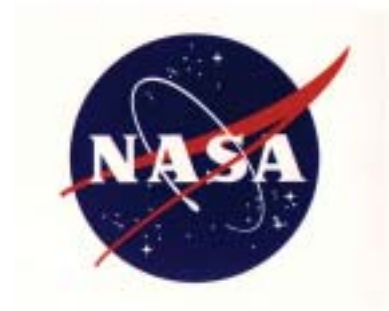


# NASA Facts

National Aeronautics and  
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## From Landing to Launch

### *Orbiter Processing*

The work of preparing a Space Shuttle for flight takes place at Kennedy Space Center, primarily at the Launch Complex 39 Area. The process actually begins at the end of each flight, with a landing at the Center or, after landing at an alternate site, the return of the orbiter atop a shuttle carrier aircraft.

Kennedy Space Center's Shuttle Landing Facil-

ity is the primary landing site.

There are four orbiters in the Shuttle fleet: Columbia, Discovery, Atlantis and Endeavour. Challenger was destroyed in an accident in 1986. Each orbiter is processed independently using the same facilities. Inside is a description of an orbiter processing flow; in this case, Discovery.

## Shuttle Landing Facility

At the end of its mission, the Space Shuttle Discovery lands at the Shuttle Landing Facility (SLF) on one of two runway headings – Runway 15 extends from the northwest to the southeast, and Runway 33 extends from the southeast to the northwest – based on wind currents.

After touchdown and wheelstop, the orbiter convoy is deployed to the runway. The convoy consists of about 25 specially designed vehicles or units and a team of about 150 trained personnel, some of whom assist the crew in disembarking from the orbiter. The others quickly begin the processes necessary to “safe” the orbiter and prepare it for towing to the Orbiter Processing Facility (OPF). The team that recovers the orbiter is primarily composed of KSC personnel, whether the landing takes place at KSC, at Edwards AFB, Calif., or elsewhere.

The first staging position of the convoy after Discovery lands is 1,250 feet from the orbiter. Safety assessment teams dressed in protective attire and breathing apparatus use detectors to obtain vapor level readings around the orbiter. They test for possible explosive or toxic gases such as hydrogen, hydrazine, monomethylhydrazine, nitrogen tetroxide or ammonia.

Once the forward and aft safety assessment teams successfully complete their toxic vapor readings around the orbiter, Purge and Coolant Umbilical Access Vehicles are moved into position behind the orbiter to gain access to the umbilical areas. Checks for toxic or hazardous gases are completed in the areas



Umbilicals are attached to purge the vehicle of any possible residual explosive or toxic fumes.

of the aft fuselage. If no hydrogen gases are present, convoy operations continue. If hydrogen gases are detected, the crew is evacuated immediately, convoy personnel are cleared from the area and an emergency power-down of the orbiter is conducted.

After carrier plates for the hydrogen and oxygen umbilicals are installed, the flow of coolant and purge air through the umbilical lines begins. Purge air provides cool and humidified air conditioning to the payload bay and other cavities to remove any residual explosive or toxic fumes that may be present. The purge of the vehicle normally occurs within 45 to 60 minutes after an orbiter comes to a full stop. Transfer of the air conditioning function to ground services occurs at about the same time, allowing onboard cooling to be shut down.

When it is determined that the area in and around the orbiter is safe, the crew of Discovery prepares to leave the orbiter. The Crew Hatch Access Vehicle moves to the hatch side of the orbiter and a “white room” is mated to the orbiter hatch. The hatch is opened and a physician performs a brief preliminary medical examination of the crew members before they leave the vehicle, generally within an hour after landing. Astronauts leave the orbiter more quickly and more comfortably by transferring from the white room directly into the Crew Transport Vehicle (CTV), a modified “people mover” similar to those used at airports.

In addition to convoy operations on the runway, a KSC engineering test team monitors data from Discovery from a station in one of the Launch Control Center’s firing rooms. After the crew has left Discovery and the orbiter ground cooling is established, Johnson Space Center, which controls the vehicle during flight, “hands over” responsibility of the vehicle to Kennedy Space Center. The engineering test team is now able to issue commands to Discovery, configuring specific orbiter systems for the towing to one of three bays of the Orbiter Processing Facility.

