United States Environmental Protection Agency Office of Water Washington, D.C.

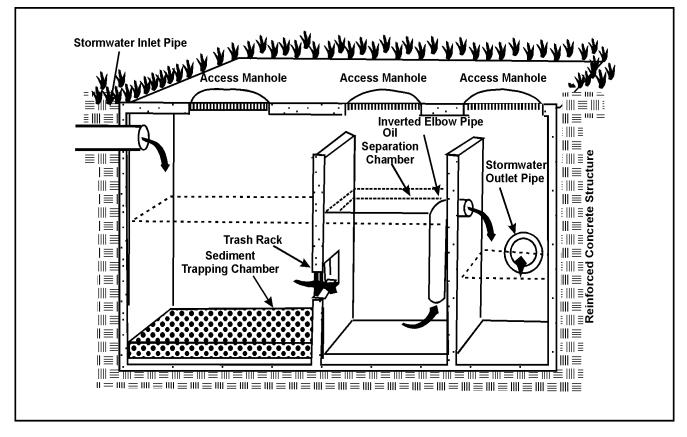


Storm Water Technology Fact Sheet Water Quality Inlets

DESCRIPTION

Water quality inlets (WQIs), also commonly called oil/grit separators or oil/water separators, consist of a series of chambers that promote sedimentation of coarse materials and separation of free oil (as opposed to emulsified or dissolved oil) from storm water. Most WQIs also contain screens to help retain larger or floating debris, and many of the newer designs also include a coalescing unit that helps to promote oil/water separation. WQIs typically capture only the first portion of runoff for treatment and are generally used for pretreatment before discharging to other best management practices (BMPs).

A typical WQI, as shown in Figure 1, consists of a sedimentation chamber, an oil separation chamber, and a discharge chamber. The basic WQI design is often modified to improve performance. Possible



Source: Berg, 1991.

modifications include: an additional orifice and chamber that replace the inverted pipe elbow; the extension of the second chamber wall up to the top of the structure; or the addition of a diffusion device at the inlet. The diffusion device is intended to dissipate the velocity head and turbulence and distribute the flow more evenly over the entire cross-sectional area of the sedimentation chamber (API, 1990).

The addition of a coalescing unit to the WQI can dramatically increase its effectiveness in oil/water separation while also greatly reducing the size of the required unit. Coalescing units are made from oil-attracting materials, such as polypropylene or other materials. These units attract small oil droplets, which begin to concentrate until they are large enough to float to the surface and separate from the storm water. Without these units, the oil and grease particles must concentrate and separate naturally. This requires a much larger surface area; and therefore, units that do not use the coalescing process must be larger than units utilizing a coalescing unit.

WQIs can be purchased as pre-manufactured units (primarily oil/water separator tanks) or constructed on site. Suppliers of pre-manufactured units (e.g., Highland Tank and Manufacturing, Jay R. Smith Manufacturing, etc.) can also provide modifications of the typical design for special conditions.

APPLICABILITY

WQIs are widely used in the U.S. and can be adapted to all regions of the country. They are often used where land requirements and cost prohibit the use of larger BMP devices, such as ponds or wetlands. WQIs are also used to treat runoff prior to discharge to other BMPs.

Because of their ability to remove hydrocarbons, WQIs are typically located at sites with automotiverelated contamination or at other sites that generate high hydrocarbon concentrations (MWCOG, 1993). For example, WQIs may be ideal for small, highly impervious areas, such as gas stations, loading areas, or parking areas (Schueler, 1992). Many WQIs, particularly those installed at industrial sites, serve the dual purpose of treating storm water runoff from contaminated areas, and serving as collection and treatment units for washdown processes or petroleum spills.

Higher residual hydrocarbon concentrations in trapped sediments cause maintenance and residual disposal costs associated with WQIs to be higher than those of other BMPs. Therefore, planners should carefully evaluate maintenance and residual disposal issues for the site before selecting a WQI. Possible alternatives to the WQI include sand filters, oil absorbent materials, and other innovative BMPs (e.g., Stormceptor System).

ADVANTAGES AND DISADVANTAGES

WQIs can effectively trap trash, debris, oil and grease, and other floatables that would otherwise be discharged to surface waters (Schueler, 1992). In addition, a properly designed and maintained WQI can serve as an effective BMP for reducing hydrocarbon contamination in receiving water sediments. While WQIs are effective in removing heavy sediments and floating oil and grease, they have demonstrated limited ability to separate dissolved or emulsified oil from runoff. WQIs are also not very effective at removing pollutants such as nutrients or metals, except where the metals removal is directly related to sediment removal.

