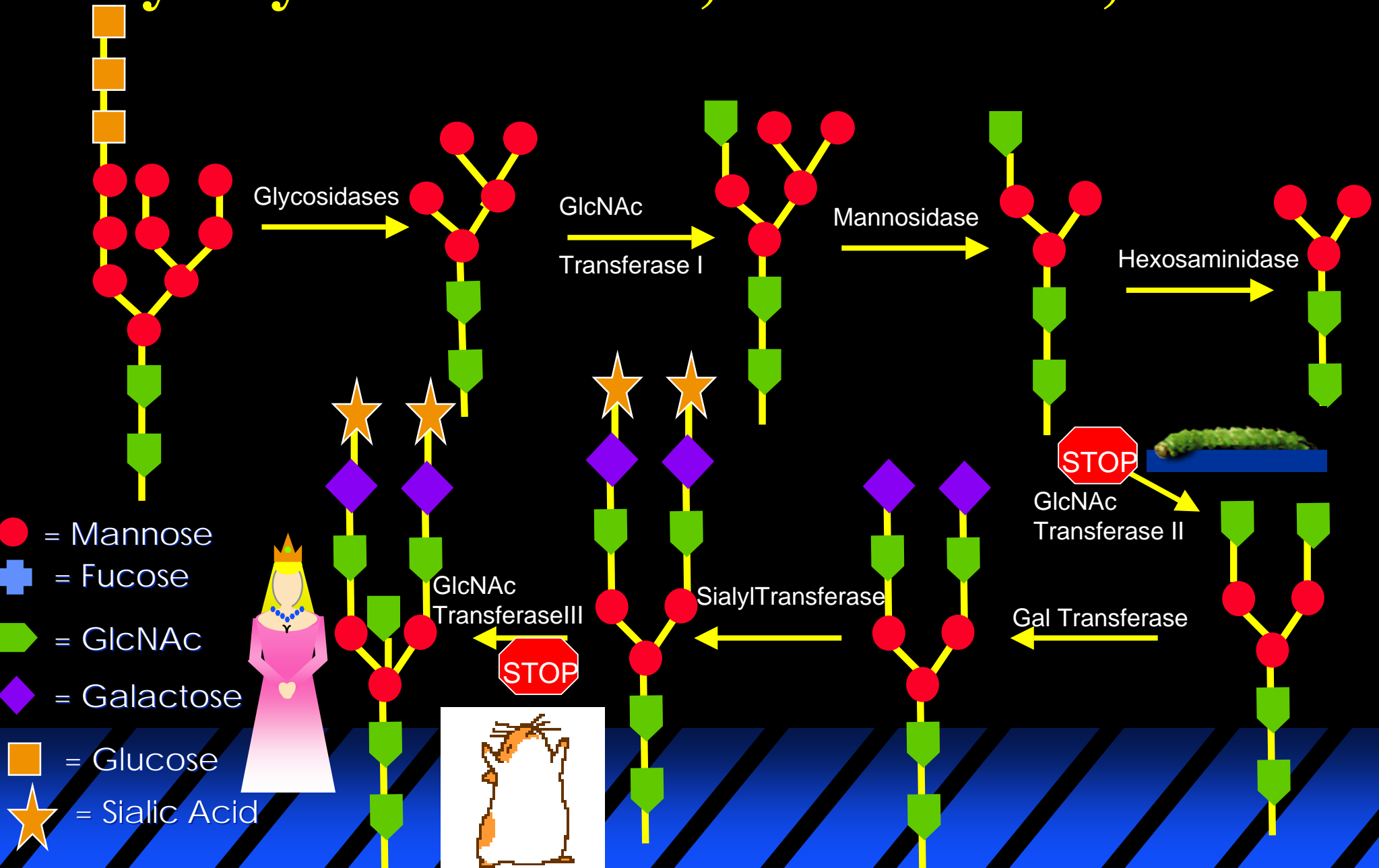


secreted
product

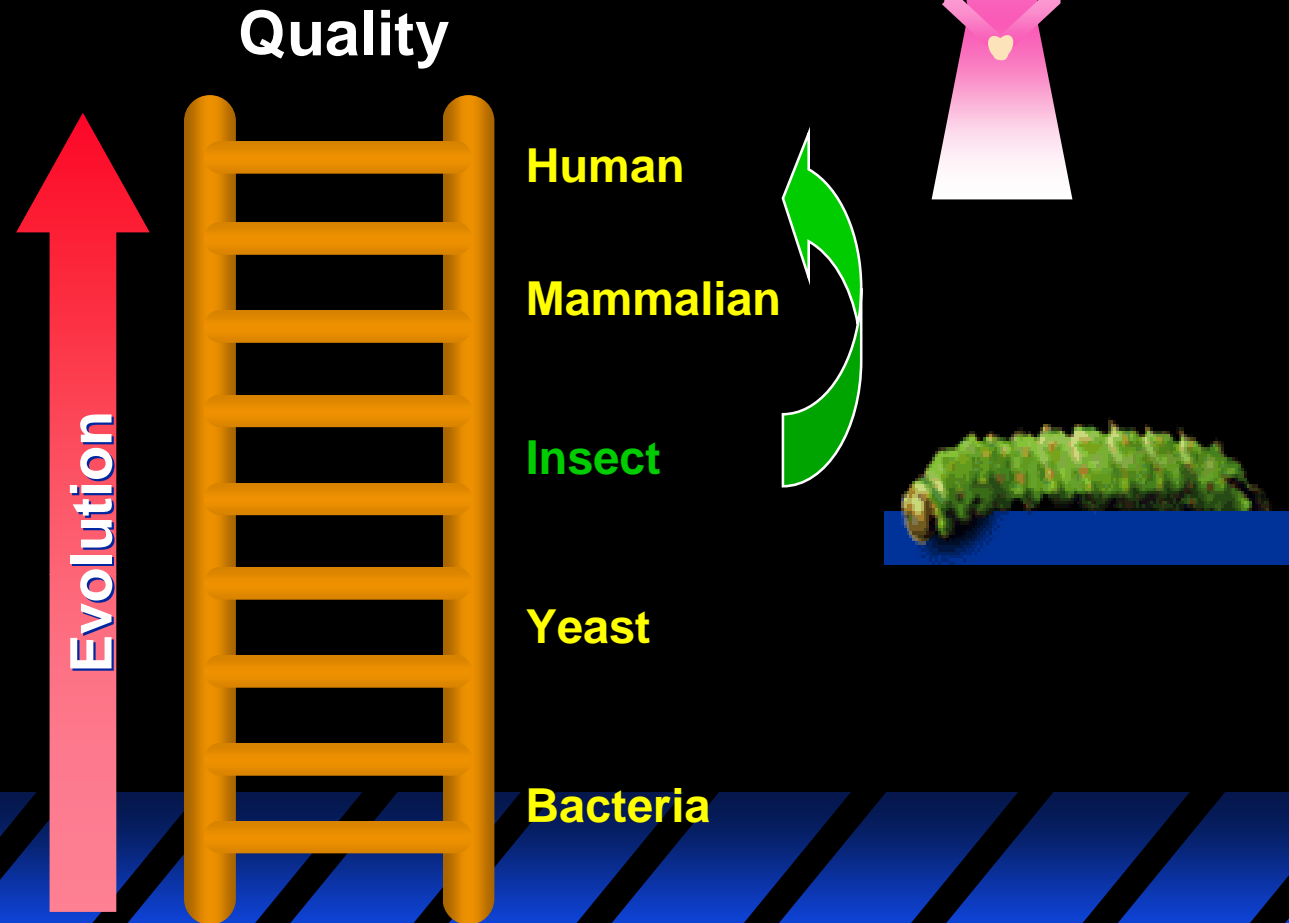
Glycosylation Processing in the Cell



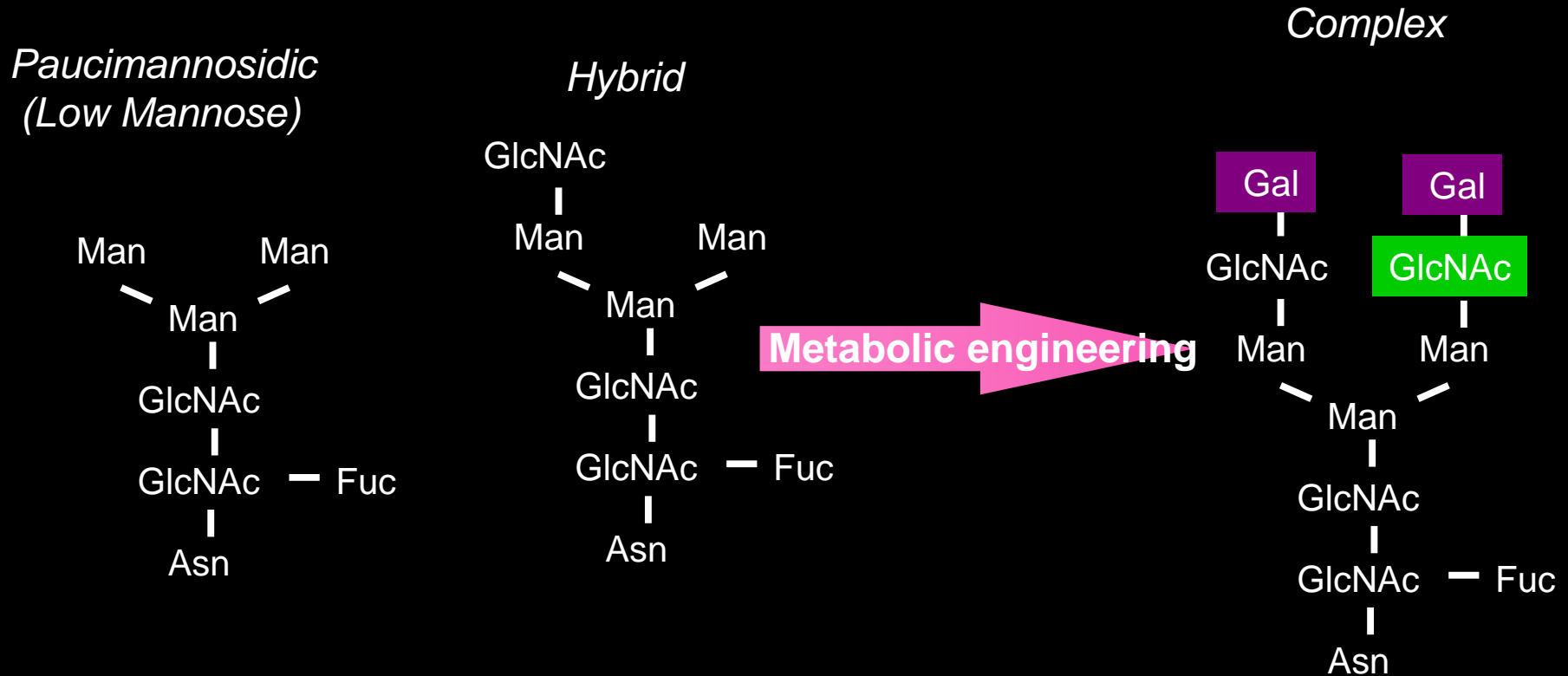
Glycosylation: Insect, Mammalian, Human



