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# Guidance for Industry

## **Clozapine Tablets: In Vivo Bioequivalence and In Vitro Dissolution Testing**

### *DRAFT GUIDANCE*

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**U.S. Department of Health and Human Services  
Food and Drug Administration  
Center for Drug Evaluation and Research (CDER)  
December 2003  
Revision  
BP**

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## **Clozapine Tablets: In Vivo Bioequivalence and In Vitro Dissolution Testing**

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## TABLE OF CONTENTS

<b>I.</b>	<b>INTRODUCTION</b> .....	<b>1</b>
<b>II.</b>	<b>BACKGROUND</b> .....	<b>2</b>
<b>III.</b>	<b>IN VIVO STUDIES</b> .....	<b>3</b>
A.	PRODUCT INFORMATION .....	3
1.	<i>FDA Designated Reference Product</i> .....	3
2.	<i>Batch size</i> .....	3
3.	<i>Potency</i> .....	3
B.	STEADY-STATE BIOEQUIVALENCE STUDIES.....	3
1.	<i>Steady-State Study in Clozapine-Naïve Patients: Design A</i> .....	3
2.	<i>Steady-State Study in Patients Receiving a Stable Dose of Clozapine: Design B</i> .....	4
3.	<i>Procedures for Both Study Designs</i> .....	4
4.	<i>Patient Entry Criteria and Facilities</i> .....	5
5.	<i>Safety Monitoring</i> .....	5
6.	<i>Restrictions</i> .....	5
7.	<i>Blood Sampling (Multiple Dose)</i> .....	6
C.	OTHER RECOMMENDATIONS .....	6
1.	<i>Precautions and Safety Issues</i> .....	6
2.	<i>Statistical Analysis of Pharmacokinetic Data (Blood Plasma/Serum)</i> .....	7
3.	<i>Clinical Report and Adverse Reactions</i> .....	8
4.	<i>Retention of Samples</i> .....	8
<b>IV.</b>	<b>IN VITRO TESTING CRITERIA</b> .....	<b>8</b>
A.	DISSOLUTION TESTING.....	8
B.	CONTENT UNIFORMITY TEST .....	9
<b>V.</b>	<b>WAIVER REQUIREMENTS</b> .....	<b>9</b>
	<b>REFERENCE</b> .....	<b>10</b>

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**GUIDANCE FOR INDUSTRY<sup>1</sup>**

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This draft guidance, when finalized, will represent the Food and Drug Administration's (FDA's) current thinking on this topic. It does not create or confer any rights for or on any person and does not operate to bind FDA or the public. You can use an alternative approach if it satisfies the requirements of the applicable statutes and regulations. If you want to discuss an alternative approach, contact the FDA staff responsible for implementing this guidance. If you cannot identify the appropriate FDA staff, call the appropriate number listed on the title page of this guidance.

**I. INTRODUCTION**

This guidance document provides recommendations for sponsors of abbreviated new drug applications (ANDAs) designing bioequivalence studies for generic clozapine products. This document revises the recommendations provided in a guidance on the same topic issued in November 1996. In the earlier version of this guidance, the Agency recommended that doses of clozapine tablets be administered to healthy subjects as well as to the appropriate patient population in bioequivalence studies for generic clozapine products. Because a high number of healthy subjects experienced serious adverse effects such as hypotension, bradycardia, syncope, and asystole during clozapine bioequivalence studies, FDA is recommending that studies not be conducted using healthy subjects. In addition, a single-dose study using a 12.5 mg dose is no longer recommended. Instead, this guidance recommends a multiple-dose bioequivalence study conducted in patients using the highest dosage strengths (e.g., 100 mg tablets).

The protocols described in this guidance are designed to reduce the likelihood of adverse events or, if adverse events should occur, to ensure that adequate treatment is available.

FDA's guidance documents, including this guidance, do not establish legally enforceable responsibilities. Instead, guidances describe the Agency's current thinking on a topic and should be viewed only as recommendations, unless specific regulatory or statutory requirements are cited. The use of the word *should* in Agency guidances means that something is suggested or

<sup>1</sup> This guidance has been prepared by the Biopharmaceutics Coordinating Committee (BCC) in the Center for Drug Evaluation and Research (CDER) at the FDA.

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37 recommended, but not required.

38

39 **II. BACKGROUND**

40

41 Clozapine, a dibenzodiazepine derivative with potent antipsychotic properties, is indicated for  
42 the management of patients with severe schizophrenia who fail to respond adequately to  
43 standard antipsychotic drug treatment. A significant risk of agranulocytosis and seizures  
44 associated with its use is a major factor restricting wide use of clozapine in psychiatric practice.