Several major constraints can limit the effectiveness of WQIs. The first is the size of the drainage area. WQIs are generally recommended for drainage areas of 0.4 hectares (1 acre) or less (Berg, 1991, NVPDC, 1992). Construction costs often become prohibitive for larger drainage areas. However, because WQIs are primarily designed for specific industrial sites that have the potential for petroleum-contaminated process washdown, spills, and storm water runoff, sizing considerations are not usually a problem.

Sediment can also cause problems for WQIs. There are several reasons for this. First, high sediment loads can interfere with the ability of the WQI to effectively separate oil and grease from the runoff. Second, during periods of high flow, sediment residuals may be resuspended and released from the WQI to surface waters. A 1993 Metropolitan Washington Council of Governments (MWCOG) long-term study evaluating the performance and effectiveness of more than 100 WQIs found that pollutants in the WQI sediments were similar to those pollutants found in downstream receiving water sediments (the tidal Anacostia River). This information suggests that downstream sediment contamination is linked to contaminated runoff and pass-through from WQIs (MWCOG, 1993). Third, WQI residuals accumulate quickly and require frequent removal. There is also some concern that because the collected residuals contain hydrocarbon by-products, the residuals may be considered too toxic for conventional landfill disposal. The 1993 MWCOG study found that the residuals from WOIs typically contain many priority pollutants, including polyaromatic hydrocarbons, trace metals, phthalates, phenol, toluene, and possibly methylene chloride (MWCOG, 1993). Based on these considerations, WQIs should not be implemented at sites that generate large amounts of sediment in the runoff unless the runoff has been pretreated to reduce the sediment loads to manageable levels.

WQIs are also limited by maintenance requirements. Maintenance of underground WQIs can be easily neglected because the WQI is often "out of sight and out of mind." Regular maintenance is essential to ensuring effective pollutant removal. As discussed above, lack of maintenance will often result in resuspension of settled pollutants.

Finally, WQIs generally provide limited hydraulic and residuals storage. Due to the limited storage, WQIs do not provide adequate storm water quantity control.

DESIGN CRITERIA

Prior to WQI design, the site should be evaluated to determine if another BMP would be more cost-effective in removing the pollutants of concern. WQIs should be used when no other BMP is feasible. The WQI should be constructed near a storm drain network so that flow can be easily diverted to the WQI for treatment (NVPDC, 1992). Any construction activities within the drainage area should be completed before installation of the WQI, and the drainage area should be revegetated so that the sediment loading to the WQI is minimized. Upstream sediment control measures should be implemented to decrease sediment loading.

WQIs are most effective for small drainage areas. Drainage areas of 0.4 hectares (1 acre) or less are often recommended. WQIs are typically used in an off-line configuration (i.e., portions of runoff are diverted to the WQI), but they can be used as on-line units (i.e., receive all runoff). Generally, off-line units are designed to handle the first 1.3 centimeters (0.5 inches) of runoff from the drainage areas. Upstream isolation/diversion structures can be used to divert the water to the off-line structure (Schueler, 1992). On-line units receive higher flows that will likely cause increased turbulence and resuspension of settled material, thereby reducing WQI performance.

As discussed above, oil/water separation tank units are often utilized in specific industrial areas, such as airport aprons, equipment washdown areas, or vehicle storage areas. In these instances, runoff from the area of concern will usually be diverted directly into the unit, while all other runoff is sent to the storm drain downstream from the oil/water separator. Oil/water separation tanks are often fitted with diffusion baffles at the inlets to prevent turbulent flow from entering the unit and resuspending settled pollutants.

WQIs are available as pre-manufactured units or can be cast in place. Reinforced concrete should be used to construct below-grade WQIs. The WQIs should be water tight to prevent possible ground water contamination.

Chamber Design

Structural loadings should be considered in the WQI design (Berg, 1991), particularly with respect to the sizing of the chambers. When the combined length of the first two chambers exceeds 4 meters (12 feet), the chambers are typically designed with the length of the first and second chamber being two-thirds and one-third of the combined length of the unit, respectively. Each of the chambers should have a separate manhole to provide access for cleaning and inspection.

The State of Maryland design standards indicate that the combined volume of the first and second chambers should be determined based on 1.1 cubic meters (40 cubic feet) per 0.04 hectares (0.10 acres) draining to the WQI. In Maryland, this is equivalent to capturing the first 0.33 centimeters (0.133 inches) of runoff from the contributing drainage area.

Permanent pools within the chambers help prevent the possibility of sediment resuspension. The first and second chambers should have permanent pools with depths of 1.2 meters (4 feet). If possible, the third chamber should also contain a permanent pool (NVPDC, 1992).