(1) Can metabolic engineering “humanize” biotherapeutics from insect cells?



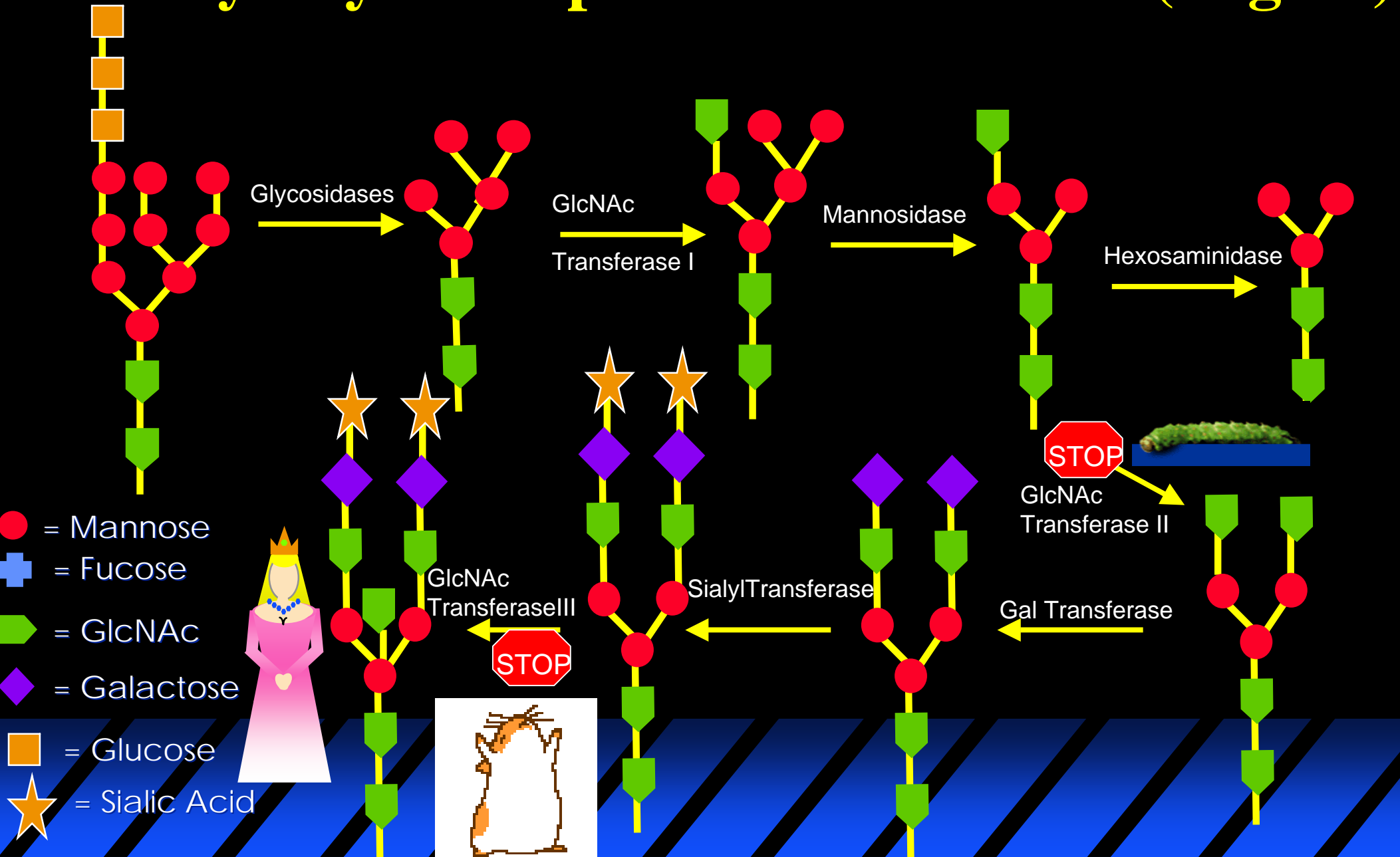
Humanizing Insect Cell Glycosylation: Add GlcNAc and Galactose (Gal)