The flight crew is replaced aboard Discovery by KSC support personnel who prepare the orbiter for ground tow operations, install switch guards and remove data packages from any onboard experiments. After total safety downgrade, vehicle ground person-

nel make numerous preparations for the towing operation, including the installation of landing gear lock pins, positioning of the towing vehicle in front of the orbiter and connection of the tow bar. Towing normally begins within four hours after landing, and is completed within six hours unless time-sensitive experiment removals are required on the runway.

## Orbiter Processing Facility

A tractor tow vehicle pulls Discovery along a two-mile tow-way from the SLF to the Orbiter Processing Facility (OPF), a structure similar in design to a sophisticated aircraft hangar, where processing Discovery for another flight begins. The OPF has three separate buildings, or bays, that are each about 197 feet long, 150 feet wide and 95 feet high. Each is equipped with two 30-ton bridge cranes with a hook height of approximately 66 feet. High bays 1 and 2 are adjacent to each other. High bay 3 was constructed north of the VAB.



Discovery rolls into the Orbiter Processing Facility where it will be processed for another flight.

Turnaround processing procedures on Discovery include various post-flight deservicing and maintenance functions, which are carried out in parallel with payload removal and the installation of equipment needed for the next mission.

Before post-flight deservicing can continue beyond initial safing operations, certain vehicle systems must be mechanically secured and access platforms installed. First, the orbiter is raised off its landing gear and leveled. Workstands are moved into position and prepa-

rations begin to gain access to various orbiter compartments. An elaborate system of scaffolding and work platforms provide access to orbiter elements.

**Inspection and maintenance steps** include:

- Purge Discovery's main engines to remove moisture produced as a by-product of the combustion of liquid oxygen and liquid hydrogen.
- Open payload bay doors, and install access provisions to support payload operations. Render any hazardous payloads safe during these early OPF operations.
- Drain fuel cell cryogenic tanks of residual reactants and render them inert using gaseous nitrogen in the oxygen system and gaseous helium in the hydrogen system. Vent high-pressure gases from the environmental control and life support system.
- Off-load non-storable consumables from Discovery and remove waste products. Drain and remove filters from potable water system, water spray boilers, and the auxiliary power units.
- Remove engine heat shields and aft access doors. Install main engine gimbal locks and engine covers. Install workstands in the orbiter's rear compartment. Remove three engines for engine standalone checkout. Transfer engines to the Main Engine Processing Facility and service for future flights.
- When required, the Orbital Maneuvering System (OMS)/Reaction Control System (RCS) pods and forward RCS may be removed and taken to the Hypergol Maintenance Facility in KSC's industrial area for maintenance.

**Troubleshooting** of problems that may have occurred during launch, flight or re-entry also takes place in the OPF. Orbiter components are removed and repaired or replaced as required. Retesting is often done in parallel with other processing activities.

Visual inspections are made of the orbiter's thermal protection system (TPS), selected structural elements, landing gear, and other systems to determine if

they sustained any damage during the mission. Any damage to the TPS must be repaired before the next mission. TPS operations are conducted in parallel with most of the activities in the OPF. There are about 25,000 tiles and thermal blankets on the outside of each orbiter and about 6,000 thermal control blankets on the inside.

During OPF processing, any required vehicle **modifications**, in addition to routine post-flight deservicing/servicing and checkout, are performed. Planned modifications are typically put into work as soon as practical after the orbiter returns and are generally completed in parallel with prelaunch servicing whenever possible.

Modifications to orbiters may be performed to meet future mission requirements, resolve an identified deficiency, or enhance vehicle performance. Orbiter modifications, if they are extensive, may be performed with the vehicle powered down. Many modifications, however, can be completed in parallel with routine servicing.

Modification work is generally completed in the OPF while the orbiter is in a horizontal position. Some modification work can be carried out in the Vehicle Assembly Building; however, the OPF offers the best access and support equipment for conducting such work.

Except during hazardous operations, routine **pre-flight servicing** can begin while deservicing activities are still under way. Routine servicing includes reconfiguring orbiter systems for flight, performing routine maintenance, replacing parts and installing new mission flight kits and payloads. Consumable fluids and gases are loaded aboard, and the Auxiliary Power Unit lube oil system is serviced.

The final step in OPF orbiter processing is **weighing** the orbiter and determining its center of gravity. Vehicle performance is affected by both the orbiter's weight and its center of gravity, and flight programming requires accurate measurements.

Finally, all ground support and access equipment is removed, and Discovery is ready to be mated to the external tank and solid rocket boosters in the Vehicle Assembly Building. Time spent in the OPF is typically less than 100 days.