The first and second chambers are generally connected by an opening covered by a trash rack, a PVC pipe, or other suitable material pipe (Berg, 1991). If a pipe is used, it should also be covered by a trash rack or screen. The opening or pipe between the first and second chambers should be designed to pass the design storm without surcharging the first chamber (Berg, 1991). The design storm will vary depending on geographical location and is generally defined by local regulations.

In the standard WQI, an inverted elbow is installed between the second and third chamber. The elbow should extend a minimum of 1 meter (3 feet) into the second chamber's permanent pool. Because oil will naturally separate from, and float on top of, the water, water will be forced through the submerged elbow and into the third chamber while oil will be retained in the second chamber (NVPDC, 1992). The depth of the elbow into the permanent pool should should be. The size of the elbow or the number of elbows can be adjusted to accommodate the design flow and prevent discharge of accumulated oil(Berg, 1991).

Pre-manufactured oil/water separation tanks do not usually follow the separated-chamber design; instead, these units often rely on baffle units to separate the different removal process. Particulates are thus retained near the inlet to the tank, while oil/water separation takes place closer to the tank outlet.

PERFORMANCE

WQIs are primarily utilized to remove sediments from storm water runoff. Grit and sediments are partially removed by gravity settling within the first two chambers. A WQI with a detention time of 1 hour may expect to have 20 to 40 percent removal of sediments. Hydrocarbons associated with the accumulated sediments are also often removed from the runoff through this process. The WQI achieves slight, if any, removal of nutrients, metals and organic pollutants other than free petroleum products (Schueler, 1992).

The 1993 MWCOG study discussed above found that an average of less than 5 centimeters (2 inches) of sediments (mostly coarse-grained grit and organic matter) were trapped in the WQIs. Hydrocarbon and total organic carbon (TOC) concentrations of the sediments averaged 8,150 and 53,900 milligrams per kilogram, respectively. The mean hydrocarbon concentration in the WQI water column was 10 milligrams per liter. The study also indicated that sediment accumulation did not increase over time, suggesting that the sediments become re-suspended during storm events. The authors concluded that although the WQI effectively separates oil and grease from water, re-suspension of the settled matter appears to limit removal efficiencies. Actual removal only occurs when the residuals are removed from the WOI (Schueler 1992).

A 1990 report by API found that the efficiency of oil and water separation in a WQI is inversely proportional to the ratio of the discharge rate to the unit's surface area. Due to the small capacity of the WQI, the discharge rate is typically very high and the detention time is very short. For example, the MWCOG study found that the average detention time in a WQI is less than 0.5 hour. This can result in minimal pollutant settling (API, 1990). However, the addition of coalescing units in many current WQI units may increase oil/water separation efficiency. Most coalescing units are designed to achieve a specific outlet concentration of oil and grease (for example, 10-15 parts per million oil and grease).

OPERATION AND MAINTENANCE

The key to the performance of WQIs is maintenance. When properly maintained, WQIs should experience very few separation, clogging, or structural problems.

Basic maintenance should consist of regularly checking and cleaning out the sediment that has accumulated in the WQI. A lack of regular clean-outs can lead to the resuspension of collected sediments; therefore, WQIs should be inspected after every storm event to determine if maintenance is required. At a minimum, each WQI should be cleaned at the beginning of each season (Berg, 1991). The required maintenance will be site-specific due to variations in sediment and hydrocarbon loading. Maintenance should include clean out, disposal of the sediments, and removal of trash and debris. The clean out and disposal techniques should be environmentally acceptable and in accordance with local regulations. Since WQI residuals contain hydrocarbon by-products, they may require disposal as hazardous waste. Many WQI owners coordinate with waste haulers to collect and dispose of these residuals. Since WQIs can be relatively deep, they may be designated as confined spaces. Caution should be exercised to comply with confined space entry safety regulations if it is required.

Oil/water separator tank units can be fitted with sensing units that will indicate when the units need to be cleaned. Because most of oil/water separator tank units are designed for specific industrial applications, their maintenance schedule should be closely tied to the industrial process schedule. However, these units should also be inspected after rain events.

COSTS

The construction costs for WQIs will vary greatly depending on their size and depth. The construction costs (in 1993 dollars) for cast-in-place WQIs range from \$5,000 to \$16,000, with the average WQI costing around \$8,500 (Schueler, 1992). For the basic design and construction of WQIs, the pre-manufactured units are generally less

expensive than those that are cast in place (Berg, 1991).

Maintenance costs will also vary greatly depending on the size of the drainage area, the amount of the residuals collected, and the clean out and disposal methods available (Schueler, 1992). The cost of residuals removal, analysis, and disposal can be a major maintenance expense, particularly if the residuals are toxic and are not suitable for disposal in a conventional landfill.

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