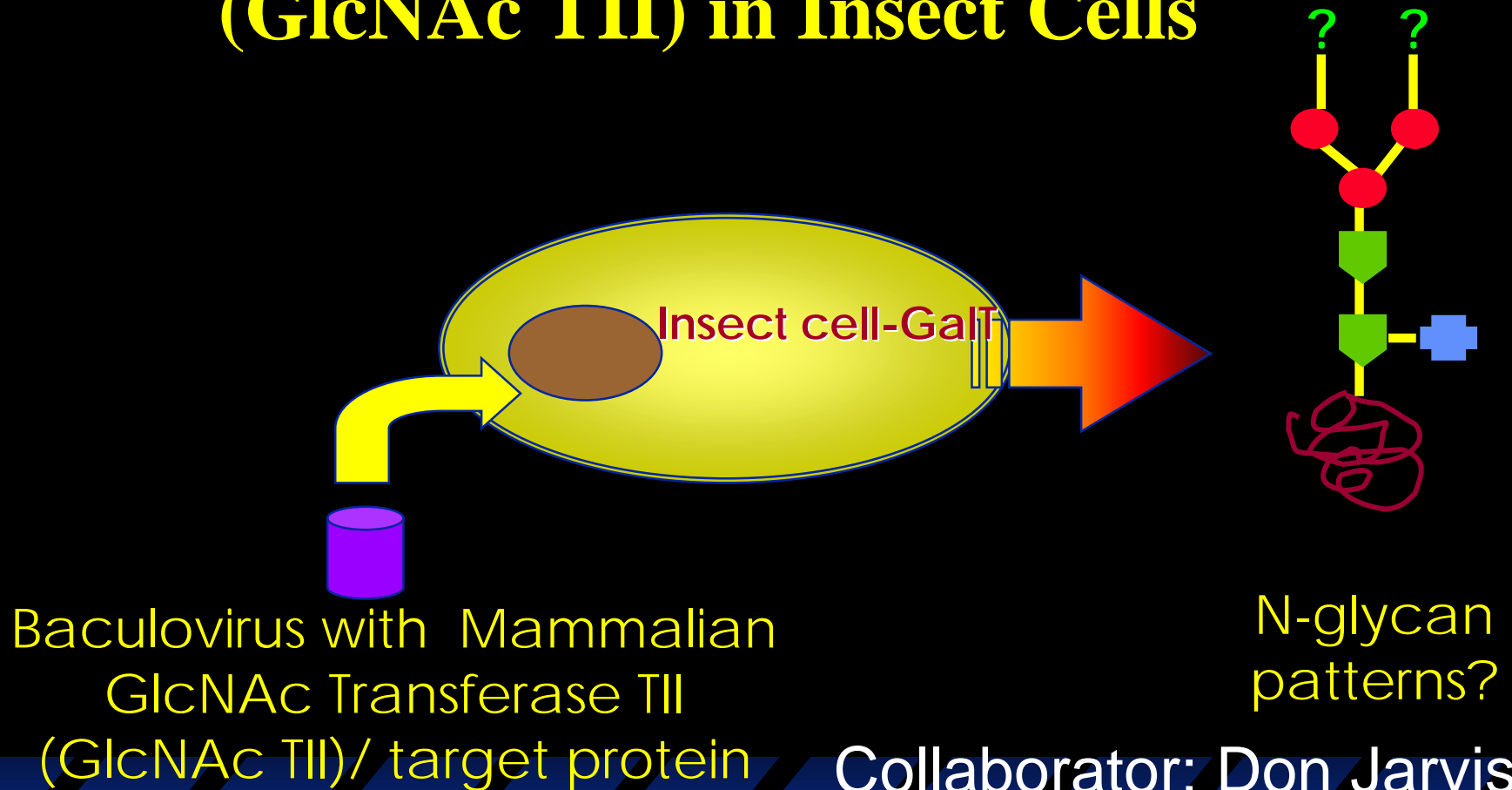
Insect Cells

Engineered
Insect Cells?

Glycosylation patterns from T. ni (High 5)

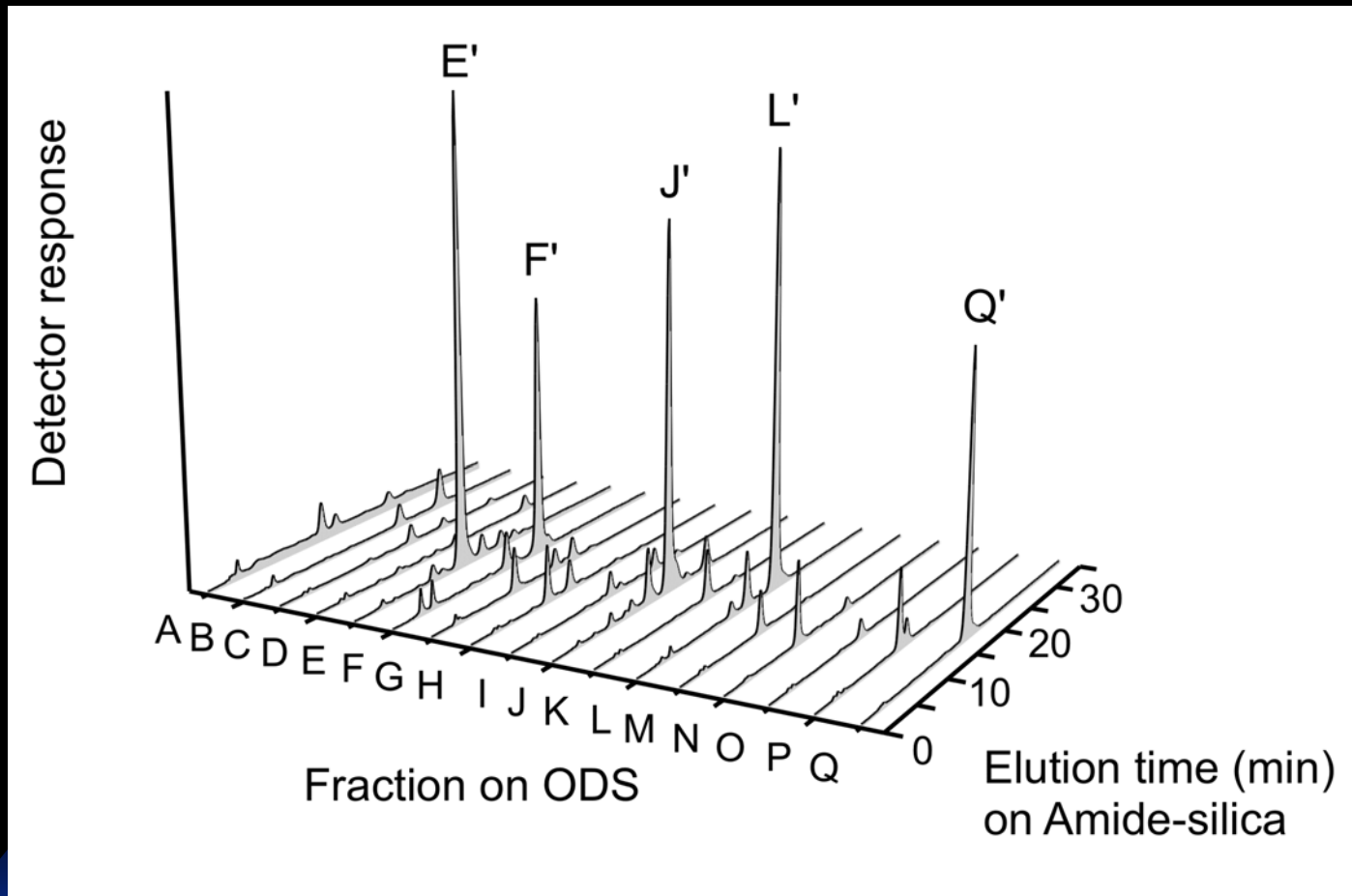


Express Mammalian Galactose Transferase (Gal T) and N-acetylglucosamine transferase II (GlcNAc TII) in Insect Cells



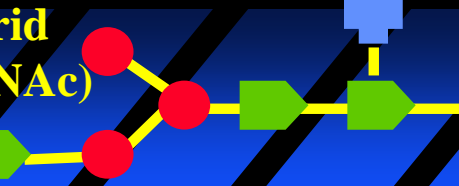
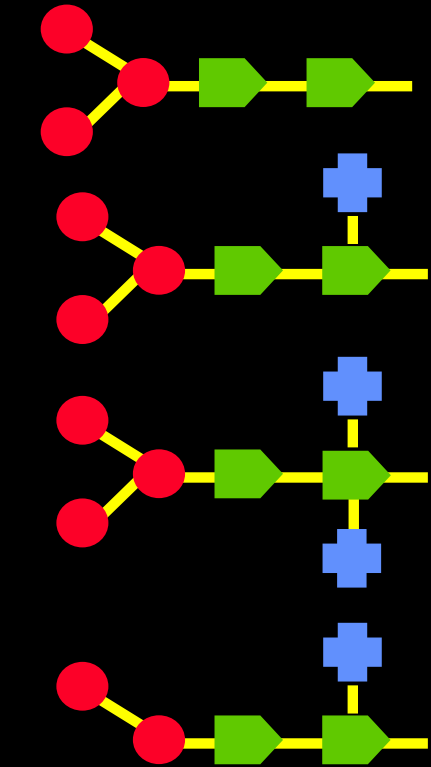
Collaborator: Don Jarvis,
Univ. of Wyoming