45

46 The Agency recommends that treatment with clozapine begin with one-half of a 25 milligram  
47 (mg) tablet (12.5 mg) once or twice daily and that treatment be continued with daily dosage  
48 increments of 25-50 mg per day, if well tolerated, to achieve a target dose of 300 to 400 mg per  
49 day by the end of 2 weeks. While many patients respond adequately at doses between 300 and  
50 600 mg per day, it may be necessary to raise the daily dose to between 600 and 900 mg to obtain  
51 an acceptable response. Dosing should not exceed 900 mg per day.

52

53 In humans, clozapine from 25 mg and 100 mg tablets is equally bioavailable relative to a  
54 clozapine solution. Following a dosage of 100 mg twice a day, the average steady-state peak  
55 plasma concentration occurs at an average of 2.5 hours (range 1-6 hours) after dosing. Food  
56 does not appear to affect clozapine systemic bioavailability. The mean elimination half-life of  
57 clozapine after a single 75 mg dose is 8 hours (range 4-12 hours), compared to a mean steady-  
58 state half-life of 12 hours (range 4-66 hours) following 100 mg twice a day dosing. The  
59 elimination half-life increases significantly upon multiple dosing relative to single-dose  
60 administration, raising the possibility of concentration dependent pharmacokinetics. However,  
61 at steady-state, linearly dose-proportional changes have been observed in AUC, peak, and  
62 minimum clozapine plasma concentrations after administration of 37.5 mg, 75 mg, and 150 mg  
63 twice daily.

64

65 Orthostatic hypotension with or without syncope can occur with clozapine treatment.  
66 Orthostatic hypotension is more likely to occur during initial titration in association with rapid  
67 dose escalation and may even occur with the first dose. Due to the hypotensive effects  
68 associated with administration of clozapine to healthy subjects, the original recommendations in  
69 a guidance on clozapine tablets published in November 1996 are being changed. This document  
70 revises and supersedes the previous version. The Agency currently recommends that steady-  
71 state studies to evaluate the bioequivalence of clozapine products be performed only on patients.  
72 The Agency believes that the previously recommended study design using half tablets in healthy  
73 subjects was adequate to establish bioequivalence of generic clozapine products; however, the  
74 safety concerns associated with the use of clozapine in healthy subjects are significant, and this  
75 practice should not be continued.

76

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77 **III. IN VIVO STUDIES**

78

79 **A. Product Information**

80

81 *1. FDA Designated Reference Product*

82

83 Clozaril 25 mg and 100 mg tablets manufactured by Novartis Pharmaceuticals  
84 Corporation. Both are available as scored tablets.

85

86 *2. Batch size*

87

88 The test batch or lot should be manufactured under production conditions and should be  
89 at least 10% of the size of the largest lot planned for full production, or a minimum of  
90 100,000 units, **whichever is larger**.

91

92 *3. Potency*

93

94 The assayed potency of the reference product should not differ from that of the test  
95 product by more than 5%.

96

97 **B. Steady-State Bioequivalence Studies**

98

99 The objective of steady-state bioequivalence studies is to compare the rate and extent of  
100 absorption of a generic formulation with that of a reference formulation when  
101 administered at equal doses, as labeled.

102

103 Potential sponsors should consider the following two study designs. Both studies are  
104 appropriate for institutionalized or noninstitutionalized patients. Procedures should be in  
105 place to ensure medication compliance in either setting.

106

107 *1. Steady-State Study in Clozapine-Naïve Patients: Design A*

108

109 We recommend a multiple dose, steady-state, two-treatment, two-period, two-sequence  
110 crossover study design comparing equal doses of the test and reference products.  
111 Patients with severe schizophrenia who have failed to respond to standard antipsychotic  
112 therapy are candidates for this option. Patients who are to be placed on clozapine by  
113 their physicians can be entered into this study. Patients can be started on clozapine using  
114 the following schedule for 5 days (titration period) with Clozaril 25 mg tablets:

115

116 Day 1 12.5 mg every 12 hours

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117	Day 2	25 mg every 12 hours
118	Day 3	50 mg in the morning, 75 mg in the evening
119	Day 4	75 mg every 12 hours
120	Day 5	100 mg every 12 hours

121

122 Patients should be randomized to start Period 1 for 10 days (Period 1: days 6-15) to  
123 receive either Clozaril tablets 1x100 mg every 12 hours, or clozapine tablets 1x100 mg  
124 every 12 hours.

125

126 Patients should be then switched to the other product for Period 2 (days 16-25) for 10  
127 days. No washout period is necessary between the two treatment periods. After the  
128 study is completed, patients can be continued on their current dose of clozapine using an  
129 approved clozapine product or, if necessary, titrated to a more clinically effective dose.