## Vehicle Assembly Building

From the OPF, Discovery is rolled over to the Vehicle Assembly Building (VAB). Rollover generally occurs using the 76-wheel Orbiter Transfer System.

One of the world's largest buildings by volume, the VAB covers eight acres. It is 525 feet tall, 716 feet long, and 518 feet wide. It is divided by a transfer aisle running north and south that connects and transects four high bays. Facing east toward the launch pads are bays 1 and 3, used for the vertical assembly of Space Shuttle vehicles. On the west side of the VAB are Bays 2 and 4, used for flight hardware and orbiter storage.



Discovery is lifted off the transporter by an overhead crane in the transfer aisle of the VAB

Discovery enters the VAB transfer aisle through the large door at the north end of facility. While in the transfer aisle, the orbiter is raised to a vertical position via 250- and 175-ton cranes. It is then lifted several hundred feet above the VAB floor and slowly lowered beside the waiting external tank and twin solid rocket boosters located in bay 1.

The external tank and solid rocket boosters already have been stacked atop the mobile launcher platform (MLP). Now Discovery is lowered beside the external tank and mated to the stack. Once Discovery is bolted to the external tank, the erection slings and load beams are removed.

Extendable platforms, modified to fit Space Shuttle configuration, move in around Discovery to provide access for integration and final testing. Electrical and mechanical verification of the mated inter-



Discovery is lifted to vertical for stacking with the external tank and solid rocket boosters.

faces is performed; a shuttle interface test verifies Discovery's interfaces and vehicle-to-ground interfaces are working. Umbilical ordnance devices are installed (but not electrically connected until Discovery is at the pad).

After six days, checkout is complete. Service platforms are retracted, and the VAB doors are opened to permit the tracked crawler-transporter vehicle to move under the MLP and the assembled Space Shuttle vehicle. The transporter lifts the MLP off its pedestals and onto the crawler-transporter, and the rollout to the launch pad begins. Two crawler-transporters are available for use at KSC.

## Rollout to the Launch Pad

It takes about six hours for a Space Shuttle, aboard a crawler-transporter, to make the trip from the VAB to the launch pad along a road called the

crawlerway. The transporters move on four double-tracked crawlers, each 10 feet high and 41 feet long. Each shoe on the crawler track weighs 2,000 pounds and each track has 57 shoes. The transporter's maximum speed unloaded is 2 mph; loaded, it is 1 mph. Alone, the crawler-transporter weighs 6 million pounds. During the transfer, engineers and technicians on the crawler, assisted by ground crews, operate and monitor systems while drivers steer the vehicle towards its destination.

The crawlerway is almost as broad as an eight-lane turnpike. Two 40-foot-wide lanes are separated by a 50-foot-wide median strip. The distance from the VAB to Launch Complex 39A is 3.4 miles and the distance to Launch Complex 39B is 4.2 miles.

The transporters have a leveling system designed to keep the top of a Space Shuttle vehicle vertical within plus or minus 10 minutes of one degree of arc having the dimensions of a basketball. This system



Discovery arrives at the launch pad via the crawler-transporter.

also provides the leveling operations required to negotiate the five-percent ramp leading to the launch pads and to keep the load level when it is raised and lowered on pedestals at the pad and in the VAB.

After the MLP is “hard down” on the launch pad pedestals, the crawler is backed down the ramp and returned to its parking area.

## Final Processing at Pad

Both launch pads 39A and 39B have permanent structures to complete the processing of a Space Shuttle for launch: the fixed service structure (FSS) and the rotating service structure (RSS). From these, the final payload processing takes place, if required, before launch.

### *Fixed Service Structure*

The FSS provides access to the Space Shuttle orbiter and to the RSS. Located on the west side of the pad, it is a 40-foot-square, cross-section steel structure. The FSS includes:

- Hydrogen Vent Umbilical and Intertank Access Arm.
- Vehicle service lines (small helium and nitrogen lines and electrical cables).
- Gaseous Oxygen Vent Arm
- Orbiter Access Arm for crew transfer to the orbiter.

### *Rotating Service Structure*

From an open position, the 130-foot-high RSS pivots 120 degrees to encircle Discovery for change-out and servicing of the payload at the pad. Orbiter access platforms at five levels provide access to the payload bay with the payload bay doors open. The RSS allows the orbiter’s payload bay doors to be open in the environmentally controlled Payload Changeout Room.