HPLC Analysis of Glycosylation

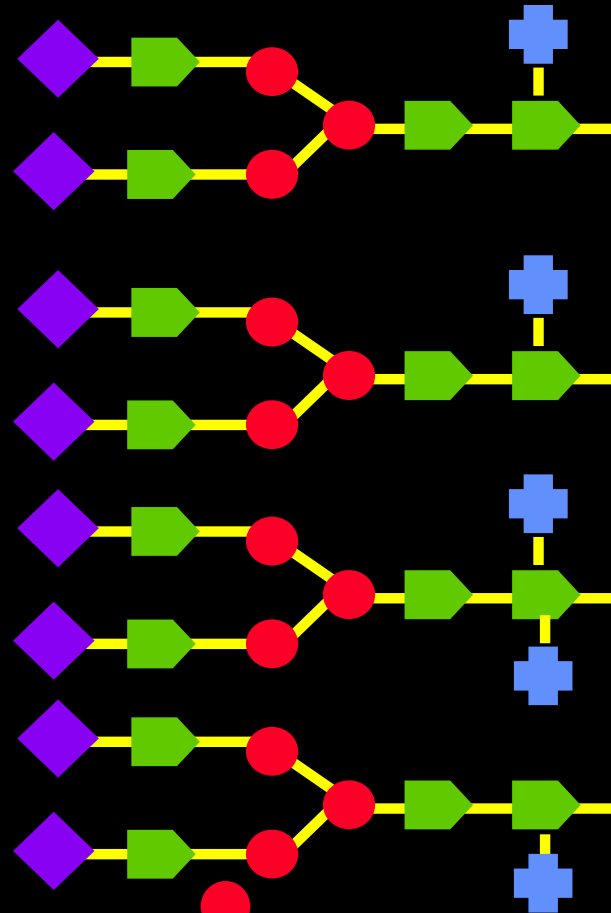


Glycosylation patterns from Insect Cells

Low Mannose (54%)
(Paucimannosidic)



Fully
Galactosylated (52%)



High
Mannose

% of Total

13.0

10.0

18.0

11.0

17.0

Express Foreign
GlcNAc TII/GaII



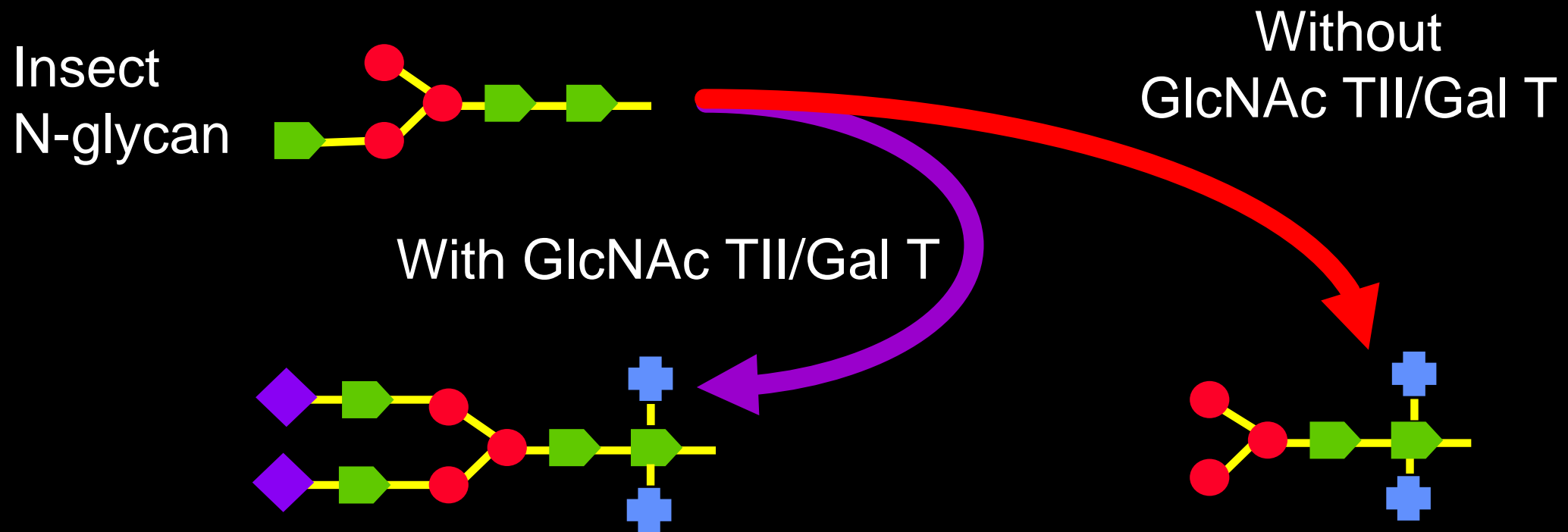
● = Mannose

⊕ = Fucose

➤ = GlcNAc

◆ = Galactose

GlcNAc TII/Gal T makes N-glycans more “mammalian” –fully galactosylated

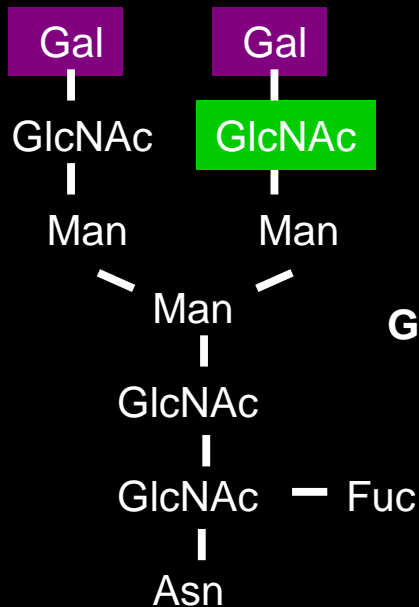


1. Adds GlcNAc and Terminal Galactose
2. Blocks Removal of GlcNAc



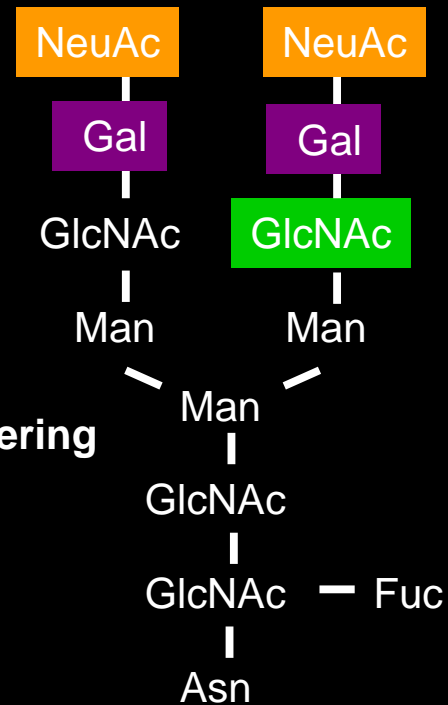
Next, we must add sialic acid to insect cell glycosylation

*Insect Engineered
With Galactose Transferase*



Genetic Engineering

Complex-Mammalian

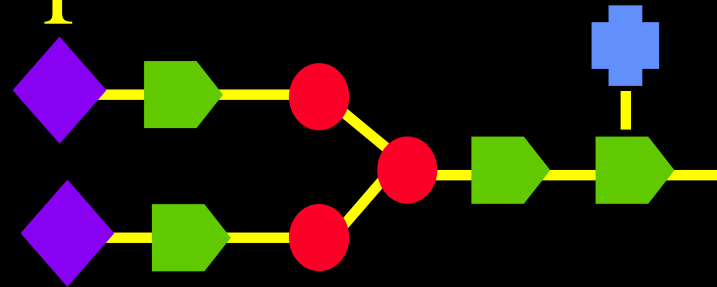


Engineered Insect Cells

Re-Engineered
Insect Cells?