130

131 *2. Steady-State Study in Patients Receiving a Stable Dose of Clozapine: Design B*

132

133 Alternatively, the study can be conducted in patients who are receiving a stable daily  
134 dose of clozapine administered in equally divided doses at 12 hour intervals. Patients  
135 who are receiving multiples of 100 mg every 12 hours are eligible to participate in  
136 studies of the 100 mg strength. According to the randomization schedule, an equal  
137 number of patients should receive either the test (Treatment A) or reference (Treatment  
138 B) drug product in the same dose as administered prior to the study every 12 hours for 10  
139 days.

140

141 Patients should be then switched to the other product for Period 2 for 10 days. No  
142 washout period is necessary between the two treatment periods. After the study is  
143 completed, patients can be continued on their current dose of clozapine using an  
144 approved clozapine product or, if appropriate, titrated to a more clinically effective dose.

145

146 *3. Procedures for Both Study Designs*

147

148 Before the study begins, the proposed protocol should be approved by an institutional  
149 review board (IRB). The Agency recommends that applicants enroll a sufficient number  
150 of patients to ensure adequate statistical power.

151

152 Patients should be administered study treatment A or B with 240 milliliters (ml) of water  
153 at fixed 12 hour intervals for 10 days, using multiples of the 100 mg strength.

154

155 Blood sampling should occur over a dosing interval on day 10, with additional samples  
156 collected in the days preceding Day 10 to confirm steady-state conditions. The last dose

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157 preceding blood sampling for each period should be administered at the clinical site.  
158

159 *4. Patient Entry Criteria and Facilities*  
160

161 Patients should meet entry health criteria as determined by physical examination, medical  
162 history, and routine hematologic and biochemical tests. Outpatients should be  
163 hospitalized for at least 2 days during the collection of each set of pharmacokinetic  
164 samples. The clinical and analytical laboratories used for the study should be identified  
165 in the study report, along with the names, titles, and curriculum vitae of the medical and  
166 scientific/analytical directors.  
167

168 *5. Safety Monitoring*  
169

170 White blood cell (WBC) counts should be monitored and clozapine treatment modified, if  
171 necessary, in accordance with the agranulocytosis warning in the Clozaril labeling.  
172 Patients requiring modification of clozapine treatment should be dropped from the study.  
173 Blood pressure, heart rate, and body temperature should be monitored during the study.  
174

175 *6. Restrictions*  
176

177 Patients should fast for at least 8 hours prior to and 4 hours after the administration of the  
178 morning dose of the test or reference treatment on day 10 of each period (i.e., the days on  
179 which blood samples are to be collected to assess the concentration-time curve). All  
180 meals on day 10 should be standardized during the study.  
181

182 Water should be allowed, except for 1 hour before and 1 hour after drug administration,  
183 when no liquid should be permitted other than that needed for drug dosing.  
184

185 Patients with any of the following should be excluded from the study:  
186

- 187 • A history of allergic reactions to clozapine or other chemically related psychotropic  
188 drugs
- 189
- 190 • Concurrent primary psychiatric or neurological diagnosis, including organic mental  
191 disorder, severe tardive dyskinesia, or idiopathic Parkinson's disease  
192
- 193 • A total white blood cell count below 4000/ml, or an absolute neutrophil count below  
194 2000/ml
- 195
- 196 • A history of granulocytopenia or myeloproliferative disorders (drug-induced or



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- 197 idiopathic)  
198  
199 • Significant orthostatic hypotension (i.e., a drop in systolic blood pressure of 30 mm  
200 Hg or more and/or a drop in diastolic blood pressure of 20 mm Hg or more on  
201 standing)  
202  
203 • A medical or surgical condition that might interfere with the absorption, metabolism,  
204 or excretion of clozapine  
205  
206 • A history of epilepsy or risk for seizures  
207  
208 • Concurrent use of other drugs known to suppress bone marrow function  
209  
210 • Expected changes in concomitant medications during the period of study  
211  
212 • Positive tests for drug or alcohol abuse at screening or baseline  
213  
214 • A history of alcohol or drug dependence by DSM-IV criteria during the 6-month  
215 period immediately prior to study entry  
216  
217 • Unlikely compliance with outpatient medication schedule  
218  
219 • History of multiple syncopal episodes  
220

221 *7. Blood Sampling (Multiple Dose)*  
222

223 Venous blood samples should be collected after the day 10 morning dose to assess the  
224 concentration-time curve at predose (0 hours) and at 0.25, 0.5, 1.0, 1.5, 2.0, 2.5, 3.0, 3.5,  
225 4.0, 5.0, 6.0, 8.0, 10.0, 12.0 hours. The predose blood sampling should include at least  
226 three successive trough level samples (C<sub>min</sub>). These samples should be collected on the  
227 last 3 days of dosing in each period to ensure that steady-state blood plasma/serum levels  
228 are achieved in each study period. There is no washout period between Period 1 and  
229 Period 2. Thereafter, patients should be restarted on their usual dose of medication and  
230 discharged from the study.  
231

232 **C. Other Recommendations**  
233

234 *1. Precautions and Safety Issues*  
235

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- 248
- Patients should be confined for at least 12 hours after the first dose.
  - Patients should remain in the supine position for the first 6 hours after the first dose, unless previously on a stable dose of clozapine.
  - Patients should be adequately hydrated. This may be achieved by administering 240 ml of water before the overnight fast, 240 ml of water one hour before dosing, 240 ml of water with the study dose, and 240 ml of water every 2 hours for 6 hours post-dosing.
  - Patients should be adequately informed of possible cardiovascular adverse effects in the consent form.

