

SPECIFICATION

Property No. 060151

Nylon Thread for Passports

Ply.....	Three
Twist.....	Left or Z twist
Length per pound (including lubricant weight).....	6200 ± 100 yards (5,666.8m ± 91.4m)
Breaking strength.....	11.0 pounds minimum (4.00 Kg)
Lubricant.....	6-8% (to be chloroform extractable silicone type lubricant)
Final twist.....	10 twists per inch minimum
Knots.....	no thread knots per spool

General Requirements

1. Construction to be twisted bonded multiple cord (ply).
2. Must be suitable for use on high speed Singer sewing machines using a No. 16 needle.
3. Must be able to stitch 13 thickness of 56 pound passport paper without linting, fraying or breaking.
4. Packaging must be wound to a weight of one pound on "King" base tubes.

Sample Requirement

One tube (weighing one pound) is required).

Qualified Products

American & Efird BT 69 Climax Finish or equal
United Thread Mills - Nylfuse #E-123