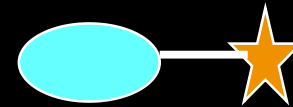
Sialylation reaction requires three components:

1. Galactose-terminated Structure



+

2) CMP-Sialic acid-CMP-Neu5Ac
(nucleotide sugar-Cytidine
Monophospho-N-acetylneuraminic acid)

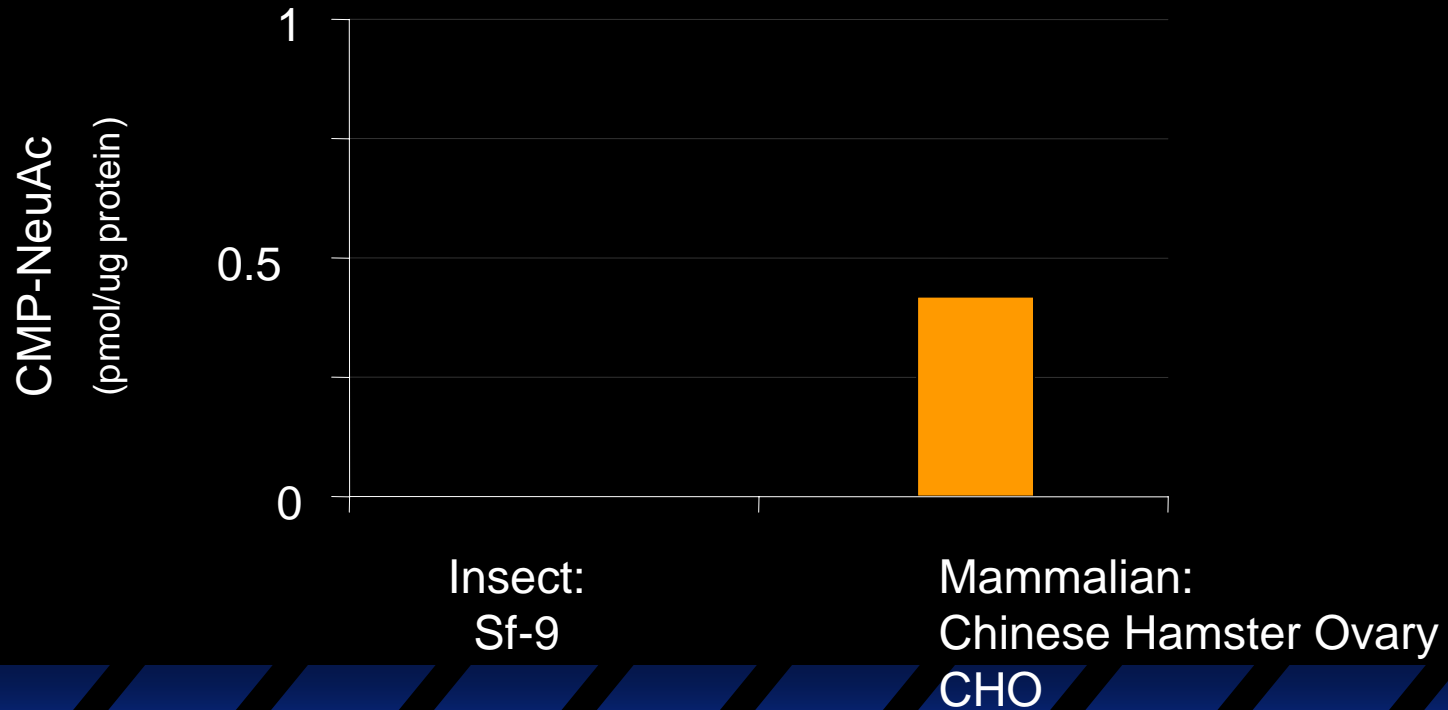


+

3) Sialyltransferase



But CMP-Sialic Acid  is not present in Insect Cells



Can we make CMP-Sialic Acid?



X *UDP-GlcNAc Epimerase/
ManNAc Kinase*



 N-Acetylmannosamine
(ManNAc)

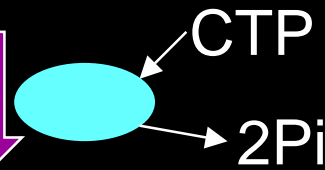
X *Sialic Acid Synthase*



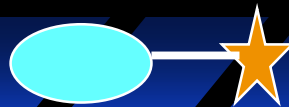
Phosphoenyl Pyruvate (PEP)

 N-acetylneuraminic Acid
(NeuAc or Sialic Acid)

X *CMP-Sialic Acid Synthase*



?



CMP-N-acetylneuraminic
Acid (CMP-NeuAc)

Mammalian Enzymes Engineered into

Insect Cells



✓ *UDP-GlcNAc Epimerase/
ManNAc Kinase*



N-Acetylmannosamine
(ManNAc)



✓ *Sialic Acid Synthase (SAS)*



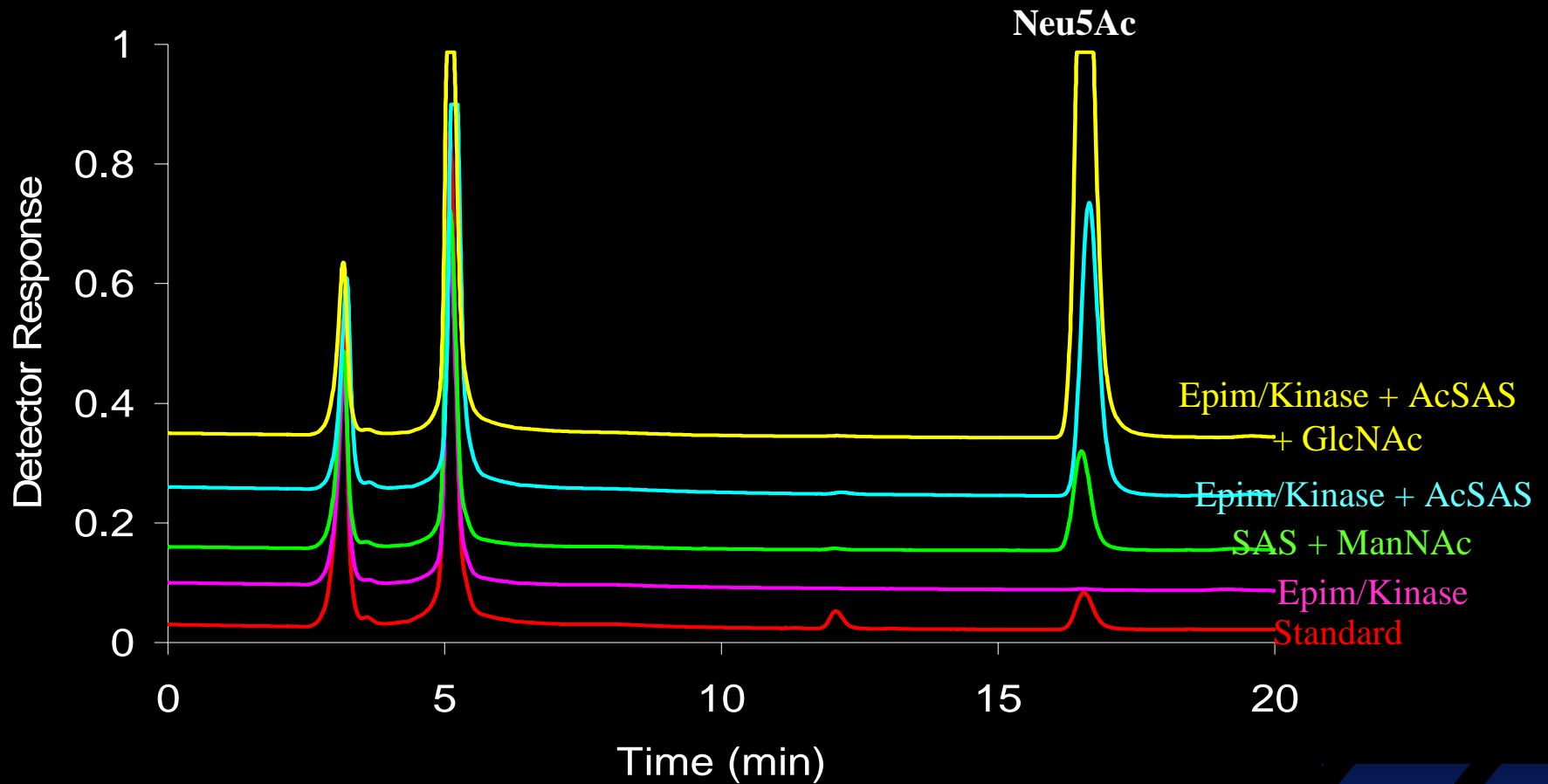
Phosphoenyl Pyruvate (PEP)



N-acetylneuraminic Acid
(NeuAc or Sialic Acid)



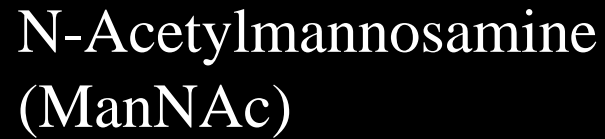
Recombinant Epimerase/Kinase + Sialic Acid Synthase (SAS) in Insect Cells



Can we make CMP-Sialic Acid?