An orbiter midbody umbilical unit provides access and services to the midfuselage portion of Discovery. Liquid oxygen and liquid hydrogen for the vehicle’s fuel cells, and gases, such as nitrogen and



The RSS rolls back to allow access to the Shuttle on the pad.

helium, are provided through the umbilical unit.

The RSS also provides access for servicing the OMS pods. Hypergolic fluids are loaded into the pods through these servicing areas. Quick disconnects are used to provide fluid interfaces between the flight hardware and the ground support equipment.

## Payload Processing

A wide range of payloads — some to be deployed from the Space Shuttle, others only to be carried into space in the payload bay and returned at the end of the mission — are delivered to KSC to undergo final processing, checkout and installation aboard an orbiter. Space Shuttle payload processing is performed in parallel with vehicle processing so that fully integrated and tested payloads are ready for installation in the orbiter at the appropriate time to

support the launch schedule.

In order to obtain the shortest possible Space Shuttle turnaround flow, KSC performs a simulated orbiter-to-cargo interface verification of the entire payload before it is installed in the orbiter. Payloads may be installed horizontally in the orbiter in the OPF or, as with Discovery, vertically at the pad.

Discovery receives its payload, installed vertically from the Payload Changeout Room. This enclosed, environmentally controlled portion of the rotating service structure supports payload delivery at the launch pad and subsequent vertical installation in the orbiter payload bay.

## Final Prelaunch Operations at the Pad

After the payload is installed, Discovery's payload bay doors are closed. The extravehicular mobility units – the astronauts' space suits – and other flight crew equipment are stowed at the pad. Preparations are made to load the propellants for the onboard OMS/RCS pods and forward RCS propellant tanks and storage tanks in Discovery.

The hypergolic storage area and distribution system provide the propellant for the orbiter's OMS/RCS engines, which use monomethylhydrazine as a fuel and nitrogen tetroxide as an oxidizer. Stored separately because they ignite on contact, they are fed by transfer lines through the FSS to the RSS hypergolic umbilical system. The hypergolic systems also support the orbiter's APU that supports the vehicle's hydraulic systems.

Now begin final preparations for the launch:

- Payload is closed out for flight, with final inspections and testing of the payload.
- Orbiter aft engine compartment is inspected and closed out for flight.
- Electrical connections are made on ordnance devices installed to support SRB liftoff, separation of solid rocket boosters from the external tank and the external tank from the orbiter.

Several weeks before launch, the mission crew

arrives at KSC for Terminal Countdown Demonstration Test activities. They practice emergency exit from the orbiter via the slidewire basket system. The final activity is a simulated launch countdown with the crew in full suits inside the orbiter.

## Launch Countdown

The launch countdown begins at the T-43 hour mark, about three days before launch. Launch control personnel arrive at their stations in the Firing Room and begin checking out the flight systems and flight software stored in mass memory units. Display systems are also reviewed.

At T-27 hours a scheduled built-in hold is entered. A test of the vehicle's pyrotechnic initiator controllers is performed. When the countdown resumes, cryogenic reactants are loaded into Discovery's fuel cell storage tanks.

At T-19 hours, another hold allows demating of the orbiter mid-body umbilical unit. The sound suppression system water tank is filled and orbiter and ground support equipment closeouts resume. After the count is resumed, the three main engines are prepared for main propellant tanking and flight.

At T-11 hours, a third built-in hold provides the launch team a chance to catch up on any unfinished preparations and to troubleshoot any vehicle or ground support equipment problems that may be a constraint to launch.

If no problems or delays are encountered with Discovery at the end of the T-11 hour hold, the countdown continues.

The RSS is rolled back and Discovery is ready for fuel cell activation and external tank cryogenic propellant loading operations.

The pad is cleared to the perimeter gate for operations to fill the external tank with about 500,000 gallons of cryogenic propellants used by the Shuttle's main engines. This is done at the pad approximately eight hours before the scheduled launch. Liquid oxygen is transferred to the external tank by pumps capable of pumping 1,300 gallons per minute. The liquid vaporizes and is transferred to the external tank using pressure created by the hydrogen itself. Pumps

are not needed.

The final hours of the count include crew ingress, crew module and White Room closeout, final com-

puter and software configurations, final readiness polls of the launch team, terminal sequencing and ...

**LIFTOFF!**



Discovery lifts off Aug. 10, 2001, on mission STS-105, an assembly flight to the International Space Station.

After the mission, the Shuttle lands and the processing sequence for the next mission begins again.