249 *2. Statistical Analysis of Pharmacokinetic Data (Blood Plasma/Serum)*

250

251 The following pharmacokinetic data should be reported for the evaluation of

252 bioequivalence of the multiple dose study:

- 253
- 254
- 255
- 256
- 257
- 258
- 259
- 260
- 261
- 262
- 263
- 264
- 265
- 266
- Individual and mean blood drug concentration levels
  - Individual and mean trough levels (C<sub>min ss</sub>)
  - Individual and mean peak levels (C<sub>max ss</sub>)
  - Calculation of individual and mean steady-state AUC<sub>interdose</sub> (AUC<sub>interdose</sub> is AUC during a dosing interval at steady-state)
  - Individual and mean percent fluctuation [ $=100 * (C_{max ss} - C_{min ss}) / C_{average ss}$ ]
  - Individual and mean time to peak concentration

267 The log-transformed AUC and C<sub>max</sub> data should be analyzed statistically using analysis

268 of variance. The 90% confidence interval for the ratio of the geometric means of the

269 pharmacokinetic parameters (AUC and C<sub>max</sub>) should be within 80-125%. Fluctuation

270 for the test product should be evaluated for comparability with the fluctuation of the

271 reference product. The trough concentration data should also be analyzed statistically to

272 verify that steady-state was achieved prior to Period 1 and Period 2 pharmacokinetic

273 sampling.

274

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275 3. *Clinical Report and Adverse Reactions*

276  
277 Patient medical histories, physical examination reports, and all incidents of possible  
278 adverse reactions should be reported.

279  
280 4. *Retention of Samples*

281  
282 Samples should be retained at the testing facility where the study was conducted. The  
283 study sponsor should provide the testing facility with a sufficient supply of the test article  
284 and the reference product to complete the study and should retain an appropriate number  
285 of dosage units as reserve samples. The study sponsor should not predetermine the  
286 samples to be retained prior to sending the batches to the testing facility. The testing  
287 facility will randomly select the reserve samples from the supply sent by the sponsor.  
288 This is to ensure that reserve samples are in fact representative of the same batches  
289 provided by the study sponsor for the testing. For more detailed information on retention  
290 of bioequivalence samples, please refer to 21 CFR 320.38 and 320.63.

291  
292  
293 **IV. IN VITRO TESTING CRITERIA**

294  
295 **A. Dissolution Testing**

296  
297 Dissolution testing on 12 dosage units of the test product versus 12 units of the reference  
298 product should be conducted. The biostudy lots should be used for the product strengths  
299 tested in vivo. The following method and tolerances are currently recommended for this  
300 product:

301  
302 Apparatus: *U.S. Pharmacopeia* (USP) 24 apparatus 1 (basket)  
303 RPM: 100  
304 Medium: Acetate buffer pH 4.0  
305 Volume: 900 mL  
306 Sampling Times: 15, 30, 45 and 60 minutes

307  
308 Tolerance (Q): NLT 85% in 45 minutes

309  
310 Analytical: UV absorbance @ ca. 290 nm

311  
312 The percent of label claim dissolved at each specified testing interval should be reported  
313 for each individual dosage unit. The mean percent dissolved, the range (highest, lowest)  
314 of dissolution, the coefficient of variation (relative standard deviation), and similarity

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315 comparisons of dissolution profiles (f2 calculations) should be reported.

316

317 **B. Content Uniformity Test**

318

319 Content uniformity testing on the test product lots should be performed as described in  
320 USP 24.

321

322

323 **V. WAIVER REQUIREMENTS**

324

325 Waiver of in vivo bioequivalence study requirements for the lower strengths of a generic product  
326 can be granted (21 CFR 320.22(d)(2)) if the following conditions are met:

327

328 1. The in vivo study on the 100 mg tablet is acceptable.

329 2. The strengths are proportionally similar in active and inactive ingredients to the  
330 strength tested in vivo.

331 3. All strengths meet an appropriate in vitro dissolution test.

332

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**REFERENCE**

*Physicians' Desk Reference*. 55th ed. Montvale, New Jersey: Medical Economics Company, 2001:2155-2159.