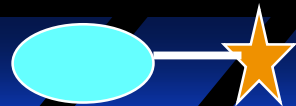
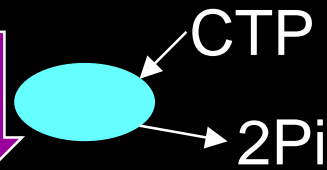
✓ *UDP-GlcNAc Epimerase/
ManNAc Kinase*



✓ *Sialic Acid Synthase*



✗ *CMP-Sialic Acid Synthase*



Can we make CMP-Sialic Acid?



Add  ManNAc in Medium



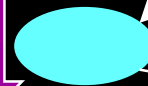
 N-Acetylmannosamine
(ManNAc)

Phosphoenyl Pyruvate (PEP)



N-acetylneuraminic Acid
(NeuAc or Sialic Acid)

CTP



2Pi

CMP-N-acetylneuraminic
Acid (CMP-NeuAc)



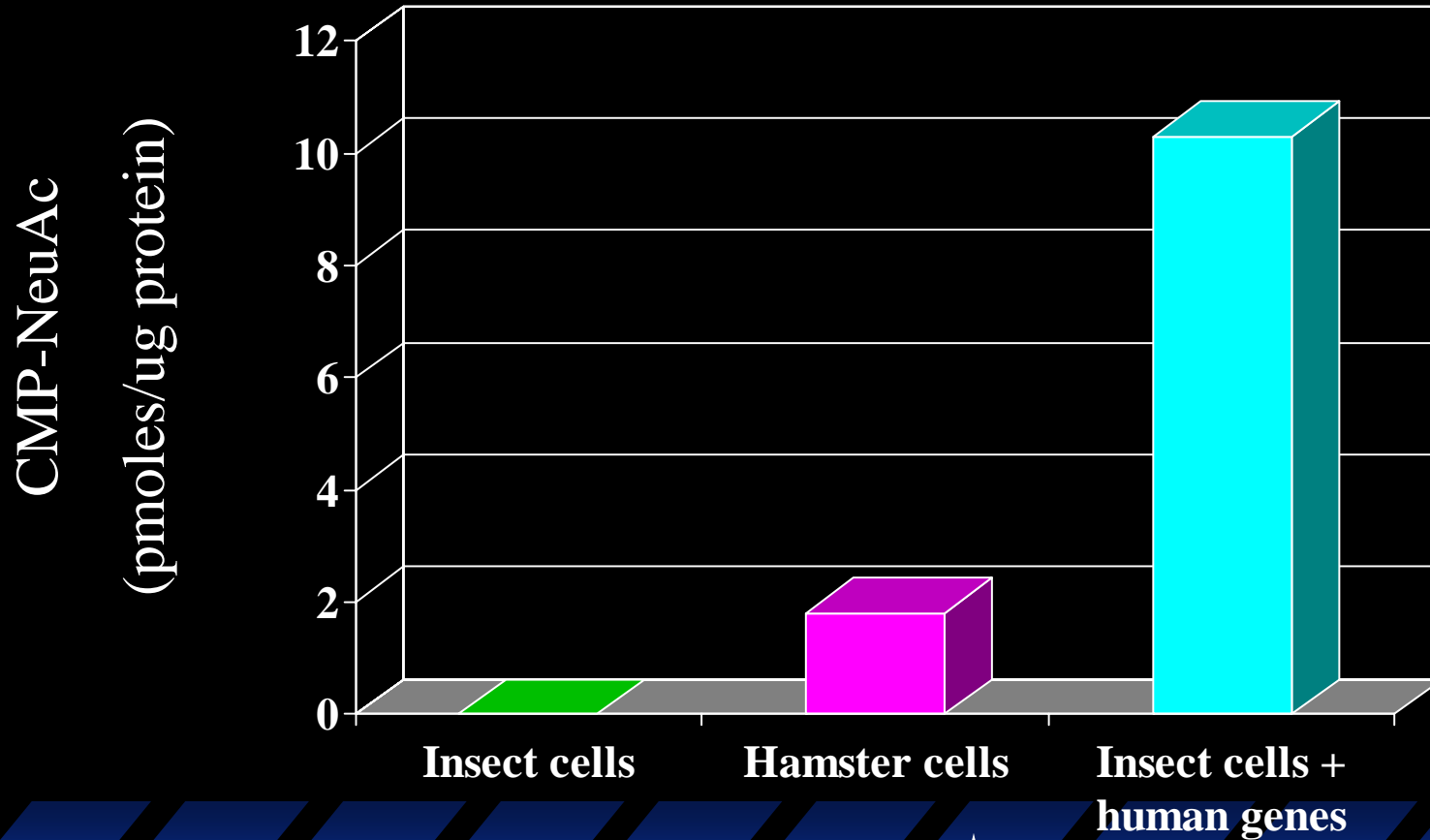
Sialic Acid Synthase



CMP-Sialic Acid Synthase

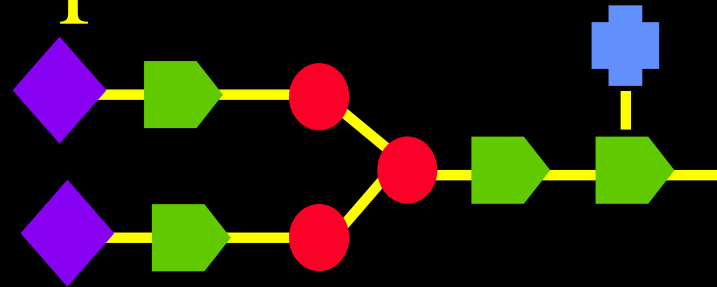


Engineered Insect Cells make high levels of CMP-Sialic Acid:



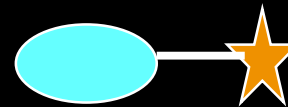
Sialylation reaction requires three components:

1. Galactose-terminated Acceptor



+

2) CMP-Neu5Ac (nucleotide sugar)
(Cytidine Monophospho-
N-acetylneuraminic acid/Sialic Acid)



+

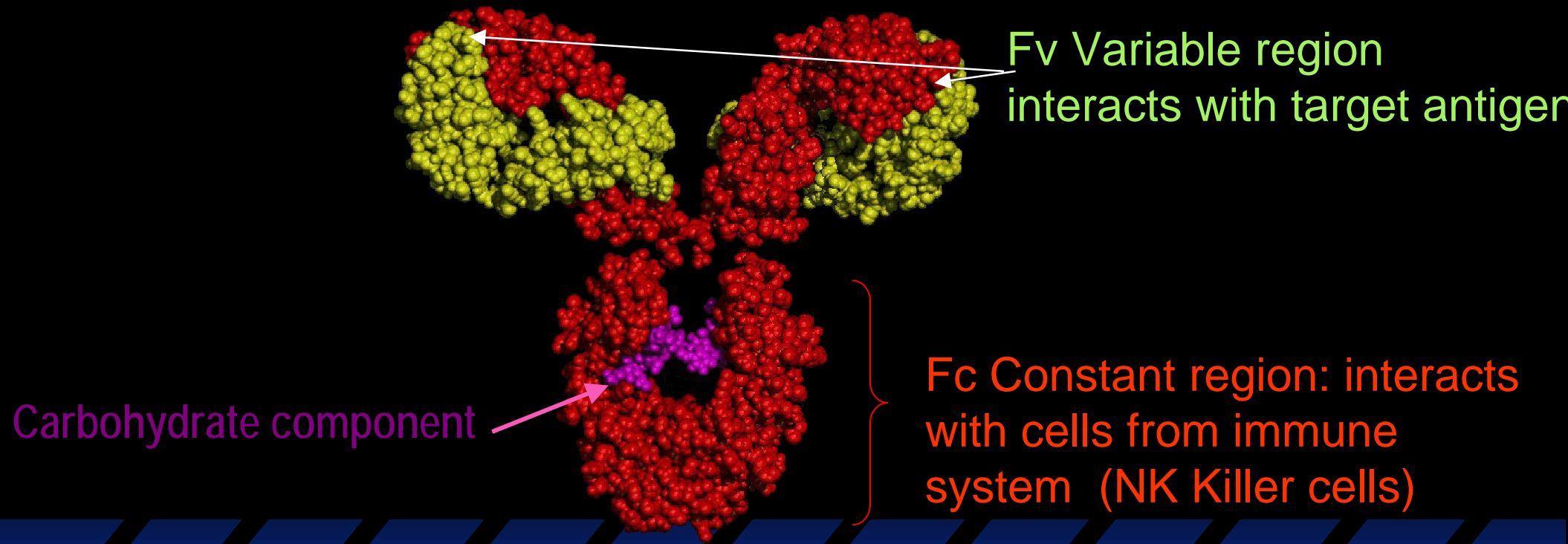
3) Sialyltransferase

Don Jarvis-Wyoming

But you have to put them all together too....

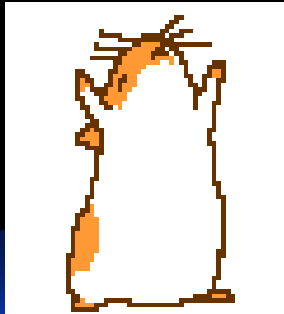
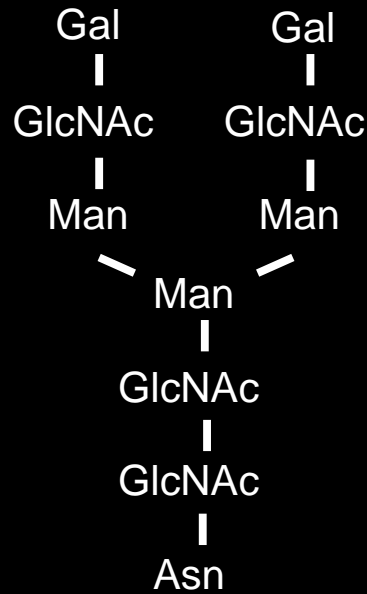


(2) Can metabolic engineering improve antibody glycosylation quality from mammalian cells?



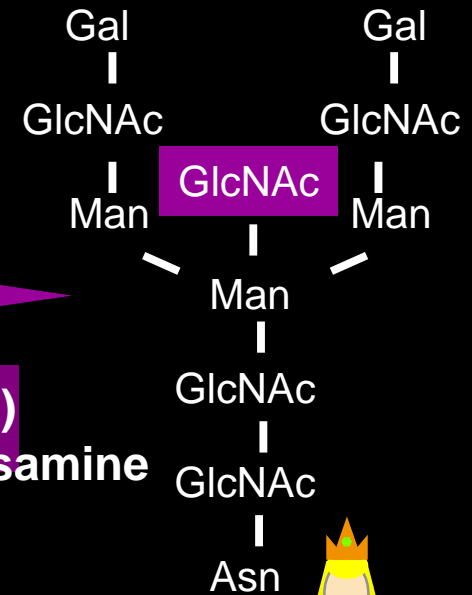
Umana et al., Nature Biotechnol.

Humanizing Hamster&Mouse Glycosylation: Bisecting GlcNAc



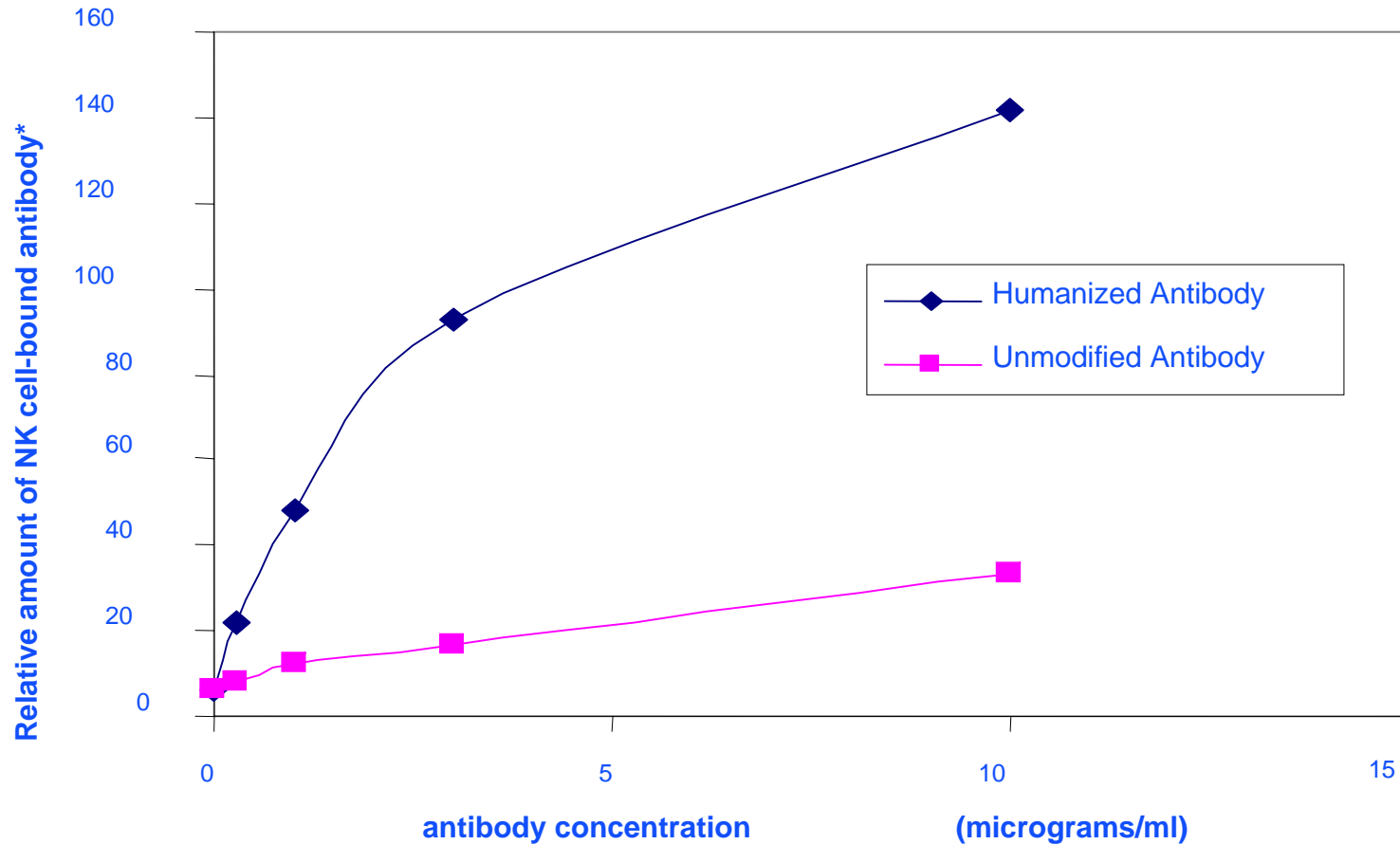
Chinese Hamster Ovary
(CHO) and NSO Mouse Cells

Metabolic engineering:
Add Bisecting
N-acetylglucosamine (GlcNAc)
By expressing N-acetylglucosamine
Transferase III (GlcNAc TIII)



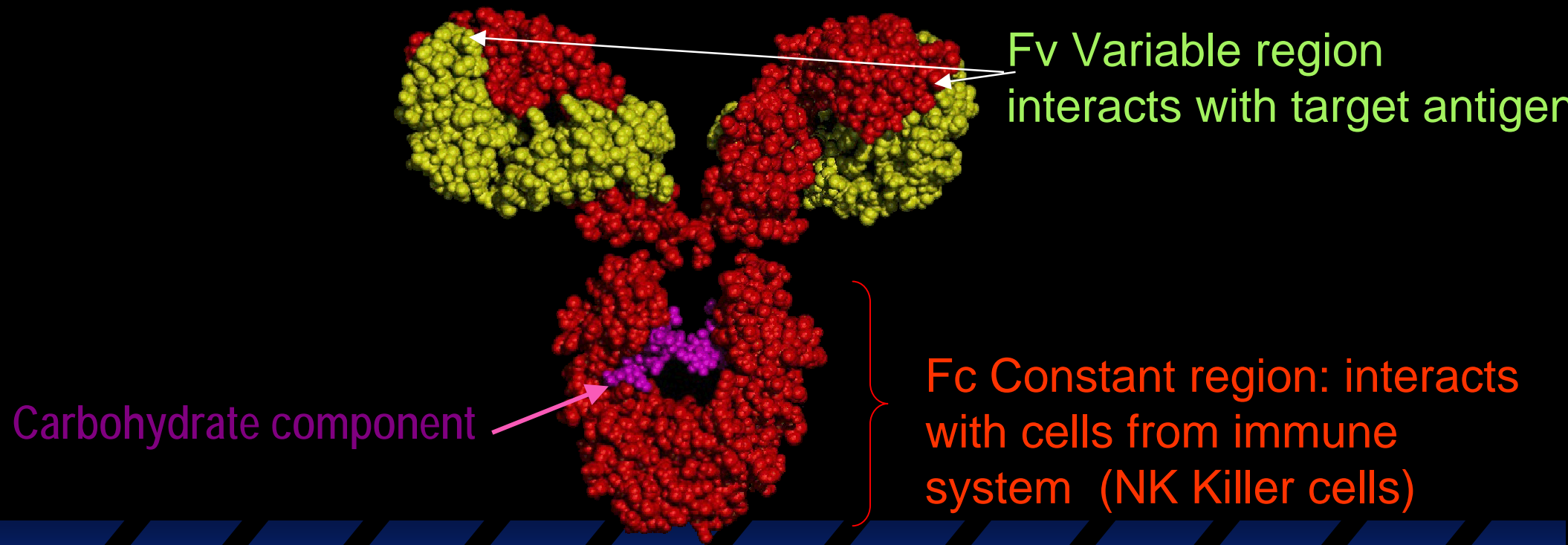
Human cells and
Humanized CHO&NSO

Immune Killer Cell Binding to Fc Region of Antibody



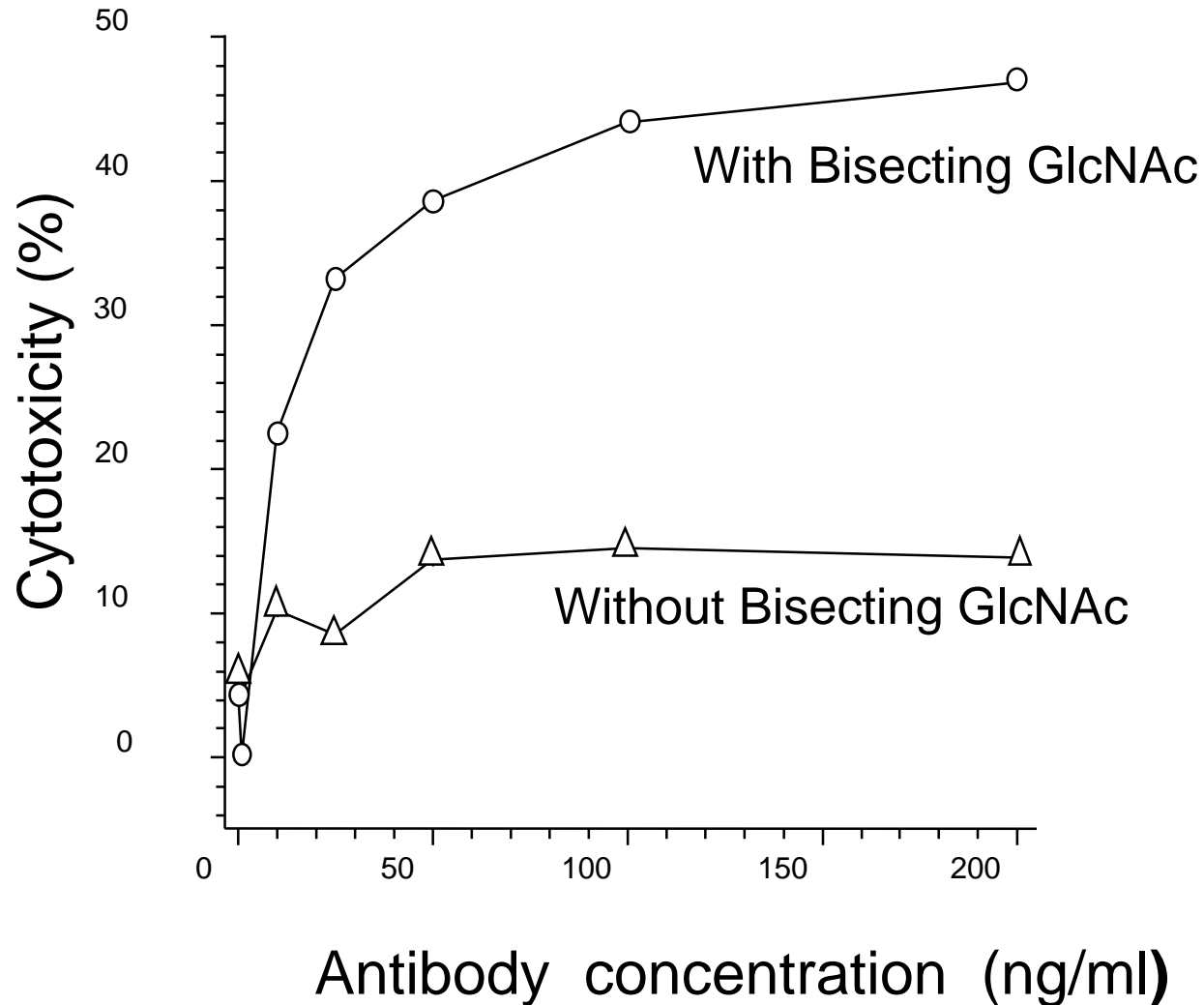
(* Proportional to mean fluorescence by FACS analysis)

Metabolic Engineering of Glycosylation Alters Antibody Structure/Function



Umana et al., Nature Biotechnol.

Effects of Bisecting GlcNAc on Therapeutic Efficacy



Courtesy of P. Umana, Glycart, Inc.

Blood, 2002, Vol. 99, No. 3, pp. 754-758

Therapeutic activity of humanized anti-CD20 monoclonal antibody and polymorphism in IgG Fc receptor FcγRIIIa

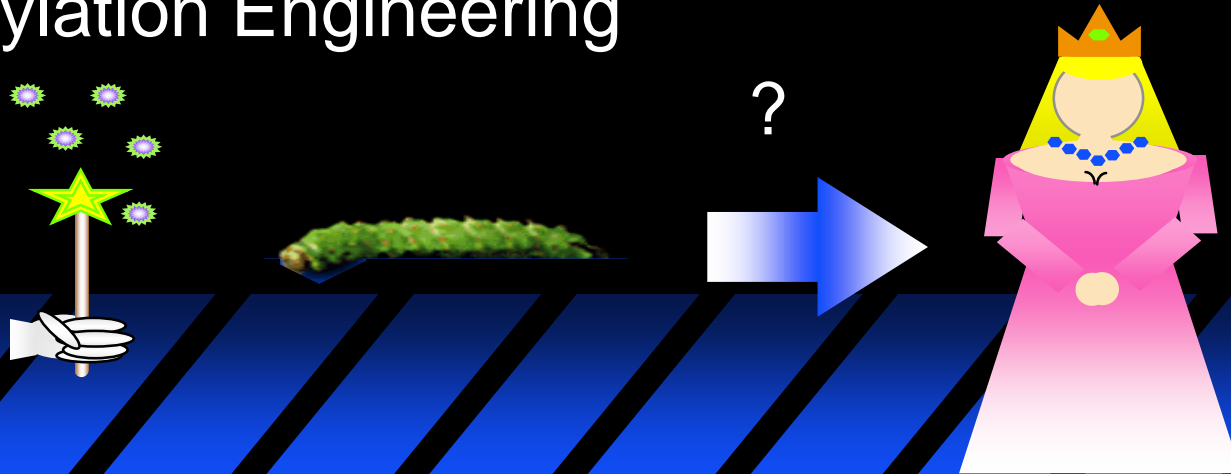
Cartron G, Dacheux L, Salles G, Solal-Celigny P, Bardos P, Colombat P, Watier H.

Clinical Outcome after 12 months Rituxan® therapy

	Objective response rate (% patients)	Molecular response rate (% patients)
Homozygous high affinity	90	83
Low affinity carrier (homozygous+heterozygous)	51	29

Conclusions

- ◆ Engineering Tradeoff: High Yields versus High Quality
 - Mammalian: Higher Quality and Lower Yields
 - Insect Cells: Lower Quality and Higher Yields
- ◆ Can Metabolic Eng. Solve the Engineering Problem?
 - High Quality & High Yield?
- ◆ Insect Cells: Higher Quality through Glycosylation Engineering
- ◆ Mammalian Cells: Improved Antibody Quality through Glycosylation Engineering



Acknowledgements

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